Body (Interior and Exterior)



BODY (INTERIOR AND EXTERIOR)

GENERAL

SPECIFICATIONS E5D7F7FF

| HOOD • Type | Rear hinged, gas lifter type |
|--|--|
| FRONT DOOR Construction Regulator system Locking system | Front hinged, full door construction Wire drum type Pin-fork system |
| REAR DOOR Construction Regulator system Locking system | Front hinged, full door construction Wire drum type Pin-fork system |
| TRUNK LID • Type | Inner hinged, gas lifter type |
| GLASS THICKNESS Windshield glass Front door glass Rear door glass Rear window glass | Laminated clear, tinted 5mm 4mm 4mm 3.5mm |
| SEAT BELTS • Front • Rear | 3 point type with Emergency Locking Retractor (E.L.R) 3 point type with Emergency Locking Retractor (E.L.R) 2 point type |

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

GENERAL

TIGHTENING TORQUE EEDBC95E

| Items | N∙m | Kgf∙m | lb∙ft |
|--|--|---|---|
| Front and rear doors Door hinge to body Door hinge to door | 12.7~25.5 12.7~25.5 | 1.3~2.6 1.3~2.6 | 9.4~18.8 9.4~18.8 |
| Trunk lid • Trunk lid lift to trunk lid • Trunk lid latch to trunk lid | 6.9~10.8 6.9~10.8 | 0.7~1.1 0.7~1.1 | 5.1~8.0 5.1~8.0 |
| Hood • Hood hinge to body • Hood hinge to hood • Hood latch to body • Gas lifter seat mounting bolts | 21.6~26.5 21.6~26.5 6.9~8.8 6.9~8.8 | 2.2~2.7 2.2~2.7 0.7~0.9 2.2~2.7 | 15.9~19.5 15.9~19.5 5.1~6.5 15.9~19.5 |
| Seat • Front seat mounting bolts • Front seat mounting nut • Rear seat mounting bolts | 34.3~53.9 23.5~35.3 9.8~14.7 | 3.5~5.5 2.4~3.6 1.0~1.5 | 25.3~39.8 17.4~26.0 7.2~10.8 |
| Seat belt Front seat bet height adjuster Front seat belt buckle mounting bolt Front seat belt anchor mounting bolt Front seat belt lower anchor Front seat belt upper anchor Rear seat belt anchor attaching bolt Rear seat belt retractor mounting bolt | 39.2~53.9 39.2~53.9 39.2~53.9 39.2~53.9 39.2~53.9 39.2~53.9 39.2~53.9 39.2~53.9 39.2~53.9 39.2~53.9 | 4.0~5.5 4.0~5.5 4.0~5.5 4.0~5.5 4.0~5.5 4.0~5.5 4.0~5.5 4.0~5.5 4.0~5.5 | 28.9~39.8 28.9~39.8 28.9~39.8 28.9~39.8 28.9~39.8 28.9~39.8 28.9~39.8 28.9~39.8 28.9~39.8 |

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) -4

BODY (INTERIOR AND EXTERIOR)

SPECIAL TOOLS EA4CAEAD

| Tool (Number and name) | Illustration | Use |
|--|----------------------------------|--|
| 09793-2100 Door hinge adjusting wrench | | Adjustment, removal and installationOf the door hinge |
| | | |
| | LSRE010A | |
| 09800-21000 Ornament remover | | Trim removal |
| | | |
| | LSRE010B | |
| 09853-31000 Headliner clip remover | | Removal of the headliner clips |
| بامانه (مسئولیت محدود) | شرکت دیجیتال خودرو ب Lsreo1oc | |
| 09861-31100 000 000 000 000 000 000 000 000 00 | اولین سامانه دیجینال ت | Cutting the sealant of the win <mark>dshiel</mark> d (Use with 09861-31200) |
| | | |
| | LSRE010D | |
| 09861-31200 Sealant cutting blade | | Cutting the sealant of the windshield (Use with 09861-31100) |
| | LSRE010E | |
| 09861-31300 Sealant gun | OPP | Application of the sealant to the windshield |
| | LSRE010F | |

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GENERAL

BD -5

| 09681-31400 Glass holder | LSRE010G | Removal and installation of the windshield |
|---------------------------------------|--------------------|--|
| 09681-31000 | | Removal of the windshield moulding |
| Windshield moulding remover | | |
| | LSRE010H | |
| 09880-4F000 Hogring clip installer | | Installation of the hogring clip |
| - خەدرە | LSRE010I | |
| سامانه (مسئولیت محدود) | شركت ديجيتال خودرو | |
| | | |

BODY (INTERIOR AND EXTERIOR)

TROUBLESHOOTING E83F7E04

| Symptom | Suspect Area | Remedy (See page) |
|---|--|--|
| Water leaks from sunroof | Dirt accumulated in drain tube | Clear dirt inside of drain |
| | Clogged drain tube | Blow air into drain to remove dirt |
| | Broken or dislocated drain tube, defectiveOr cracked clip | Check tube installation and Flange contact |
| | Deteriorated roof lid weatherstrip | Replace |
| | Excessive roof lid-to-body clearance and Improperly fitted weatherstrip | Adjust |
| Wind noise around sunroof | Loose or deformed deflector, gaps In body work | Retighten adjust or replace |
| Sunroof lid makes a noise when move | Foreign particles lodged in guide rail | Check drive cable and guide Rails for foreign particles |
| | Loose guide rails and lid | Retighten |
| Motor runs but sunroof Does not move or moves only partially | Foreign particles lodged in guide rail | Check drive cable and guide Rails for foreign particles |
| | Incorrect engagement of motor pinion With drive cable | Check for loose motor installation And damaged pinion |
| | Decrease in motor's clutch slipping force | Adjust |
| سامانه (مسئولیت محدود) عمیرکاران خودر و در ایران | Increased sunroof sliding resistance Or interference of sunroof with drive Cables, weatherstrip, etc. due to Maladjustment of sunroof | Adjust or replace |
| Noise in motor clutch slipping Noise from motor when sunroof Is fully opened or closed is not An unusual noise | Incorrect engagement of motor pinion With drive cable | Check pinion installation and Retighten motor |
| | Worn out or damaged motor pinion bearing | Replace motor assembly |
| | Worn out or deformed drive cable | Replace |
| Door glass fails to operate Up and down | Incorrect window glass installation | Adjust position (see page BD-28) |
| | Damaged or faulty regulator arm or regulator | Correct or replace (see page BD-28) |
| Door does not open or close completely | Incorrect door installation | Adjust position (see page BD-28) |
| | Defective door check assembly | Correct or replace |
| | Door hinge requires grease | Apply grease |
| Hood does not open or close | Striker and latch not properly aligned | Adjust (see page BD-13) |
| completely | Incorrectly installed hood | Adjust (see page BD-13) |
| | Incorrect hood bumper height | Adjust (see page BD-13) |
| Water leak through windshield | Defective seal | Fill with sealant |
| end rear window | Defective flange | Correct |

EXTERIOR

EXTERIOR

FENDER

REPLACEMENT ECA8A4C4

NOTE

When prying with a flat-tip screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.

- Put on gloves to protect your hands.
- Take care not to scratch the body surface.
- 1. Remove the following items.
 - Side garnish (See page BD-38).
 - Front bumper (See page BD-68).
 - Wheel guard (See page BD-37).
 - Headlamp.
- 2. Installation is the reverse of removal.



LSRE040A

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BODY (INTERIOR AND EXTERIOR)

BD -8

HOOD

COMPONENTS E7F63C06



- 4. Hood seal weatherstrip

- 7. Hood release handle
- 8. Hood release cable

- 12. Mounting clip

LSRE050I

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BD -9

EXTERIOR

REPLACEMENTS EOFDE985

HOOD ASSEMBLY REPLACEMENT

🔟 ΝΟΤΕ

- When removing and installing the hood, an assistant is necessary.
- Take care not to damage the hood and body.
- When removing the clips, use a clip remover.
- 1. Disconnect the windshield washer nozzle connecting tube (A).

- 2. After loose the hood hinge (B) mounting bolts, remove the hood (C).
- Using a screwdriver (E), lift up slightly the socket clips (F) of both ends on the lifer (G), and then remove the lifter from the bracket (H).
- 4. Installation is the reverse of removal.

🔟 ΝΟΤΕ

- Make sure the hood opens properly and locks securely.
- Adjust the hood alignment (See page BD-13).



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BD -10

HOOD INSULATOR REPLACEMENT

- Using a clip remover, detach the clips, and remove the 1. hood insulator (A).
 - **NOTE**
 - Take care not to scratch the hood panel.

BODY (INTERIOR AND EXTERIOR)

HOOD SEAL WEATHERSTRIP REPLACEMENT

Detach the clips, then remove the hood weather-1. strip(A). Take care not to scratch the hood.

▷ : Clip location, 12 ▷: Clip location, 12 Þ LSRE050C 2. Installation is the reverse of removal. LSRE050B فودر و سامانه (مسئولیت محدود) **NOTE** 2. Installation is the reverse of removal. Replace any damaged clips. **NOTE**

Replace any damaged clips.

EXTERIOR

BD -11



🚺 ΝΟΤΕ

- Make sure the hood latch cable is connected properly.
- Make sure the hood locks securely.

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BD -12

BODY (INTERIOR AND EXTERIOR)

HOOD RELEASE HANDLE REPLACEMENT

- 1. Remove the mounting bolt, then remove the hood release handle (A).
- 2. Disconnect the hood latch cable (B) from the hood release handle. Take care not to bend the cable.





- Make sure the hood locks securely.



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BD -13

EXTERIOR

ADJUSTMENT E2C75271

ADJUST HOOD

- 1. After loosening the hinge (A) mounting bolt, adjust the hood (D) by moving it up or down, or right or left.
- 2. Adjust the hood height by turning the hood overslam bumpers (B).
- 3. After loosening the hood latch (C) mounting bolts, adjust the latch by moving it up or down, or right or left.



LSRE050G

BD -14

BODY (INTERIOR AND EXTERIOR)

TRUNK LID

COMPONENTS E0A5D8F0



6. Overslam bumper

9. Bumper cover mounting retainer 10. Trunk lid hinge stop clip

LSRE061A

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BD -15

EXTERIOR

REPLACEMENT E8660A49

TRUNK LID TRIM REPLACEMENT

NOTE

- When removing and installing the trunk lid, an assistant is necessary.
- Wear gloves to protect hands from injury.

Fastener Locations



TRUNK LID LATCH REPLACEMENT

▷ : Bolt location, 2

- Remove the trunk lid trim (See page BD-15). 1.
- Disconnect the key cylinder (A), connector (B) and 2. cable (C).
- 3. After loosening the mounting bolt, then remove the latch assembly (D).



TRUNK LID INSIDE HANDLE

- 1. Disconnect the inside handle cable (B).
- 2. After loosening the inside handle mounting screws, then remove the inside handle (A).



3. Installation is the reverse of removal.

شرکت دیجیتال خودرو سامانه (مسئولیت**NOTE)**

- Make sure the trunk lid latch cable is connected
- properly.
 Make sure the trunk lid opens properly and locks securely.

BODY (INTERIOR AND EXTERIOR)

TRUNK LID WEATHERSTRIP REPLACEMENT

1. Remove the trunk lid weatherstrip (A).



TRUNK LID SEAL WEATHERSTRIP REPLACEMENT

1. Detach the clips, then remove the trunk lid weatherstrip (A).



LSRE060E

2. Installation is the reverse of removal.

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EXTERIOR

KEY HOLDER REPLACEMENT

- Remove the trunk lid trim (See page BD-15). 1.
- After loosening the mounting bolts, disconnect the 2. connector (A).

TRUNK LID LIFT REPLACEMENT

Using a screwdriver (A), lift up slightly the socket clips 1. (B) of both ends on the lifter (C), and then remove the lifter from the bracket (D).



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BD -18

ADJUSTMENT E19E3805

- After loosening the trunk lid hinge (A) mounting bolt, adjust the hood (D) by moving it up or down, or right or left.
- 2. Adjust the trunk lid height by turning the trunk lid overslam bumpers (C).

BODY (INTERIOR AND EXTERIOR)

3. After loosening the trunk lid latch (B) mounting bolts, adjust the trunk lid latch by moving it up or down, or right or left.



LSRE060H

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EXTERIOR

▷: Bolt location, 2

FUEL FILL DOOR REPLACEMENT

1. Loosen the bolts, then remove the fuel filler door (A).







LSRE150B

BODY (INTERIOR AND EXTERIOR)

FRONT DOOR

COMPONENTS E513D962



4. Front door module

8. Front door checker

LSRE320A

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EXTERIOR

BD -21

REPLACEMENT E2CA0C9D

FRONT DOOR TRIM REPLACEMENT

🔟 ΝΟΤΕ

- Take care not to scratch the door trim and other parts.
- Put on gloves to protect your hands.
- 1. Remove the quadrant inner cover (See page BD-47).
- 2. Remove the inside handle cover (A).

 Loosen the door trim (E) mounting screws. Release the clips that hold the door trim, then remove the door trim by pulling it upward. Disconnect the power window switch connector(A), power mirror connector (B), and door courtesy lamp connector(C), trunk lid connector (D).

Fastener Locations





Make sure of connector

- Make sure of connectors is plugged in properly and each rod is connected securely.
- Make sure the door lock and opens properly.

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BD -22

GLASS REPLACEMENT

- **NOTE**
- Put on gloves to protect your hands.
- Remove the front door trim (See page BD-21). 1.

NOTE

- Using the door switch to align the mounting hole with the hole on the door glass.
- If it is impossible, align the hole with hands after removing the motor.
- Carefully move the glass (A) until you can see the 2. bolts, then loosen them. Separate the glass from the glass run and carefully pull the glass out through the window slot (B).

🗥 CAUTION

Take care not to drop to glass and scratch the glass surface.



LSRE320E

Installation is the reverse of removal. 3.

NOTE

B

- Roll the glass up down to see if it move freely without binding.
- Adjust the position of the glass as necessary (See page BD-27).

BODY (INTERIOR AND EXTERIOR)

POWER WINDOW MOTOR REPLACEMENT

►: Bolt location, 3

الللل

5.9~9.8 N m

4.3~7.2 lb ft)

(0.6~1.0 kgf m,

- 1. Remove the front door trim (See page BD-21).
- 2. After disconnecting the connector (A), remove the power window motor (B).

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EXTERIOR

OUT SIDE HANDLE REPLACEMENT

- 1. Remove the following parts.
 - Remove the front door trim (See page BD-21).
 - Remove the glass (See page BD-22).
 - Remove inside handle (See page BD-25).
- 2. After disconnecting the cover (A), remove the outside handle base (B).

FRONT DOOR LATCH REPLACEMENT

- 1. Remove the following parts.
 - Remove the front door trim (See page BD-21).
 - Remove the glass (See page BD-22).
 - Remove the inside handle (See page BD-25).
 - Remove the door module (See page BD-24).
- 2. Remove the outside handle (See page BD-23).
- 3. Remove the outside handle pad (A).

1



4. Installation is the reverse of removal.

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LSRE430A

BD -23

021-62999292

BD -24

6.

BODY (INTERIOR AND EXTERIOR)

5. After loose the latch mounting bolts, remove the front door latch (A).



FRONT DOOR MODULE

- Remove the front door trim (See page BD-21). 1.
- 2. Remove the glass (See page BD-22).
- Remove the inside handle (See page BD-25). 3.
- Remove the outside handle (See page BD-23). 4.
- 5. After loose the door module mounting bolts, remove the door module (A).



6. Installation is the reverse of removal.

NOTE

- Make sure the connector is plugged in properly and each rod is connected securely.
- Make sure the door lock and open properly.

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BD -25

EXTERIOR

INSIDE HANDLE REPLACEMENT

- 1. Remove the front door trim (See page BD-21).
- Loose the inside handle (A) mounting screw. Push the inside handle rearward to disconnect from the door module.



LSRE320C

3. Disconnect the lock cable and (A) inside connect cable (B).



LSRE330K

4. Installation is the reverse of removal.

🔟 ΝΟΤΕ

Make sure the door lock and open properly.

DOOR BELT WEATHERSTRIP REPLACEMENT

- 1. Remove the front door trim (See page BD-21).
- 2. Release the hook (A), and then remove the door belt weatherstrip (B).



3. Installation is the reverse of removal.

GLASS RUN REPLACEMENT

- 1. Remove the front door trim (See page BD-21).
- 2. Remove the glass (See page BD-22).
- 3. Remove the glass run channel (A) front the lower part.



LSRE3200

4. Installation is the reverse of removal.

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BODY WEATHHERSTRIP REPLACEMENT

Release the clips then remove the body weather-1. strip(A).

BODY (INTERIOR AND EXTERIOR)

ADJUSTMENT E14085BA

GLASS ADJUSTMENT

🔟 NOTE

- Check the glass run channel for damage or deterioration, and replace them necessary.
- Remove the following parts. 1.
 - Quadrant cover (See page BD-47).
 - Door trim (See page BD-21).
- Carefully move the glass (A) until you can see the glass mounting bolts(B), then loosen them.



- Push the glass (A) against the channel (C), then 3. tighten the glass mounting bolts.
- 4. Check that the glass moves smoothly.
- 5. Raise the glass fully, and check for gaps. Check that the glass contacts the glass run channel evenly.

LSRE320Z

EXTERIOR

BD -27

- 6. Check for water leaks. Run water over the roof and on the sealing area as shown, and note these items:
 - Use a 12mm (1/2lin.) diameter hose (A).
 - Adjust the rate of water flow as shown (B).
 - Do not use a nozzle.
 - Hold the hose about 300mm(12in.) away from the door (C).

DOOR STRIKER ADJUSTMENT

Make sure the door latches securely without slamming it. If necessary, adjust the striker (A): The strike nuts are fixed. The strike can be fine adjusted up or down, and in or out.

1. Loosen the screws (B), then insert a shop towel between the body and striker.



- Do not tap the striker too hard.
- 4. Loosen the screws and remove the shop towel.
- 5. Lightly tighten the screws.
- 6. Hold the outer handle out, and push the door against the body to be sure the striker allows a flush fit. If the door latches properly, tighten the screwsand recheck.

DOOR POSITION ADJUSTMENT

🔟 ΝΟΤΕ

After installing the door, check for a flush fit with the Body, then check for equal gaps between the front, rear, and bottom, door edges and the body. Check that the door and body edges are parallel. before adjusting, replace the mounting bolts.

- 1. Place the vehicle on a firm, level surface when adjusting the doors.
- 2. Adjust at the hinges (A):
 - Loosen the door mounting bolts (B) slightly, and move the door IN or OUT until it aligns flush with the body.
 - Loosen the hinge mounting bolts (C) slightly, and move the door BACKWARD or FORWARD, UP or DOWN as necessary to equalize the gaps.
 - Place a shop towel (D) on the jack (E) to prevent damage to the door when adjusting the door.

F

3. Check that the door and body edges are parallel.

4. Grease the pivot portions of the hinges indicated by the arrows.

BODY (INTERIOR AND EXTERIOR)



LSRE320T



LSRE320S

EXTERIOR

REAR DOOR

COMPONENTS E10BE569



021- 62 99 92 92

BD -29

021-62999292

BD -30

REPLACEMENT E3BDA071

REAR DOOR TRIM REPLACEMENT

🔟 ΝΟΤΕ

▷ : Screw location, 1

- Take care not to scratch the door trim and other parts.
- Put on gloves to protect your hands.

Α

1. Remove the inside handle cover (A).

BODY (INTERIOR AND EXTERIOR)

3. Installation is the reverse of removal.

🔟 ΝΟΤΕ

- Make sure of connectors is plugged in properly and each rod is connected securely.
- Make sure the door lock and opens properly.

GLASS REPLACEMENT

▷ : Bolt location, 1



- Put on gloves to protect your hands.
- 1. Remove the rear door trim (See page BD-30).
- 2. Carefully move the glass (A) until you can see the bolts, then loosen them. Separate the glass from the glass run and carefully pull the glass out through the window slot (B).

 Loosen the door trim (B) mounting screws. Release the clips that hold the door trim, then remove the door trim by pulling it upward. Disconnect the power window switch connector(A).

Fastener Locations



Take care not to drop to glass and scratch the glass surface.

0

3. Installation is the reverse of removal.

🔟 ΝΟΤΕ

- Roll the glass up down to see if it move freely without binding.
- Adjust the position of the glass as necessary (See page BD-34).

LSRE330C

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LSRE330D

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BD -31

EXTERIOR

POWER WINDOW MOTOR REPLACEMENT

- 1. Remove the rear door trim (See page BD-30).
- 2. After disconnecting the connector (A), remove the power window motor(B).

OUT SIDE HANDLE REPLACEMENT

- 1. Remove the rear door trim (See page BD-30).
- 2. Remove the glass (See page BD-30).
- 3. Remove inside handle (See page BD-33).
- 4. After disconnecting the cover (A), remove the outside handle base(B).



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BD -32

REAR DOOR LATCH REPLACEMENT

- 1. Remove the rear door trim (See page BD-30).
- 2. Remove the glass (See page BD-30).
- 3. Remove the inside handle (See page BD-33).
- 4. Remove the door module (See page BD-33).
- 5. Remove the out side handle (See page BD-31).
- 6. Remove the out side handle pad (A).

▷ : Screw location, 1

(+)))**))))))**

- **BODY (INTERIOR AND EXTERIOR)**
- 8. After loose the latch mounting bolts, remove the rear door latch(A).



NOIE

Make sure the door lock and opens properly.

7. Remove the out side handle base (A).



LSRE430A

LSRE430B

021-62999292

BD -33

EXTERIOR

REAR DOOR MODULE REPLACEMENT

- 1. Remove the rear door trim (See page BD-30).
- Remove the glass (See page BD-30). 2.
- Remove the inside handle (See page BD-33). 3.
- Remove the out side handle (See page BD-31). 4.
- After loose the door module mounting bolts, remove 5. the door module (A).



- Installation is the reverse of removal. 6.
 - **NOTE**
 - Make sure the connector is plugged in properly and each rod is connected securely.
 - Make sure the door lock and open properly.

INSIDE HANDLE REPLACEMENT

- Remove the rear door trim (See page BD-30).
- Loose the inside handle (A) mounting screw. Push the inside handle rearward to disconnect from the door module.



LSRE320C

Disconnect the lock cable and (A) inside connect ca-3. ble (B).



LSRE330K

Installation is the reverse of removal. 4.



Make sure the door lock and open properly.



021-62999292

BD -34

DOOR BELT WEATHERSTRIP REPLACEMENT

- 1. Remove the rear door trim (See page BD-30).
- 2. Release the hook (A), and then remove the door belt weatherstrip (B).

BODY (INTERIOR AND EXTERIOR)

BODY WEATHHERSTRIP REPLACEMENT

 Release the clips then remove the body weatherstrip (A).



3. Remove the glass run channel (A) front the lower part.



LSRE330N

4. Installation is the reverse of removal.

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EXTERIOR

ADJUSTMENT EB3D2C1D

GLASS ADJUSTMENT

NOTE

- Check the glass run channel for damage or deterioration, and replace them necessary.
- Remove the following parts. 1 Door trim (See page BD-30).
- Carefully move the glass (A) until you can see the 2. glass mounting bolts(B), then loosen them.

DOOR STRIKER ADJUSTMENT

Make sure the door latches securely without slamming It. If necessary, adjust the striker (A): The strike nuts are fixed. The strike can be fine adjusted up or down, and in or out.

1. Loosen the screws (B), then insert a shop towel between the body and striker.



- LSRE330O
- Push the glass (A) against the channel (C), then 3. tighten the glass mounting bolts.
- Check that the glass moves smoothly. 4.
- Raise the glass fully, and check for gaps. 5. Check that the glass contacts the glass run channel evenly.
- Check for water leaks. Run water over the roof and 6. on the sealing area as shown, and note these items:
 - Use a 12mm (1/2lin.) diameter hose (A).
 - Adjust the rate of water flow as shown (B).
 - Do not use a nozzle.
 - Hold the hose about 300mm(12in.) away from The door (C).

- Do not tap the striker too hard.
- 4 Loosen the screws and remove the shop towel.
- 5. Lightly tighten the screws.
- Hold the outer handle out, and push the door against 6. the body to be sure the striker allows a flush fit. If the door latches properly, tighten the screws and recheck.

BD -35

DOOR POSITION ADJUSTMENT

NOTE

After installing the door, check for a flush fit with the body, then check for equal gaps between the front, rear, and bottom, door edges and the body. Check that the door and body edges are parallel. before a djusting, replace the mounting bolts.

- 1. Place the vehicle on a firm, level surface when adjusting the doors.
- Adjust at the hinges (A): 2.

12.7~25.5 N m

(1.3~2.6 kgf m,

9.4~18.8 lb ft)

- Loosen the door mounting bolts (B) slightly, and move the door IN or OUT until it aligns flush with the body.
- Loosen the hinge mounting bolts (C) slightly, and move the door BACKWARD or FORWARD, UP or DOWN as necessary to equalize the gaps.
- Place a shop towel (D) on the jack (E) to prevent damage to the door when adjusting the door.
- Check that the door and body edges are parallel. 3.

4. Grease the pivot portions of the hinges indicated by the arrows.

BODY (INTERIOR AND EXTERIOR)



LSRE320T



5.



LSRE320S
EXTERIOR

BODY SIDE MOLDINGS

REPLACEMENT E0D98A1A

FRONT MUD GUARD AND WHEEL GUARD

🔟 ΝΟΤΕ

- When prying with a flat-tip screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.
- Put on gloves to protect your hands.

Remove the wheel guard (A). 1.

REAR MUD GUARD AND WHEEL GUARD

NOTE

- When prying with a flat-tip screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.
- Put on gloves to protect your hands.
- Take care not to scratch the body surface.
- 1. Remove the wheel guard (A).

Fastener Locations



LSRE110A

2. Installation is the reverse of removal.

BODY (INTERIOR AND EXTERIOR)

SIDE GARNISH AND SIDE SILL REPLACEMENT

🔟 ΝΟΤΕ

- When prying with a flat-tip screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.
- Put on gloves to protect your hands.
- Take care not to scratch the body surface.



Rear door molding
 Side seal molding

3. Front door molding

LSRE110C

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EXTERIOR

SUN ROOF

COMPONENTS K34250E3



LSRE170A

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BD -40

REPLACEMENT KOFDD6DE

GLASS REPLACEMENT

🔟 ΝΟΤΕ

- Put on glove to protect your hands.
- 1. Remove both decoration cover (A).

BODY (INTERIOR AND EXTERIOR)

2. Remove the glass (A) by lifting it up.

NOTE

- Do not damage the roof panel



LSRE120C

3. Installation is the reverse of removal.

EXTERIOR

MOTOR REPLACEMENT

Remove the over head console (See page BD-62). 1.

NOTE

- Confirm the position of guide whether it is closed or not when you remove the motor.
- Disconnect the motor connector (A), remove the 2. screws and then remove the motor (B).

DEFLECTOR REPLACEMENT

- Open the glass fully. 1.
- Disconnect the deflector link (A) from the frame (B), 2. and then remove the deflector (C).



LSRE120E

Installation is the reverse of removal. 3.

SUNROOF ASSEMBLY REPLACEMENT

- 1. Remove the follows parts.
 - Front and door scuff trim (See page BD-60).
 - Front, center and rear pillar trim (See page BD-60).
 - Headlining (See page BD-62).
 - Sunroof glass (See page BD-40).
- 2. Disconnect the drain tubes (A).

BODY (INTERIOR AND EXTERIOR)

3. After loosening the mounding bolts and nuts, remove the sunroof assembly (B).

🔟 ΝΟΤΕ

- Take care not to scratch the interior trims and other parts.
- 4. Installation is the reverse of removal.



LSRE120F

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BD -43

EXTERIOR

SUNSHADE AND DRIP RAIL REPLACEMENT

- 1. Remove the sunroof assembly (See page BD-42).
- 2. Remove the drip link (A) and sunshade stopper (B).
- 3. Remove the sunshade (C) and drip rail (D).

GUIDE ASSEMBLY REPLACEMENT

- 1. Remove the sunroof assembly (See page BD-42).
- 2. Remove a guide assembly (A) after lowering a guide thoroughly by pushing a slide (B) to rear.



LSRE120G

4. Installation is the reverse of removal.

BD -44

3. Remove the guide (A) and slide (B).

BODY (INTERIOR AND EXTERIOR)

ADJUSTMENT KE331B68

HOW TO INITIALIZE

- 1. Check that the glass has been installed.
 - Finished height adjustment.
- 2. Push the up switch. (Keep on pushing the switch)
 - The slide moved 5mm forward after 15 seconds.



- Make sure to align the slide with the center of " A" and " B"
- Make sure to initialize the motor.

- After moving the slide -

LSRE171M

- 3. After moving the slide 5mm forward, turn OFF the switch and push the UP switch (Keeping on pushing the switch with continuous operation).
 - If the operation above is normal condition, the sunroof once and closes.
- 4. When the sunroof is closed completely, turn OFF the UP switch initialize the motor completely.

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EXTERIOR

WHEN TO INITIALIZE THE MOTOR

- 1. First operation the vehicle after manufacture it.
- 2. Initial value is erased or damaged because of short power electric discharge during operation.
- 3. After using the manual handle.

OPERATING THE SUNROOF EMERGENCY HANDLE

- 1. Use the sunroof emergency handle to close and open the sunroof manually for the following case only.
 - To close the sunroof before driving a vehicle in a rainy day or on the highway if the sunroof cannot be closed due to failure of the sunroof motor or controller.
- 2. Operating method.
 - Remove the overhead console.
 - Push the emergency handle up into the hexagonal drive (A) of the sunroof motor. You must push hard enough to disengage the motor clutch; otherwise the emergency handle will slip due to incomplete fit in the motor.
 - Carefully turn the emergency handle clockwise to close the sunroof.

- After closing the sunroof, wiggle the handle back and forth as you remove the tool from the motor,

- to ensure the motor clutch reengages.
 A 5mm hex socket may be used in place of the emergency handle, with a" Speeder" type

handle.

Do not use power tools to operate the sunroof. Damage to the components may occur.

BD -46

BODY (INTERIOR AND EXTERIOR)

MIRROR

COMPONENETS KD4ECEED



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EXTERIOR

REPLACEMENT K30755C5

OUTSIDE REAR VIEW MIRROR RELPLACEMENT

🔟 ΝΟΤΕ

- When prying with a flat-up screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.
- Put on gloves to protect your hands.
- 1. Remove the quadrant inner cover (A), then disconnect the connector (B).



- 2. After disconnecting the connector (A), remove the outside rear view mirror (B).
- ▷ : Nut location, 3



LSRE130B

3. Installation is the reverse of removal.

INSIDE REAR VIEW MIRROR REPLACEMENT

1. Push the inside rear view mirror base (A) down to remove to inside rear view mirror assembly(B).



- LSRE130C
- 2. Installation is the reverse of removal.

ECM MIRROR REPLACEMENT

- 1. Remove the cover and connector (A).
- 2. Push the ECM mirror base down to remove the ECM mirror assembly (B).
- 3. Installation is the reverse of removal.



LSRE130D

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INTERIOR

CONSOLE

COMPONENTS KCB48BAD



- 3. Strage box
- 4. Rear console cover

- 7. Floor console pad
- 8. Armrest center mounting bracket

11. Rear mounting bracket

LSRE160A

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BODY (INTERIOR AND EXTERIOR)

INTERIOR

REPLACEMENT K15C6321

FLOOR CONSOLE REPLACEMENT

🔟 ΝΟΤΕ

- When prying with a flat-up screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.
- Put on gloves to protect your hands.
- 1. Remove the front seat (See page BD-72).
- 2. After remove the center cover (A).



After loosening the console mounting screw, remove

the floor console assembly(A).

▷ : Screw location, 4

4.

LSRE160D

Α

- 5. Installation is the reverse of removal.
- 3. Remove the floor console pad (A).
 Fastener Locations

► : Bolt , 2

⊳: Screw, 6

LSRE160C

021-62999292

BD -50

BODY (INTERIOR AND EXTERIOR)

ARMREST REPLACEMENT

- 1. Remove the console assembly (See page BD-49).
- 2. Remove rear cover (A).



LSRE160F

4. Installation is the reverse of removal.

INTERIOR

CRASH PAD

CONPONENTS KDF4E0F0



LSRE120A

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BD -52

REPLACEMENT K97FC0BF

CRASH PAD CENTER PANEL REPLACEMENT

- 1. Remove floor console assembly (See page BD-49).
- 2. Remove the center garnish (A).
- 3. Remove the glove box (See page BD-57).
- 4. Remove the center facia upper panel (See page BD-55).
 - Fisterer Locations
 Image: Clip, 8

 Image: Clip, 8
 Image:

BODY (INTERIOR AND EXTERIOR)

5. After loosening the crash pad lower panel mounting screw, then crash pad lower panel (A).

Fastener Locations



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INTERIOR

CLUSTER FACIA PANEL REPLACEMENT

🚺 ΝΟΤΕ

 \triangleright : Clip location, 2

- When prying with a flat-up screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.
- Put on gloves to protect your hands.
- 1. Tilt the steering column down.
- 2. Remove the center garnish (A).

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(A)

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3. After disconnecting the trip sensor connector (A), remove the cluster facia panel (B).



LSRE170E

4. Installation is the reverse of removal.

NOTE

Make sure the connector is plugged in properly.

LSRE170D

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BD -54

CENTER FACIA PANEL REPLACEMENT

1. After disconnecting the connector (A), remove the center facia panel (B).

🔟 ΝΟΤΕ

 When prying with a flat-up screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.

BODY (INTERIOR AND EXTERIOR)

LOWER CRASH PAD PANEL REPLACEMENT

- 1. Remove the center garnish (See page BD-53).
- 2. Loosening the crash pad lower panel mounting screw.
- 3. After Disconnecting the connector(A), remove lower panel (B).



LSRE170H

4. Installation is the reverse of removal.



Make sure the connector is plugged in properly.

LSRE170G

Loosening the heater control mounting screw, remove

heater control unit (C).

INTERIOR

HEATER CONTROL UNIT REPLACEMENT

- 1. After disconnecting the connector (A), remove the center facia lower panel (B).
 - ▷ : Screw location, 4 ▷ : Clip location, 4 $\land \land$ Ð 0 C \land LSRE170N Installation is the reverse of removal. 3. LSRE170K **NOTE** Make sure the connector is plugged in properly. Œ F 0

2.

LSRE170L

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LSRE170P

LSRE170Q

BD -56

CLUSTER REPLACEMENT

- Remove the cluster facia panel (See page BD-53). 1.
- 2. Loosen the screws.

BODY (INTERIOR AND EXTERIOR)

AUDIO ASSENBLY REPLACEMENT

- Remove the center facia panel (See page BD-54). 1.
- Loosen the screws. 2.



LSRE170O



Installation is the reverse of removal. 4.

NOTE

- Make sure the connector is plugged in properly.
- Installation is the reverse of removal. 4.



Make sure the connector is plugged in properly.

INTERIOR

GLOVE BOX REPLACEMENT

- 1. Disconnect the damper (A) from the glove box (B).
- 2. Disconnect the pine (A), then remove the glove box (C).



3. Installation is the reverse of removal.

COVER REPLACEMENT

🔟 NOTE

- When prying with a flat-up screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.
- Put on gloves to protect your hands.
- 1. Remove the crash pad side cover (A), crash pad center under cover (B).
 - Crash pad side cover. 1)



BODY (INTERIOR AND EXTERIOR)

3) Front crash pad center under cover, RH - Remove the console assembly (See page BD-49).



LSRE170X

AIR VENT REPLACEMENT

When prying with a flat-up screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.

Put on gloves to protect your hands.

Remove the air vent (A) by detaching the clips.

LSRE170V

1.

Front crash pad center under cover, LH 2) - Remove the console assembly (See page BD-49).



LSRE170W



LSRE170Y

Installation is the reverse of removal. 2.

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INTERIOR

CRASH PAD REPLACEMENT

🔟 ΝΟΤΕ

- When prying with a flat-up screwdriver, wrap it with protective tape, and apply protective tape around the related parts, to prevent damage.
- Put on gloves to protect your hands.
- 1. Remove the following items.
 - Front seat (See page BD-72).
 - Cluster facia panel, cluster (See page BD-53,56).
 - Audio assembly (See page BD-53,56).
 - Glove box (See page BD-57).
 - Side cover, center under cover (See page BD-58).
 - Front pillar trim (See page BD-60).

- Disconnect the passenger's air bag connector (A). Loosen the bolt and nut, then remove the crash pad (B).
- 3. Installation is the reverse of removal.

🔟 ΝΟΤΕ

- Make sure the crash pad fits onto the guide pins correctly.
- Before tightening the bolts, make sure the crash pad wire harnesses are not pinched.
- Make sure the connectors are plugged in properly, and the antenna lead is connected properly,
- Enter the anti- theft code for the radio, then enter the customer's radio station presets.



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BD -59

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BD -60

INTERIOR TRIM

REPLACEMENT KE0F4DC3

FLOOR AND SIDE TRIM

1. Remove the trim.



Put on gloves to protect your hands.

BODY (INTERIOR AND EXTERIOR)

- When prying with a flat-tip screwdriver, wrap it with protective tape to prevent damage.
- Take care not to bend or scratch the trim and panels.
- Installation is the reverse of removal. 2.



Replace any damage clips.



- 6. Front door scuff trim
- 7. Cowl side trim

LSRE210A

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INTERIOR

BD -61

Installation is the reverse of removal.

Replace any damage clips.

TRUNK TRIM

Remove the trim. 1.

🔟 ΝΟΤΕ

- Put on gloves to protect your hands.
- When prying with a flat-tip screwdriver, wrap it with protective tape to prevent damage. Take care not to bend or scratch the trim and
- panels.

Fastener Locations



2.

NOTE

1. Luggage flower hook

2. Rear transverse trim

3. Luggage side trim

4. Luggage cover met

5. Luggage partition trim

LSRE210B

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BD -62

ROOF TRIM

Remove the trim. 1.

🔟 NOTE

- Put on gloves to protect your hands.
- When prying with a flat-tip screwdriver, wrap it with protective tape to prevent damage.
- Take care not to bend or scratch the trim and _ panels.
- Installation is the reverse of removal. 2.
 - 🔟 ΝΟΤΕ
 - Replace any damage clips.



1. Sunvisor

- 2. Over head console lamp
- 3. Sunvisor retainer
- 4. Head lining

- 5. Assist handle
- 6. Assist handle bracket
- 7. Roof absorber
- 8. Coat hook

LSRE210C

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BODY (INTERIOR AND EXTERIOR)

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BD -63

INTERIOR

PACKAGE TRAY

1. Remove the trim.

🔟 ΝΟΤΕ

- Put on gloves to protect your hands.
- When prying with a flat-tip screwdriver, wrap it with protective tape to prevent damage.
- Take care not to bend or scratch the trim and panels.
- 2. Installation is the reverse of removal.
 - 🚺 ΝΟΤΕ
 - Replace any damage clips.



1. Package tray

2. Rear seat belt guide

3. High mount stop lamp

LSRE211C

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BODY (INTERIOR AND EXTERIOR)

WINDSHIELD GLASS

COMPONENTS K022BBDB



1. Glass pad 2. Wind shield molding

3. Wind shield glass

LSRE301A

INTERIOR

REPLACEMENT K79C1317

REMOVAL

3.

crease or break it.

🔟 ΝΟΤΕ

- Put on gloves to protect your hands.
- Use seat covers to avoid damaging any surfaces.
- 1. Remove the following items.
 - Inside rear view mirror (See page BD-47).
 - Sun visors and holders, both side, overhead console, grab handles, both sides(See page BD-62).
 - Front pillar trim, both sides (See page BD-60).
 - Windshield wiper arms and cowl cover (See page BE-" Windshield wiper").

Pull down the front portion of the headliner. Take

care not to bend the headliner excessively, or you may

LSRE017E

2. Remove the windshield glass side molding(A).

 Cut out the sealant using the sealant cutting tooln (A)(09861-31100).



Remove the windshield (A) carefully using the glassholder (B)(09861-31100).



LSRE220D

BODY (INTERIOR AND EXTERIOR)

BD -66

INSTALLTION

1. Remove the excess sealant from the glass with a window scraper.



Prime the contact area on the body.



LSRE017K

6. Reprime the same area on the inside surface of the glass.

Do not permit any primed surface to becom contaminated with dirt, water, oil, etc. Do not touch primed surfaces with your hands. Contamination will affect adhesion.

Install the self-adhesive foam dam to the body where the original dam had been.



LSRE017L

LSRE017G

5.

2. Remove the excess sealant and foam dam from the body with a knife.



LSRE017H

- 3. Clean the inside of the glass with commercial glass cleaner and a lint-free cloth.
- 4. Prime an area approximately 20 mm(3/4 inch) wide around the complete perimerter of the glass.

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BD -67

INTERIOR

- 8. Apply the sealant bead to the body just outside the dam. The bead should be slightly higher than the dam.
- 11. Press glass firmly into place.





LSRE017Q



LSRE017N

LSRE017P

LSRE017M

10. Install the glass into the body making sure the glass rests upon the two spacers at the bottom of the wind-shield.



AUTION

Lower both front door windows and leave them in that condition until the vehicle can be put back into service. If the vehicle were completelyclosed, quickly closing a door could break the seal.

- 12. Remove excess sealant, if any.
- 13. Press molding molding firmly into place.
- 14. Perform water leak test immediately.
- 15. Clean the outside of the windshield.
- 16. Install both of the front pillar trim.
- 17. Install the inside rearview mirror.
- 18. Install the cowl top cover with three fasteners.
- 19. Install both wiper arm assemblies with one nut eatch.

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<u>BD -68</u>

BUMPER

FRONT BUMPER

REPLACEMENT K770581A

- 1. Remove the radiator upper cover (See page BD-11).
- **Fastener Locations** ▷ : Screw ►1 : Clip ► : Bolt • : Nut Ò Á

Front bumper cover
 Front bumper energy absorber foam

3. Front bumper rail

LSRE290A

BODY (INTERIOR AND EXTERIOR)

2. Remove the headlamp.

🚺 ΝΟΤΕ

- Put on gloves to protect your hands.
- When prying with a flat-tip screwdriver, wrap it with protective tape to prevent damage.

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BUMPER

BD -69



LSRE290B

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BD -70

REAR BUMPER

REPLACEMENT KCE4A80A

🔟 ΝΟΤΕ

After remove the rear combination lamp.

BODY (INTERIOR AND EXTERIOR)

- When prying with a flat-tip screwdriver, wrap it with protective tape , and apply protective tape around the related parts your hands.
- Put on gloves to protect your hands.
- Take care not bend or scratch the cover and other parts.
- Replace any damage clips.



- 2. Rear bumper beam
- 3. Energy absorber

- 5. Rear bumper cover

LSRE300A

SEAT

FRONT SEAT

COMPONENTS KOADDD8D



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021- 62 99 92 92

BD -71

REPLACCEMENT KABB03C0

SEAT ASSEMBLY REPLACEMENT

- 1. Remove the seat assembly mounting cover (A).
- 2. After loosening the seat assembly mounting bolt and nut, remove the seat assembly (B).

Fastener Locations



Installation is the reverse of removal.

4.

SEAT MOUNTING BOLT INSTALLATION PROCEDURE

BODY (INTERIOR AND EXTERIOR)

- Set the into the most rearward position.
 Check then each slide is locked, and then tighten the front mounting bolt temporarily.
- Set the seat into most forward position. Check that each slide is locked, and then Tighten the rear mounting bolt completely.
- Set the seat into the most rearward position. Check the front mounting bolt completely.
- Check that the seat operates to and fro smoothy and the locking portion locks properly.



LSRE340B

В

3. Disconnect the connector (A), and remove the seat assembly.

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LSRE340J

SEAT

LUMBER SUPPORT LEVER REPLACEMENT

1. Remove the lumbar support lever (A).



SEAT BACK COVER REPLACEMENT

- 1. Remove the lumbar sport lever (See page BD-73).
- 2. After disconnecting the scuff band (A), remove the seat back panel (B).



LSRE340D

3.

2. Installation is the reverse of removal.

▷ : Screw locations, 2

RECLINER COVER, KNOB AND HEIGHT KNOB REPLACEMENT

- 1. Remove the height adjuster knob (A) and recliner lever (B).
- 2. Loosen the recliner mounting screw and clip, then remove the recliner cover(C).



After disconnect the protector (A) from the back

frame, then disconnect the connector (B).

LSRE340G

LSRE340F



LSRE340E

3. Installation is the reverse of removal.

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BD -74

4. Remove the headrest and headrest guide (A).

LSRE340H

LSRE340I

5. After removing the hogring clips (A) on the front of seat back remove the seat back cover (B).

BODY (INTERIOR AND EXTERIOR)

SEAT CUSHION COVER REPLACEMENT

- 1. Remove front seat assembly (See page BD-72).
- 2. Remove the scuff band.
- 3. After disconnect the protector (B)from the back frame, then disconnect the connector (A).



LSRE340J

4. After removing the hogring clip (A) on the front of seat cushion and remove the seat cushion cover (C).

When removing the hogring clip, remove the hogring clip while pressing the wire so as not to separate the wire from the sponge.



LSRE430K

. . .

6. Installation is the reverse of removal.

B

021-62999292

BD -75

SEAT

5. Installation is the reverse of removal.



- To prevent wrinkles, make sure the material is stretched evenly over the over (A) before securing the hogring clips (B).
- Replace the hogring clips with new ones using special tool (C).

SEAT BACK FRAME REPLACEMENT

- 1. Remove the lumbar support (See page BD-73).
- 2. Remove the seat back panel (See page BD-73).
- 3. Remove the headrest guide (See page BD-74).
- 4. Remove the seat back cover and pad from frame.
- 5. Loosen the mounting bolts, then remove the seat back frame (A).

🔟 ΝΟΤΕ

► : Bolt, 4

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- Remove the side air bag for replacing side air bag installation seat.
- Be fore service, be fully aware of precautions and service procedure relevant to air bag (See page RT-Airbag).

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ISRE340L

LSRE340M

6. Installation is the reverse of removal.

SEAT TRACK REPLACEMENT

- 1. After removing the seat back panel, disconnect the protector.
- 2. Remove the recliner cover, knob and height knob (See page BD-73).
- 3. Remove the seat assembly (A).



4. Remove the seat cushion (See page BD-74).

5. Remove the seat track (A).



LSRE340O

6. Installation is the reverse of removal.

BODY (INTERIOR AND EXTERIOR)

SEAT BACK HEATER REPLACEMENT

- 1. Remove the seat back cover (See page BD-74).
- 2. Cut the heater (A)attached to the pad (B), as shown in the picture.
- 3. Take off the paper from the backside of the heater assembly.

B

- 4. Attach the heater to the main part of pad.
- 5. Install the seat back cover.

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LSRE340P

SEAT

SEAT CUSHION HEATER REPLACEMENT

- 1. Remove the seat back cover (See page BD-73).
- 2. Cut the heater (A)attached to the pad (B), as shown in the picture.
- 3. Take off the paper from the backside of the heater assembly.
- 4. Attach the heater to the main part of pad.
- 5. Install the seat back cover.





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BD -78

REAR SEAT

REPLACEMENT KOE6FDBB

SEAT ASSEMBLY REPLACEMENT

1. Remove the rear seat cushion.

- BODY (INTERIOR AND EXTERIOR)
- 2. Remove the rear seat back.
- 3. Installation is the reverse of removal.



LSRE350A

021-62 99 92 92

SEAT

ARMREST REPLACEMENT

- 1. Loosening the armrest cover mounting screw.
- 2. After disconnecting the armrest cover (A), remove the armrest (B).



LSRE350C

3. Installation is the reverse of removal.

BD -80

BODY (INTERIOR AND EXTERIOR)

SEAT BELT

COMPONENTS KA945ED7



LSRE390A

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SEAT

REPLACEMENT KCE31A61

FRONT SEAT BELT REPLACEMENT

\Lambda CAUTION

When installing the belt, make sure not to damage the pretensioner.

- 1. Remove the following items fist.
 - Front seat assembly (See page BD-72).
 - Front and rear door scuff trim (See page BD-60).
- 2. After raise the lower anchor cover (A), loosen the lower anchor mounting bolt (B).



- 3. Remove the center pillar lower trim (See page BD-60).
- 4. Remove the center pillar upper trim (See page BD-60).

5. Remove the upper anchor (A).



LSRE380A

6. After disconnecting the pretensioner connector lock pin, remove the connector(B), Loosen the mounting bolt, then remove the pretensioner (C).

REAR SEAT BELT RELACEMENT

🗥 CAUTION

When installing the belt, make sure not to damage the pretensioner.

- Remove the following items first. 1.
 - Rear seat assembly (See page BD-72).
 - Front and rear door scuff trim (See page BD-60).
 - Rear filler trim (See page BD-60).
- Remove the lower anchor (A). 2.
- 3.
- 4. move the rear seat belt (C).

BODY (INTERIOR AND EXTERIOR)

FRONT SEAT BELT BUCKLE REPLACEMENT

- 1. Remove the following items first. Front seat assembly (See page BD-72). -
- 2. Remove the wire harness of buckle from seat.
- 3. Remove the seat belt buckle (A).

▷: Bolt locations, 1

- 4. Installation is the reverse of removal.
- 39.2~53.9 N·m (4.0~5.5 kgf m m Remove the package tray trim (See page BD-63). 28.9~39.8 lb ft) After loosening the retractor (B) mounting bolt, re-▷: Bolt locations, 2 39.2~53.9 N·m (4.0~5.5 kgf m 28.9~39.8 lb ft) LSRE380 С LSRE380G

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SEAT

REAR SEAT BELT BUCKLE REPLACEMENT

- 1. After cushion frame hinge mounting bolt, fold the cushion (See page BD-78).
- 2. Remove the seat belt buckle (A).

HIGHT ADJUSTER REPLACEMENT

- 1. Remove the following items first.
 - Front seat assembly (See page BD-72). _
 - Front and rear door scuff trim (See page BD-60).
 - Front seat belt upper and lower anchor (See page BD-81).
 - Center pillar lower and upper trim (See page BD-60).
- 2. Loosen the mounting bolt, then remove the height adjuster (A).



Installation is the reverse of removal. 3.