# **Suspension System**

## **General Information**

## **Specifications**

## **Front Suspension**

Item		Specification	
Suspension type		Macpherson Strut	
Shock absorber	Туре	Gas	
		H.P.D (High Performance Damper)	
Coil spring	Free Height [I.D. color]	321.1 mm (White - White)	
		320.1 mm (Violet - Violet)	
		302.3 mm (Blue - Blue)	
		294.4 mm (Pink - Pink)	

### **Rear Suspension**

Item		Specification	
Suspension type		Multi link	
Shock absorber Type		Gas	
		H.P.D (High Performance Damper)	
Coil spring Free Height [I.D. color]		329.1 mm (White - White)	
/	6 \ . 1   1   110	342.1 mm (Yellow - Yellow)	

#### Wheel & Tire

Item		Specification
Wheel	Aluminum	6.5J * 16
		6.5J * 17
		7.0J * 18
Tire		215/70 R16
		225/60 R17
		235/55 R18
Tire pressure	215/70 R16	
	225/60 R17	2.3+0.07kg/cm² (33+1.0psi)
	235/55 R18	
	T155/90 D16	4.2+0.07kg/cm² (60+1.0psi)

# **General Information**

**SS-3** 

## **Wheel Alignment**

Item		Specification	
		Front	Rear
Toe-in	Individual	0°±0.1°	0.1°±0.1°
	Total	0°±0.2°	0.2°±0.2°
Camber angle		-0.5°±0.5°	-1.0°±0.5°
Caster angle		4.02°±0.5°	-
King-pin angle		12.91°±0.5°	-

### **Tightening torque**

### **Front Suspension**

Hom	Tightening torque (kgf.m)		
Item	Nm	kgf.m	lb-ft
Wheel nut	88.3 ~ 107.9	9.0 ~ 11.0	65.1 ~ 79.6
Strut assembly to knuckle	137.3 ~ 156.9	14.0 ~16.0	101.3 ~ 115.7
Strut assembly lock nut	44.1 ~ 58.8	4.5 ~ 6.0	32.5 ~ 43.4
Stabilizer link to strut assembly	98.1 ~ 117.7	10.0 ~12.0	72.3 ~ 86.8
Lower arm to sub frame (Front)	117.7 ~ 137.3	12.0 ~14.0	86.8 ~ 101.3
Lower arm to sub frame (Rear)	137.3 ~ 156.9	14.0 ~16.0	101.3 ~ 115.7
Lower arm to knuckle	98.1 ~ 117.7	10.0 ~12.0	72. <mark>3 ~</mark> 86.8
Stabilizer bar to stabilizer link	98.1 ~ 117.7	10.0 ~12.0	72.3 ~ 86.8
Stabilizer bracket mounting bolts	44.1 ~ 53.9	4.5 ~ 5.5	32.5 ~ 3 <mark>9.8</mark>
Sub frame mounting bolts	176.5 ~ 196.1	18.0 ~ 20.0	130.2 ~ 144.7
Sub frame bracket mounting bolts	44.1 ~ 58.8	4.5 ~ 6.0	32.5 ~ 43.4
Tie rod end castle nut	34.3 ~ 44.1	3.5 ~ 4.5	25.3 ~ 32.5
Universal joint to pinion of steering gear	29.4 ~ 34.3	3.0 ~ 3.5	21.7 ~ 25.3
Roll rod mounting bolt & nut	107.9 ~ 127.5	11.0 ~ 13.0	79.6 ~ 94.0

# **Suspension System**

### **Rear Suspension**

ltem -		Tightening torque (kgf.m)		
		Nm	kgf.m	lb-ft
Hub nuts		88.3 ~ 107.9	9.0 ~ 11.0	65.1 ~ 79.6
Trailing arm to body		98.1 ~ 117.7	10.0 ~12.0	72.3 ~ 86.8
Trailing arm to knuckle		34.3 ~ 53.9	3.5 ~ 5.5	25.3 ~ 39.8
Assist arm to sub frame		107.9 ~ 117.7	11.0 ~ 12.0	79.6 ~ 86.8
Assist arm to knuckle	2WD	44.1 ~ 53.9	4.5 ~ 5.5	32.5 ~ 39.8
	4WD	137.3 ~ 156.9	14.0 ~16.0	101.3 ~ 115.7
Lower arm to sub frame		337.3 ~ 156.9	14.0 ~ 16.0	101.3 ~ 115.7
Lower arm to knuckle		137.3 ~ 156.9	14.0 ~16.0	101.3 ~ 115.7
Upper arm to sub frame	2WD	137.3 ~ 156.9	14.0 ~16.0	101.3 ~ 115.7
	4WD	98.1 ~ 117.7	10.0 ~12.0	72.3 ~ 86.8
Upper arm to knuckle	2WD	137.3 ~ 156.9	14.0 ~16.0	101.3 ~ 115.7
	4WD	98.1 ~ 117.7	10.0 ~12.0	72.3 ~ 86.8
Shock absorber to frame		49.0 ~ 63.7	5.0 ~ 6.5	36.2 ~ 47.0
Sho <mark>ck absor</mark> ber to knuckle		137.3 ~ 156.9	14.0 ~16.0	101.3 ~ 115.7
Stabilizer bar to stabilizer link		98.1 ~ 117.7	10.0 ~12.0	72.3 ~ 86.8
Stabilizer bar to sub frame		44.1 ~ 53.9	4.5 ~ 5.5	32.5 ~ 39.8
Sub frame mounting bolt & nut		156.9 ~ 176.5	16.0 ~ 18.0	115.7 ~ 130.2

# Special Service Tools

Tool (Number and Name)	Illustration	Use
09546-26000 Strut spring compressor		Compression of coil spring
	E4626000	
09568-34000 Crossmember supporter		Supporting of the crossmember
	EKBF005A	

# **General Information**

**SS-5** 

**Troubleshooting** 

Symptom	Possible cause	Remedy
Hard steering	Improper front wheel alignment Excessive turning resistance of lower arm ball joint Low tire pressure	Correct Replace Adjust
	No power assist	Repair and replace
Poor return of steering wheel to center	Improper front wheel alignment	Correct
Poor or rough ride	Improper front wheel alignment Malfunctioning shock absorber Broken or worn stabilizer Broken or worn coil spring Worn lower arm bushing	Correct Repair or replace Replace Replace Replace Replace the lower arm assembly
Abnormal tire wear	Improper front wheel alignment Improper tire pressure Malfunctioning shock absorber	Correct Adjust Replace
Wandering	Improper front wheel alignment Poor turning resistance of lower arm b- all joint Loose or worn lower arm bushing	Correct Repair Retighten or replace
Vehicle pulls to one side  (مسئوليت محدود)	Improper front wheel alignment Excessive turning resistance of lower arm ball joint Broken or worn coil spring Bent lower arm	Correct Replace Replace Repair
Steering wheel shimmy	Improper front wheel alignment Poor turning resistance of lower arm b- all joint Broken or worn stabilizer Worn lower arm bushing Malfunctioning shock absorber Broken or worn coil spring	Correct Replace Replace Replace Replace Replace Replace Replace
Bottoming	Broken or worn coil spring Malfunctioning shock absorber	Replace Replace

# **Suspension System**

Wheel /tire noise, vibration and harshness concerns are directly related to vehicle speed and are not generally affected by acceleration, coasting or decelerating. Also, out-of-balance wheel and tires can vibrate at more than one speed. A vibration that is affected by the engine rpm, or is eliminated by placing the transmission in Neutral is not related to the tire and wheel. As a general rule, tire and wheel vibrations felt in the steering wheel are related to the front tire and wheel assemblies. Vibrations felt in the seat or floor are related to the rear tire and wheel assemblies. This can initially isolate a concern to the front or rear.

Careful attention must be paid to the tire and wheels. There are several symptoms that can be caused by damaged or worn tire and wheels. Perform a careful visual inspection of the tires and wheel assemblies. Spin the tires slowly and watch for signs of lateral or radial runout. Refer to the tire wear chart to determine the tire wear conditions and actions

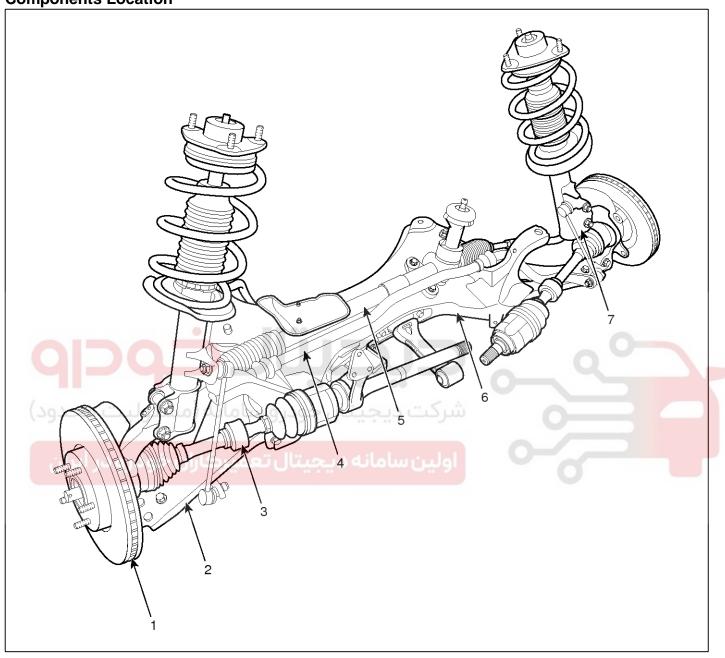
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Wheel and tire diagnosis				
Rapid wear at the center	Rapid wear at both shoulders	Wear at one shoulder		
AHIE002A	AHIE002B	AHIE002C		
<ul> <li>Center-tread down to fabric due to excessive over inflated tires</li> <li>Lack of rotation</li> <li>Excessive toe on drive wheels</li> <li>Heavy acceleration on drive</li> </ul>	<ul> <li>Under-inflated tires</li> <li>Worn suspension components</li> <li>Excessive cornering speeds</li> <li>Lack of rotation</li> </ul>	<ul> <li>Toe adjustment out of specification</li> <li>Camber out of specification</li> <li>Damaged strut</li> <li>Damaged lower arm</li> </ul>		
Partial wear	Feathered edge	Wear pattern		
AHIE002D	AHIE002F	AHIE002G		
Caused by irregular burrs on brake drums	<ul><li>Toe adjustment out of specification</li><li>Damaged or worn tie rods</li><li>Damaged knuckle</li></ul>	<ul><li>Excessive toe on non-drive wheels</li><li>Lack of rotation</li></ul>		

# **Front Suspension System**

**SS-7** 

# **Front Suspension System**

**Components Location** 



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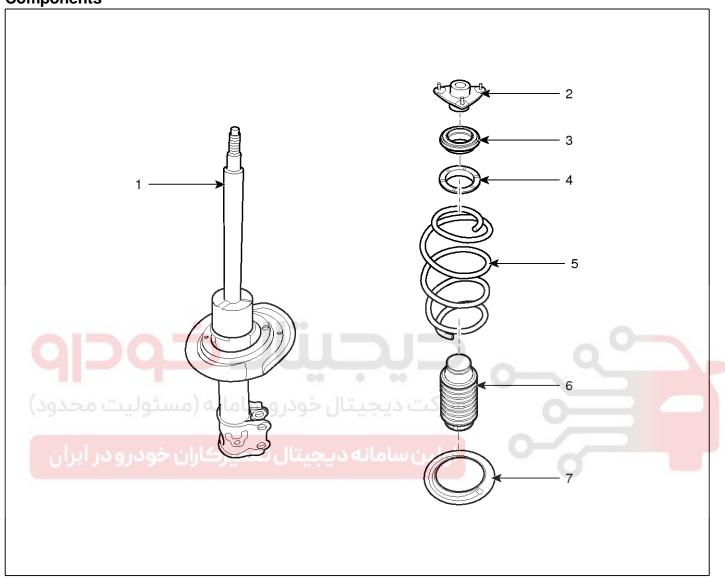
- 1. Front axle
- 2. Front lower arm
- 3. Drive shaft
- 4. Stabilizer bar

- 5. Steering gearbox
- 6. Sub frame
- 7. Front strut assembly

# **Suspension System**

## **Front Strut Assembly**

## Components



SSLSS1016D

- 1. Strut assembly
- 2. Insulator
- 3. Bearing
- 4. Spring upper pad

- 5. Spring
- 6. Dust cover
- 7. Spring lower pad

# **Front Suspension System**

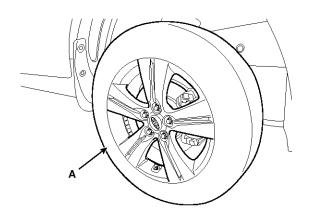
**SS-9** 

### Replacement

1. Remove the front wheel & tire.

#### Tightening torque:

 $88.3 \sim 107.9$ N.m (9.0  $\sim 11.0$ kgf.m, 65.1  $\sim 79.6$ lb-ft)

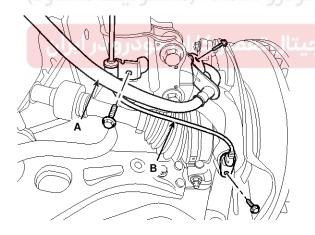


SSLSS1018D

### **A**CAUTION

Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

 Remove the brake hose (A) & wheel speed sensor bracket (B) from the front strut assembly by loosening mounting bolts.

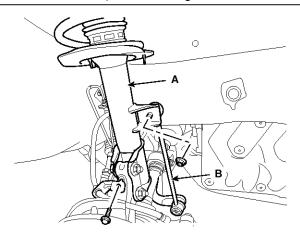


SSLSS1002D

3. Disconnect the stabilizer link (B) with the front strut assembly (A) after loosening the nut.

#### **Tightening torque:**

98.1  $\sim$  117.7N.m (10.0  $\sim$  12.0kgf.m, 72.3  $\sim$  86.8lb-ft)

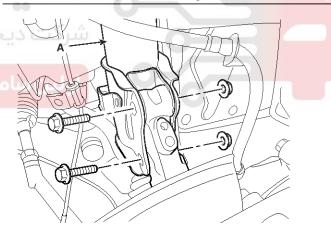


SSLSS1003D

4. Disconnect the front strut assembly (A) with the knuckle by loosening the bolt & nut.

#### **Tightening torque:**

137.3 ~ 156.9N.m (14.0 ~ 16.0kgf.m, 101.3 ~ 115.7<mark>lb</mark>-ft)



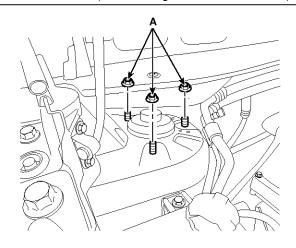
SSLSS1004D

# **Suspension System**

5. Remove the front strut assembly and than loosen the strut mounting nuts (A).

#### **Tightening torque:**

44.1 ~ 58.8N.m (4.5 ~ 6.0kgf.m, 32.5 ~ 43.4lb-ft)

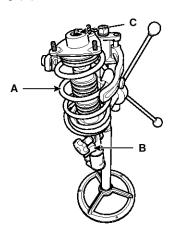


SSLSS1005D

6. Installation is the reverse of removal.

### Disassembly

1. Using the special tool (09546-26000), compress the coil spring (A).



SSLSS1015D

- 2. Remove the self-locking nut (C) from the strut assembly (B).
- 3. Remove the insulator, spring seat, coil spring and dust cover from the strut assembly.
- 4. Reassembly is the reverse of the disassembly.

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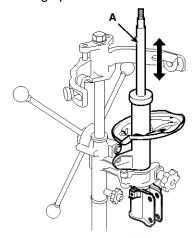
ولین سامان<mark>ه دیجیتال تعمیرکاران خودرو در ایران</mark>

# **Front Suspension System**

**SS-11** 

### Inspection

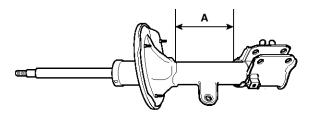
- 1. Check the strut bearing for wear and damage.
- 2. Check the spring upper and lower seat for damage and deterioration.
- 3. Compress and extend the piston rod (A) and check that there is no abnormal resistance or unusual sound during operation.



KHQE120A

### **Disposal**

- 1. Fully extend the piston rod.
- 2. Drill a hole on the A section to remove gas from the cylinder.



KHQE121A

#### **A**CAUTION

The gas coming out is harmless, but be careful of chips that may fly when drilling.

Be sure to wear safety goggles or eye protection when performing this task.



# **Suspension System**

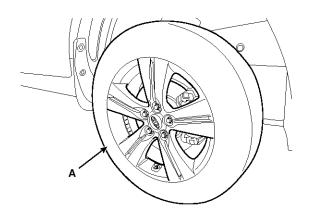
### **Front Lower Arm**

### Replacement

1. Remove the front wheel & tire.

#### Tightening torque:

88.3 ~ 07.9N.m (9.0 ~ 11.0kgf.m, 65.1 ~ 79.6lb-ft)



SSLSS1018D

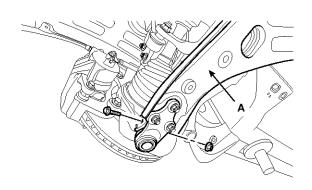
### **ACAUTION**

Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

2. Loosen the bolt & nut and then remove the lower arm (A).

#### **Tightening torque:**

98.1 ~ 117.7N.m (10.0 ~ 12.0kgf.m, 72.3 ~ 86.8lb-ft)



SSLSS1006D

3. Remove the front lower arm (A) and than loosen the bolts & nuts.

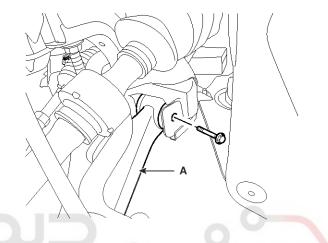
#### Tightening torque:

#### Front

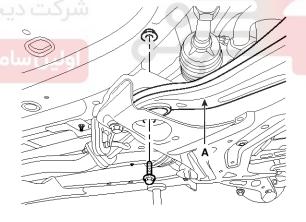
117.7  $\sim$  137.3N.m (12.0  $\sim$  14.0kgf.m, 86.8  $\sim$  101.3lb-ft)

#### Rear

 $137.3 \sim 156.9 \text{N.m} (14.0 \sim 16.0 \text{kgf.m}, 101.3 \sim 115.7 \text{lb-ft})$ 



SSLSS1007D



SSLSS1008D

4. Installation is the reverse of removal.

### Inspection

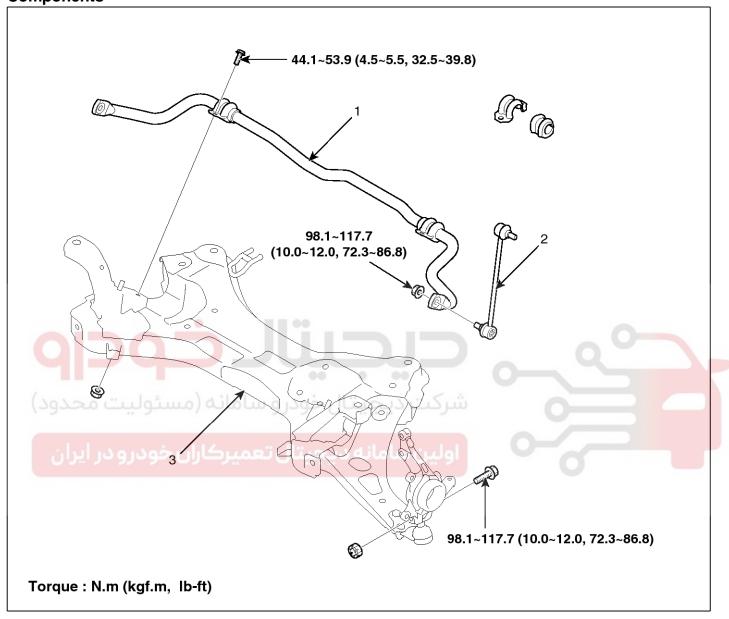
- 1. Check the bushing for wear and deterioration.
- 2. Check the lower arm for bending or breakage.
- 3. Check the lower arm for deformation.
- 4. Check the all bolts and nuts.

# **Front Suspension System**

**SS-13** 

## **Front Stabilizer Bar**

Components



SSLSS1001N

- 1. Stabilizer bar
- 2. Stabilizer link

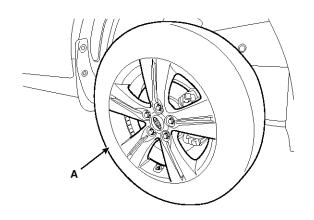
3. Sub frame

## Replacement

1. Remove the front wheel & tire.

#### **Tightening torque:**

88.3  $\sim$  107.9N.m (9.0  $\,\sim$  11.0kgf.m, 65.1  $\sim$  79.6lb-ft)



SSLSS1018D

#### **A**CAUTION

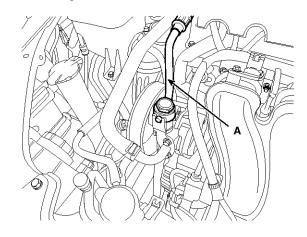
Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

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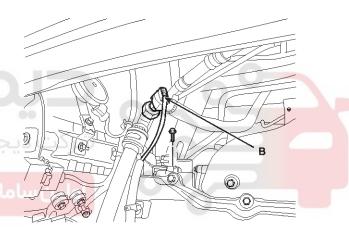
دیجیتال تعمیرکاران خودرو در ایران

# **Suspension System**

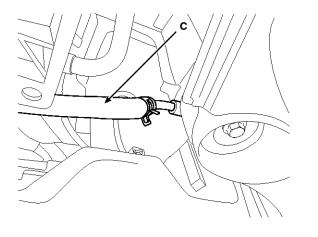
Disconnect the pressure hose (A), pressure switch (B), return hose (C) and then drain the power steering fluid.



SYFST0001D



SYFST0002D



SYFST0003D

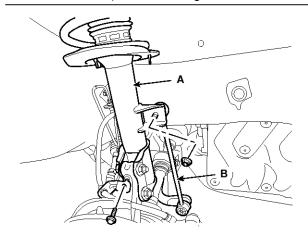
# **Front Suspension System**

**SS-15** 

3. Disconnect the stabilizer link (B) with the front strut assembly (A) after loosening the nut.

#### **Tightening torque:**

98.1  $\sim$  117.7N.m (10.0  $\sim$  12.0kgf.m, 72.3  $\sim$  86.8lb-ft)

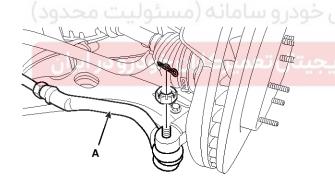


SSLSS1003D

4. Remove the sprit pin and castle nut and then disconnect the tie-rod end (A) from the front knuckle.

#### Tightening torque:

34.3 ~ 44.1N.m (3.5 ~ 4.5kgf.m, 25.3 ~ 32.5lb-ft)

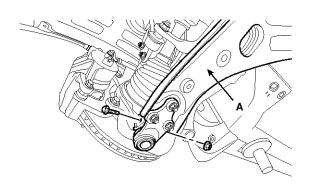


SSLSS1009D

5. Loosen the bolt & nut and then remove the lower arm

#### Tightening torque:

98.1 ~ 117.7N.m (10.0 ~ 12.0kgf.m, 72.3 ~ 86.8lb-ft)

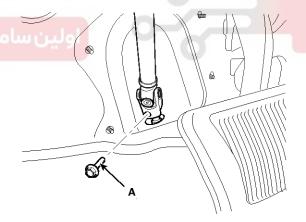


SSLSS1006D

- 6. Remove the dust cover.
- Loosen the bolt (A) and then disconnect the universal joint assembly from the pinion of the steering gear box.

#### Tightening torque:

 $29.4 \sim 34.3$ N.m (3.0  $\sim 3.5$ kgf.m,  $21.7 \sim 25.3$ lb-ft)



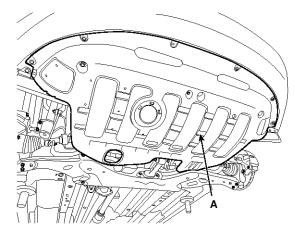
SSLST1001D

### **A**CAUTION

- Keep the neutral-range to prevent the damage of the clock spring inner cable when you handle the steering wheel.
- · Do not use the bolt again.

# **Suspension System**

8. Remove the under cover (A).

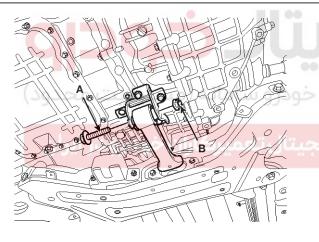


SSLSS1010D

9. Loosen the bolt (A) & nut (B) and then remove the roll rod stopper.

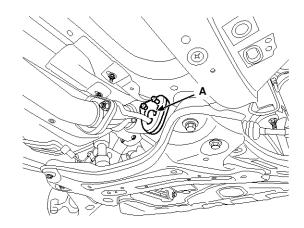
#### Tightening torque:

 $107.9 \sim 127.5 \text{N.m} \ (11.0 \sim 13.0 \text{kgf.m}, 79.6 \sim 94.0 \text{lb-ft})$ 



SSLSS1011D

10. Disconnect the muffler rubber hanger (A).

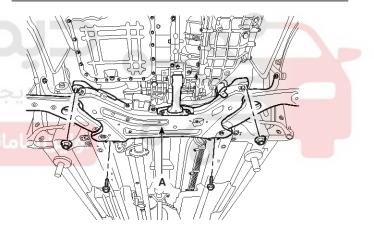


SSLSS1012D

11.Loosen the bolts & nuts and then remove the sub frame.

#### Tightening torque:

176.5 ~ 196.1N.m (18.0 ~ 20.0kgf.m, 130.2 ~ 144.7lb-ft)



SSLSS1013D

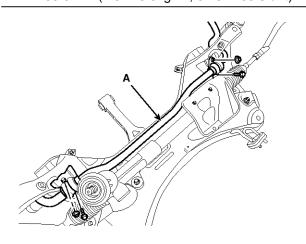
# **Front Suspension System**

**SS-17** 

12. Loosen the bolt and then remove the stabilizer (A) from the sub frame.

#### Tightening torque:

44.1  $\sim$  53.9N.m (4.5  $\sim$  5.5kgf.m, 32.5  $\sim$  39.8lb-ft)



### Inspection

- 1. Check the bushing for wear and deterioration.
- 2. Check the front stabilizer bar for deformation.
- 3. Check the front stabilizer link ball joint for damage.





SLMSS0013D

- 13. Installation is the reverse of removal.
- 14. Add power steering fluid to reservoir.
- 15. Bleed the power steering system.
  (Refer to "Power Steering System Air Bleeding" in ST group.)

# **Suspension System**

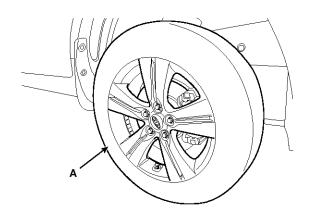
### **Front Cross Member**

### Replacement

1. Remove the front wheel & tire.

#### Tightening torque:

88.3  $\sim$  107.9N.m (9.0  $\sim$  11.0kgf.m, 65.1  $\sim$  79.6lb-ft)



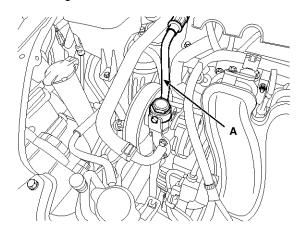
SSLSS1018D

### **ACAUTION**

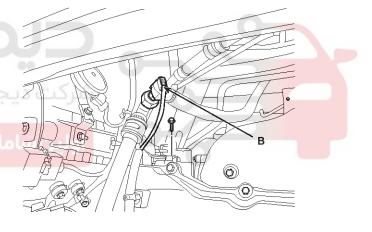
Be careful not to damage to the hub bolts when removing the front wheel & tire (A).



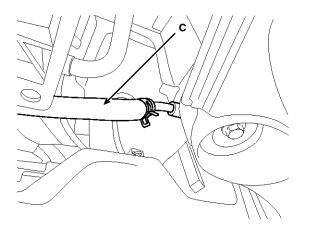
Disconnect the pressure hose (A), pressure switch (B), return hose (C) and then drain the power steering fluid.



SYFST0001D



SYFST0002D



SYFST0003D

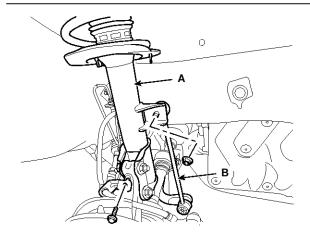
# **Front Suspension System**

**SS-19** 

3. Disconnect the stabilizer link (B) with the front strut assembly (A) after loosening the nut.

#### Tightening torque:

98.1  $\sim$  117.7N.m (10.0  $\sim$  12.0kgf.m, 72.3  $\sim$  86.8lb-ft)

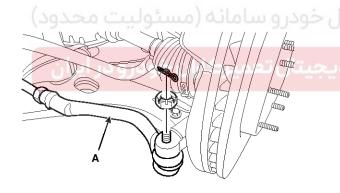


SSLSS1003D

4. Remove the sprit pin and castle nut and then disconnect the tie-rod end (A) from the front knuckle.

#### Tightening torque:

34.3 ~ 44.1N.m (3.5 ~ 4.5kgf.m, 25.3 ~ 32.5lb-ft)

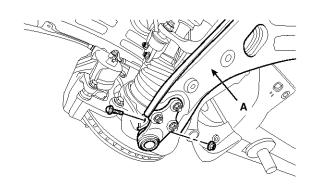


SSLSS1009D

5. Loosen the bolt & nut and then remove the lower arm

#### **Tightening torque:**

98.1 ~ 117.7N.m (10.0 ~ 12.0kgf.m, 72.3 ~ 86.8lb-ft)

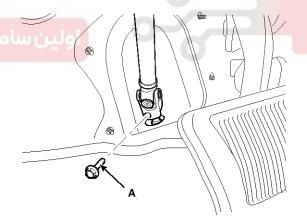


SSLSS1006D

- 6. Remove the dust cover.
- Loosen the bolt (A) and then disconnect the universal joint assembly from the pinion of the steering gear box.

#### Tightening torque:

 $29.4 \sim 34.3$ N.m  $(3.0 \sim 3.5$ kgf.m,  $21.7 \sim 25.3$ lb-ft)



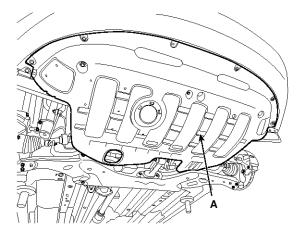
SSLST1001D

### **ACAUTION**

- Keep the neutral-range to prevent the damage of the clock spring inner cable when you handle the steering wheel.
- · Do not use the bolt again.

# **Suspension System**

8. Remove the under cover (A).

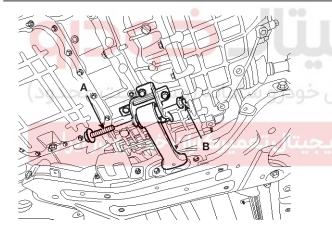


SSLSS1010D

9. Loosen the bolt (A) & nut (B) and then remove the roll rod stopper.

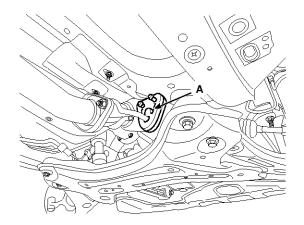
### Tightening torque:

 $107.9 \sim 127.5 \text{N.m} (11.0 \sim 13.0 \text{kgf.m}, 79.6 \sim 94.0 \text{lb-ft})$ 



SSLSS1011D

10. Disconnect the muffler rubber hanger (A).

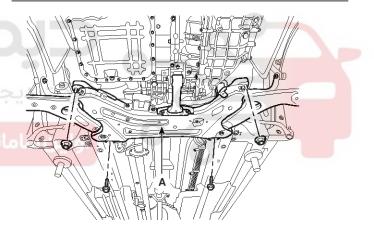


SSLSS1012D

11.Loosen the bolts & nuts and then remove the sub frame.

#### Tightening torque:

176.5 ~ 196.1N.m (18.0 ~ 20.0kgf.m, 130.2 ~ 144.7lb-ft)



SSLSS1013D

12. Remove the front lower arm.

(Refer to Front lower arm)

13. Remove the front stabilizer.

(Refer to Front stabilizer)

14. Remove the steering gearbox.

(Refer to "Steering Gearbox" in ST group )

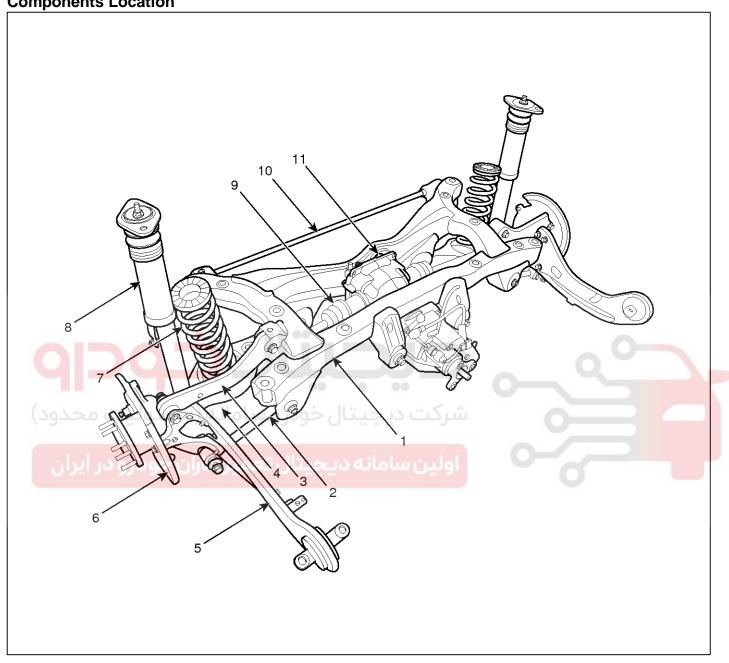
- 15. Installation is the reverse of removal.
- 16. Add power steering fluid to reservoir.
- 17. Bleed the power steering system.

(Refer to "Power Steering System Air Bleeding" in ST group.)

**SS-21** 

# **Rear Suspension System**

**Components Location** 



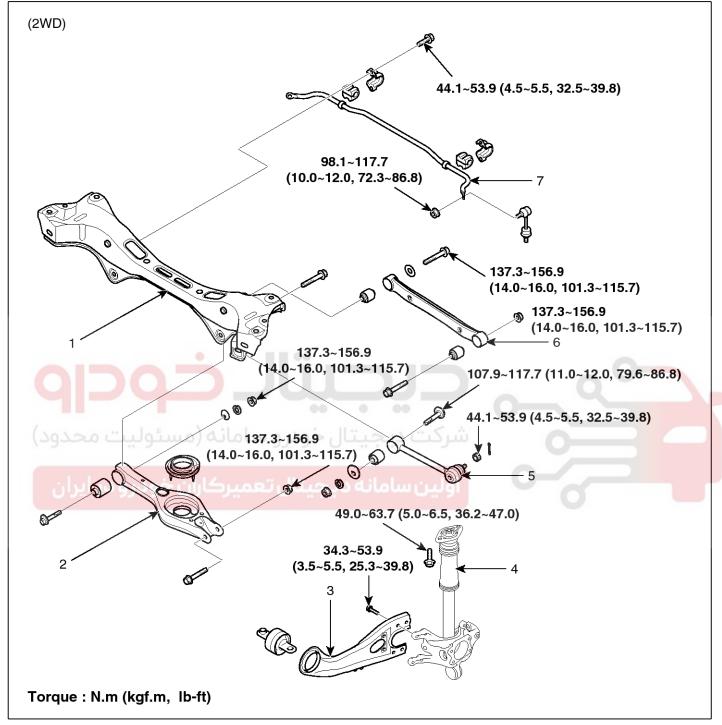
SSLSS1037D

- 1. Sub frame
- 2. Assist arm
- 3. Upper arm
- 4. Lower arm
- 5. Trailing arm
- 6. Rear axle

- 7. Coil spring
- 8. Shock absorber
- 9. Drive shaft
- 10. Stabilizer
- 11. Differential carrier

# **Suspension System**

### **Components**

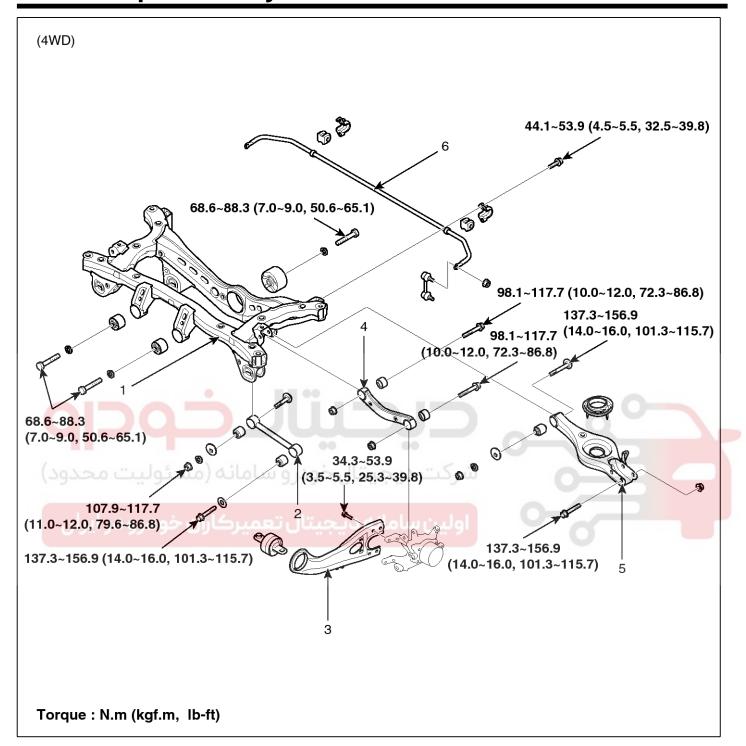


SSLSS1002N

- 1. Sub frame
- 2. Lower arm
- 3. Trailing arm
- 4. Shock absorber

- 5. Assist arm
- 6. Upper arm
- 7. Stabilizer bar

**SS-23** 



SSLSS1003N

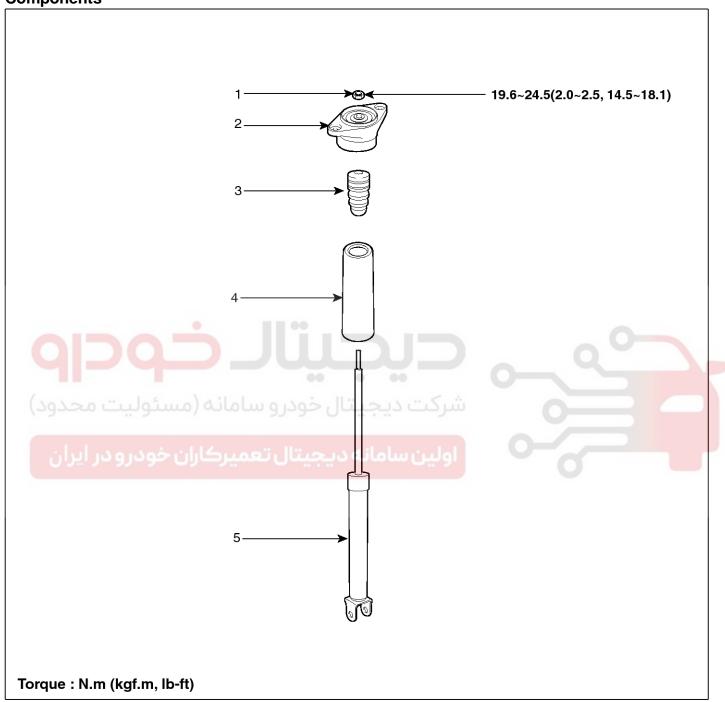
- 1. Sub frame
- 2. Assist arm
- 3. Trailing arm

- 4. Upper arm
- 5. Lower arm
- Stabilizer bar

# **Suspension System**

### **Rear Shock Absorber**

## Components



SSLSS1004N

- 1. Self locking nut
- 2. Bracket assembly
- 3. Bumper rubber

- 4. Dust cover
- 5. Shock absorber

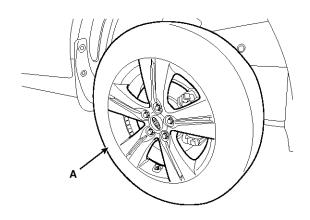
**SS-25** 

### Replacement

1. Remove the rear wheel & tire.

#### Tightening torque:

 $88.3 \sim 107.9$ N.m (9.0  $\sim 11.0$ kgf.m, 65.1  $\sim 79.6$ lb-ft)



SSLSS1018D

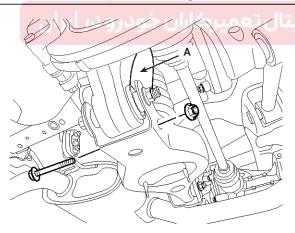
### **A**CAUTION

Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

2. Loosen the bolt & nut and then disconnect the shock absorber (A) with the rear axle.

### Tightening torque:

 $137.3 \sim 156.9 \text{N.m} (14.0 \sim 16.0 \text{kgf.m}, 101.3 \sim 115.7 \text{lb-ft})$ 

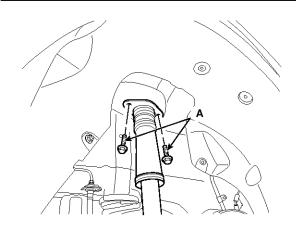


SSLSS1026D

3. Loosen the shock absorber mounting bolts (A).

#### Tightening torque:

 $49.0 \sim 63.7 \text{N.m} (5.0 \sim 6.5 \text{kgf.m}, 36.2 \sim 47.0 \text{lb-ft})$ 

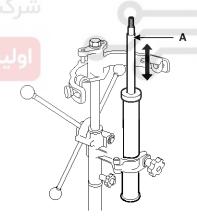


SSLSS1015N

4. Installation is the reverse of removal.

#### Inspection

- 1. Check the rubber parts for wear and deterioration.
- 2. Compress and extend the piston rod (A) and check that there is no abnormal resistance or unusual sound during operation.



KHRE112A

# **Suspension System**

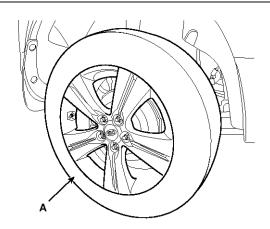
## **Rear Upper Arm**

### Replacement

1. Remove the rear wheel & tire.

#### Tightening torque:

 $88.3 \sim 107.9 \text{N.m} \ (9.0 \sim 11.0 \text{kgf.m}, 65.1 \sim 79.6 \text{lb-ft})$ 



SSLSS1038D

### **ACAUTION**

Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

2. Loosen the bolt & nut and then remove the rear upper arm (A) with the rear axle.

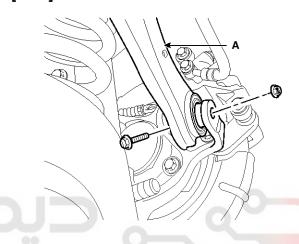
### Tightening torque:

2WD

137.3  $\sim$  156.9N.m (14.0  $\sim$  16.0kgf.m, 101.3  $\sim$  115.7lb-ft) **4WD** 

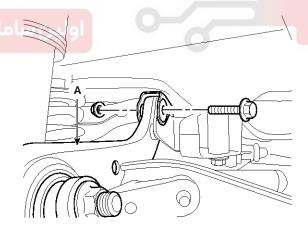
98.1  $\sim$  117.7N.m (10.0  $\sim$  12.0kgf.m, 72.3  $\sim$  86.8lb-ft)

### [2WD]



SYFSS0017D

4WD]



SSLSS1020D

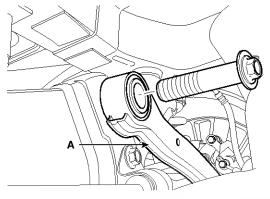
**SS-27** 

3. Loosen the bolt & nut and then remove the rear upper arm (A) with the sub frame.

## Tightening torque :

98.1  $\sim$  117.7N.m (10.0  $\sim$  12.0kgf.m, 72.3  $\sim$  86.8lb-ft)

### [2WD]



### Inspection

- 1. Check the bushing for wear and deterioration.
- 2. Check the rear upper arm or damage and deformation.
- 3. Check for all bolts and nut.





SSLSS1021D

4. Installation is the reverse of removal.

#### **A**CAUTION

Install the rear upper arm so that the letter 'R' can face the rear of vehicle.

# **Suspension System**

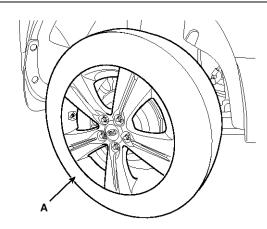
### **Rear Lower Arm**

### Replacement

1. Remove the rear wheel & tire.

#### Tightening torque:

88.3  $\sim$  107.9N.m (9.0  $\sim$  11.0kgf.m, 65.1  $\sim$  79.6lb-ft)



SSLSS1038D

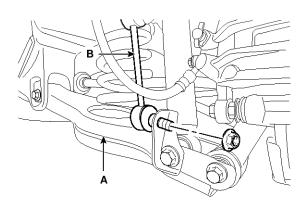
### **ACAUTION**

Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

2. Loosen the nut and then remove the rear stabilizer link (B) with the rear lower arm (A).

#### **Tightening torque:**

98.1 ~ 117.7N.m (10.0 ~ 12.0kgf.m, 72.3 ~ 86.8lb-ft)

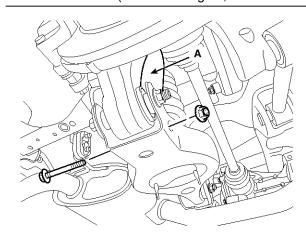


SSLSS1031D

3. Loosen the bolt & nut and then remove the rear shock absorber (A) with the lower arm.

#### Tightening torque:

 $137.3 \sim 156.9$ N.m (14.0  $\sim 16.0$ kgf.m,  $101.3 \sim 115.7$ lb-ft)

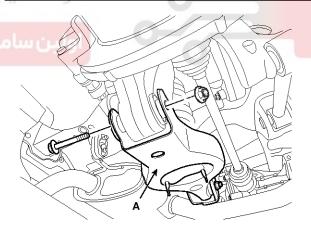


SSLSS1026D

4. Loosen the bolt & nut and then remove the rear lower arm (A) with the rear axle.

#### Tightening torque:

 $137.3 \sim 156.9$ N.m (14.0  $\sim 16.0$ kgf.m,  $101.3 \sim 115.7$ lb-ft)



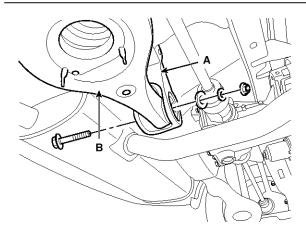
SSLSS1024D

**SS-29** 

5. Loosen the bolt & nut and then remove the rear lower arm (B) with the sub frame (A).

#### **Tightening torque:**

 $137.3 \sim 156.9 \text{N.m} (14.0 \sim 16.0 \text{kgf.m}, 101.3 \sim 115.7 \text{lb-ft})$ 



SSLSS1025D

6. Installation is the reverse of removal.

### Inspection

- 1. Check the bushing for wear and deterioration.
- 2. Check the rear lower arm for deformation.
- 3. Check the coil spring and spring pad for deterioration and deformation.
- 4. Check for all bolts and nut.





# **Suspension System**

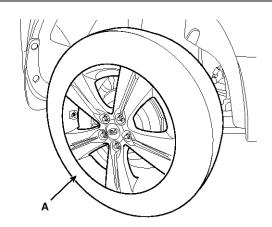
#### Rear Stabilizer Bar

### Replacement

1. Remove the rear wheel & tire.

#### Tightening torque:

88.3 ~ 107.9N.m (9.0 ~ 11.0kgf.m, 65.1 ~ 79.6lb-ft)



SSLSS1038D

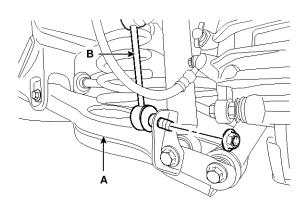
### **ACAUTION**

Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

2. Loosen the nut and then remove the rear stabilizer link (B) with the rear lower arm (A).

#### **Tightening torque:**

98.1 ~ 117.7N.m (10.0 ~ 12.0kgf.m, 72.3 ~ 86.8lb-ft)

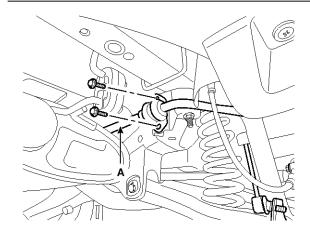


SSLSS1031D

3. Loosen the mounting bolt and then remove the stabilizer bar (A) with the sub frame.

#### Tightening torque:

44.1 ~ 53.9N.m (4.5 ~ 5.5kgf.m, 32.5 ~ 39.8lb-ft)



SSLSS1032D

4. Installation is the reverse of removal.

#### Inspection

- 1. Check the rear stabilizer bar for deformation.
- 2. Check the rear stabilizer link ball joint for damage.

**SS-31** 

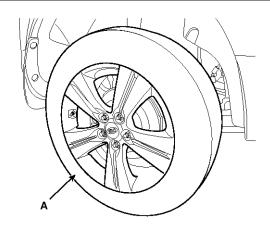
#### **Rear Assist Arm**

### Replacement

1. Remove the rear wheel & tire.

#### Tightening torque:

 $88.3 \sim 107.9 \text{N.m} (9.0 \sim 11.0 \text{kgf.m}, 65.1 \sim 79.6 \text{lb-ft})$ 



SSLSS1038D

### **ACAUTION**

Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

2. Remove the sprit pin and castle nut or bolt and then disconnect the rear assist arm (A) from the rear axle.

#### **Tightening torque:**

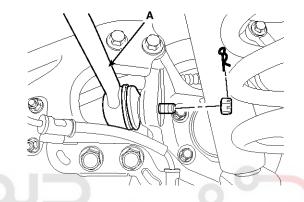
2WD

44.1  $\sim$  53.9N.m (4.5  $\sim$  5.5kgf.m, 32.5  $\sim$  39.8lb-ft)

4WD

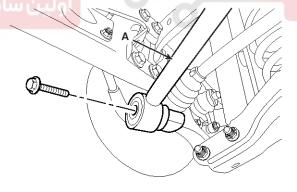
137.3  $\sim$  156.9N.m (14.0  $\sim$  16.0kgf.m, 101.3  $\sim$  115.7lb-ft)

### [2WD]



SYFSS0024D

#### 4WD]



SSLSS1022D

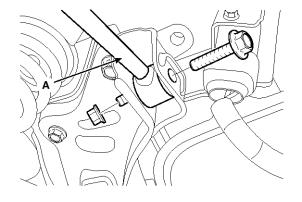
# **Suspension System**

3. Loosen the bolt & nut and then remove the rear assist arm (A) with the sub frame.

### Tightening torque:

107.9 ~ 117.7N.m (11.0 ~ 12.0kgf.m, 79.6 ~ 86.8lb-ft)

### [2WD]



### Inspection

- 1. Check the bushing for wear and deterioration.
- 2. Check the rear assist arm for deformation.
- 3. Check ball joint for damage.
- 4. Check for the all bolts and nuts.





SSLSS1023D

4. Installation is the reverse of removal.

**SS-33** 

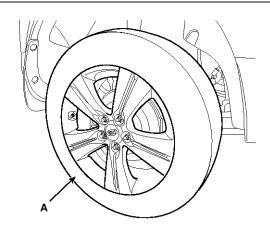
## **Trailing Arm**

### Replacement

1. Remove the rear wheel & tire.

### Tightening torque:

88.3  $\sim$  107.9N.m (9.0  $\sim$  11.0kgf.m, 65.1  $\sim$  79.6lb-ft)



SSLSS1038D

### CAUTION

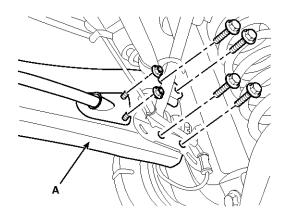
Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

2. Loosen the nuts & bolts and then remove the trailing arm (A) with the rear axle.

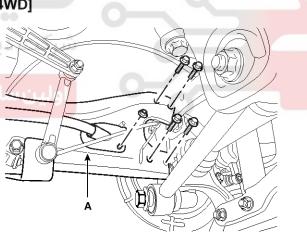
#### **Tightening torque**

 $34.3 \sim 53.9$ N.m ( $3.5 \sim 5.5$ kgf.m,  $25.3 \sim 39.8$ lb-ft)

### [2WD]



[4WD]

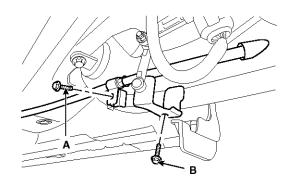


SSLSS1028D

SLMSS0062D

3. Loosen the parking brake cable bracket bolt (A) & height sensor bracket bolt (B).

### [2WD]



SYFSS0028D

### [4WD]



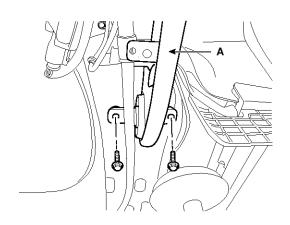
SSLSS1029D

# **Suspension System**

4. Loosen the mounting bolt and then remove the trailing arm (A) with the frame.

### Tightening torque:

98.1 ~ 117.7N.m (10.0 ~ 12.0kgf.m, 72.3 ~ 86.8lb-ft)



SSLSS1030D

5. Installation is the reverse of removal.



**SS-35** 

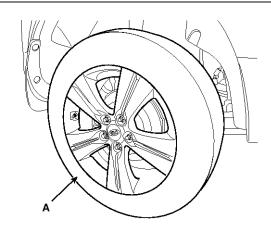
### **Rear Cross Member**

### Replacement

1. Remove the rear wheel & tire.

#### Tightening torque:

88.3  $\sim$  107.9N.m (9.0  $\sim$  11.0kgf.m, 65.1  $\sim$  79.6lb-ft)



SSLSS1038D

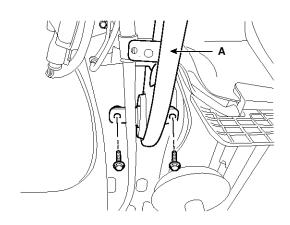
### CAUTION

Be careful not to damage to the hub bolts when removing the front wheel & tire (A).

- Remove the parking brake cable.
   (Refer to "Parking Brake System" in BR group)
- 3. Loosen the bolt and then remove the trailing arm (A).

#### **Tightening torque:**

98.1 ~ 117.7N.m (10.0 ~ 12.0kgf.m, 72.3 ~ 86.8lb-ft)

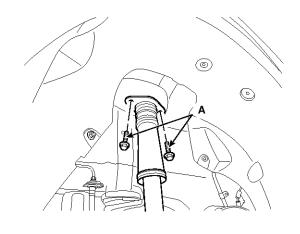


SSLSS1030D

4. Loosen the shock absorber mounting bolts (A).

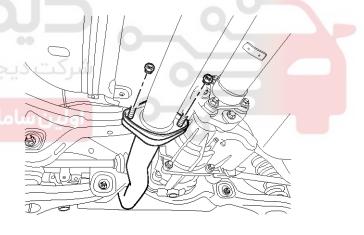
#### **Tightening torque:**

 $49.0 \sim 63.7$ N.m ( $5.0 \sim 6.5$ kgf.m,  $36.2 \sim 47.0$ lb-ft)



SSLSS1015N

5. Remove the rear muffler.



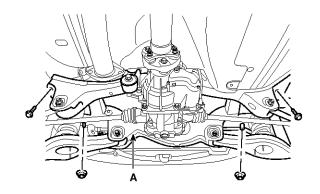
SSLSS1033D

# **Suspension System**

7. Loosen the mounting bolts and then remove the rear cross member (A) with the frame.

#### **Tightening torque:**

 $156.9 \sim 176.5$ N.m ( $16.0 \sim 18.0$ kgf.m,  $115.7 \sim 130.2$ lb-ft)

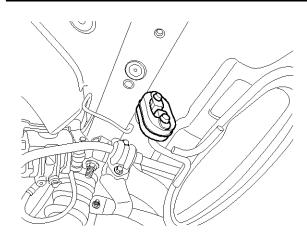


SSLSS1036D

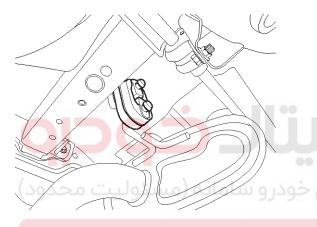
- Remove the rear lower arm.(Refer to the lower arm)
- Remove the rear shock absorber.(Refer to the rear shock absorber)
- 10. Remove the rear upper arm.(Refer to the rear upper arm)
- 11. Remove the trailing arm.
- (Refer to the trailing arm)
- 12. Remove the rear assist arm.

  (Refer to the rear assist arm)
- 13. Remove the drive shaft.
  (Refer to "Rear Drive Shaft" in DS group)
- 14. Remove the differential carrier.

  (Refer to "Differential Carrier" in DS group)
- 15. Installation is the reverse of removal.

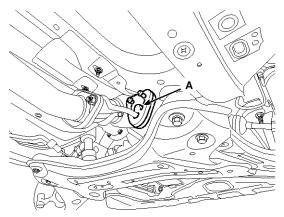


SSLSS1034D



ا تعمیرکاران خودرودر ایران SSLSS1035D

6. Loosen the bolt and then remove the propellar shaft (A).



SSLSS1012D

# Tires/Wheels SS-37

## Tires/Wheels

### **Tire**

#### Tire wear

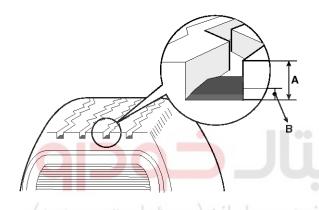
1. Measure the tread depth of the tires.

Tread depth [limit]: 1.6 mm (0.063 in.)

2. If the remaining tread (A) depth is less than the limit, replace the tire.

#### MOTICE

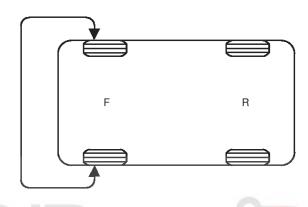
When the tread depth of the tires is less than 1.6 mm(0.063 in.), the wear indicators (B) will appear.



### **Checking For Pull and Wander**

If the steering pulls to one side, rotate the tires according to the following wheel rotation procedure.

1. Rotate the front right and front left tires, and perform a road test in order to confirm vehicle stability.



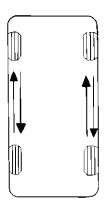
EHRF405B

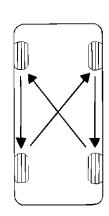
2. If the steering pulls to the opposite side, rotate the front and rear tires, and perform a road test again.

KHRE404A

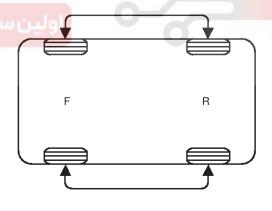
#### **Tire Rotation**

Rotate the tires in the pattern illustrated.





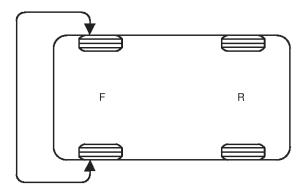
KHRE405A



EHRF405C

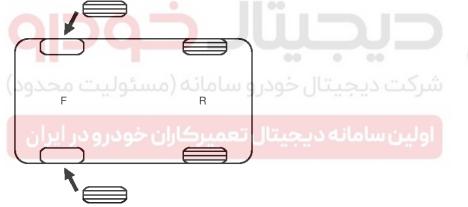
# **Suspension System**

If the steering continues to pull to one side, rotate the front right and left tires again, and perform a road test



EHRF405B

4. If the steering continues to pull to the opposite side, replace the front wheels with new ones.





EHRF405E

Tires/Wheels SS-39

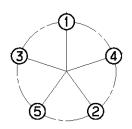
### Wheel

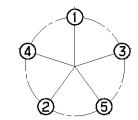
### **Hub nut tightening sequence**

Tighten the hub nuts as follows.

### Tightening torque:

88.3  $\sim$  107.9N.m (9.0  $\sim$  11.0kgf.m, 65.1  $\sim$  79.6lb-ft)





SUNSS6551D

### **A**CAUTION

When using an impact gun, final tightening torque should be checked using a torque wrench.

### Run out inspection

- 1. Jack up the vehicle.
- 2. Measure the wheel Run-out by using a dial indicator as illustration below.

Run-out	Aluminum	Steel
Radial mm(in.)	Below 0.3(0.012)	Below 1.0(0.039)
Axial mm(in.)	Below 0.3(0.012)	Below 0.6(0.024)

3. If measured value exceeds the standard value, replace the wheel.



KHRE402A

## **Suspension System**

### Alignment

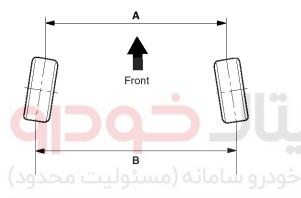
### **Front Wheel Alignment**

### **CAUTION**

When using a commercially available computerized wheel alignment equipment to inspect the front wheel alignment, always position the vehicle on a level surface with the front wheels facing straight ahead.

Prior to inspection, make sure that the front suspension and steering system are in normal operating condition and that the tires are inflated to the specified pressure.

#### Toe



SHDSS6512L

B - A > 0: Toe in (+)

B - A < 0: Toe out (-)

#### Toe adjustment

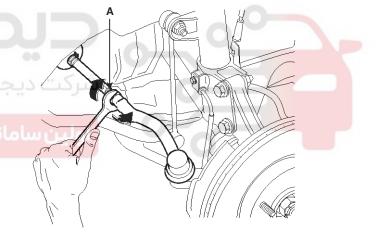
- 1. Loosen the tie rod end lock nut.
- 2. Remove the bellows clip to prevent the bellows from being twisted.

3. Adjust the toe by screwing or unscrewing the tie rod. Toe adjustment should be made by turning the right and left tie rods by the same amount.

Toe

Total :  $0^{\circ}\pm0.2^{\circ}$ Individual :  $0^{\circ}\pm0.1^{\circ}$ 

Tie rod	Turning directi- on	Toe
LH (Driver's side)	Reward	Decrease (Toe in)
	Forward	Increase (Toe out)
RH	Reward	Increase (Toe out)
	Forward	Decrease (Toe in)



AHIE107B

4. When completing the toe adjustment, install the bellows clip and tighten the tie rod end lock nut to specified torque.

#### Tightening torque:

49.0 ~ 53.9N.m (5.0 ~ 5.5kgf.m, 36.2 ~ 39.8lb-ft)

#### **Camber and Caster**

Camber and Caster are pre-set at the factory, so they do not need to be adjusted. If the camber and caster are not within the standard value, replace or repair the damaged parts and then inspect again.

Camber angle : -0.5° ±0.5°

Caster angle : 4.02  $^{\circ}$   $\pm$  0.5  $^{\circ}$ 

### Tires/Wheels SS-41

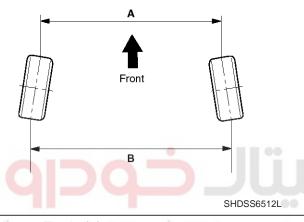
### **Rear Wheel Alignment**

### **ACAUTION**

When using a commercially available computerized wheel alignment equipment to inspect the rear wheel alignment, always position the vehicle on a level surface.

Prior to inspection, make sure that the rear suspension system is in normal operating condition and that the tires are inflated to the specified pressure.

#### Toe



B - A > 0: Toe in (+) B - A < 0: Toe out (-)

## دیجیتال تعمیرکاران خودرو در ایران

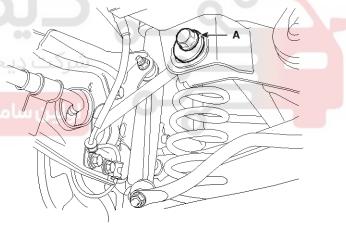
### Toe adjustment

- 1. Loosen the nut holding the assist arm cam bolt (A).
- 2. Adjust rear toe by turning the rear assist arm cam bolt (A) clockwise or counter clockwise. Toe adjustment should be made by turning the right and left cam bolt by the same amount.

Toe

Total :  $0.2^{\circ}\pm0.2^{\circ}$ Individual :  $0.1^{\circ}\pm0.1^{\circ}$ 

Cam bolt	Turning directi- on	Toe
LH (Driver's side)	Clockwise	Decrease (Toe out)
	Counter clockwise	Increase (Toe in)
RH	Clockwise	Increase (Toe in)
	Counter clockwise	Decrease (Toe out)



SHDSS6014D

## **Suspension System**

3. When completing the toe adjustment, tighten the nut to specified torque.

### Tightening torque:

107.9 ~ 117.7N.m (11.0 ~ 12.0kgf.m, 79.6 ~ 86.8lb-ft)

#### Camber

Adjust the camber by turning the cambolt of the rear lower arm.

Camber: -1.0°±0.5°

Cam bolt	Turning directi- on	Toe
LH (Driver's side)	Clockwise	Camber -
	Counter clockwise	Camber +
RH	Clockwise	Camber +
	Counter clockwise	Camber -



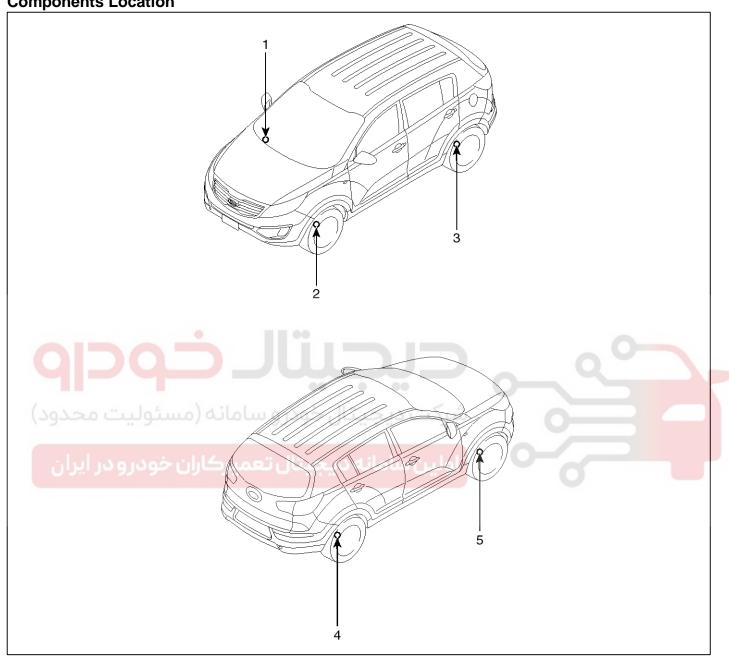
اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



**SS-43** 

### **Tire Pressure Monitoring System**

**Components Location** 



SSLSS1043D

- 1. Receiver
- 2. TPMS Sensor
- 3. TPMS Sensor

- 4. TPMS Sensor
- 5. TPMS Sensor

# Description TREAD Lamp

- Tire Under Inflation / Leak Warning.



- 1. Turn on condition
  - When tire pressure is below allowed threshold
  - · When rapid leak is detected by the sensor.
  - Indicates that tire needs to be re-inflated to placard pressure / repaired.
- 2. Turn off condition
  - Under-inflation; When tire pressure is above (warning threshold + hysteresis).
  - Rapid Leak; When tire pressure is above (leak warning threshold).



### **Suspension System**

#### **DTC Warning**

- 1. Turn on condition
  - When the system detects a fault that is external to the receiver/ sensor.
  - When the system detects a receiver fault.
  - · When the system detects a sensor fault.
- 2. Turn off condition
  - If the fault is considered as 'critical', then the lamp is held on throughout the current Ignition cycle (even if the DTC has been demoted). This is because it is important to bring the problem to the drivers attention. On the following Ignition cycle, the demotion conditions will be re-checked. If the demotion conditions occur, the lamp will be turned off. It will be held on until DTC demotion checking is completed.
  - 'Non critical' faults are those that can occur temporarily e.g. vehicle battery under voltage.
     The lamp is therefore turned off when the DTC demotion condition occurs.

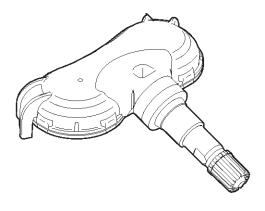
### System Fault

- 1. General Function
  - The system monitors a number of inputs across time in order to determine that a fault exists.
  - Faults are prioritized according to which has the most likely cause.
  - Maximum fault store is equal to 15.
  - Certain faults are not covered through DTC. The main ones are:
    - a. Sensor thermal shutdown (over 257°F/125°C).
    - b. Ignition Line stuck; requires observation of lamps at Ignition ON to diagnose.

**SS-45** 

### **TPMS Sensor**

### **Description**



SLDSS7506N

#### 1. Mode

### 1) Configuration State

- All sensors should be in the Low Line (Base)
   state.
- In Low Line (Base) configuration, sensor transmissions occur every 3 minutes 20 seconds (nominal) and pressure is measured every 20 seconds.

### 2) Normal Fixed Base State

- Sensor transmissions continue at the Low Line (Base) configuration defined rates until the state is either changed by LF command or by the sensor detecting a condition that requires a temporary change to another state.
- The LF command to this state must contain the sensors ID.

#### 3) Storage Auto State:

- This state is a Low current consumption state.
- Sensors are in this state when they first arrive at the dealership (either on the vehicle or as replacement spares).
- In this state, the sensor does not measure pressure / temperature / battery level.
- The sensor will not transmit in this state unless requested to do so by the initiate command.

#### 4) Alert State:

- The sensor automatically enters this state if the measured temperature exceeds 230 °F(110 °C) and over temperature shutdown is likely.
- In this state, pressure is measured every 4 seconds and RF data transmitted every 4 seconds.
- The state lasts for 1 minute if it is pressure triggered.
- This state is also entered when a 3 psi change in pressure from the last RF transmission occurs.

#### **MNOTICE**

Sensor mode is used to configure sensor between high line and low line system. TPM sensor for SL should be set to low line.



## **Suspension System**

#### Removal

#### **Tire Removal**

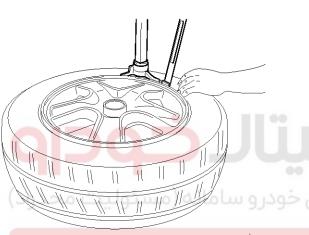
1. Deflate tire & remove balance weights.

### **MOTICE**

Sensor can be unscrewed before unseating the tire bead.

#### CAUTION

- The tire bead should be broken approx. 90° from the valve side of the wheel. The bead breaker should not be set too deep.
- Avoid tire/tool contact with the valve on dismount.
- · Dismount should end near the valve.

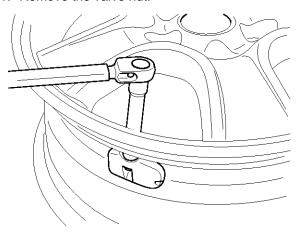


#### **Sensor Removal**

### **A**CAUTION

Handle the sensor with care.

1. Remove the valve nut.

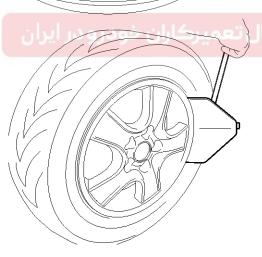


BHIE511B

### **A**CAUTION

The valve nut should not be re-used.

2. Discard the valve assembly.



BHIE511A

**SS-47** 

### Installation Sensor Fit

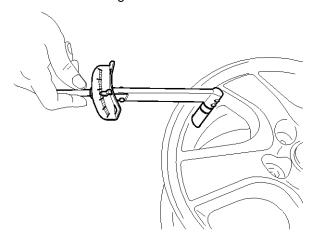
### **CAUTION**

- · Handle the sensor with care.
- Avoid lubricant contact.
- Ensure that the wheel to be fitted is designed for sensor mount. There should normally be a mark to indicate this.
- Ensure that the valve hole and mating face of the wheel are clean.
- 1. Slide the sensor-valve unit through the valve hole of the rim. Hold the sensor against the rim and the rubber grommet against the sealing surface.
- 2. Insert the nut over the valve stem and then tighten the nut.



BHIE510C

3. Continue to tightening the nut until contact with the rim and then tighten to  $3.5 \sim 4.5 \text{Nm}$ .



BHIE510D

### **ACAUTION**

- Tighten slowly with quarter turn steps until the final torque is reached.
- Do not exceed allowed torque.
- Do not use electric or pneumatic tools.
- 4. Check that the sensor is firmly attached to the rim.

### **CAUTION**

Risk of damage during the tire installation/ removal if the sensor is not firmly attached to the rim.

5. Carry out inflation / pressure correction and then fit valve cap.

#### **⚠**CAUTION

Change the newly installed sensor mode to Normal Fixed Base(Low Line) with the 'GDS'.

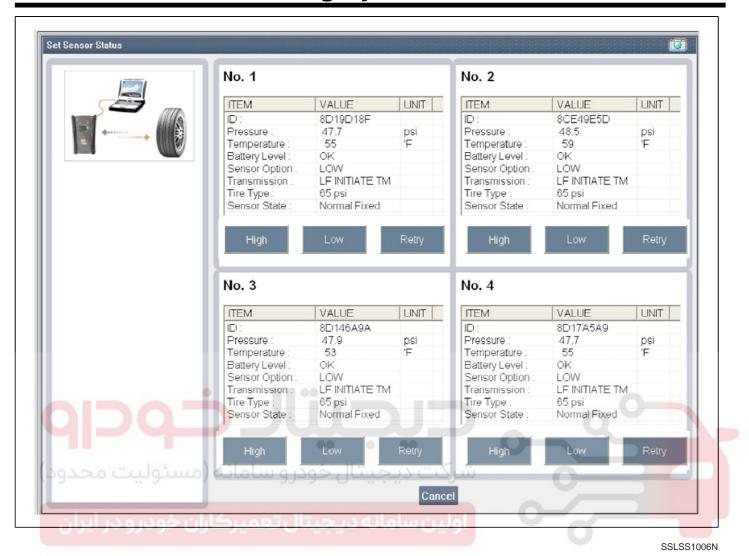
Mode (Status / option) of the sensor installed to the vehicle should be Normal Fixed Base (Low).

# **Suspension System**

#### **Set Sensor Status**

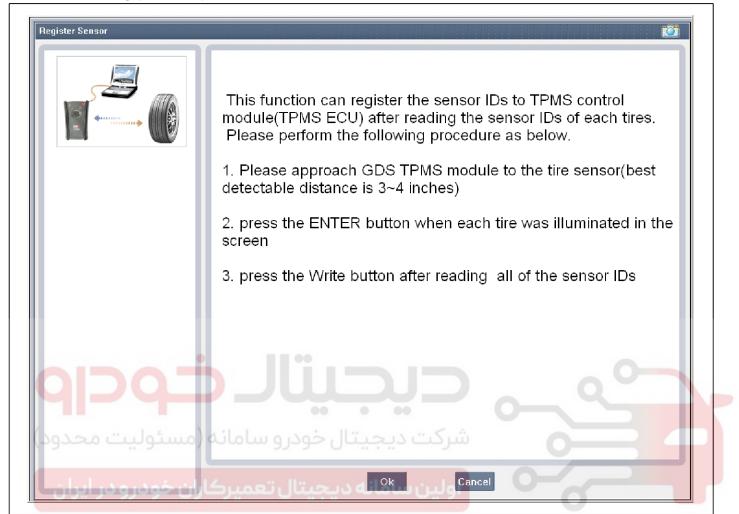


SSLSS1005N

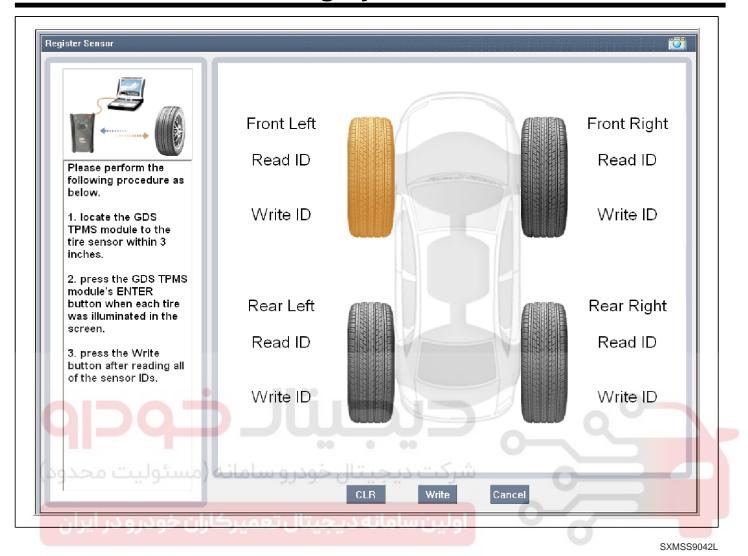


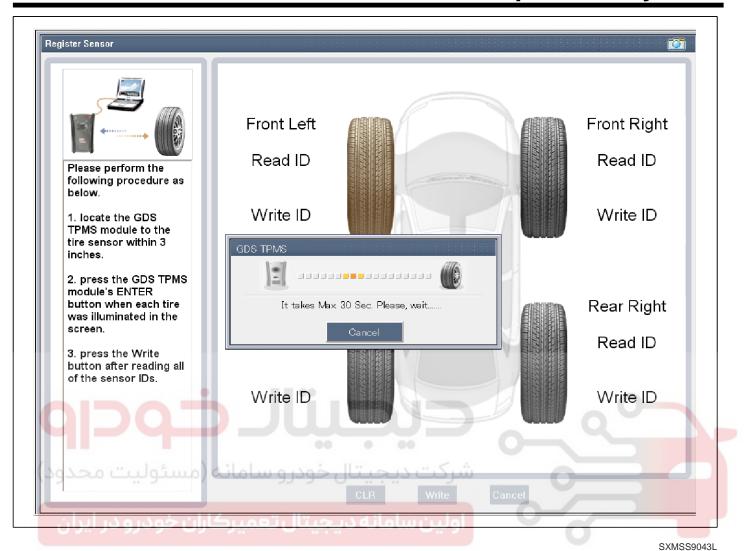
## **Suspension System**

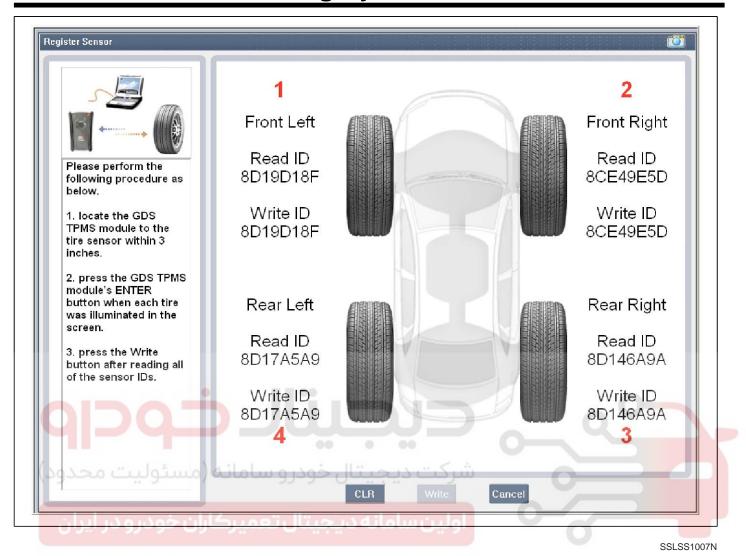
### **Sensor ID Writing (Wireless)**



SXMSS9041L

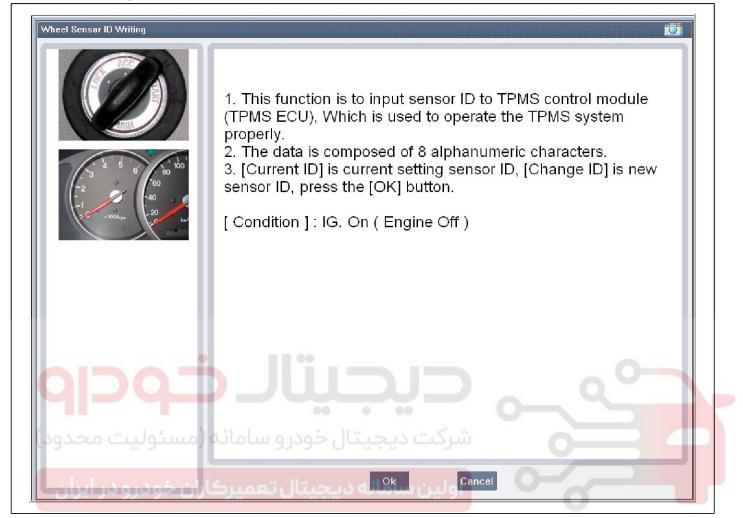




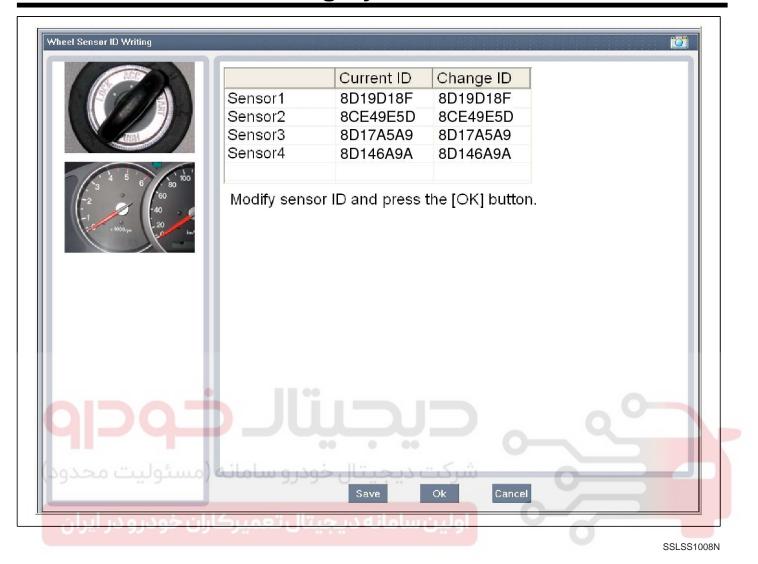


## **Suspension System**

### **Sensor ID Writing**



SXMSS9045L



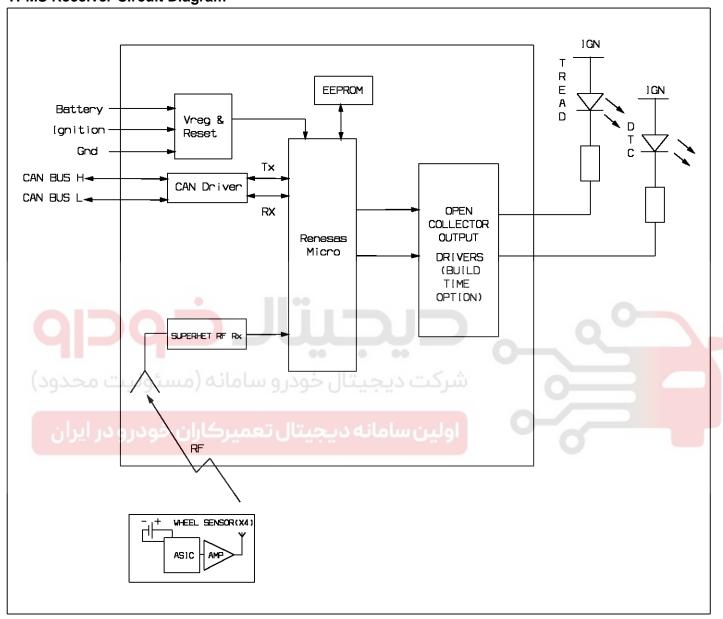


**SS-57** 

### **TPMS** Receiver

### Components

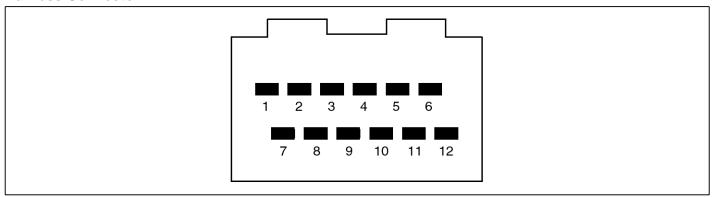
**TPMS Receiver Circuit Diagram** 



SSLSS1044D

# **Suspension System**

### **Harness Connector**

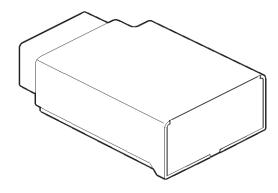


SSLSS1045D

Pin	Description	
1	Battery	
2	CAN_High	
3	GND	
4	-	
5		
6		
7	IGN	
8 8	CAN_Low	
9		
10	الماسين الترج بالطناوالسنياوا	
11		
12	-	

**SS-59** 

### **Description**



SLDSS7507N

#### 1. Mode

#### 1) Virgin State

- The receiver as a sole part is shipped in this state. Replacement parts should therefore arrive in this state.
- In this state, there is no sensor monitoring and no DTC monitoring.
- The state indicates that platform specific parameters must be written to the receiver and that sensors are un-learned.

### 2) Normal State

- In order for tire inflation state and DTC monitoring to occur, the receiver must be in this state.
- In this state, automatic sensor learning is enabled.

#### 3) Test State

 This state is only used in manufacturing plant to check RF transmission between sensor and receiver.

### 2. Overview

- · Receives RF data from sensor.
- Uses sensor data to decide whether to turn on TREAD Lamp.
- Learn TPM sensor for under inflation monitoring automatically.
- Uses sensor information, distance travelled, background noise levels, Auto-learn status, short / open circuit output status, vehicle battery level, internal receiver states to determine if there is a system or a vehicle fault.

### Operation

#### 1. General Function

- Auto-learn takes place only once per Ignition cycle.
- On successful completion, 4 road wheel sensor ID's are latched into memory for monitoring.
- Until Auto-learn completes, previously learned sensors are monitored for under inflation / leak warnings.

#### 2. General Conditions to Learn New Sensors:

- Receiver must determine that it is confident that sensor is not temporary:
  - a. Uses vehicle speed.
  - Uses confidence reduction of previously learned sensors.
- Typical time at driving continuously over 12.4 mph(20 kph) to learn a new sensor is up to 20 minutes.
- General Conditions to Un-Learn a sensor that is removed:
  - It takes less than 20 minutes at 12.4  $\sim$  18.6 mph(20  $\sim$  30kph).
  - Confidence reduction is dependent on time which vehicle is driven at speed greater than or equal to 12.4 mph(20 kph).

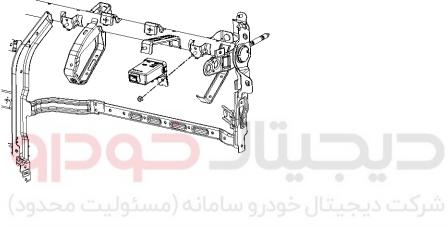
## **Suspension System**

### Replacement

#### MOTICE

When the receiver first arrives for replacement:

- a. It will be in Virgin State.
- b. It will not be configured for any specific platform.
- c. It will not have any sensor ID's memorized.
- 1. Disconnect vehicle battery.
- Remove the crash pad garnish.(Refer to "Crash Pad" in BD group)
- 3. Remove faulty part and fit bracket assembly to new part.



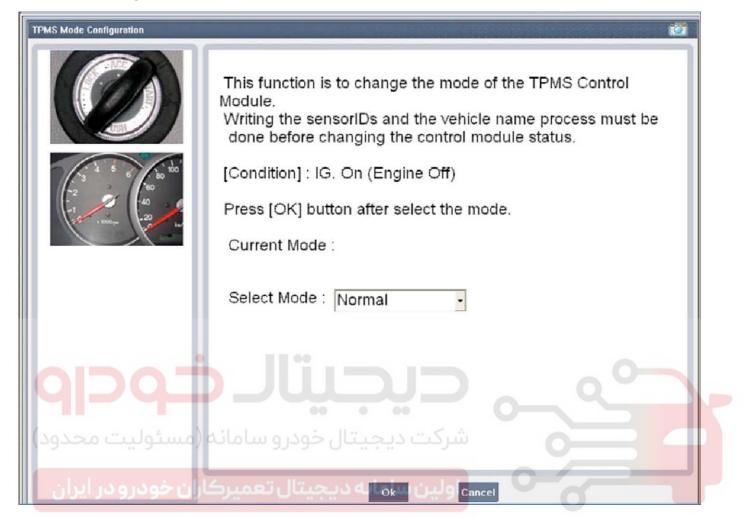


- 4. Secure new part to vehicle and fit connector.
- 5. Re-connect battery and turn Ignition on.
- Check that TREAD Lamp flash rate matches Virgin State indication.

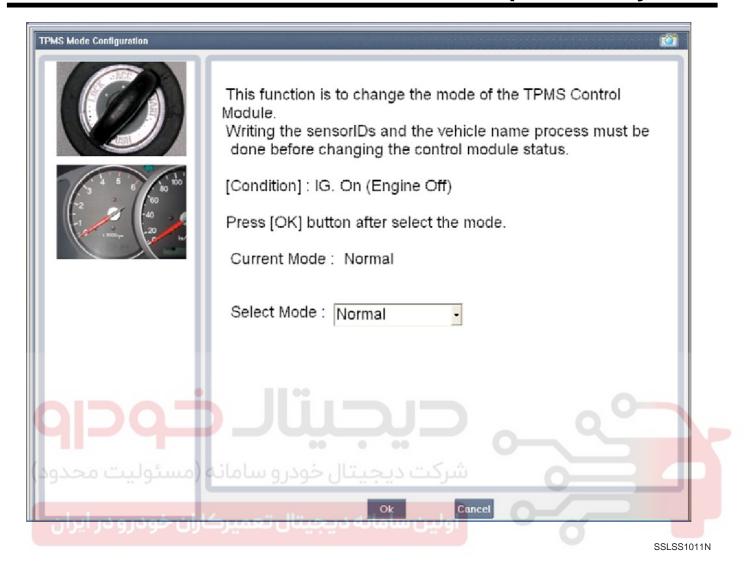


**SS-61** 

### **TPMS Mode Configuration**

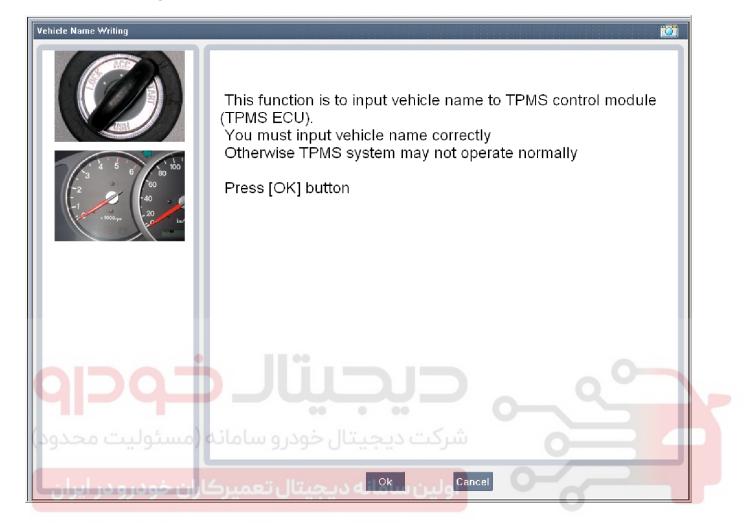


SSLSS1010N

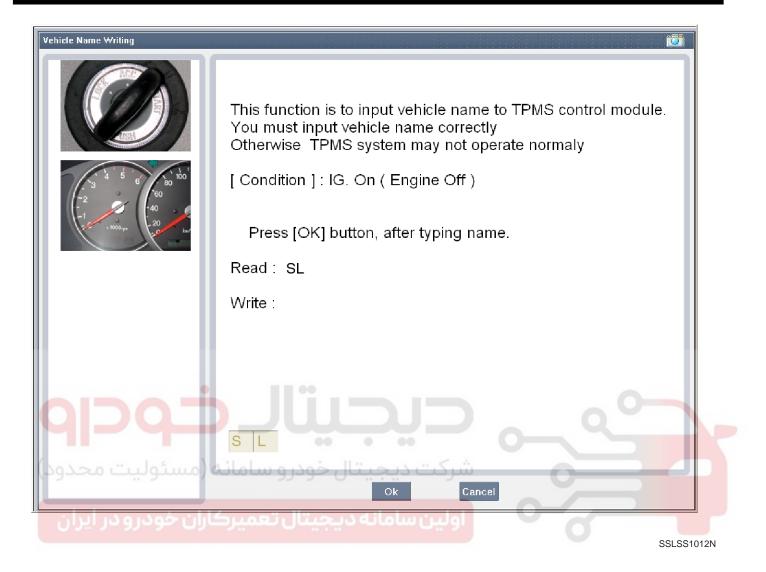


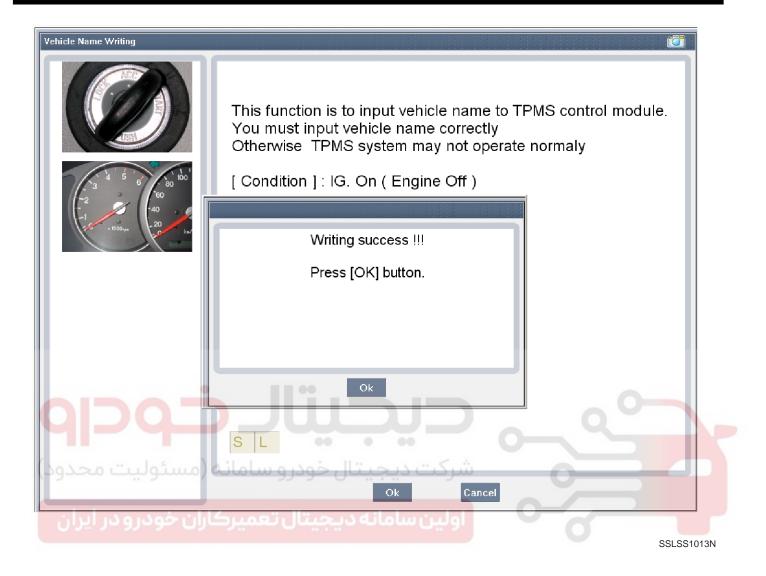
**SS-63** 

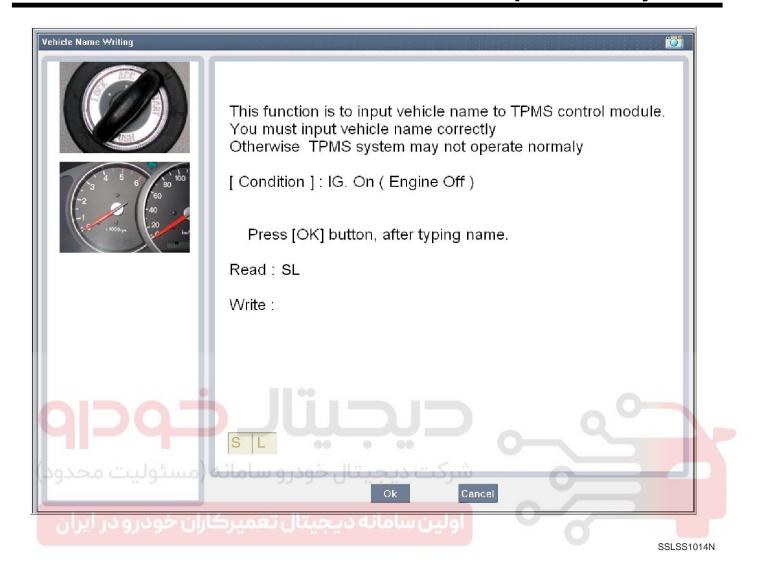
### **Vechicle Name Writing**



SXMSS9051L

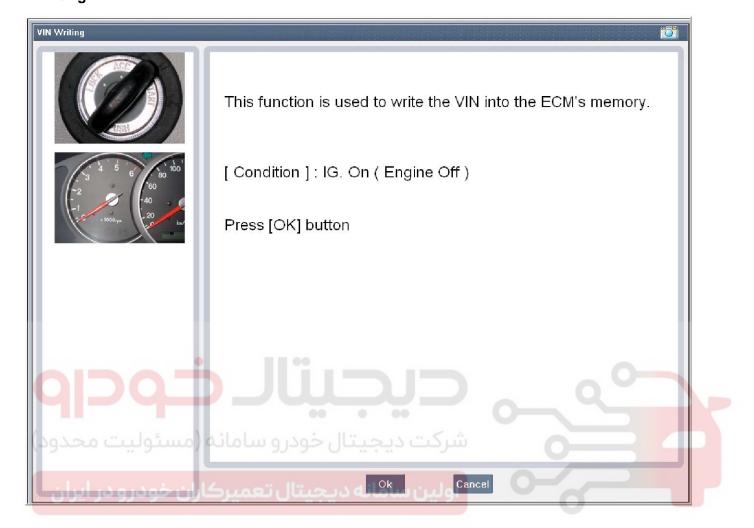






**SS-67** 

### **VIN Writing**



SXMSS9055L

