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<pre>APPLICATION NOTI < FEATURES OF NEW MODEL ></pre>	[CVT: RE0F10A (VQ25DE)]
FEATURES OF NEW MODEL	
APPLICATION NOTICE	
How to Check Vehicle Type	INFOID:00000004548423
Check the vehicle type to confirm the service information in TM sec	ction.
Vehicle type	Service information
For Hong Kong and China Except for Hong Kong and China	With OBD Without OBD
	• • •
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WWW.DIGITALKHODRO.COM DIAGNOSIS AND REPAIR WORK FLOW

< BASIC INSPECTION >

BASIC INSPECTION DIAGNOSIS AND REPAIR WORK FLOW

Work Flow

INTRODUCTION

The TCM receives signals from the vehicle speed sensor and PNP switch. Then it provides shift control or C lock-up control via CVT solenoid valves.

The TCM also communicates with the ECM by means of signals is sent from sensing elements used with the OBD-related parts of the CVT system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory. (With OBD)

Input and output signals must always be correct and stable in the operation of the CVT system. The CVT system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a malfunction that occurs intermittently rather than continuously. Most intermittent malfunctions are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the malfunctions. A road test with a circuit tester connected should be performed. *: With OBD

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Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such malfunctions, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Work Sheet" as shown on the example (Refer to TM-5) should be used.

Start your diagnosis by looking for "conventional" malfunctions first. This will help troubleshoot driveability malfunctions on an electronically controlled engine vehicle.

Also check related Service Bulletins.

Diagnostic Work Sheet

INFORMATION FROM CUSTOMER

KEY POINTS

- WHAT Vehicle & CVT model
- WHEN..... Date, Frequencies
- WHERE..... Road conditions
- HOW..... Operating conditions, Symptoms

•	Customer name MR/MS	Model & Year	VIN	
	Trans. Model	Engine	Mileage	
-	Malfunction Date	Manuf. Date	In Service Date	•

TM-5

PNP switch. Then it provides shift control

TCM

Sensors

Solenoid valves





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< BASIC INSPECTION >

[CVT: RE0F10A (VQ25DE)]

Frequency	Continuous D Intermittent (times a day)	
Symptoms	□ Vehicle does not move. (□ Any position □ Particular position)	
	D No shift	
	Lock-up malfunction	
	$\Box \text{ Shift shock or slip } (\Box N \rightarrow D \Box N \rightarrow R \Box \text{ Lock-up } \Box \text{ Any drive position})$	
	Noise or vibration	
	D No pattern select	
	Others	
	()	
Malfunction Indicator Lamp (MIL)	Continuously lit IN Not lit	

. .

*: With OBD

DIAGNOSTIC WORK SHEET

1	Bead th	e item on cautions concerning fail-safe and understand t	he customer's complaint.	TM-50
	CVT fluid inspection, stall test and line pressure test			
	CVT fluid inspection			
		Leak (Repair leak location.) State Amount		<u>TM-69</u>
2		□ Stall test		0
		Torque converter one-way clutch Reverse brake Forward clutch Steel belt	 Engine Line pressure low Primary pulley Secondary pulley 	<u>TM-71, TM-</u> Z3
	یت مح	Line pressure inspection - Suspected part:		
	D Perform	Perform road test.		<u>TM-75</u>
	3-1.3 0	Check before engine is started		<u>TM-75</u>
3	3-2.	Check at idle		<u>TM-75</u>
-	3-3.	Cruise test	· · · · · · · · · · · · · · · · · · ·	<u>TM-76</u>
	Check r "Symptom	nalfunction phenomena to repair or replace malfunctionin Table".	ng part after completing all road tests	. Refer to <u>TM-52</u>
4		chicle to check that the malfunction phenomenon has be	en resolved.	
5	Erase th	ne results of the self-diagnosis from the TCM and the EC	M [*] .	<u>TM-35, EC-</u> 102

*: Only vehicles with OBD are capable of erasing results of ECM self-diagnosis.

CVT SYSTEM

[CVT: RE0F10A (VQ25DE)]

< FUNCTION DIAGNOSIS >

FUNCTION DIAGNOSIS

CVT SYSTEM

System Diagram

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Transaxle



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CVT SYSTEM

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< FUNCTION DIAGNOSIS >

Component Parts Location

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CVT SYSTEM

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MECHANICAL SYSTEM

< FUNCTION DIAGNOSIS >

MECHANICAL SYSTEM

Cross-Sectional View

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Ø ٩ 6 3 (8 න 9 2 1 መ Ø œ ß JSDIA0802ZZ Converter housing 1. 2. Driven sprocket 3. Chain 4. Reverse brake Oil pump 5. 6. Forward clutch

- 9.
 - Sun gear
 Internal gear
 - 15. Final gear
 - 18. Reduction gear
 - 21. Drive sprocket

- 7. Planetary carrier
- 10. Steel belt
- 13. Parking gear
- 16. Differential case
- 19. Taper roller bearing
- 22. Input shaft

- 8. Primary pulley
- 11. Side cover
- 14. Secondary pulley
- 17. Idler gear
- 20. Output gear
- 23. Torque converter

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[CVT: RE0F10A (VQ25DE)]

MECHANICAL SYSTEM

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< FUNCTION DIAGNOSIS >

System Diagram

[CVT: RE0F10A (VQ25DE)]



System Description

Transmits the power from the engine to the drive wheel.

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MECHANICAL SYSTEM

< FUNCTION DIAGNOSIS >

Component Parts Location

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MECHANICAL SYSTEM

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< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]



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MECHANICAL SYSTEM

< FUNCTION DIAGNOSIS >

Component Description

[CVT: RE0F10A (VQ25DE)]

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ltem	Function	
Torque converter	The torque converter is the device that increases the engine torque as well as the conventiona CVT and transmits it to the transaxle.	
Oil pump	The efficiency of pump discharge rate has been increased at low-rpm and optimized at high-rpm by adopting a vane-type oil pump controlled by the engine. Discharged oil from oil pump is transmitted to the control valve. It is used as the oil of primary and secondary pulley operation and the oil of clutch operation and the lubricant for each part.	
Planetary gear		
Forward clutch	Perform the transmission of drive power and the switching of forward/backward movement.	
Reverse brake		
Primary pulley	It is composed of a pair of pulleys (the groove width is changed freely in the axial direction) and	
Secondary pulley	the steel belt (the steel star wheels are placed continuously and the belt is guided with the multiple steel star wheels are placed continuously and the belt is guided with the multiple steel star wheels are placed continuously and the belt is guided with the multiple steel star wheels are placed continuously and the belt is guided with the multiple steel star wheels are placed continuously and the belt is guided with the multiple steel star wheels are placed continuously and the belt is guided with the multiple steel stee	
Steel belt	tilayer steel rings on both sides). The groove width changes according to wrapping radius of steel belt and pulley from low status to overdrive status continuously with non-step. It is controlled with the oil pressures of primary pulley and secondary pulley.	
Output gear		
Idler gear		
Reduction gear	Reduction gear consists of primary deceleration (output gear and idler gear in pair) and second ary deceleration (reduction gear and final gear in pair). Each of them uses a helical gear.	
Final gear o	any deceleration (reduction gear and final gear in pair). Each of them uses a helical gear.	
Differential		
Manual shaft		
Parking rod	The parking rod rotates the parking pole and the parking pole engages with the parking gear when the manual shaft is in "P" position. As a result the parking gear and the output axis are fixed.	
Parking pawl		
Parking gear		

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WWW.DIGITALKHODRO.COM HYDRAULIC CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]



System Description

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The hydraulic control mechanism consists of the oil pump directly driven by the engine, the hydraulic control valve that controls line pressure and transmission, and the input signal line.

LINE PRESSURE AND SECONDARY PRESSURE CONTROL

- When an input torque signal equivalent to the engine driving force is transmitted from the ECM to the TCM, the TCM controls the line pressure solenoid valve and secondary pressure solenoid valve.
- Line pressure solenoid valve activates pressure regulator valve, and line pressure from oil pump is adjusted for the optimum driving condition. Secondary pressure is controlled by lowering line pressure.



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< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

Normal Control

Optimize the line pressure and secondary pressure, depending on driving conditions, on the basis of the throttle position, the engine speed, the primary pulley (input) revolution speed, the secondary pulley (output) revolution speed, the brake signal, the PNP switch signal, the lock-up signal, the voltage, the target gear ratio, the fluid temperature, and the fluid pressure.

Feedback Control

For the normal fluid control and the select fluid control, secondary pressure is detected for feedback control by using a secondary pressure sensor to set a high-precision secondary pressure.

Component Parts Location

INFOID-000000004548436



- Α. Center console
- D. CVT assembly
- 10. Accelerator pedal position sensor
- В. Combination meter
 - Accelerator pedal, upper

*: Control valve assembly is included in CVT assembly. NOTE:

The following components are included in control valve assembly (8).

E.

CVT fluid temperature sensor

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TM-16

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Engine room LH

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- Center console Α.
- D. CVT assembly

- В. Combination meter
- Ε. Accelerator pedal, upper
- *: Control valve assembly is included in CVT assembly.

NOTE:

- The following components are included in control device (1).
- Manual mode select switch
- Manual mode position select switch
- The following components are included in control valve assembly (9).
- CVT fluid temperature sensor
- Torque converter clutch solenoid valve

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[CVT: RE0F10A (VQ25DE)]

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< FUNCTION DIAGNOSIS >

- Line pressure solenoid valve
- Step motor
- ROM assembly
- · Secondary pressure sensor
- · Secondary pressure solenoid valve
- Lock-up select solenoid valve

Component Description

INFOID:000000004548437

TRANSAXLE ASSEMBLY

Name	Function
Torque converter regulator valve	Optimizes the supply pressure for the torque converter depending on driving conditions.
Pressure regulator valve	Optimizes the discharge pressure from the oil pump depending on driving conditions.
TCC control valve	 Activates or deactivates the lock-up. Locks-up smoothly by opening lock-up operation excessively.
Shift control valve	Controls inflow/outflow of line pressure from the primary pulley depending on the stroke difference between the stepping motor and the primary pulley.
Secondary valve	Controls the line pressure from the secondary pulley depending on operating conditions.
Clutch regulator valve	Adjusts the clutch operating pressure depending on operating conditions.
Manual valve	Transmits the clutch operating pressure to each circuit in accordance with the selected position.
Select control valve	Engages forward clutch, reverse brake smoothly depending on select operation.
Select switch valve	The select switch valve enables to select engagement/disengagement of lock-up clutch and that of forward clutch and reverse clutch.
TCC solenoid valve	 The torque converter clutch solenoid valve is activated by the TCM in response to signals sent from the vehicle speed and accelerator pedal position sensors. Lock-up piston operation will then be controlled. Lock-up operation, however, is prohibited when CVT fluid temperature is too low. When the accelerator pedal is depressed (less than 2.0/8) in lock-up condition, the engine speed shall not change abruptly. If there is a big jump in engine speed, there is no lock-up.
Secondary pressure solenoid valve	The pressure control solenoid valve B (secondary pressure solenoid valve) regulates the oil pump discharge pressure to suit the driving condition in response to the signal sent from the TCM.
Line pressure solenoid valve	The pressure control solenoid valve A (line pressure solenoid valve) regulates the oil pump dis- charge pressure to suit the driving condition in response to the signal transmitted from the TCM.
Step motor	The step motor changes the step by turning 4 coils ON/OFF according to the signal from TCM. As a result, the flow of line pressure to primary pulley is changed and pulley ratio is controlled.
Lock-up select solenoid valve	 The lock-up select solenoid valve controls lock-up clutch pressure or forward clutch pressure (reverse brake pressure). When controlling lock-up clutch, the valve is turned OFF. When controlling forward clutch, it is turned ON.
Primary speed sensor	The input speed sensor (primary speed sensor) detects the primary pulley revolution speed and sends the signal to the TCM.
Secondary speed sensor	The vehicle speed sensor CVT [output speed sensor (secondary speed sensor)] detects the revolu tion of the CVT output shaft and emits a pulse signal. The pulse signal is transmitted to the TCM, which converts it into vehicle speed.
PNP switch	The PNP switch detects the selector lever position and sends a signal to the TCM.
Primary pulley	
Secondary pulley	
Forward clutch	TM-14. "Component Description"
Torque converter	

EXCEPT TRANSAXLE ASSEMBLY

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< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

Function
Judges the vehicle driving status according to the signal from each sensor and controls the non-step transmission mechanism properly.
The electric throttle control actuator consists of throttle control motor, accelerator pedal position sensor, throttle position sensor, etc. The actuator sends the signal to the ECM, and ECM sends the signal to TCM via CAN communication.

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CONTROL SYSTEM

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[CVT: RE0F10A (VQ25DE)]

< FUNCTION DIAGNOSIS >

CONTROL SYSTEM

System Diagram



System Description

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The CVT senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

TCM FUNCTION

The function of the TCM is to:

- · Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, and lock-up operation.
- · Send required output signals to the step motor and the respective solenoids.

SENSORS (or SIGNALS)		ТСМ		ACTUATORS
PNP switch Accelerator pedal position signal Closed throttle position signal Engine speed signal CVT fluid temperature sensor Vehicle speed signal Sport mode switch signal ^{*1} Manual mode switch ^{*2} Stop lamp switch signal Primary speed sensor Secondary speed sensor Secondary pressure sensor	⇒	Shift control Line pressure control Primary pressure control Secondary pressure control Lock-up control Engine brake control Vehicle speed control Fail-safe control Self-diagnosis Duet-EA control CAN system On board diagnosis	→ →	Step motor Torque converter clutch solenoid valve Lock-up select solenoid valve Line pressure solenoid valve Secondary pressure solenoid valve SPORT indicator lamp ^{*1} Manual mode indicator ^{*2} Shift position indicator

*1: Sport mode

*2: Manual mode

INPUT/OUTPUT SIGNAL OF TCM

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CONTROL SYSTEM

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< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

	Control item	Fluid pressure control	Select con- trol	Shift control	Lock-up control	CAN com- munication control	Fail-safe function ^{*3}	
	PNP switch	x	x	x	x	X	X	•
	Accelerator pedal position signal *1	x	х	X	x	X	x	-
	Closed throttle position signal ^{*1}	X		x	x	x		-
	Engine speed signal ¹¹	x	x		x	x	X	
	CVT fluid temperature sensor	x	х	x	Х		X	
Input	Sport mode switch signal*1,*4	x		x	x	x		
	Manual mode signal ^{*1, *5}	x		x	х	x	x	
	Stop lamp switch signal ^{*1}	X		x	X	x		•
	Primary speed sensor	х		x	X	X	x	-
	Secondary speed sensor	X	×	X	X	X	X	-
	Secondary pressure sensor	X		X		ŧ	X	_
	Step motor			X			X	_
	TCC solenoid valve		X		x		Х	
Out- put	Lock-up select solenoid valve		X		x		X	
	Line pressure solenoid valve	• ×	X	X			х	_
	Secondary pressure solenoid valve	x		X		20	X	
	SPORT indicator signal ^{*2, *4}			X		×		

*2: Output via CAN communications.

*3: If these input and output signals are different, the TCM triggers the fail-safe function.

*4: Sport mode

*5: Manual mode

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CONTROL SYSTEM

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< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

Component Parts Location

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CONTROL SYSTEM

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CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

Component Description

[CVT: RE0F10A (VQ25DE)]

TRANSAXLE ASSEMBLY

Name	Function			
CVT fluid temperature sensor	The CVT fluid temperature sensor detects the CVT fluid temperature and sends the signal to the TCM.			
Secondary pressure sensor	The transmission fluid pressure sensor A (secondary pressure sensor) detects secondary pres- sure of CVT and sends the signal to the TCM.			
PNP switch				
Primary speed sensor				
Secondary speed sensor				
Step motor				
TCC solenoid valve	TM-18, "Component Description"			
Lock-up select solenoid valve				
Line pressure solenoid valve				
Secondary pressure solenoid valve				

EXCEPT TRANSAXLE ASSEMBLY

Name	Function
тсм	Optimally controls continuously variable transmission system by judging driving conditions based on signals from each sensor.
Stop lamp switch	BCM detects ON/OFF state of the stop lamp switch and transmits the data to the CVT control unit via CAN communication by converting the data to a signal.
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WWW.DIGITALKHODRO.COM LOCK-UP AND SELECT CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

LOCK-UP AND SELECT CONTROL SYSTEM

System Diagram



System Description

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- The torque converter clutch piston in the torque converter is engaged to eliminate torque converter slip to increase power transmission efficiency.
- The torque converter clutch control valve operation is controlled by the torque converter clutch solenoid valve, which is controlled by a signal from TCM. The torque converter clutch control valve engages or releases the torque converter clutch piston.
- When shifting between "N" ("P") ⇔"D" ("R"), torque converter clutch solenoid valve controls engagement power of forward clutch and reverse brake.
- The lock-up applied gear range was expanded by locking up the torque converter at a lower vehicle speed than conventional CVT models.



TORQUE CONVERTER CLUTCH AND SELECT CONTROL VALVE CONTROL

Lock-up Released

In the lock-up released state, the torque converter clutch control valve is set into the unlocked state by the torque converter clutch solenoid valve and the lock-up apply pressure is drained. In this way, the torque converter clutch piston is not coupled.

Lock-up Applied

In the lock-up applied state, the torque converter clutch control valve is set into the locked state by the torque converter clutch solenoid valve and lock-up apply pressure is generated. In this way, the torque converter clutch piston is pressed and coupled.

Select Control

When shifting between "N" ("P") \Leftrightarrow "D" ("R"), optimize the operating pressure on the basis of the throttle position, the engine speed, and the secondary pulley (output) revolution speed to lessen the shift shock.

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LOCK-UP AND SELECT CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

Component Parts Location

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LOCK-UP AND SELECT CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]



LOCK-UP AND SELECT CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

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Component Description	INFO/D:000000004548445
TRANSAXLE ASSEMBLY	i -
Name	Function
Torque converter regulator valve	
TCC control valve	
Select control valve	1. <i>-</i>
Select switch valve	i i
Manual valve	
TCC solenoid valve	TM-18. "Component Description"
Lock-up select solenoid valve	4
Primary speed sensor	
Secondary speed sensor	۱.
PNP switch	· . 1
CVT fluid temperature sensor	TM-24, "Component Description"
Forward clutch	i
Reverse brake	TM-14. "Component Description"
Torque converter	
EXCEPT TRANSAXLE ASSEMBLY	
Name	Function
ТСМ	TM-24. "Component Description"
Accelerator pedal position sensor	TM-18, "Component Description"

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SHIFT CONTROL SYSTEM

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[CVT: RE0F10A (VQ25DE)]

< FUNCTION DIAGNOSIS > SHIFT CONTROL SYSTEM System Diagram INFOID:00000004548448 <Main input signal> PNP switch Accelerator pedal position Shift control Step Primary Primary pulley speed TCM motor pulley valve Secondary pulley speed Oll system Manual mode switch*1 -- Electrical system

NOTE:

The gear ratio is set for each position separately.

Mechanical system

System Description

*1: Manual mode *2: Sport mode

In order to select the gear ratio that can obtain the driving force in accordance with driver's intention and the vehicle condition, TCM monitors the driving conditions, such as the vehicle speed and the throttle position and Н selects the optimum gear ratio, and determines the gear change steps to the gear ratio. Then TCM sends the command to the step motor, controls the inflow/outflow of line pressure from the primary pulley to determine the position of the moving-pulley and controls the gear ratio. I.

Line pressure

Shifting over all the ranges of gear ratios from the lowest to the high-

est.



Sport mode switch*2

SPORT MODE

Use this position for the improved engine braking.

"L" POSITION (SPORT MODE)

By limiting gear range to the lowest position, the strong driving force and the engine brake can be secured.



"M" POSITION (MANUAL MODE)

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JPDIA0378G

SHIFT CONTROL SYSTEM

021- 62 99 92 92

< FUNCTION DIAGNOSIS >

When the selector lever is put in the manual shift gate side, the fixed changing gear line is set. By moving the selector lever to + side or - side, the manual mode switch is changed over, and shift change like M/T becomes possible following the changing gear set line step by step.





DOWNHILL ENGINE BRAKE CONTROL (AUTO ENGINE BRAKE CONTROL)

When a downhill slope is detected with the accelerator pedal released, the engine brake will be strengthened up by downshifting so as not to accelerate the vehicle more than necessary.

ACCELERATION CONTROL

According to vehicle speed and a change of accelerator pedal angle, driver's request for acceleration and driving scene are judged. This function assists improvement in the acceleration feeling by making the engine speed proportionate to the vehicle speed. And a shift map that can gain a larger driving force is available for compatibility of mileage with driveability.

Component Parts Location

INFOID:000000004548448



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TM-30

SHIFT CONTROL SYSTEM

< FUNCTION DIAGNOSIS >

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[CVT: RE0F10A (VQ25DE)]



SHIFT CONTROL SYSTEM

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ICVT. BENEINA (VO25DE)]

< FUNCTION DIAGNOSIS >				
10. CVT unit connector	11.	Accelerator pedal position sensor		
A. Center console	В.	Combination meter	C.	Engine room LH
D. CVT assembly	E.	Accelerator pedal, upper		
*: Control valve assembly is included in	CVT asser	nbly.		i
NOTE:				1
The following components are i	ncluded ir	n control device (1).		
Manual mode select switch				
 Manual mode position select : 	switch			f
The following components are i	ncluded ir	n control valve assembly (9).		1
 CVT fluid temperature sensor 		• • •		
 Torque converter clutch solen 	oid valve			3
• Line pressure solenoid valve				
 Step motor 				
 ROM assembly 	•• ·			
 Secondary pressure sensor 				
 Secondary pressure solenoid 				
 Lock-up select solenoid valve 				
Component Description				INFC/ID-00000004548

TRANSAXLE ASSEMBLY

ltem	Function
PNP switch	
Primary speed sensor	
Secondary speed sensor	TM-18, "Component Description"
Step motor	
Shift control valve	المسطوم المركت ديم
Primary pulley	
Secondary pulley	TM-14. "Component Description"
EXCEPT TRANSAXLE ASSEMBLY	

Function
TM-24, "Component Description"

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SHIFT LOCK SYSTEM

< FUNCTION DIAGNOSIS >

SHIFT LOCK SYSTEM

System Description

The shift lever cannot be shifted from the "P" position unless the brake pedal is depressed while the ignition switch is set to ON. The shift lock is unlocked by turning the shift lock solenoid ON when the ignition switch is set to ON, the park position switch is turned ON (selector lever is in "P" position), and the stop lamp switch is turned ON (brake pedal is depressed) as shown in the operation chart in the figure. Therefore, the shift lock solenoid receives no ON signal and the shift lock remains locked if all of the above conditions are not fulfilled. (However, selector operation is allowed if the shift lock release button is pressed.)

SHIFT LOCK OPERATION AT "P" POSITION

When Brake Pedal is Not Depressed (No Selector Operation Allowed) The shift lock solenoid (A) is turned OFF (not energized) and the solenoid rod (B) is extended with the spring when the brake pedal is not depressed (no selector operation allowed) with the ignition switch ON.

The connecting lock lever (C) is located at the position shown in the figure when the solenoid rod is extended. It prevents the movement of the detent rod (D). For these reasons, the selector lever cannot be shifted from the "P" position.

When Brake Pedal Is Depressed (Shift Operation Allowed)

The shift lock solenoid (A) is turned ON (energized) when the brake pedal is depressed with the ignition switch ON. The solenoid rod (B) is compressed by the electromagnetic force. The connecting lock lever (C) rotates when the solenoid is activated. Therefore, the detent rod (D) can be moved. For these reasons, the selector lever can be shifted to other positions.

"P" POSITION HOLD MECHANISM (IGNITION SWITCH LOCK)

TM-33

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[CVT: RE0F10A (VQ25DE)]

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JPDIA0613ZZ

SHIFT LOCK SYSTEM

< FUNCTION DIAGNOSIS >

The shift lock solenoid (A) is not energized when the ignition switch is in any position other than ON. In this condition, the shift mechanism is locked and "P" position is held. The operation cannot be performed from "P" position if the brake pedal is depressed with the ignition switch ON when the operation system of shift lock solenoid is malfunctioning. However, the lock lever (B) is forcibly rotated and the shift lock is released when the shift lock release button (C) is pressed from above. Then the selector operation from "P" position can be performed.

D : Detent rod

CAUTION:

Use the shift lock release button only when the selector lever cannot be operated even if the brake pedal is depressed with the ignition switch ON.

Component Parts Location

[CVT: RE0F10A (VQ25DE)]

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INFOID:000000004548451

JPDIA061422

DDD C 67 JPDIA075377 Stop lamp switch 1. Shift lock release button B. Shift lock solenoid Ċ. Park position switch Component Description INFOID:00000004548452 SHIFT LOCK Component Function Shift lock solenoid Lock lever Detent rod TM-37 Park position switch Shift lock release button

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engine system malfunction.

remains ON, the on board diagnostic system has detected an



DESCRIPTION

The CVT system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD) performed by the TCM in combination with the ECM. A malfunction is indicated by the MIL (Malfunction Indicator Lamp) and is stored as a DTC in the ECM memory and in the TCM memory.

ON BOARD DIAGNOSTIC (OBD) SYSTEM

The second is the TCM original self-diagnosis performed by the TCM. A malfunction history is stored in the TCM memory. The detected items are overlapped with OBD self-diagnostic items.

OBD FUNCTION

The ECM provides emission-related on board diagnostic (OBD) functions for the CVT system. One function is to receive a signal from the TCM used with OBD-related parts of the CVT system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (Malfunction Indicator Lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in "One or Two Trip Detection Logic" when a malfunction is sensed in rela-F tion to CVT system parts.

MALFUNCTION INDICATOR LAMP (MIL)

Description

2.

The MIL is located on the instrument panel.

- The MIL is turned ON when the ignition switch is turned ON without the engine running. This is a bulb check.
 - If the MIL is not turned ON, refer to EC-316. "Component" Function Check". The MIL is turned OFF when the engine is started. If the MIL

Diagnosis Description

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[CVT: RE0F10A (VQ25DE)]

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WWW.DIGITALKHODRO.COM SHIFT POSITION INDICATOR CIR	021- 62 99 92 92
< COMPONENT DIAGNOSIS >	[CVT: RE0F10A (VQ25DE)]
COMPONENT DIAGNOSIS	
SHIFT POSITION INDICATOR CIRCUIT	
SPORT MODE	
SPORT MODE : Description	INFO(D:000000004548558
TCM sends position indicator signals to combination meter via CAN commission MANUAL MODE	unication line.
MANUAL MODE : Description	INFC/D.00000004548581
 TCM sends position indicator signals to combination meter via CAN comitive The selector lever position is indicated on the shift position indicator. 	nunication line.
• The selector level position is indicated on the shift position indicator.	
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شرکت دیجیتال خودرو سامانه (مسئولیت محدود)	
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SHIFT LOCK SYSTEM

< COMPONENT DIAGNOSIS >

SHIFT LOCK SYSTEM

Description

INFOID:000000004548564

INFOID:000000004548565

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Component	Function	
Shift lock solenoid	It operates according to the signal from the stop lamp switch and moves the lock lever.	С
Lock lever	It moves according to the operation of the shift lock solenoid and performs the release of the shift lock.	-
Detent rod	It links with the selector button and restricts the selector lever movement.	ŢΜ
Park position switch	It detects that the selector lever is in "P" position.	
Shift lock release button	It moves the lock lever forcibly.	Е

Wiring Diagram - CVT SHIFT LOCK SYSTEM -

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[CVT: REOF10A (VQ25DE)]

SHIFT LOCK SYSTEM

< COMPONENT DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

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SHIFT LOCK SYSTEM

< COMPONENT DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]



- 1. Turn ignition switch ON.
- 2. Shift the selector lever to the "P" position.
- 3. Attempt to shift the selector lever to any other position with the brake pedal released.

Can the selector lever be shifted to any other position?

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TM-39

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VW.DIGITALKI						021-62 99 92
	_	IFT LOCK	SYSIE	±M		E0F10A (VQ25DE)]
COMPONENT DIAG		a >1	· · · · ·		[CVI: H	
YES >> Go to <u>TM-4</u> NO >> GO TO 2.	0, "Diagnosis Proced	<u>lure"</u> .		!		
CHECK CVT SHIFT		t		1		
ttempt to shift the sele			ith the hra	ka nadal di	aprossod	<u>. </u>
an the selector lever b	•	•		ne peuai ui	epiesseu.	
YES >> INSPECTION		<u>poonioin.</u>		1		
NO >> Go to <u>TM-4</u>	0, "Diagnosis Proced	<u>dure"</u> .		I		
Diagnosis Procedu	are					INFCID:0000000454856
. CHECK POWER S				I		
. Turn ignition switch						· <u> </u>
	veen stop lamp switc	h vehicle sid	e harness	connector	and groun	d.
Stop lamp switch v	ehicle side harness conne	ector				Voltage (Approx.)
Connector	Termina	al	. (Ground		
E115	3				P	Battery Voltage
hamess of 10A fuse Ignition s Ignition s CHECK STOP LAM heck stop lamp switch the inspection result YES >> GO TO 3. NO >> Replace st (RHD). CHECK HARNESS Turn ignition switch Disconnect stop lan nector. Check continuity b	for short or open bett connector terminal 3 [No. 3, located in the witch P SWITCH a. Refer to <u>TM-41, "C</u> normal? op lamp switch. Re BETWEEN STOP L/ OFF. mp switch vehicle sid etween stop lamp sv	e fuse block (omponent In fer to <u>BR-18</u> AMP SWITC le harness co vitch vehicle	(J/B)] spection (3. "Explod H AND CC	Stop Lamp ed View" DNTROL D nd control	<u>Switch)"</u> . (LHD), <u>BR</u> EVICE (PA device veh	and stop lamp switch -60. "Exploded View .RT 1) icle side harness con al and control device
Stop lamp switch vehicle	side harness connector		vice vehicle s	side harness	connector	Continuity
Connector	Terminal	Conne	ctor	Terr	ninal	Continuity
E115	4	M5	7		ô	Existed
the inspection result YES >> GO TO 4. NO >> Repair or ro CHECK HARNESS	eplace damaged par		H AND CO		EVICE (PA	.RT 2)
Check continuity betwe	en stop lamp switch	vehicle side	harness c	onnector te	erminal and	ground.
Stop lamp switch v	ehicle side hamess conne	ector		/ 1	-	Continuity
Connector	Termin	al	(Ground		Continuity

Is the inspection result normal?

E115

>> GO TO 5. YES

4

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Not existed

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< COMPONENT DIAC		FT LOCK SYSTI		E0F10A (VQ25DE)]	
	eplace damaged part				-
NO >> Repair or r		5			А
					-
Check continuity betwe	en control device ver	nicle side harness con	nector and ground.		- B
Control device ve	hicle side harness connec	tor		Continuity	- 0
Connector	Termina		Ground		-
M57	7			Existed	- C
<u>s the inspection result</u> YES >> GO TO 6. NO >> Repair or r 6. CHECK CONTROL	replace damaged part	S			TM
 Shift selector lever Check continuity b 	r to "P" position. etween control device	e connector.	· · ·		E
	Control device of	connector		Continuity	- F
Connector		Terminal			•
M57	6		7	Existed	_
Component Inspe	IP SWITCH	o Switch) connector terminals 3	and 4.	INFOID:00000000454856	
خودرو در ایران	Stop lamp switch connecto	لين سامانه ديج	Condition	Continuity	J
Connector	Terr	minal			_
E115	3	4	Depressed brake pedal	Existed	_ K
2110			Released brake pedal	Not existed	
Is the inspection result YES >> INSPECT NO >> Replace s (RHD).	ION END	efer to <u>BR-18, "Explor</u>	ded_View" (LHD), <u>BR</u>	-60, "Exploded View	<u>/"</u>
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SPORT MODE SWITCH

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INFOID:000000004548569

[CVT: RE0F10A (VQ25DE)]

< COMPONENT DIAGNOSIS > SPORT MODE SWITCH

Description

- The sport mode switch is installed to the selector lever knob.
- When pushing the sport mode switch (SPORT indicator lamp turns ON), the driving condition becomes sport
 mode. When pushing again the sport mode switch (SPORT indicator lamp turns OFF), the driving condition
 changes to D range.

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Ground	R RANGE SW	Input		Selector lever in "R" position	voltage
		00 0	••	Other than the above position	0 V
Ground	N BANGE SW	Input	شرکت دیج	Selector lever in "N" position	Battery voltage
anound		···• - •		Other than the above position	0 V
Ground	D BANGE SW	input	Ignition switch ON	Selector lever in "D" positions	Battery voltage
		1		Other than the above position	0 V
Ground	L BANGE SW			Selector lever in "L" position	Battery voltage
				Other than the above position	0 V
Ground	Ground	Output		Always	0 V
Ground	K-LINE	Input/Output	_		<u> </u>
Ground	Sensor ground	Input		Always	0 V
_	CLOCK (SEL2)				—
_	CHIP SELECT (SEL1)	_	_		_
	DATA I/O (SEL3)			_	_
Ground	P RANGE SW	Input	Ignition switch ON	Selector lever in "P" position	Battery voltage
				Other than the above position	0 V
	CVT fluid temperature sen-			When CVT fluid temperature is 20°C (68°F)	2.0 V
Ground	sor	เกษาเ	Ignition switch ON	When CVT fluid temperature is 80°C (176°F)	1.0 V
	Ground Ground	GroundN RANGE SWGroundD RANGE SWGroundD RANGE SWGroundL RANGE SWGroundGroundGroundSensor groundGroundSensor groundOCLOCK (SEL2)ODATA I/O (SEL3)GroundP RANGE SW	GroundN RANGE SWInputGroundD RANGE SWInputGroundD RANGE SWInputGroundL RANGE SWinputGroundGroundOutputGroundK-LINEInput/OutputGroundSensor groundInput—CLOCK (SEL2)——DATA I/O (SEL3)—GroundP RANGE SWInputGroundCVT fluid temperature sen-Input	GroundN RANGE SWInputGroundD RANGE SWInputGroundD RANGE SWInputGroundL RANGE SWInputGroundGroundOutputGroundGroundOutputGroundSensor groundInput/OutputGroundSensor groundInputCLOCK (SEL2)DATA I/O (SEL3)GroundP RANGE SWInputGroundCVT fluid temperature sen-InputInputInputInput	Ground R RANGE SW Input Other than the above position Ground N RANGE SW Input Input Selector lever in "N" position Ground D RANGE SW Input Input Other than the above position Ground D RANGE SW Input Input Other than the above position Ground D RANGE SW Input Input Other than the above position Ground L RANGE SW Input Selector lever in "L" position* Other than the above position Ground Ground Ground Output Always Other than the above position Ground Ground Ground Output Input/Output — Ground Sensor ground Input Input — — Ground Sensor ground Input Input — — — CLOCK (SEL2) — — — — — DATA I/O (SEL3) — — — — Ground P RANGE SW Input Ignition switch ON Selector lever in "P" position* Ground P RANGE S

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TCM

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< ECU DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

	nal No. color)	Description		Condition		Value
+	_	Signal name	Input/Output			(Approx.
15 (V/W)	Ground	Transmission fluid pres- sure sensor A (Secondary pressure sensor)	Input	"N" position idle		1.0 V
25 (W/R)	Ground	Sensor ground	Input		Always	0 V
26	Ground	Sensor power	Output	Ignition switch ON		5.0 V
(L/O)				Ignition switch OFF		0 V
27 (R/G)	Ground	Step motor D	Output		ļ .	10.0 msec
28 (R)	Ground	Step motor C	Output	Within 2 seconds aft	er ignition switch ON	30.0 msec
29 (O/B)	Ground	Step motor B	Output			10.0 msec
30 (G/R)	Ground	Step motor A	Output		:	30.0 msec
31 (P)		CAN-L	Input/Output		i	_
32 (L)	_	CAN-H	Input/Output		-	
33	Ground	Input speed sensor (Prima-		Sport mode	When driving at 20 km/h (12 MPH) in "L" position	
(SB)	Giodila	ry speed sensor) Input Manual mode		Manual mode	When driving at 20 km/h (12 MPH) in "M1" position	950 Hz
34 (LG/R)	Ground	Output speed sensor (Sec- ondary speed sensor)	Input	When driving at 20 km/h (12 MPH) in "D" position		490 Hz
ايران 37	درو در	ل تعميركاران خو	له ديجيتا	اولين ساما	Selector lever in "P" and "N" po- sitions	Battery voltage
(V/R)	Ground	Lock-up select solenoid valve	Output	Ignition switch ON	Wait at least for 5 seconds with the selector lever in "R", "D" and "L" [*] positions	0 V
38		Torque converter clutch so-	_	When vehicle cruis-	When CVT performs lock-up	6.0 V
(LW)	Ground	lenoid valve	Output	es in "D" position	When CVT does not perform lock-up	1.5 V
39	Ground	Pressure control solenoid valve B (Secondary pres-	Output		Release your foot from the ac- celerator pedal	5.0 – 7.0 V
(W/B)		sure solenoid valve)	Culpu	"P" or "N" position	Press the accelerator pedal all the way down	3.0 – 4.0 V
40	Ground	Pressure control solenoid valve A (Line pressure so-	Output	idle	Release your foot from the ac- celerator pedal	5.0 – 7.0 V
(R/Y)		lenoid valve)	Output		Press the accelerator pedal all the way down	1.0 V
42 (B)	Ground	Ground	Output		Always	0 V
45 (⊔/R)	Ground	Power supply (memory back-up)	Input		Always	Battery voltage
46 (X)	Ground	Power supply	Input	Ignition switch ON	i	Battery voltage
(Y)			•	Ignition switch OFF	<u></u>	0 V
47 (L/R)	Ground	Power supply (memory back-up)	Input		Always	Battery voltage

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TCM

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< ECU DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

	nal No. color)	Description		Condition	Value (Approx.)	A
+	-	Signal name	Input/Output		(Approx.)	
48	Ground		Ignition switch ON	Ignition switch ON	Battery voltage	В
(Y)				Ignition switch OFF	0 V	
Sport m	ode	1			<u>-</u>	С

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[CVT: RE0F10A (VQ25DE)]



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TCM

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Fail-safe

JCDWM0384GI

INFOID:000000004548574

The TCM has an electrical fail-safe mode. In this mode TCM is operates even if there is an error in a main electronic control input/output signal circuit.

FAIL-SAFE FUNCTION

If any malfunction occurs in a sensor or solenoid, this function controls the CVT to make driving possible.

Output Speed Sensor (Secondary Speed Sensor)

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TM-50

021-62999292

TCM	
< ECU DIAGNOSIS > [CVT: REOF10A (VQ25D	E)]
The shift pattern is changed in accordance with throttle position when an unexpected signal is sent from output speed sensor (secondary speed sensor) to the TCM. The sport mode and manual mode are inhibit and the transaxle is put in "D".	the ted, A
Input Speed Sensor (Primary Speed Sensor) The shift pattern is changed in accordance with throttle position and secondary speed (vehicle speed) will an unexpected signal is sent from the input speed sensor (primary speed sensor) to the TCM. The sport me and manual mode are inhibited, and the transaxle is put in "D".	
PNP Switch If an unexpected signal is sent from the PNP switch to the TCM, the transaxle is put in "D".	С
CVT Fluid Temperature Sensor If an unexpected signal is sent from the CVT fluid temperature sensor to the TCM, the gear ratio in use bet receiving the unexpected signal is maintained or the gear ratio is controlled to keep engine speed under 5 rpm.	000
 Transmission Fluid Pressure Sensor A (Secondary Pressure Sensor) If an unexpected signal is sent from the transmission fluid pressure sensor A (secondary pressure sensor the TCM, the secondary pressure feedback control is stopped and the offset value obtained before the n standard condition occurs is used to control line pressure. If transmission fluid pressure sensor A (secondary pressure sensor) error signal is input to TCM, second pressure feedback controlline pressure sensor) error signal is input to TCM, second pressure feedback control stops, but line pressure is controlled normally. 	non- F
Pressure Control Solenoid A (Line Pressure Solenoid valve) If an unexpected signal is sent from the solenoid to the TCM, the pressure control solenoid A (line press solenoid valve) is turned OFF to achieve the maximum fluid pressure.	G
Pressure Control Solenoid B (Secondary Pressure Solenoid valve) If an unexpected signal is sent from the solenoid to the TCM, the pressure control solenoid B (secondary p sure solenoid valve) is turned OFF to achieve the maximum fluid pressure.	H res-
Torque Converter Clutch Solenoid valve If an unexpected signal is sent from the solenoid to the TCM, the torque converter clutch solenoid valv turned OFF to cancel the lock-up.	re is
Step Motor If an unexpected signal is sent from the step motor to the TCM, the step motor coil phases "A" through "D" all turned OFF to hold the gear ratio used just before the non-standard condition occurred.	
CVT Lock-up Select Solenoid valve If an unexpected signal is sent from the solenoid to the TCM, the CVT lock-up select solenoid valve is tur OFF to cancel the lock-up.	
TCM Power Supply (Memory Back-up) Transaxle assembly is protected by limiting the engine torque when the memory back-up power supply controlling) from the battery is not supplied to TCM. Normal status is restored when turning the ignition sw	vitch
OFF to ON after the normal power supply.	IVI
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SYSTEM SYMPTOM

021- 62 99 92 92

[CVT: RE0F10A (VQ25DE)]

< SYMPTOM DIAGNOSIS >

SYMPTOM DIAGNOSIS SYSTEM SYMPTOM

Symptom Table

INFOID:000000004548577

The diagnostics item numbers show the sequence for inspection. Inspect in order from item 1.

No.	Item	Symptom	Condition	Diagnostic Item
				1. Engine idle speed
				2. Engine speed signal
				3. Accelerator pedal position sensor
				4. CVT position
		·		5. CVT fluid temperature sensor
		·	ON vehicle	6. CAN communication line
1		Large shock. ("N" \rightarrow "D" position)		7. CVT fluid level and state
÷		- -		8. Line pressure test
-		-		9. Torque converter clutch solenoid valve
				10. Lock-up select solenoid valve
			-	11. PNP switch
-		· · · · · · · · · · · · · · · · · · ·		12. Forward clutch
			OFF vehicle	13. Control valve
-				1. Engine idle speed
			ت دیجیتال	2. Engine speed signal
260	Shift Shock) خودرو سامانه (مسئول		3. Accelerator pedal position sensor
	Shint Shock	÷ .		4. CVT position
	در م در ان	حيتال تعميركاران خو	ر سامانه در	5. CVT fluid temperature sensor
0.		J	ON vehicle	6. CAN communication line
2		Large shock. ("N" \rightarrow "R" position)		7. CVT fluid level and state
				8. Line pressure test
				9. Torque converter clutch solenoid valve
				10. Lock-up select solenoid valve
				11. PNP switch
· ·	•			12. Reverse brake
			OFF vehicle	13. Control valve
				1. CVT position
		· ·		2. Engine speed signal
_			ON vehicle	3. CAN communication line
3	~	Shock is too large for lock-up.		4. CVT fluid level and state
				5. Torque converter
			OFF vehicle	6. Control valve

TM-52

SYSTEM SYMPTOM

021-62999292

NO.	ltern	Symptom	Condition	🐘 👔 🖞 Diagnostic Item	
		· · · ·	· · · · · · ·	1. CVT fluid level and state	
				2. CVT position	
				3. CAN communication line	
		· · · ·		4. Line pressure test	<u> </u>
				5. Stall test	
ļ				6. Step motor	
ĺ			ON vehicle	7. Primary speed sensor	
		Vehicle cannot be started from "D"		8. Secondary speed sensor	
4		position.		9. Accelerator pedal position sensor	
		: 1		10. CVT fluid temperature sensor	
		<u> </u>		11. Secondary pressure sensor	
				12. Power supply	
				13. Oil pump assembly	<u> </u>
ł				14. Forward clutch	
			OFF vehicle	15. Control valve	
	Slips/Will			16. Parking components	
	Not Engage			1. CVT fluid level and state	
		·		2. CVT position	
				3. CAN communication line	
				4. Line pressure test	
				5. Stall test	
20		ن خودرو سامانه (مسئر	ت دیجیتار	6. Step motor	
			ON vehicle	7. Primary speed sensor	
		Vehicle cannot be started from "R"		8. Secondary speed sensor	
5		position.		9. Accelerator pedal position sensor	
1				10. CVT fluid temperature sensor	
•				11. Secondary pressure sensor	
				12. Power supply	
				13. Oil pump assembly	
		,	OFF vehicle	14. Reverse brake	
		· ·		15. Control valve	

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SYSTEM SYMPTOM

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< SYMPTOM DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

No.	ltem	Symptom	Condition	Diagnostic Item
				1. CVT fluid level and state
		•		2. Line pressure test
				3. Engine speed signal
			-	4. Primary speed sensor
				5. Torque converter clutch solenoid valve
				6. CAN communication line
			ON vehicle	7. Stall test
6		Dage act lask we		8. Step motor
o		Does not lock-up.		9. PNP switch
				10. Lock-up select solenoid valve
				11. CVT fluid temperature sensor
				12. Secondary speed sensor
				13. Secondary pressure sensor
			OFF vehicle	14. Torque converter
				15. Oil pump assembly
	Slips/Wiil			16. Control valve
	Not Engage			1. CVT fluid level and state
			_	2. Line pressure test
	\square			3. Engine speed signal
				4. Primary speed sensor
			11.0	5. Torque converter clutch solenoid valve
	اليت مح	، خودرو سامانه (مسئو	تديجيتال	6. CAN communication line
			ON vehicle	7. Stall test
7	درو در ابر	Does not hold lock-up condition.	ن سامانه در	8. Step motor
		boos not nois look-up contaition.		9. PNP switch
				10. Lock-up select solenoid valve
				11. CVT fluid temperature sensor
				12. Secondary speed sensor
	•			13. Secondary pressure sensor
				14. Torque converter
			OFF vehicle	15. Oil pump assembly
				16. Control valve

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SYSTEM SYMPTOM

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< SYMPTOM DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

No.	Item	Symptom	Condition	Diagnostic Item	
	_			1. CVT fluid level and state	
				2. Line pressure test	
				3. Engine speed signal	<u> </u>
			ON vehicle	4. Primary speed sensor	_
				5. Torque converter clutch solenoid valve	
8		Lock-up is not released.		6. CAN communication line	
				7. Stall test	_
				8. Torque converter	_
			OFF vehicle	9. Oil pump assembly	
				10. Control valve	
				1. CVT fluid level and state	
				2. Line pressure test	
				3. Stall test	_
	Slips/Will			4. Accelerator pedal position sensor	
	Not Engage			5. CAN communication line	
				6. PNP switch	
				7. CVT position	
		· · · · · ·	ON vehicle	8. Step motor	
		With selector lever in "D" position,		9. Primary speed sensor	
9		acceleration is extremely poor.		10. Secondary speed sensor	
				11. Accelerator pedal position sensor	
	وليت مح	ں خودرو سامانہ (مسئر	ت دیجیتال	12. Secondary pressure sensor	
				13. CVT fluid temperature sensor	_
	در مدر از	يجيتال تعميركاران خو	ن سامانه د	14. Power supply	
				15. Torque converter	
				16. Oil pump assembly	
			OFF vehicle	17. Forward clutch	
	ļ			18. Control valve	

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SYSTEM SYMPTOM

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< SYMPTOM DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

No.	ltern	Symptom	Condition	Diagnostic Item
				1. CVT fluid level and state
				2. Line pressure test
				3. Stall test
				4. Accelerator pedal position sensor
			!	5. CAN communication line
				6. PNP switch
			ON vehicle	7. CVT position
				8. Step motor
	l	With selector lever in "R" position,		9. Primary speed sensor
10		acceleration is extremely poor.		10. Secondary speed sensor
				11. Accelerator pedal position sensor
		-		12. Secondary pressure sensor
				13. CVT fluid temperature sensor
	-			14. Power supply
1				15. Torque converter
			OFF vehicle	16. Oil pump assembly
l	Slips/Will			17. Reverse brake
	Not Engage			18. Control valve
				1. CVT fluid level and state
				2. Line pressure test
		s \	ت دیجیتال	3. Engine speed signal
دور	وليت مح	، خودرو سامانه (مسئو		4. Primary speed sensor
				5. Torque converter clutch solenoid valve
	درو در اب	بحبتال تعمير كاران خو	ن سامانه در	6. CAN communication line
<u> </u>			ON vehicle	7. Stall test
11		Slips at lock-up.		8. Step motor
				9. PNP switch
				10. Lock-up select solenoid valve
				11. CVT fluid temperature sensor
				12. Secondary speed sensor
				13. Secondary pressure sensor
				14. Torque converter
			OFF vehicle	15. Oil pump assembly
				16. Control valve

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SYSTEM SYMPTOM

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< SYMPTOM DIAGNOSIS >

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[CVT: RE0F10A (VQ25DE)]

No.	ltem	Symptom	Condition	Diagnostic Item
				1. CVT fluid level and state
				2. Line pressure test
				3. Accelerator pedal position sensor
				4. PNP switch
				5. CAN communication line
				6. Stall test
				7. CVT position
			ON vehicle	8. Step motor
			1	9. Primary speed sensor
				10. Secondary speed sensor
12		No creep at all.		11. Accelerator pedal position sensor
				12. CVT fluid temperature sensor
				13. Secondary pressure sensor
				14. Power supply
				15. Torque converter
			16. Oil pump assembly	
				17. Gear system
		• • • •	OFF vehicle	18. Forward clutch
				19. Reverse brake
1	Others			20. Control valve
				1. CVT fluid level and state
: در		ں خودرو سامانہ (مسئ	ت دیجیتال	2. Line pressure test
				3. PNP switch
	دي مدير ارا	یجیتال تعمیرکاران خر	ينبيناه انامد	4. Stall test
99	טרפ טר יצ	يجينان تعميركاران خو		5. CVT position
				6. Step motor
			ON vehicle	7. Primary speed sensor
				8. Secondary speed sensor
				9. Accelerator pedal position sensor
13		Vehicle cannot run in all positions.		10. CVT fluid temperature sensor
				11. Secondary pressure sensor
				12. Power supply
				13. Torque converter
			[14. Oil pump assembly
				15. Gear system
			OFF vehicle	16. Forward olutab
				17. Reverse brake
			1	18. Control valve
			<u> </u>	19. Parking components

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< SYMPTOM DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

No.	ltem	Symptom	Condition	Diagnostic Item
			· · · · ·	1. CVT fluid level and state
				2. Line pressure test
Ĩ				3. PNP switch
				4. Stall test
				5. CVT position
			ON unbinte	6. Step motor
			UN Venicie	7. Primary speed sensor
			8. Secondar	8. Secondary speed sensor
14		With selector lever in "D" position,		9. Accelerator pedal position sensor
14		driving is not possible.		10. CVT fluid temperature sensor
				11. Secondary pressure sensor
			ON vehicle 2. Line pressure test 3. PNP switch 4. Stall test 5. CVT position 6. Step motor 7. Primary speed sensor 8. Secondary speed sensor 9. Accelerator pedal position sensor 10. CVT fluid temperature sensor 11. Secondary pressure sensor 12. Power supply 13. Torque converter 14. Oil pump assembly 15. Gear system 16. Forward clutch 17. Control valve 18. Parking components 1. CVT fluid level and state 2. Line pressure test 3. PNP switch 4. Stall test 5. CVT position 6. Step motor 7. Primary speed sensor 8. Secondary speed sensor 9. Accelerator pedal position sensor	
				13. Torque converter
				14. Oil pump assembly
				15. Gear system
			Orr venicle	16. Forward clutch
				17. Control valve
	Others	· · · · · ·		18. Parking components
	Others			1. CVT fluid level and state
				2. Line pressure test
				3. PNP switch
دو		، خودرو سامانه (مسئو	ت دیجیتار	4. Stall test
				5. CVT position
- 1		احبتال بتعمير كابات خم	ا سلمانه در	6. Step motor
0.	ירפ ירי יב		Old vehicle	7. Primary speed sensor
				8. Secondary speed sensor
15		With selector lever in "R" position,		9. Accelerator pedal position sensor
13		driving is not possible.		10. CVT fluid temperature sensor
				11. Secondary pressure sensor
				12. Power supply
				13. Torque converter
				14. Oil pump assembly
				15. Gear system
			OFF vehicle	16. Reverse brake
				17. Control valve
				18. Parking components

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SYSTEM SYMPTOM

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< SYMPTOM DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

No.	ltem	Symptom	Condition	Diagnostic Item	
			· ·	1. CVT fluid level and state	•
				2. Engine speed signal	•
				3. Primary speed sensor	•
			ON vehicle	4. Secondary speed sensor	•
16		Judder occurs during lock-up.		-	
				6. CAN communication line	-
				7. Torque converter clutch solenoid valve	-
				8. Torque converter	•
			OFF venicle	9. Control valve	-
				1. CVT fluid level and state	-
			ON vehicle	2. Engine speed signal	-
i				3. CAN communication line	-
				4. Torque converter	•
17		Strange noise in "D" position.		5. Oil pump assembly	-
			OFF vehicle	6. Gear system	-
			OFF vehicle	7. Forward clutch	•
	Others			8. Control valve	•
-		· · · · · · ·		9. Bearing	_
				1. CVT fluid level and state	-
			ON vehicle	2. Engine speed signal	
		_		3. CAN communication line	
فدو	وليت مح	Strange noise in "R" position.	ت دیجیتار	4. Torque converter	-
18		Strange holse in R position.		5. Oil pump assembly	-
sh	در مدر ار	بجيتال تعميركاران خو	OFF vehicle	6. Gear system	
05	- 7- 77-			7. Reverse brake	-
				8. Control valve	_
				1. CVT fluid level and state	-
			ON vehicle	2. Engine speed signal	-
				3. CAN communication line	-
19		Strange noise in "N" position.		4. Torque converter	-
				5. Oil pump assembly	-
			OFF vehicle	6. Gear system	-
				7. Control valve	-

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SYSTEM SYMPTOM

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< SYMPTOM DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

No.	Item	Symptom	Condition	Diagnostic Item
				1. CVT fluid level and state
				2. CVT position
				3. CAN communication line
				4. Step motor
00		Vehicle does not decelerate by en-	ON vehicle	5. Primary speed sensor
20		gine brake.		6. Secondary speed sensor
				7. Line pressure test
ĺ			8. Engine speed signal	8. Engine speed signal
				9. Accelerator pedal position sensor
			OFF vehicle	10. Control valve
				1. CVT fluid level and state
				2. Line pressure test
				3. Accelerator pedal position sensor
				4. CAN communication line
			ON astron	5. Stall test
			ON vehicle	6. Step motor
		hers Maximum speed low.		7. Primary speed sensor
21	Others			8. Secondary speed sensor
				9. Secondary pressure sensor
				10. CVT fluid temperature sensor
				11. Torque converter
	ليت مح	، خودرو سامانه (مسئو	ت دیجیتال	12. Oil pump assembly
			OFF vehicle	13. Gear system
	در مدر الد	حيتال تعمير كاران خو	وسامانهدر	14. Forward clutch
				15. Control valve
-		With selector lever in "P" position,		1. PNP switch
22		vehicle does not enter parking con- dition or, with selector lever in an-	ON vehicle	2. CVT position
LL		other position, parking condition is not cancelled.	OFF vehicle	3. Parking components
				1. PNP switch
			ON vehicle	2. CVT fluid level and state
0 2		Vehicle runs with CVT in "P" posi-		3. CVT position
23		tion.		4. Parking components
			OFF vehicle	5. Gear system
				6. Control valve

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SYSTEM SYMPTOM

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< SYMPTOM DIAGNOSIS >

[CVT: REOF10A (VQ25DE)]

No.	ltem	Symptom	Condition	Diagnostic Item	-
				1. PNP switch	
			ON vehicle	2. CVT fluid level and state	-
				3. CVT position	-
24		Vehicle runs with CVT in "N" posi- tion.		4. Gear system	-
				5. Forward clutch	-
			OFF vehicle	6. Reverse brake	-
				7. Control valve	_
				1. CVT fluid level and state	-
				2. Engine speed signal	
				3. Primary speed sensor	-
			ON vehicle	4. Torque converter clutch solenoid valve	-
25		Engine stall.		5. CAN communication line	-
				6. Stall test	
				7. Secondary pressure sensor	-
	Others			8. Torque converter	-
			OFF vehicle	9. Control valve	-
				1. CVT fluid level and state	-
		· · · · · · ·		2. Engine speed signal	—
			ONtrachists	3. Primary speed sensor	-
		Engine stalls when selector lever is	ON vehicle	4. Torque converter clutch solenoid valve	
26		shifted "N"→"D" or "R".		5. CAN communication line	
	وليت مح	ں خودرو سامانہ (مسئر	ت دیجیتار	6. Stall test	_
			OFF unbials	7. Torque converter	
	در مدر ار	يحيتال تعميركاران خو	OFF vehicle	8. Control valve	
	:)- <u>)</u> ,-			1. CVT fluid level and state	-
				2. Accelerator pedal position sensor	-
27		Engine speed does not return to idle.	ON vehicle	3. Secondary speed sensor	-
				4. CAN communication line	-
			OFF vehicle	5. Control valve	-

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SYSTEM SYMPTOM

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< SYMPTOM DIAGNOSIS >

[CVT: RE0F10A (VQ25DE)]

No.	ltem	Symptom	Condition	Diagnostic Item
İ				1. CVT fluid level and state
				2. CVT position
			ON vehicle	3. Line pressure test
				4. Engine speed signal
				5. Accelerator pedal position sensor
28		CVT does not shift.		4. Engine speed signal 4. Engine speed signal 5. Accelerator pedal position sensor 6. CAN communication line 7. Primary speed sensor 8. Secondary speed sensor 9. Step motor 10. Control valve 11. Oil pump assembly 1. Ignition switch and starter
			7. Primary speed sensor 8. Secondary speed sensor	7. Primary speed sensor
				8. Secondary speed sensor
				9. Step motor
			OFF vehicle	10. Control valve
			OFF vehicle	11. Oil pump assembly
				1. Ignition switch and starter
29			ON vehicle	2. CVT position
	,			3. PNP switch
			3. PNP switch 1. Ignition switch and starter ON vehicle 2. CVT position	1. Ignition switch and starter
30	Others	Engine starts in positions other than "N" or "P".		2. CVT position
	Others		,	3. PNP switch
		When brake pedal is depressed		1. Stop lamp switch
31			ON vehicle	2. Shift lock solenoid
		tion to other position.		3. Control device
		When brake pedal is not depressed		1. Stop lamp switch
32	ليت مح		ON vehicle	2. Shift lock solenoid
		to other position.		3. Control device
	در و در ان	يحيتال تعمير كاران خو	ر سامانه در	1. Sport mode switch
33		Cannot be changed to sport mode.	ON vehicle	2. CAN communication line
				3. Combination meters
			•	1. manual mode switch
34			ON vehicle	2. CAN communication line
				3. Combination meters
				1. CAN communication line
35		CVT does not shift. ON vehicle 3. Line pressure test CVT does not shift. 4. Engine speed signal S. Accelerator pedal position sens 6. CAN communication line 7. Primary speed sensor 8. Secondary speed sensor 9. Step motor 10. Control valve 11. Oil pump assembly 11. Oil pump assembly 11. Ignition switch and starter 2. CVT position 3. PNP switch Phen brake pedal is depressed with ignition switch ON, selector lever cannot be shifted from "P" position Ven brake pedal is not depressed with ignition switch ON, selector lever can be shifted from "P" position 0N vehicle 0N vehicle	2. Combination meters	

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PRECAUTIONS

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[CVT: RE0F10A (VQ25DE)]

< PRECAUTION > PRECAUTION A PRECAUTIONS Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT B **PRE-TENSIONER**" INFOID:00000004548578 The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along С with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the "SRS AIRBAG" and "SEAT BELT" of this Service Manual. ТM WARNING: · To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by Ε an authorized NISSAN/INFINITI dealer. · Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the "SRS AIRBAG". F . Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors. G PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS WARNING: · When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the igni-Н tion ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury. · When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the L battery, and wait at least 3 minutes before performing any service. Precaution Necessary for Steering Wheel Rotation after Battery Disconnect J INFOID:00000000477956 NOTE: · Before removing and installing any control units, first turn the push-button ignition switch to the LOCK posiĸ tion, then disconnect both battery cables. · After finishing work, confirm that all control unit connectors are connected properly, then re-connect both battery cables. L This vehicle is equipped with a push-button ignition switch and a steering lock unit. If the battery is disconnected or discharged, the steering wheel will lock and cannot be turned. If turning the steering wheel is required with the battery disconnected or discharged, follow the procedure below before starting the repair operation. Μ OPERATION PROCEDURE 1. Connect both battery cables. Ν NOTE: Supply power using jumper cables if battery is discharged. Turn the push-button ignition switch to ACC position. 2. (At this time, the steering lock will be released.) 0 Disconnect both battery cables. The steering lock will remain released with both battery cables discon-3. nected and the steering wheel can be turned. Ρ 4. Perform the necessary repair operation. When the repair work is completed, re-connect both battery cables. With the brake pedal released, turn 5. the push-button ignition switch from ACC position to ON position, then to LOCK position. (The steering wheel will lock when the push-button ignition switch is turned to LOCK position.)

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PRECAUTIONS

< PRECAUTION >

Precaution for Procedure without Cowl Top Cover

When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc.

[CVT: RE0F10A (VQ25DE)]

INFOID-00000004548580



Precaution for On Board Diagnosis (OBD) System of CVT and Engine

INFOID:000000004548581

The ECM has an on board diagnostic system. It will light up the Malfunction Indicator Lamp (MIL) to warn the driver of a malfunction causing emission deterioration. **CAUTION:**

- · Be sure to turn the ignition switch OFF and disconnect the battery cable from the negative terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.
- · Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EVAP system or fuel injection system, etc.
- · Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.

Removal and Installation Procedure for CVT Unit Connector

REMOVAL

Rotate bayonet ring (1) counterclockwise. Pull out CVT unit harness connector (2) upward and remove it.



INSTALLATION

1. Align ∆ marking on CVT unit harness connector terminal body with I marking on bayonet ring. Insert CVT unit harness connector. Then rotate bayonet ring clockwise,



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PRECAUTIONS

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PRECAUTIONS

< PRECAUTION >

 Perform TCM input/output signal inspection and check whether TCM functions normally or not before replacing TCM. Refer to <u>TM-43</u>, "Reference Value".



- Always use the specified brand of CVT fluid. Refer to MA-8, "Fluids and Lubricants".
- Use lint-free paper, not cloth rags, during work.
- Dispose of the waste oil using the methods prescribed by law, ordinance, etc. after replacing the CVT fluid.

Service Notice or Precaution

INFOID:00000004548585

OBD SELF-DIAGNOSIS (WITH OBD)

- CVT self diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the Malfunction Indicator Lamp (MIL).
- The self diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure on <u>TM-35</u>, "<u>Diagnosis Description</u>" to complete the repair and avoid unnecessary blinking of the MIL.

For details of OBD, refer to EC-102, "Diagnosis Description".

 Certain systems and components, especially those related to OBD, may use the new style slide-locking type harness connector. For description and how to disconnect, refer to <u>PG-121</u>.

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	PREPARATION		_
< PREPARATION >		[CVT: RE0F10A (VQ25DE)]	1
PREPARATION PREPARATION	· · · ·	· · · · ·	A -
Special Service Tools		INF01D:000000045485	87 B
Tool number Tool name		Description	 C
1. ST25054000 Adapter 2. ST25055000 Adapter	~	Measuring line pressure	ТМ

PREPARATIO

Special Service

Tool number Tool name		Description	•
I. ST25054000 Adapter 2. ST25055000		Measuring line pressure	
Adapter			
(1/0// 00000	SCIAB372J	Measuring line pressure	
KV31103600 Joint pipe adapter (With ST25054000)		Measuring interpressure	
	ZZA1227D		
ommercial Service To	ols	INFOID:000000	00004548588
ommercial Service To	ols		00004548588
Tool number			00004548588
Tool number 200 auto) au Tool name		Description	00004548588
Tool number			00004548588
Tool number	•• • •• برکت دیجیتال خودرو ساما	Description	00004548588
Tool number 2000 (00) Tool name Power tool	•• • •• برکت دیجیتال خودرو ساما	Description Loosening nuts and bolts	00004548588
Tool number Tool name Power tool	وليرز جيديكان جودرو ساما وليرز جامانه ديجينال تعمير	Description	00004548588
Tool number 2000 (100 Tool name Power tool	وليرز جيديكان جودرو ساما وليرز جامانه ديجينال تعمير	Description Loosening nuts and bolts	00004548588
Tool number Tool name Power tool Oil pressure gauge set 1. Oil pressure gauge 2. Hose	وليرز جيديكان جودرو ساما وليرز جامانه ديجينال تعمير	Description Loosening nuts and bolts	00004548588

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PREPARATION

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[CVT: RE0F10A (VQ25DE)]

Tool number Tool name		Description
Drift a: 54 mm (2.13 in) dia. b: 47 mm (1.85 in) dia.	-	Installing differential side oil seal
	NT 115	L I
Drift a: 65 mm (2.56 in) dia. b: 60 mm (2.36 in) dia.		Installing converter housing oil seal
· · · ·	a b D	
	NT115	
	NT115	
	· · · · · · · ·	

حیصیال حود مرکت دیجیتال خود و سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

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TM-68

CVT FLUID

021-62999292

[CVT: RE0F10A (VQ25DE)]

ON-VEHICLE MAINTENANCE > ON-VEHICLE MAINTENANCE > OVT FLUID

Inspection

CHECKING CVT FLUID

The fluid level should be checked with the fluid warmed up to 50 to 80°C (122 to 176°F). The fluid level check $_{\rm C}$ procedure is as follows:

- 1. Check for fluid leakage.
- With the engine warmed up, drive the vehicle in an urban area. When ambient temperature is 20°C (68°F), it takes about 10 minutes for the CVT fluid to warm up to 50 to 80°C (122 to 176°F).
- 3. Park the vehicle on a level surface.
- 4. Apply parking brake firmly.
- 5. With engine at idle, while depressing brake pedal, move shift selector throughout the entire shift range.
- 6. Pull out the CVT fluid level gauge from the CVT fluid charging pipe after pressing the tab on the CVT fluid level gauge to release the lock.

7. Wipe fluid off the CVT fluid level gauge. Insert the CVT fluid level gauge rotating 180° from the originally installed position, then securely push the CVT fluid level gauge until it meets the top end of the CVT fluid charging pipe. CAUTION:

When wiping away the CVT fluid level gauge, always use lint-free paper, not a cloth rag.

8. Place the selector lever in "P" or "N" and check that the fluid level is within the specified range. **CAUTION:**

When reinstalling CVT fluid level gauge, insert it into the CVT fluid charging pipe and rotate it to the original installation position until securely locked.



CVT FLUID CONDITION

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CVT FLUID

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< ON-VEHICLE MAINTENANCE >

Check CVT fluid condition.

- If CVT fluid is very dark or smells burned, check operation of CVT. Flush cooling system after repair of CVT.
- If CVT fluid contains frictional material (clutches, brakes, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of CVT. Refer to <u>CO-12</u>, "Exploded <u>View"</u>.

Fluid status	Conceivable cause	Required operation
Varnished (viscous varnish state)	CVT fluid become degraded due to high temperatures.	Replace the CVT fluid and check the CVT main unit and the vehicle for malfunctions (wire harnesses, cool- er pipes, etc.)
Milky white or cloudy	Water in the fluid	Replace the CVT fluid and check for places where water is getting in.
Large amount of metal powder mixed in	Unusual wear of sliding parts within CVT	Replace the CVT fluid and check for improper operation of the CVT.

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[CVT: RE0F10A (VQ25DE)]

Changing

CAUTION:

Replace O-ring with new ones at the final stage of the operation when installing.

- 1. Remove drain plug from oil pan.
- 2. Remove drain plug gasket from drain plug.
- 3. Install drain plug gasket to drain plug. CAUTION:

Never reuse drain plug gasket.

4. Install drain plug to oil pan. 9.999

Drain plug - tightening torque : Refer to TM-89. "Exploded View".

5. Fill CVT fluid from CVT fluid charging pipe to the specified level.

 CVT fluid
 : Refer to TM-108. "General Specification".

 Fluid capacity
 : Refer to TM-108. "General Specifica

tion".

CAUTION:

- Use only Genuine NISSAN CVT Fluid NS-2. Never mix with other fluid.
- Using CVT fluid other than Genuine NISSAN CVT Fluid NS-2 will deteriorate in driveability and CVT durability, and may damage the CVT, which is not covered by the warranty.
- When filling CVT fluid, take care not to scatter heat generating parts such as exhaust.
- Sufficiently shake the container of CVT fluid before using.
- With the engine warmed up, drive the vehicle in an urban area.
 NOTE:
 When ambient temperature is 20°C (68°E), it tokes about 10 minutes for the CVT fluid to users up to 50 to

When ambient temperature is 20°C (68°F), it takes about 10 minutes for the CVT fluid to warm up to 50 to 80°C (122 to 176°F).

- 7. Check CVT fluid level and condition.
- 8. Repeat steps 1 to 5 if CVT fluid has been contaminated.

STALL TEST

[CVT: RE0F10A (VQ25DE)]

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< ON-VEHICLE MAINTENANCE >

STALL TEST

Inspection and Judgment

INSPECTION

- 1. Inspect the amount of engine oil. Replenish the engine oil if necessary.
- 2. Drive for about 10 minutes to warm up the vehicle so that the CVT fluid temperature is 50 to 80°C (122 to 176°F). Inspect the amount of CVT fluid. Replenish if necessary.

- 3. Securely engage the parking brake so that the tires do not turn.
- 4. Install a tachometer where it can be seen by driver during test. NOTE:
 - It is good practice to mark the point of specified engine rpm on indicator.
- Start engine, apply foot brake, and place selector lever in "D" 5. position.

- 6. While holding down the foot brake, gradually press down the accelerator pedal.
- Quickly read off the stall speed, and then guickly remove your 7. foot from the accelerator pedal. CAUTION:

Never hold down the accelerator pedal for more than 5 seconds during this test.

Stall speed

: Refer to TM-108, "Stall Speed".

- 8. Move the selector lever to the "N" position.
- 9. Cool down the CVT fluid. CAUTION:

Run the engine at idle for at least 1 minute.

10. Repeat steps 6 through 9 with selector lever in "R" position.

JUDGMENT	
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	Selector lev	ver position	Expected problem logation	
Ī	"D"	"R"	Expected problem location	
	н	0	Forward clutch	
	0	н	Reverse brake	
	L	L	Engine and torque converter one-way clutch	
Stall rotation	н	н	Line pressure low Primary pulley Secondary pulley Steel belt	







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STALL TEST

< ON-VEHICLE MAINTENANCE >

O: Stall speed within standard value position. H: Stall speed is higher than standard value.

L: Stall speed is lower than standard value.

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[CVT: RE0F10A (VQ25DE)]

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TM-72
LINE PRESSURE TEST [CVT: RE0F10A (VQ25DE)] < ON-VEHICLE MAINTENANCE > LINE PRESSURE TEST А Inspection and Judgment INFO/D:000000004548592 INSPECTION В Line Pressure Test Procedure Inspect the amount of engine oil and replenish if necessary. 1. С 2. Drive the car for about 10 minutes to warm it up so that the CVT fluid reaches in the range of 50 to 80°C (122 to 176°F), then inspect the amount of CVT fluid and replenish if necessary. NOTE: ΤM The CVT fluid temperature rises in the range of 50 to 80°C (122 to 176°F) during 10 minutes of drivina. 3. After warming up CVT, remove the oil pressure detection plug F and install the joint pipe adapter (SST: KV31103600), adapter (SST: 25055000), oil pressure gauge set (commercial service tool). CAUTION: F Line pressure When using the oil pressure gauge, be sure to use the Otest port ring attached to the oil pressure detection plug. G JPDIA0739GB Н Securely engage the parking brake so that the tires do not turn. Parking brake pedal .1 Κ SCIA7463E 5. Start the engine, and then measure the line pressure at both idle Ł and the stall speed. **CAUTION:** • Keep the brake pedal pressed all the way down during Μ measurement. · When measuring the line pressure at the stall speed, refer to TM-71, "Inspection and Judgment". N Line pressure : Refer to TM-108, "Line Pressure". After the measurements are complete, install the oil pressure 6. SAT493G \cap detection plug and tighten to the specified torque below. i : 7.5 N·m (0.77 kg-m, 66 in-lb) P CAUTION: Never reuse O-ring.

Apply CVT fluid to O-ring.

JUDGMENT

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LINE PRESSURE TEST

< ON-VEHICLE MAINTENANCE >

[CVT: RE0F10A (VQ25DE)]

Judgment		Possible cause		
Idle speed	Low for all positions ("P", "R", "N", "D", "L" [•])	 Possible causes include malfunctions in the pressure supply system and low oil pump output For example Oil pump wear Pressure regulator valve or plug sticking or spring fatigue Oil strainer ⇒ oil pump ⇒ pressure regulator valve passage oil leak Engine idle speed too low 		
	Only low for a specific position	Possible causes include an oil pressure leak in a passage or device related to the position after the pressure is distributed by the manual valve.		
	High	 Possible causes include a sensor malfunction or malfunction in the line pressure adjustment function. For example Accelerator pedal position signal malfunction CVT fluid temperature sensor malfunction Pressure control solenoid A (line pressure solenoid) malfunction (sticking in OFF state, filter clog, cut line) Pressure regulator valve or plug sticking 		
	Line pressure does not rise higher than the line pressure for idle.	 Possible causes include a sensor malfunction or malfunction in the pressure adjustment function. For example Accelerator pedal position signal malfunction TCM malfunction Pressure control solenoid A (line pressure solenoid) malfunction (shorting, sticking in ON state) Pressure regulator valve or plug sticking 		
Stall speed	The pressure rises, but does not enter the standard position.	Possible causes include malfunctions in the pressure supply system and malfunction in the pressure adjustment function. For example • Accelerator pedal position signal malfunction • Pressure control solenoid A (line pressure solenoid) malfunction (sticking, filter clog) • Pressure regulator valve or plug sticking		
	Only low for a specific position	Possible causes include an oil pressure leak in a passage or device related to the position after the pressure is distributed by the manual valve.		

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< ON-VEHICLE MAINTENANCE >

ROAD TEST



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ROAD TEST

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< ON-VEHICLE MAINTENANCE >	[CVT: RE0F10A (VQ25DE)]
 Turn ignition switch ON. Shift the selector lever to "D", "M" or "R" position. Turn ignition switch to "START" position. 	
Is engine started? YES >> Stop "Road Test". Refer to TM-52, "Symptom Table".	
NO >> GO TO 3. 3.CHECK "P" POSITION FUNCTION	
1. Shift the selector lever to "P" position.	<u> </u>
 Turn ignition switch OFF. Release parking brake. Push vehicle forward or backward. Apply parking brake. 	
Does vehicle move forward or backward?	
YES >> Refer to <u>TM-52, "Symptom Table"</u> . GO TO 4. NO >> GO TO 4.	
4.CHECK "N" POSITION FUNCTION	
 Start engine. Shift the selector lever to "N" position. Release parking brake. 	
Does vehicle move forward or backward?	
YES >> Refer to <u>TM-52, "Symptom Table"</u> . GO TO 5. NO _>> GO TO 5.	
5. CHECK SHIFT SHOCK	
 Apply foot brake. Shift the selector lever to "R" position. 	
Is there large shock when changing from "N" to "R" position?	
YES >> Refer to TM-52, "Symptom Table". GO TO 6.	
NO >> GO TO 6. 6. CHECK "R" POSITION FUNCTION	
Release foot brake for several seconds.	
Does vehicle creep backward when foot brake is released?	
YES >> GO TO 7. NO >> Refer to <u>TM-52, "Symptom Table"</u> , GO TO 7.	
7. CHECK "D" POSITION FUNCTION	
Shift the selector lever to "D" position and check if vehicle creeps forward.	
Does vehicle creep forward in "D" position?	•
YES >> Go to <u>TM-76, "Cruise Test"</u> . NO >> Stop "Road Test". Refer to <u>TM-52, "Symptom Table"</u> .	1
Cruise Test	INFOID:00000004548596
1. CHECK VEHICLE SPEED WHEN SHIFTING GEARS (PART 1)	
1. Drive vehicle for approximately 10 minutes to warm engine oil and CVT	
CVT fluid operating temperature : 50 – 80°C (122 – 176°F)	
 Park vehicle on flat surface. Shift the selector lever to "P" position. 	1 1 12
 Start engine. Shift the selector lever to "D" position. 	}
	:
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ROAD TEST

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TM-77

ROAD TEST

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< ON-VEHICLE MAINTENANCE > Accelerate vehicle at 2/8 throttle opening and check "Vehicle Speed When Shifting Gears". Is the inspection result normal?

- YES >> GO TO 6.
- >> Refer to TM-52, "Symptom Table". GO TO 6. NO



6.CHECK "L" POSITION FUNCTION (PART 2)

- 1 Park vehicle on flat surface.
- 2. Shift the selector lever to "L" position.
- 3. Accelerate vehicle at 8/8 throttle opening and check "Vehicle Speed When Shifting Gears".
- Is the inspection result normal?
- YES >> GO TO 7.
- NO >> Refer to TM-52, "Symptom Table", GO TO 7.



7.CHECK ENGINE BRAKE FUNCTION

Check engine brake.

Does engine braking effectively reduce vehicle speed in "L" position?

- YES >> 1. Stop the vehicle.
- 2. End of "Road Test".

NO >> Refer to TM-52. "Symptom Table". Then continue trouble diagnosis.

8. CHECK MANUAL MODE FUNCTION

Shift to manual mode from "D" position.

Does it switch to manual mode?

- YES >> GO TO 9.
- NO >> Refer to TM-52, "Symptom Table", GO TO 9.
- 9. CHECK SHIFT-UP FUNCTION

During manual mode driving, is upshift from M1 \rightarrow M2 \rightarrow M3 \rightarrow M4 \rightarrow M5 \rightarrow M6 performed? Is upshifting correctly performed?

- YES >> GO TO 10.
- NO >> Refer to TM-52, "Symptom Table", GO TO 10.

10. CHECK SHIFT-DOWN FUNCTION

During manual mode driving, is downshift from M6 \rightarrow M5 \rightarrow M4 \rightarrow M3 \rightarrow M2 \rightarrow M1 performed? Is downshifting correctly performed?

YES >> GO TO 11.

NO >> Refer to TM-52, "Symptom Table", GO TO 11.

11. CHECK ENGINE BRAKE FUNCTION

Check engine brake.

Does engine braking effectively reduce vehicle speed in M1 position?

YES >> 1. Stop the vehicle.

End of "Road Test". 2.

>> Refer to TM-52, "Symptom Table". Then continue trouble diagnosis. NO

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TM-78

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	CVT POSITION



MANUAL MODE

MANUAL MODE : Inspection and Adjustment

INSPECTION

- 1. Move selector lever to "P" position, and turn ignition switch ON (engine stop).
- Check that selector lever can be shifted to other than "P" position when brake pedal is depressed. Also
 check that selector lever can be shifted from "P" position only when brake pedal is depressed.
- 3. Move selector lever and check for excessive effort, sticking, noise or rattle.

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TM-79

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CVT POSITION

< ON-VEHICLE MAINTENANCE >

- 4. Check that selector lever stops at each position with the feel of engagement when it is moved through all the positions. Check that the actual position of selector lever matches the position shown by shift position indicator and manual lever on the transaxle.
- 5. The method of operating selector lever to individual positions correctly should be as shown.
- When selector button is pressed in "P", "R" or "N" position without applying forward/backward force to selector lever, check button operation for sticking.
- 7. Check that back-up lamps illuminate only when selector lever is placed in the "R" position.
- 8. When in "R" position, check that back-up lamps illuminate even when the selector lever is in the "P" position.
 CAUTION:
 Check the lighting without pressing shift button.
- 9. Check that back-up lamps do not illuminate when selector lever is pushed toward the "R" position when in the "P" or "N" position. CAUTION:

Check the lighting without pressing shift button.

- 10. Check that the engine can only be started with selector lever in the "P" and "N" positions.
- 11. Check that transaxle is locked completely in "P" position.
- 12. When selector lever is set to manual shift gate, check that manual mode is displayed on combination meter.

Shift selector lever to "+" and "-" sides, and check that set shift position changes.

ADJUSTMENT

1. Place selector lever in " P" position. CAUTION:

Turn wheels more than 1/4 rotations and apply the park lock.

2. Loosen nut (A) and place manual lever (B) in "P" position. CAUTION:

Never apply any force to the manual lever.

3. Tighten nut. Refer to <u>TM-87</u>, "Exploded View". CAUTION:

Fix the manual lever when tightening.





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[CVT: RE0F10A (VQ25DE)]

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TRANSMISSION CONTROL MODULE

< ON-VEHICLE REPAIR >

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[CVT: RE0F10A (VQ25DE)]

ON-VEHICLE REPAIR TRANSMISSION CONTROL MODULE

Exploded View

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Removal and Installation

REMOVAL CAUTION:

Never impact on TCM when removing or installing TCM.

- 1. Disconnect the battery cable from the negative terminal.
- 2. Remove the air duct (inlet). Refer to EM-26. "Exploded View".
- 3. Disconnect the TCM connector (A).

<⊃ : Vehicle front

4. Remove the TCM (1) from the bracket.



INSTALLATION

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TRANSMISSION CONTROL MODULE

< ON-VEHICLE REPAIR >

Install in the reverse order of removal.

[CVT: RE0F10A (VQ25DE)]

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WWW.DIGITALKHODRO.COM **CONTROL DEVICE**

< ON-VEHICLE REPAIR >

[CVT: RE0F10A (VQ25DE)]



Refer to GI-4, "Components" for symbols in the figure.

SPORT MODE : Removal and Installation

REMOVAL

Disconnect the battery cable from the negative terminal. 1.

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CONTROL DEVICE

< ON-VEHICLE REPAIR >

- 2. Slide knob cover (1) below selector lever downward. CAUTION: Be careful not to damage the knob cover.
- 3. Pull lock pin (2) out of selector lever knob (3).
- 4. Remove selector lever knob and knob cover.
- 5. Remove center console assembly. Refer to IP-22, "Exploded View".

[CVT: RE0F10A (VQ25DE)]

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- 6. Remove control cable (1) from control device assembly. Refer to TM-87, "Exploded View".
- 7. Remove control device assembly (2).
 - : Bolt



8. Remove control device connector (A) using a flat-bladed screwdriver (B). CAUTION:

Be careful not to damage control device connector.

9. Remove shift lock unit from control device assembly.

INSTALLATION

Note the following, and install in the reverse order of removal. When installing the control cable (1) to the control device assembly (2), check that the control cable is fully pressed in with the ribbed (A) surface facing upward.





SPORT MODE : Inspection and Adjustment

ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing the control device. Refer to TM-79, "SPORT MODE : Inspection and Adjustment".

INSPECTION AFTER INSTALLATION

Check the CVT positions after adjusting the CVT positions. Refer to TM-79. "SPORT MODE : Inspection and Adjustment". MANUAL MODE

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CONTROL DEVICE

< ON-VEHICLE REPAIR >

[CVT: RE0F10A (VQ25DE)]

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MANUAL MODE : Exploded View INFOID:000000004548604 A SEC. 349 D В C 2 TΜ 3 🔮 6 (0.61, 53) E F G Н 1 I. Κ IPDIA0808G З. Knob cover Selector lever knob 2. Lock pin 1. 5. Shift lock unit 6. Dust cover 4. Control device assembly Μ Refer to GI-4, "Components" for symbols in the figure. MANUAL MODE : Removal and Installation INFOID:000000004548605 Ν REMOVAL Disconnect the battery cable from the negative terminal. 1. Slide knob cover (1) below selector lever downward. 0 2. **CAUTION:** Be careful not to damage knob cover. 3. Pull lock pin (2) out of selector lever knob (3). Ρ 4. Remove selector lever knob and knob cover. 5. Remove center console assembly. Refer to IP-22, "Exploded View". ന

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CONTROL DEVICE

< ON-VEHICLE REPAIR >

- 6. Remove control cable (1) from control device assembly. Refer to TM-87, "Exploded View".
- 7. Remove control device assembly (2).
 - : Bolt



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[CVT: RE0F10A (VQ25DE)]



- 8. Remove control device connector (A) using a flat-bladed screwdriver (B). CAUTION:
 - Be careful not to damage control device connector.
- 9. Remove shift lock unit from control device assembly.



INSTALLATION

Note the following, and install in the reverse order of removal. When installing control cable (1) to control device assembly (2), check that control cable is fully pressed in with the ribbed (A) surface facing upward.



MANUAL MODE : Inspection and Adjustment

ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing control device. Refer to TM-79, "MANUAL MODE : Inspection and Adjustment".

INSPECTION AFTER INSTALLATION

Check the CVT positions after adjusting the CVT positions. Refer to TM-79, "MANUAL MODE : Inspection and Adjustment".

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CONTROL CABLE

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CONTROL CABLE

Exploded View

[CVT: RE0F10A (VQ25DE)]



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- 4. Remove lock plate (2) from control cable.
- 5. Remove control cable from bracket 2 (3).
- 6. Remove exhaust front tube. Refer to EX-5, "Exploded View".
- 7. Remove heat plate.



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CONTROL CABLE

< ON-VEHICLE REPAIR >

- 8. Remove control cable (1) from bracket 1 (2).
- 9. Remove nuts (+).

: Vehicle front

- 10. Remove rear foot duct 1 (right). Refer to <u>VTL-13</u>, "Exploded <u>View"</u>.
- 11. Remove the control cable from the vehicle.



[CVT: RE0F10A (VQ25DE)]





Note the following, and install in the reverse order of removal. When installing the control cable (1) to the control device assembly (2), check that the control cable is fully pressed in with the ribbed (A) surface facing upward.



Inspection and Adjustment

ADJUSTMENT AFTER INSTALLATION

Adjust the CVT positions after installing control cable. Refer to <u>TM-79</u>, "SPORT MODE : Inspection and Adjustment" (Sport mode), <u>TM-79</u>, "MANUAL MODE : Inspection and Adjustment" (Manual mode).

INSPECTION AFTER INSTALLATION

Check the CVT positions after adjusting the CVT positions. Refer to TM-79, "SPORT MODE : Inspection and Adjustment" (Sport mode), TM-79, "MANUAL MODE : Inspection and Adjustment" (Manual mode).

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OIL PAN

021-62999292



Oil pan gasket З. Magnet Transaxle assembly 2. 1. Oil pan fitting bolt Drain plug 6. 4. Drain plug gasket 5. 7. Oil pan

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Refer to GI-4. "Components" for symbols in the figure.

Removal and Installation

REMOVAL

1. Remove drain plug (1), and then drain CVT fluid from oil pan.

: Vehicle front

- Remove oil pan fitting bolts (2). 2.
- Remove oil pan (3). 3.
- Remove oil pan gasket from oil pan. 4.
- 5. Remove magnet from oil pan.



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INSTALLATION

Note the following, and install in the reverse order of removal. CAUTION:

- · Completely remove all moisture, oil and old gasket, etc. from the oil pan gasket mounting surface of transaxle case and oil pan.
- Never reuse oil pan gasket, drain plug gasket and oil pan fitting bolts.

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OIL PAN

021-62999292

INFOID-000000004548612

< ON-VEHICLE REPAIR >

[CVT: RE0F10A (VQ25DE)]

Inspection

Check foreign materials in oil pan to help determine causes of malfunction. If the CVT fluid is very dark, smells burned, or contains foreign particles, frictional material (clutches) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves and clutches to stick and can inhibit pump pressure.

INSPECTION AFTER INSTALLATION

Check for CVT fluid leakage and check CVT fluid level. Refer to TM-69, "Inspection".

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TM-90

PRIMARY SPEED SENSOR

< ON-VEHICLE REPAIR >

PRIMARY SPEED SENSOR

[CVT: RE0F10A (VQ25DE)]

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Exploded View



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SECONDARY SPEED SENSOR

< ON-VEHICLE REPAIR >

SECONDARY SPEED SENSOR

Exploded View

[CVT: RE0F10A (VQ25DE)]

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DIFFERENTIAL SIDE OIL SEAL

< ON-VEHICLE REPAIR >

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[CVT: RE0F10A (VQ25DE)]



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DIFFERENTIAL SIDE OIL SEAL

021-62999292

INFOID:000000004548621

< ON-VEHICLE REPAIR >

[CVT: RE0F10A (VQ25DE)]

Location	Tool number
Transaxle case side	Commercial service tool [Outer diameter: 54 mm (2.13 in), inner di-
Converter housing side	ameter: 47 mm (1.85 in)]

Inspection

INSPECTION AFTER INSTALLATION

Check for CVT fluid leakage and check CVT fluid level. Refer to TM-69, "Inspection".



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TM-94



OIL PUMP FITTING BOLT

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[CVT: RE0F10A (VQ25DE)]

< ON-VEHICLE REPAIR > OIL PUMP FITTING BOLT Å Description INFOID:00000004548622 Replace the oil pump fitting bolt and the O-ring if oil leakage or exudes from the oil pump fitting bolt. В Exploded View INFOID:000000004548623 С SEC. 313 TΜ Е F 1 28 (2.9, 21) G 200 🖸 Н JPD1A0763GB O-ring Transaxle assembly 3. Oil pump fitting bolt 2. 1. F So 🛜 : Apply CVT Fluid NS-2. Refer to GI-4, "Components" for symbols not described above. J Removal and Installation INFOID:0000000045 REMOVAL K Remove Oil pump fitting bolt (1) from transaxle assembly. 1. Remove O-ring from oil pump fitting bolt. 2. L Μ Ν JPDIA0077ZZ INSTALLATION 0 Note the following, and install in the reverse order of removal. CAUTION: Never reuse oil pump fitting bolt and O-ring. Apply CVT fluid to O-ring. p Inspection INFOID:00000004548625 INSPECTION AFTER INSTALLATION Check for CVT fluid leakage and check CVT fluid level. Refer to TM-69, "Inspection".

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TM-95

AIR BREATHER HOSE

021-62 99 92 92

[CVT: RE0F10A (VQ25DE)]

<u>< ON-VEHICLE REPAIR ></u> AIR BREATHER HOSE

Exploded View

INFOID:000000004548625



CAUTION:

- · Install air breather hose with paint mark facing upward.
- Insert air breather hose a minimum of 17 mm (0.67 in) onto air breather tube (to end of air breather tubes radius end).
- · Install air breather hose to bracket by fully inserting the clip.
- Check there are no pinched or restricted areas on air breather hose caused by bending or winding when installing it.

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FLUID COOLER SYSTEM

021-62999292

[CVT: RE0F10A (VQ25DE)]

< ON-VEHICLE REPAIR > FLUID COOLER SYSTEM



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< ON-VEHICLE REPAIR >	TEM [CVT: RE0F10A (VQ25DE)]	
1. Hose clamp	2. Fluid cooler hose A	3. Fluid cooler hose B
4. Fluid cooler hose C	5. Copper washer	6. CVT fluid cooler tube
7. CVT fluid cooler tube	8. Transaxle assembly	9. Fluid cooler hose D
10. Fluid cooler tube	11. Fluid cooler hose E	12. Bracket A
13. Fluid cooler	14. Air guide	15. Bracket B
A. To radiator	-	♦ .
<⊐: Vehicle side		
Refer to GI-4, "Components" for sy	mbols in the figure.	1
	Removal and Installation	
MITTEOD COOLER .	nemoval and installation	INFOID:000000004548629
REMOVAL		
	er. Refer to EXT-30, "Exploded Vie	
—		ER PROTECTOR : Exploded View".
3. Remove air guide from fluid	-	EN PHOTECTOR : Exploded view .
4. Remove fluid cooler hose [
 Remove fluid cooler. 	and huid cooler hose E.	
	fer to EM-26, "Exploded View".	1
 Remove fluid cooler flose x Remove fluid cooler tube fr 	A, fluid cooler hose B and fluid coo	ier nose C
 Remove had cooler tube in Remove bracket A and bra 		
10. Remove CVT fluid cooler to	ibe from transaxie assembly.	
INSTALLATION	ee e ee	
Note the following, and install ir CAUTION:	the reverse order of removal.	
Never reuse copper washer.		
	ler tube (1) to transaxle assembly:	
 Contact CVT fluid cooler tub 	e a boss portion (A) of the transa	xie
Case.		
fluid cooler tube	cooler tube without moving the C	
		JPDIA0772ZZ

Refer to the followings when installing fluid cooler hose.

Fluid cooler hose	Hose end	Paint mark	Position of hose clamp
Α	Radiator assembly side	Facing backward	Α
~	Fluid cooler tube side	Facing backward	В
B	CVT fluid cooler tube side	Facing upward	с
D	Fluid cooler tube side	Facing backward	D
<u> </u>	Radiator assembly side	Facing upward	E
.= •	CVT fluid cooler tube side	Facing upward	F
D	Fluid cooler tube side	Facing to the left of the vehicle	F
U	Fluid cooler side	Facing to the left of the vehicle	F
E	Fluid cooler tube side	Facing to the left of the vehicle	
L	Fluid cooler side	Facing to the right of the vehicle	G

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[CVT: RE0F10A (VQ25DE)]

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FLUID COOLER SYSTEM

< ON-VEHICLE REPAIR >

- *: Refer to the illustrations for the specific position each hose clamp tab.
- The illustrations indicate the view from the hose ends.

H : Vehicle front

: Vehicle upper

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- When installing hose clamps center line of each hose clamp tab should be positioned as shown in the figure.



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- Insert fluid cooler hose according to dimension (L) described below.

(1)	(2)	Tube type	Dimension L
مسئوليت مح	Radiator assembly side	تمجيا	End reaches the radius curve end.
Fluid cooler hose A	Fluid cooler tube side	В	Insert the hose until it overlaps the paint mark (F).
ن خودر و دیرایدا	CVT fluid cooler tube side	C	33 mm (1.30 in) [End reaches the 2-stage bulge (G).]
Fluid cooler hose B	Fluid cooler tube side	В	Insert the hose until it overlaps the paint mark (F).
Fluid cooler hose C	Radiator assembly side	D	Insert the hose until the hose touches the radiator.
	CVT fluid cooler tube side	С	33 mm (1.30 in) [End reaches the 2-stage bulge (G).]
Fluid cooler hose D	Fluid cooler tube side	E	28 mm (1.10 in) [End reaches the spool portion (H).]
	Fluid cooler side	A	End reaches the radius curve end.
Fluid cooler hose E	Fluid cooler tube side	E	28 mm (1.10 in) (End reaches the spool portion.)
	Fluid cooler side	А	End reaches the radius curve end.



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FLUID COOLER SYSTEM

< ON-VEHICLE REPAIR >

- Set hose clamps (1) at the both ends of fluid cooler hose (2) with dimension (A) from the hose edge.

(1) (2)		Dimension A	
Fluid cooler hose A	Radiator assembly side		
Piblo cooler nose A	Fluid cooler tube side		
	CVT fluid cooler tube side		
Fluid cooler hose B	Fluid cooler tube side 5 - 9 mm (0.20 - 0		
	Radiator assembly side		
Fluid cooler hose C	CVT fluid cooler tube side	-	
Fluid cooler hose D	Fluid cooler tube side		
Fiuld Cooler nose D	Fluid cooler side	5 mm (0.20 in)	
Eluid ecolor base E	Fluid cooler tube side	5 – 9 mm (0.20 – 0.35 in)	
Fluid cooler hose E	Fluid cooler side	5 mm (0.20 in)	



[CVT: RE0F10A (VQ25DE)]

- Hose clamp should not interfere with the bulge of fluid cooler tube.

WITH FLUID COOLER : Inspection

INSPECTION AFTER INSTALLATION Check for CVT fluid leakage and CVT fluid level. Refer to <u>TM-69</u>, "Inspection". WITHOUT FLUID COOLER

WITHOUT FLUID COOLER : Exploded View



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	FLUID COU	LER STSTEIM	
ON-VEHICLE REPAIR		[CVT: RE0F10A (VQ25DE)]	
<⊐: Vehicle front	*		
Refer to GI-4. "Component	-		
	nd Installation	: INFC/ID:000000004549632	
			•
REMOVAL			· · ·
I. Remove air duct (inle	et). Refer to EM-26, "Explod	ed View".	
2. Remove engine und	er cover. Refer to <u>EXT-30, "E</u>	Exploded View".	
•	ector (left side). Refer to EX^{-}		CTOR : Exploded View".
	hose A and fluid cooler hose		
5. Remove CVT fluid co	poler tube from transaxle as	sembly.	
NSTALLATION			
-	istall in the reverse order of	removal.	
CAUTION: lever reuse copper wa	sher.		
When installing CVT flu	id cooler tube (1) to transax		
	er tube a boss portion (A)	of the transaxle	0
case. Tighten the bolt of CV	T fluid cooler tube without r	noving the CVT	
fluid cooler tube			
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			+(+))~ ®
			Ŧ
			JPDIA0772ZZ
	یتال خودرو سامانه (releas bird poillateri and		0
Refer to the followings	when installing fluid cooler h	iose.	
Fluid cooler hose	Hose end U A	Paint mark برن سامان	Position of hose clamp
	Radiator assembly side	Facing backward	A
A	CVT fluid cooler tube side	Facing upward	В
	Radiator assembly side	Facing upward	С
В	CVT fluid cooler tube side	Facing upward	D
*: Befer to the illustrations for			
	r the specific position each hose c	lamp tab.	
	r the specific position each hose c te the view from the hose en	do	
The illustrations indicat	e the view from the hose en		
- The illustrations indicat	te the view from the hose en	do	
- The illustrations indicat	te the view from the hose en	ids.	

- Insert fluid cooler hose according to dimension (L) described below.

. (1)	(2)	Tube type	Dimension L
	Radiator side	A	End reaches the radius curve end.
Fluid cooler hose A	CVT fluid cooler tube side	В	33 mm (1.30 in) [End reaches the 2-stage bulge (D).]

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FLUID COOLER SYSTEM

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< ON-VEHICLE REPAIR >

< ON-VEHICLE REPA	IR >	[CVT: RE0F10A (VQ25DE)]	
(1)	(2)	Tube type	Dimension L
Fluid cooler hose B	Radiator side	С	Insert the hose until the hose touches the radiator.
	CVT fluid cooler tube side	В	33 mm (1 30 in) [End reaches the 2-stage bulge (D).]



- Set hose clamps (1) at the both ends of fluid cooler hose (2) with dimension (A) from the hose edge.

> Dimension A : 5 - 9 mm (0.20 - 0.35 in)

- Hose clamp should not interfere with the bulge of fluid cooler tube.



WITHOUT FLUID COOLER : Inspection

INSPECTION AFTER INSTALLATION Check for CVT fluid leakage and CVT fluid level. Refer to TM-69, "Inspection". INFOID:000000004548633

TRANSAXLE ASSEMBLY

< REMOVAL AND INSTALLATION >

REMOVAL AND INSTALLATION TRANSAXLE ASSEMBLY

Exploded View

[CVT: RE0F10A (VQ25DE)]

021-62999292

INFOID:000000004548634

A

B



6. Remove crankshaft position sensor (POS). Refer to EM-38. "Exploded View".

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TRANSAXLE ASSEMBLY

< REMOVAL AND INSTALLATION >

- 7. Remove rear plate. Refer to EM-38, "Exploded View".
- Turn crankshaft, and remove the four tightening bolts (+) for 8. drive plate and torque converter. CAUTION:

When turning crankshaft, turn it clockwise as viewed from the front of the engine.

- 9. Remove transaxle assembly fixing bolts with power tool.
- 10. Remove transaxle assembly from engine assembly with a hoist.
- 11. Remove CVT fluid cooler tube from transaxle assembly. Refer to TM-97. "WITH FLUID COOLER : Exploded View" (With fluid cooler), TM-100. "WITHOUT FLUID COOLER : Exploded View" (Without fluid cooler).



· When installing transaxle assembly to the engine assembly, attach the fixing bolts in accordance with the following.



[CVT: RE0F10A (VQ25DE)]

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INSTALLATION

Note following, and install in the reverse order of removal. CAUTION:

- Never reuse O-ring.
- Apply petroleum jelly to O-ring.
- Check fitting of dowel pin (+) when installing transaxle assembly to engine assembly.

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TRANSAXLE ASSEMBLY

< REMOVAL AND INSTALLATION >

[CVT: RE0F10A (VQ25DE)]

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INFOID:00000004548636

A

В

С

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Insertion direction	Transaxle assembl	y to engine assembly	Engine assembly to	transaxle assembly
Bolt position	A	В	С	D
Number of bolts	2	1	1	.4
Bolt length mm (in)	55 (2.17)	35 (1.38)	55 (2.17)	40 (1.57)
Tightening torque N·m (kg-m, ft-lb)		75 (7.7, 55)		50 (5.1, 37)

 Align the position of tightening bolts () for drive plate with those of the torque converter, and temporarily tighten the bolts. Then, tighten the bolts to the specified torque.

CAUTION:

- When turning crankshaft, turn it clockwise as viewed from the front of the engine.
- When tightening the tightening bolts for the torque converter after fixing the crankshaft pulley bolts, confirm the tightening torque of the crankshaft pulley mounting bolts. Refer to <u>EM-53. "Removal and Installation"</u>.
- After converter is installed to drive plate, rotate crankshaft several turns and check that transaxle rotates freely without binding.

Inspection

INSPECTION BE FORE INSTALLATION

 After inserting a torque converter to the CVT, check that distance (A) within the reference value limit.

B : Scale

C : Straightedge

Distance A : Refer to <u>TM-109</u>, "Torque Converter".





INSPECTION AFTER INSTALLATION

- After completing installation, check the following item.
- CVT fluid leakage and CVT fluid level. Refer to TM-69, "Inspection".
- CVT position. Refer to <u>TM-79</u>, "SPORT MODE : Inspection and Adjustment" (Sport mode), <u>TM-79</u>, "MAN-UAL MODE : Inspection and Adjustment" (Manual mode).

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TORQUE CONVERTER AND CONVERTER HOUSING OIL SEAL < DISASSEMBLY AND ASSEMBLY > [CVT: RE0F10A (VQ25DE)]

DISASSEMBLY AND ASSEMBLY TORQUE CONVERTER AND CONVERTER HOUSING OIL SEAL

Exploded View

INFOID.000000004548637



• Drive converter housing oil seal (1) evenly using a drift (commercial service tool) (A) so that converter housing oil seal protrudes by the dimension (B) respectively.

Commercial service tool: A	Outer diameter: 65 (2.56)
	Inner diameter: 60 (2.36)

2 : Transaxle assembly



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TM-106

021-62999292

TORQUE CONVERTER AND CONVERTER HOUSING OIL SEAL

< DISASSEMBLY AND ASSEMBLY >

[CVT: RE0F10A (VQ25DE)]



NOTE:

Converter housing oil seal pulling direction is used as the reference.

 After completing installation, check for CVT fluid leakage and CVT fluid level. Refer to <u>TM-69</u>, "Inspection".



- Attach the pawl (A) of the torque converter to the drive sprocket hole (B) on the transaxle assembly side.
 - CAUTION:
 - Rotate the torque converter for installing torque converter.
 - Never damage the bushing inside the torque converter sleeve when installing the converter housing oil seal.
 - Never reuse converter housing oil seal.
 - Apply CVT fluid to converter housing oil seal.



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Inspection

INSPECTION AFTER INSTALLATION

- After inserting a torque converter to the CVT, check distance (A) within the reference value limit.
 - B : Scale
 - C : Straightedge

Distance A : Refer to <u>TM-109</u>, "Torque Converter".





TM-107

INFOID:000000004548640

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SERVICE DATA AND		ECIFICATIONS (SDS)
SERVICE DATA	AND SPECIFIC	CATIONS (SDS)	
General Specification		• • •	
			INFC/D:00000000454854
Applied model			Q25DE
CVT model			E0F10A
CVT assembly	Model code number	1XF8D	1XF8E
Transmission gear ratio	D range		9 - 0.394
	Reverse		<u>9 – 0.394</u> 1.750
ranomission gear ratio	Final drive		6.120
Recommended fluid			· · ·
	· · · · · · · · · · · · · · · · · · ·		VT Fluid NS-2 ^{*1}
Fluid capacity CAUTION:	· · · · · · · · · · · · · · · · · · ·	7.3 liter (6-3/8 imp qt) ^{*2}
2: The fluid capacity is the ref	erence value. Check the f	luid level with CVT fluid level gauge.	INFOID:000000045488
1: Refer to <u>MA-8, "Fluids and</u> 2: The fluid capacity is the refe Vehicle Speed Whe Numerical value data are	erence value. Check the f		
2: The fluid capacity is the ref Vehicle Speed Whe Numerical value data are	erence value. Check the f en Shifting Gears e reference values.		Unit: rpn
2: The fluid capacity is the ref	erence value. Check the f		Unit: rpn
2: The fluid capacity is the ref Vehicle Speed Whe Numerical value data are	erence value. Check the f en Shifting Gears e reference values.		Unit: rpn speed
2: The fluid capacity is the ref Vehicle Speed Whe Numerical value data are	erence value. Check the f en Shifting Gears e reference values. Shift pattern	Engine At 40 km/h (25 MPH)	Unit: rpn speed At 60 km/h (37 MPH)
2: The fluid capacity is the refe Vehicle Speed Whe Numerical value data are Throttle position	erence value. Check the f en Shifting Gears e reference values. Shift pattern "D" position	Engine At 40 km/h (25 MPH) 3,500 – 4,400	Unit: rpn speed At 60 km/h (37 MPH) 4,700 – 5,600
2: The fluid capacity is the refe Vehicle Speed Whe Numerical value data are Throttle position	erence value. Check the f en Shifting Gears e reference values. Shift pattern "D" position Sport mode"	Engine At 40 km/h (25 MPH) 3,500 - 4,400 3,500 - 4,400	Unit: rpn speed At 60 km/h (37 MPH) 4,700 – 5,600 4,700 – 5,600
2: The fluid capacity is the refe Vehicle Speed Whe Numerical value data are Throttle position	erence value. Check the f en Shifting Gears e reference values. Shift pattern "D" position Sport mode" "L" position"	Engine At 40 km/h (25 MPH) 3,500 - 4,400 3,500 - 4,400 3,500 - 4,400	Unit: rpm speed At 60 km/h (37 MPH) 4,700 – 5,600 4,700 – 5,600 4,700 – 5,600
2: The fluid capacity is the refe Vehicle Speed Whe Numerical value data are Throttle position 8/8	erence value. Check the f en Shifting Gears e reference values. Shift pattern "D" position Sport mode" "L" position" "D" position	Engine At 40 km/h (25 MPH) 3,500 - 4,400 3,500 - 4,400 3,500 - 4,400 1,300 - 3,100	At 60 km/h (37 MPH) 4,700 – 5,600 4,700 – 5,600 4,700 – 5,600 1,400 – 3,400
2: The fluid capacity is the reference of the second whee second w	erence value. Check the f en Shifting Gears e reference values. Shift pattern "D" position Sport mode" "L" position Sport mode" "L" position	Engine At 40 km/h (25 MPH) 3,500 – 4,400 3,500 – 4,400 3,500 – 4,400 1,300 – 3,100 2,200 – 3,000	Unit: rpm speed At 60 km/h (37 MPH) 4,700 – 5,600 4,700 – 5,600 1,400 – 3,400 2,800 – 3,600 4,200 – 5,000 xm/h (56 MPH).
2: The fluid capacity is the reference of the second when the second when the second when the second when the second with the	erence value. Check the f en Shifting Gears e reference values. Shift pattern "D" position Sport mode" "L" position Sport mode" "L" position	Engine At 40 km/h (25 MPH) 3,500 - 4,400 3,500 - 4,400 1,300 - 3,100 2,200 - 3,000 3,300 - 4,200 Proximately 18 km/h (11 MPH) to 90 k	Unit: rpm speed At 60 km/h (37 MPH) 4,700 – 5,600 4,700 – 5,600 1,400 – 3,400 2,800 – 3,600 4,200 – 5,000 Km/h (56 MPH).
2: The fluid capacity is the refe Vehicle Speed Whe Numerical value data are Throttle position 8/8 2/8 2/8 : Sport mode CAUTION: ock-up clutch is engaged w Stall Speed	erence value. Check the f en Shifting Gears e reference values. Shift pattern "D" position Sport mode" "L" position Sport mode" "L" position	Engine At 40 km/h (25 MPH) 3,500 - 4,400 3,500 - 4,400 1,300 - 3,100 2,200 - 3,000 3,300 - 4,200 Proximately 18 km/h (11 MPH) to 90 k	Unit: rpm speed At 60 km/h (37 MPH) 4,700 – 5,600 4,700 – 5,600 1,400 – 3,400 2,800 – 3,600 4,200 – 5,000 km/h (56 MPH).
2: The fluid capacity is the refe Vehicle Speed Whe Numerical value data are Throttle position 8/8 2/8 2/8 : Sport mode CAUTION: ock-up clutch is engaged w Stall Speed Stall speed	erence value. Check the f en Shifting Gears e reference values. Shift pattern "D" position Sport mode" "L" position Sport mode" "L" position	Engine At 40 km/h (25 MPH) 3,500 - 4,400 3,500 - 4,400 1,300 - 3,100 2,200 - 3,000 3,300 - 4,200 Proximately 18 km/h (11 MPH) to 90 k	Unit: rpm speed At 60 km/h (37 MPH) 4,700 – 5,600 4,700 – 5,600 1,400 – 3,400 2,800 – 3,600 4,200 – 5,000 Km/h (56 MPH). INFOID:00000000454864 500 – 2,970 rpm

*1: Sport mode

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*2: Reference values

At stall

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TM-108

5,700 (57.00, 58.14, 826.5)^{*2}

SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[CVT: RE0F10A (VQ25DE)]

021-62999292

				INFDID:000000004548645	
	Name		Resist	ance (Approx.)	
Pressure control solenoid valv	e B (secondary press	ure solenoid valve)			
Pressure control solenoid valv	e A (line pressure sol	enoid valve)	3	.0 – 9.0 Ω	
Torque converter clutch solene	oid valve		- ·	•	
Lock-up select solenoid valve			17	.0 – 38.0 Ω	
CVT Fluid Temperat	ure Sensor			INFOID:00000004548646	
Name	Conditi	on	Voltage (Approx.)	Resistance (Approx.)	
<u>.</u>	20°C (68	3°F)	2.0 V	6.5 kΩ	
CVT fluid temperature sensor	80°C (17	6°F)	1.0 V	0.9 kΩ	
Primary Speed Sens	sor			INFOID:00000004548647	
Name		Condi	tion	Data (Approx.)	
Primary speed sensor	Sport mode When driving at 20 km/h (12 MPH) in "L" position 950				
r hinary speed sensor	Manual mode	When driving at 20	km/h (12 MPH) in "M1" posit	ion	
11-4-	ensor			INFOID:00000004548648	
Name	وروساوانه	Condit	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	Data (Approx.)	
Name Secondary speed sensor	ensor When driving at 20 kr	Condit	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1		
Name Secondary speed sensor	When driving at 20 kr	Condit	position	Data (Approx.) 490 Hz INFOID.000000004548649	
Name Secondary speed sensor Step Motor	When driving at 20 kr	Condit n/h (12 MPH) in "D"	position	Data (Approx.) 490 Hz INFCID:0000000004548649 Resistance (Approx.)	
Name Secondary speed sensor Step Motor Step motor A	When driving at 20 kr	Condit n/h (12 MPH) in "D"	position	Data (Approx.) 490 Hz INFOID:000000004548649 Resistance (Approx.) 15.0 Ω	
Name Secondary speed sensor Step Motor Step motor A Step motor B	When driving at 20 kr	Condit n/h (12 MPH) in "D"	position	Data (Approx.) 490 Hz INFOID:000000004548649 Resistance (Approx.) 15.0 Ω 15.0 Ω	
Name Secondary speed sensor Step Motor Step motor A Step motor B Step motor C	When driving at 20 kr	Condit n/h (12 MPH) in "D"	position	Data (Approx.) 490 Hz INFOID:000000004548649 Resistance (Approx.) 15.0 Ω 15.0 Ω 15.0 Ω	
Name Secondary speed sensor Step Motor Step motor A Step motor B	When driving at 20 kr	Condit n/h (12 MPH) in "D"	position	Data (Approx.) 490 Hz INFOID:000000004548649 Resistance (Approx.) 15.0 Ω 15.0 Ω	
Secondary speed sensor Step Motor Step motor A Step motor B Step motor C	When driving at 20 kr	Condit n/h (12 MPH) in "D"	position	Data (Approx.) 490 Hz INFOID:000000004548649 Resistance (Approx.) 15.0 Ω 15.0 Ω 15.0 Ω	

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