

BODY INTERIOR

5730-03/7115-00/7115-01/7215-00/7215-01/7321-00/7321-01/
7330-00/7330-01/7330-11/7611-00/7611-01/7611-09/7611-10/
7611-18/7611-26/7611-27/7611-41/7630-00/7630-01/7710-00/
7730-00/7730-01/7730-04/7730-11/7752-00/7770-00/7770-01/
7792-00/

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BODY INTERIOR**5110-01****GENERAL INFORMATION****1. MAJOR CHANGES (as of Aug. 2013)**

► Instrument Panel

Instrument panel	
Old	
New	
- The design and material of IP have been changed. - An invisible type passenger air bag module has been applied.	

LH side fascia panel & molding	
Old	New
	
The design of LH side fascia panel & molding has been changed.	



Cluster fascia panel	
Old	New
	 Cluster fascia molding RH cluster fascia panel
RH cluster fascia panel and molding have been newly applied.	

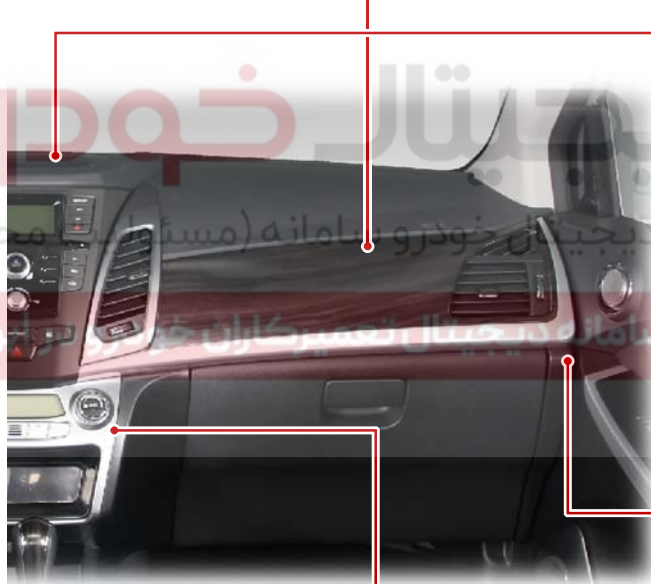
Modification basis	
Application basis	
Affected VIN	

Center fascia panel & molding, RH side fascia panel & molding

Old

New

- The design of center fascia panel & molding has been changed.
- The design of RH side fascia panel & molding has been changed.
- RH center fascia panel has been newly applied.



Crash pad upper cover

Old

New

The name of crash pad upper tray has been changed to "crash pad upper cover" and its design also has been changed.

Center fascia lower panel

Old

New

The design of center fascia lower panel has been changed (lower tray, heater and A/C control assembly).

RH glove box housing extension

Newly introduced

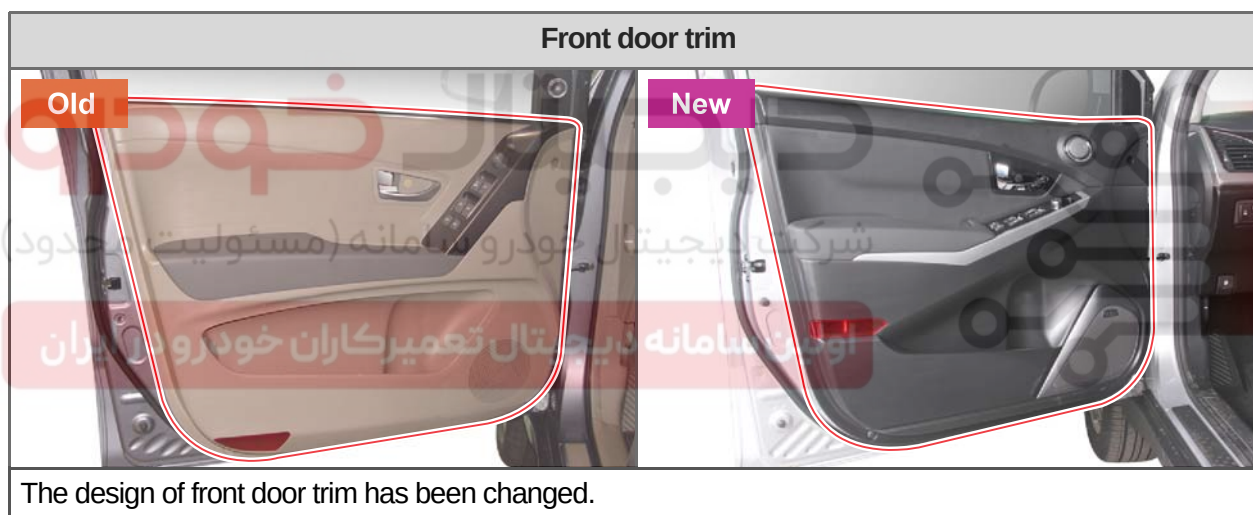
RH glove box housing extension panel has been newly added on the right side of glove box housing.

Modification basis	
Application basis	
Affected VIN	

► Front Console

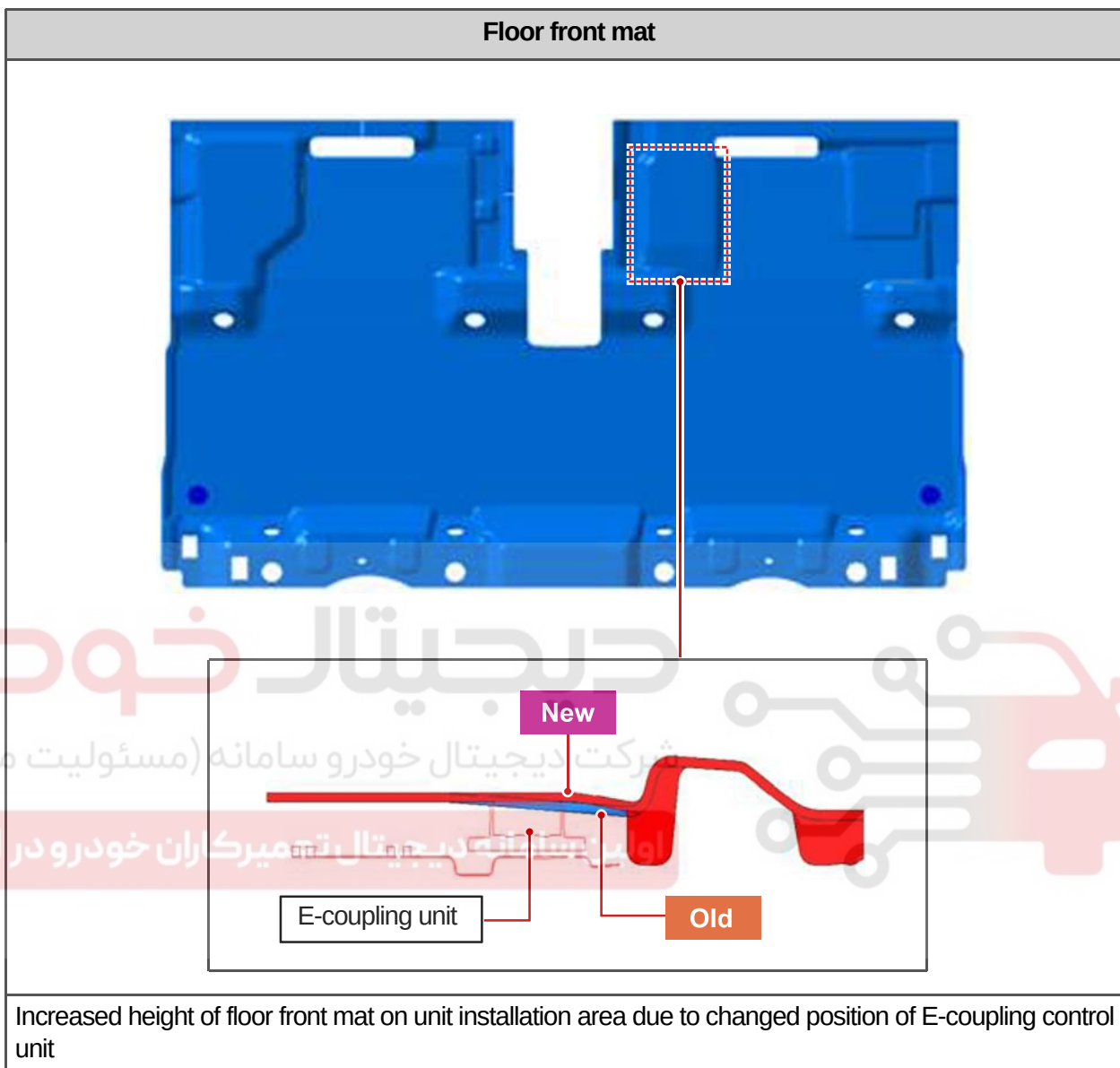


► Door Trim



Modification basis	
Application basis	
Affected VIN	

2. MAJOR CHANGES (as of Feb. 2014)



Modification basis	
Application basis	
Affected VIN	

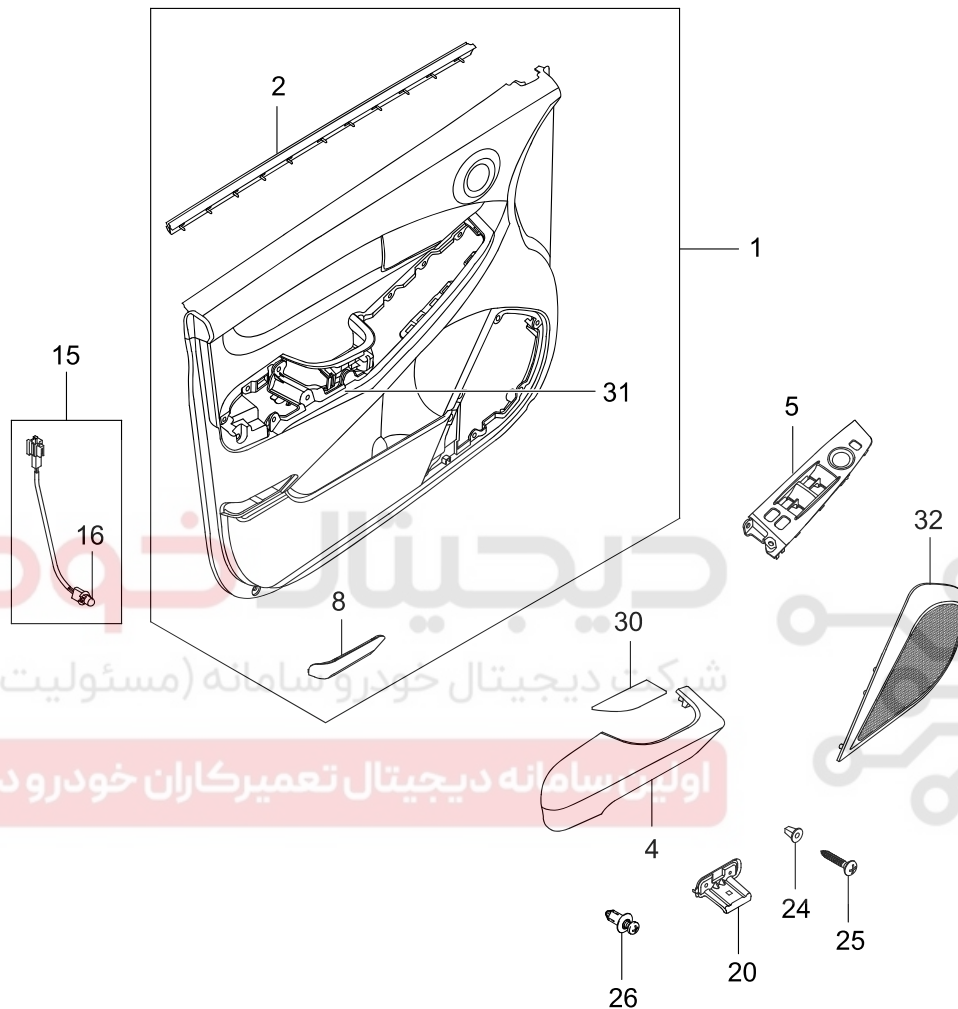
BODY INTERIOR

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CONFIGURATION AND FUNCTIONS

S.G.N.

7115-00 FRONT DOOR TRIM



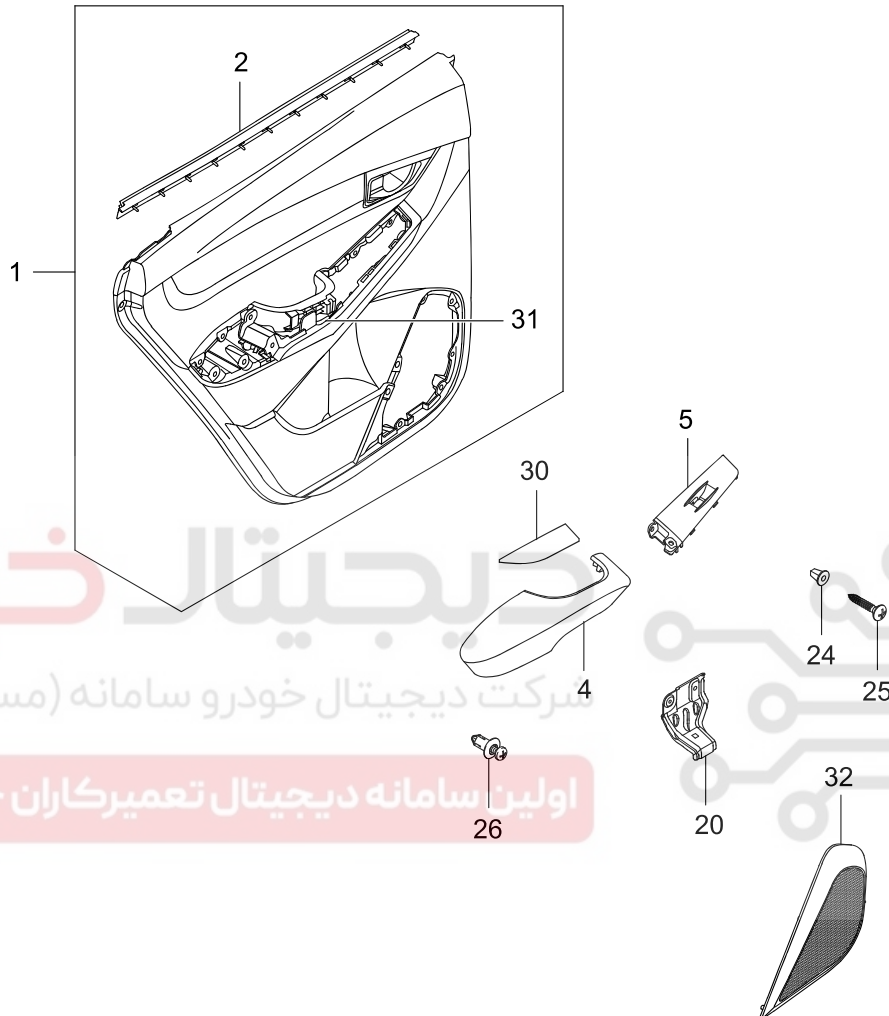
- 1. Front door trim assembly
- 2. Front door trim weatherstrip
- 4. Armrest front door trim panel assembly
- 5. Front door bezel
- 8. Door courtesy front lens
- 15. Door courtesy lamp assembly
- 16. Bulb
- 20. Front door pull handle mounting bracket assembly

- 24. Grommet
- 25. Screw
- 26. Rivet screw
- 30. Cover front pull handle
- 31. Front door trim molding
- 32. Cover speaker

Modification basis	
Application basis	
Affected VIN	

S.G.N.

7215-00 REAR DOOR TRIM



- | | |
|---|----------------------------|
| 1. Rear door trim assembly | 24. Grommet |
| 2. Rear door trim weatherstrip | 25. Screw |
| 4. Armrest rear door trim panel assembly | 26. Rivet screw |
| 5. Rear door bezel | 30. Cover rear pull handle |
| 20. Rear door pull handle mounting bracket assembly | 31. Rear door trim molding |
| | 32. Cover speaker |

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

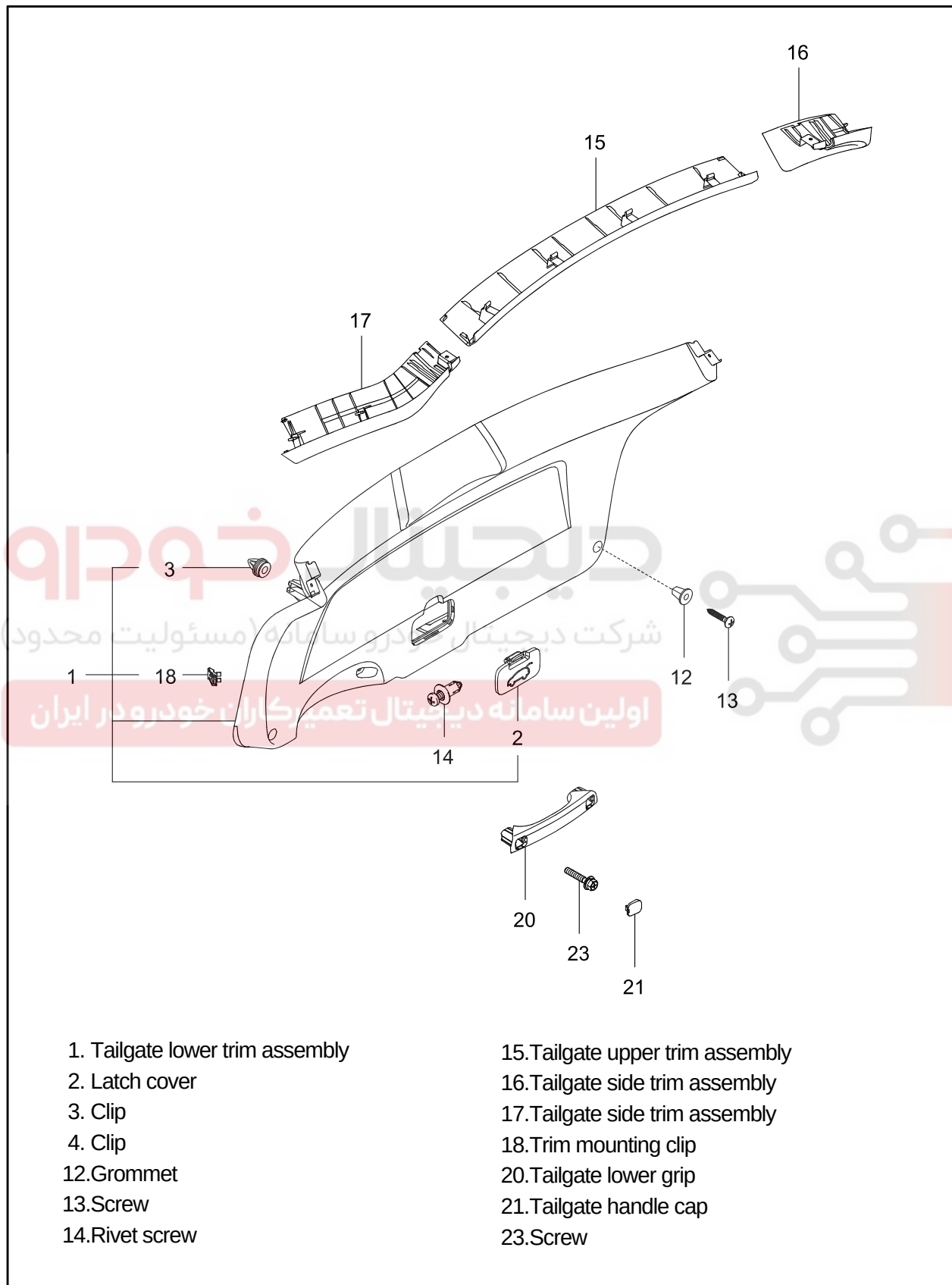
KORANDO 2013.08

05-8

7321-00

KORANDO

S.G.N.

7321-00 REAR END TRIM

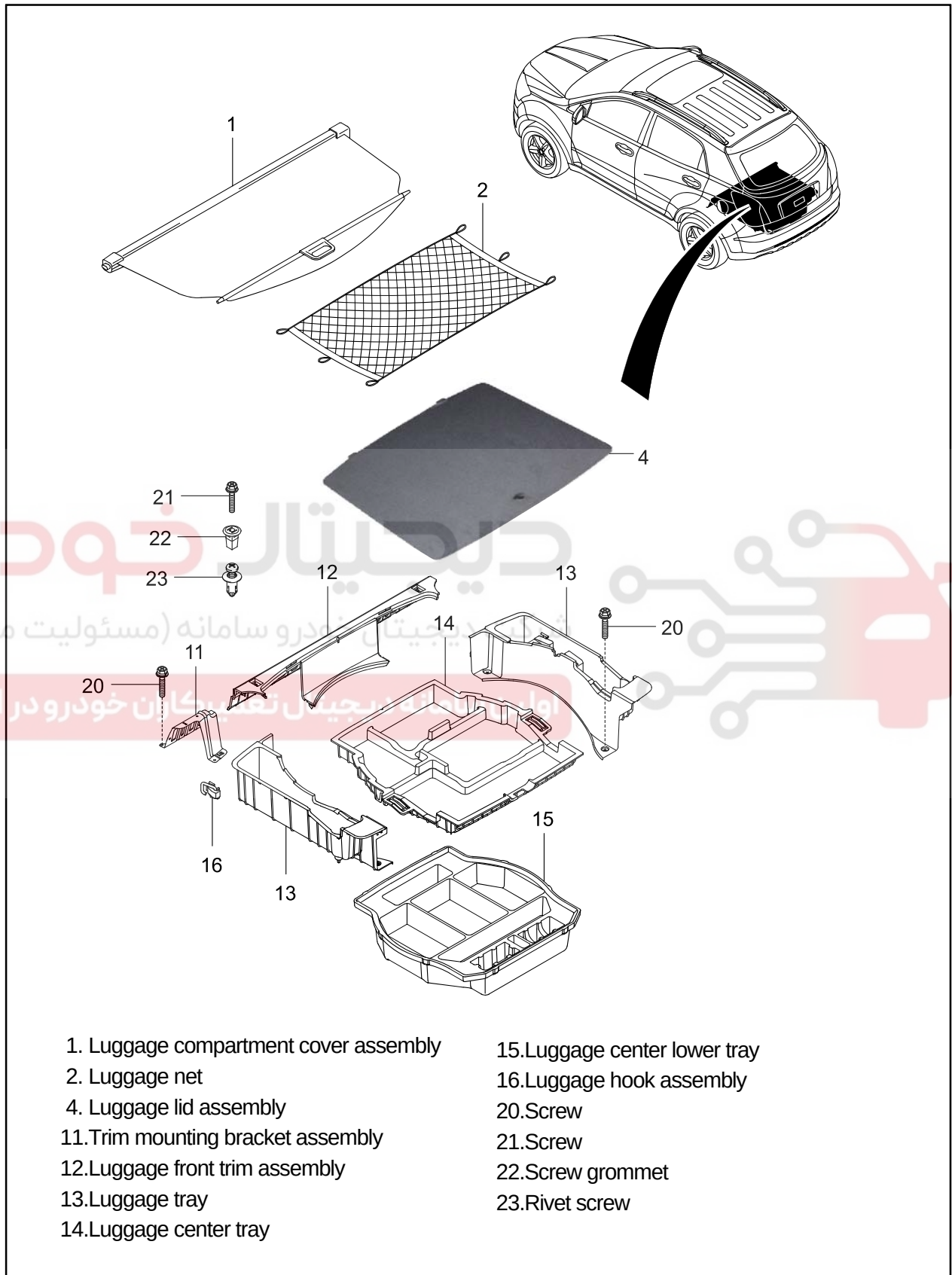
BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	

S.G.N.

7752-00 LUGGAGE PARTS



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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05-10

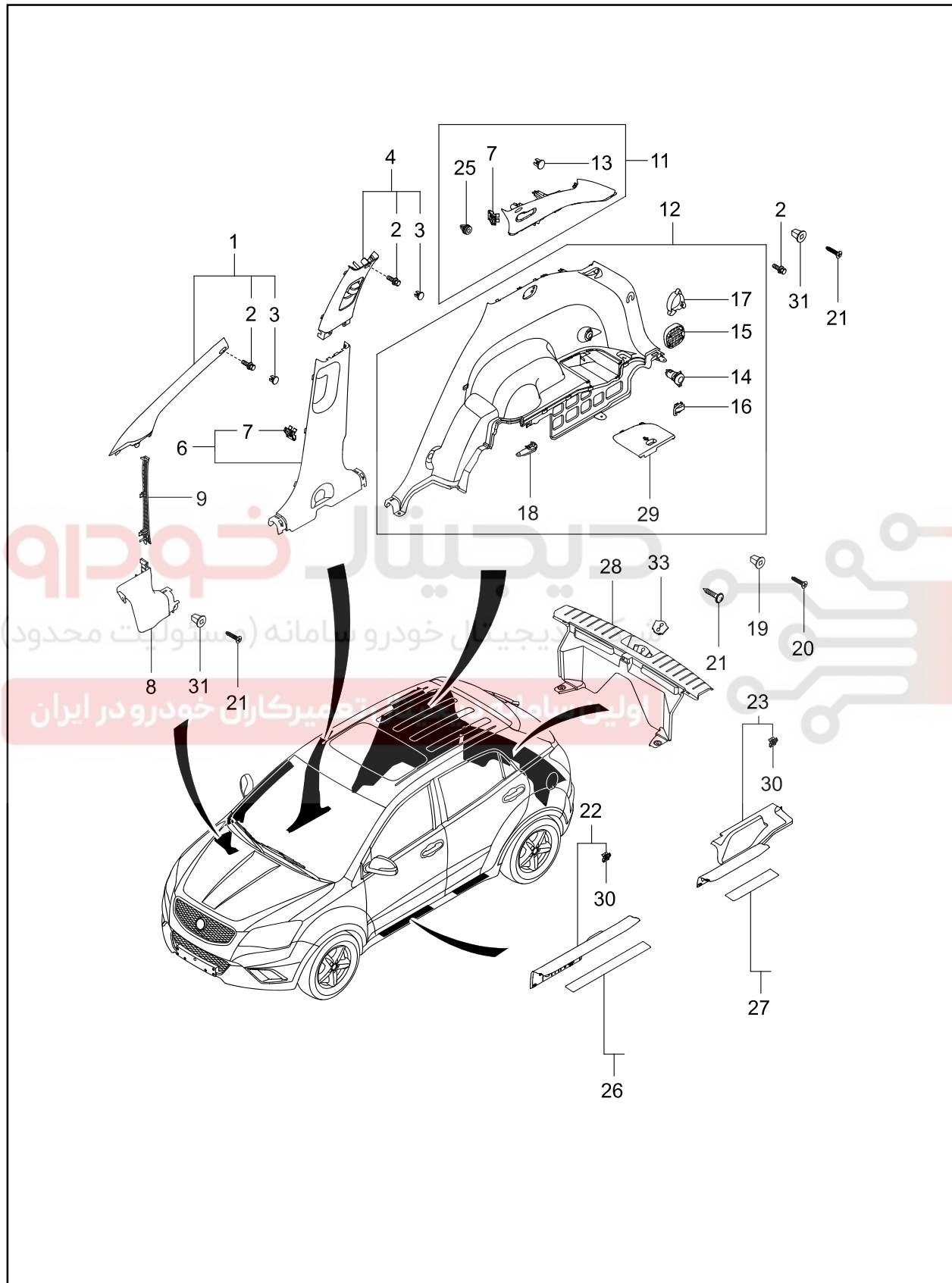
7730-00

korando

S.G.N.

7730-00

PILLAR TRIM



BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	

1. A-pillar trim assembly
2. Bolt
3. A-pillar cap
4. B-pillar upper trim assembly
6. B-pillar lower trim assembly
7. Trim mounting clip
8. Cowl side trim assembly
9. Cowl side upper trim assembly
11. Quarter upper trim assembly
12. Quarter lower trim assembly
13. Quarter upper cap
14. Power socket assembly
15. Luggage cover mounting cap
16. Luggage hook assembly
17. Luggage hook cover
18. Seat belt guide
19. Screw grommet
20. Screw
21. Screw
22. Door scuff front trim assembly
23. Door scuff rear trim assembly
25. Clip
26. Door scuff front outer trim
27. Door scuff rear outer trim
28. Rear transverse trim assembly
29. Luggage cover
30. Clip
31. Screw grommet
33. Rear transverse blanking cover

AIR
CONDITIO

AIR BAG

SEAT

SUNROO
FBODY
INTERIORBODY
EXTERIORBODY
REPAIR

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

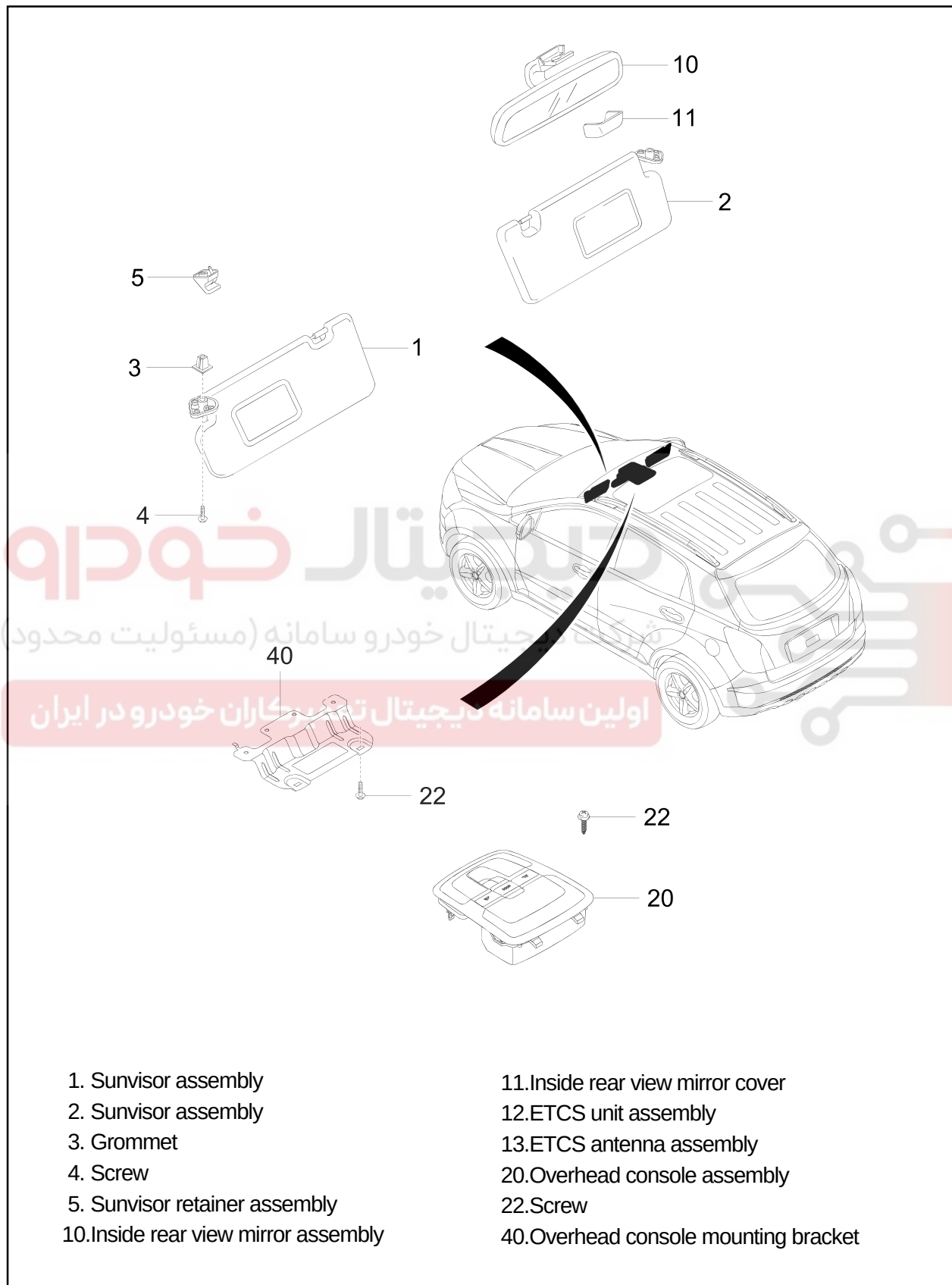
KORANDO 2013.08

05-12 7770-00

KORANDO

S.G.N.

7770-00 SUN SHADE AND INSIDE MIRROR



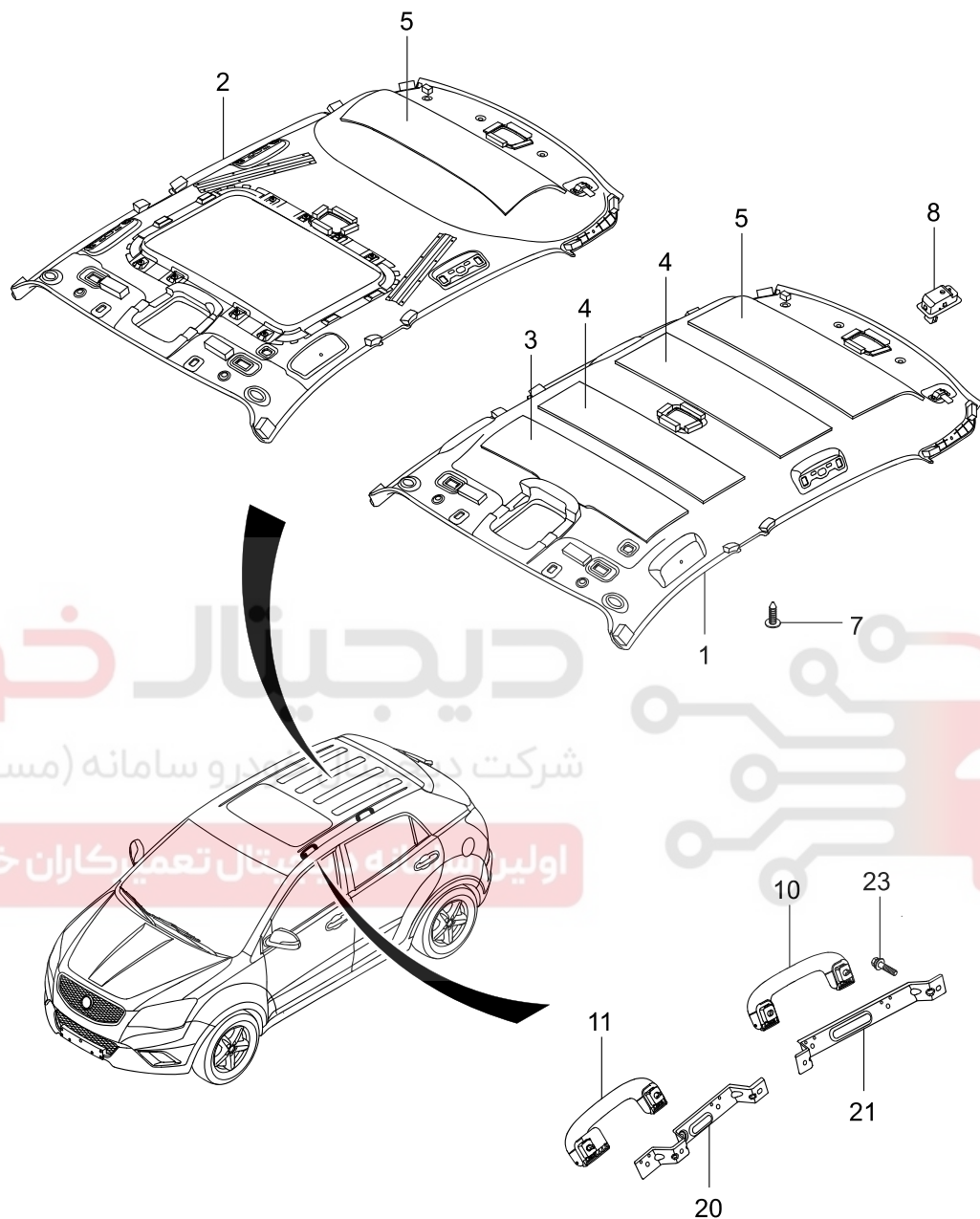
BODY INTERIOR

KORANDO 2013.08

Modification basis	
Application basis	
Affected VIN	

S.G.N.

7330-00 HEADLINING



1. Headlining assembly
2. Headlining assembly
3. Roof No. 2 insulation
4. Roof No. 3 insulation
5. Roof No. 4 insulation
7. Tree type fastener

8. Coat hook assembly
10. Front grip assembly
11. Rear grip assembly
20. Grip mounting front bracket assembly
21. Grip mounting rear bracket assembly
23. Screw

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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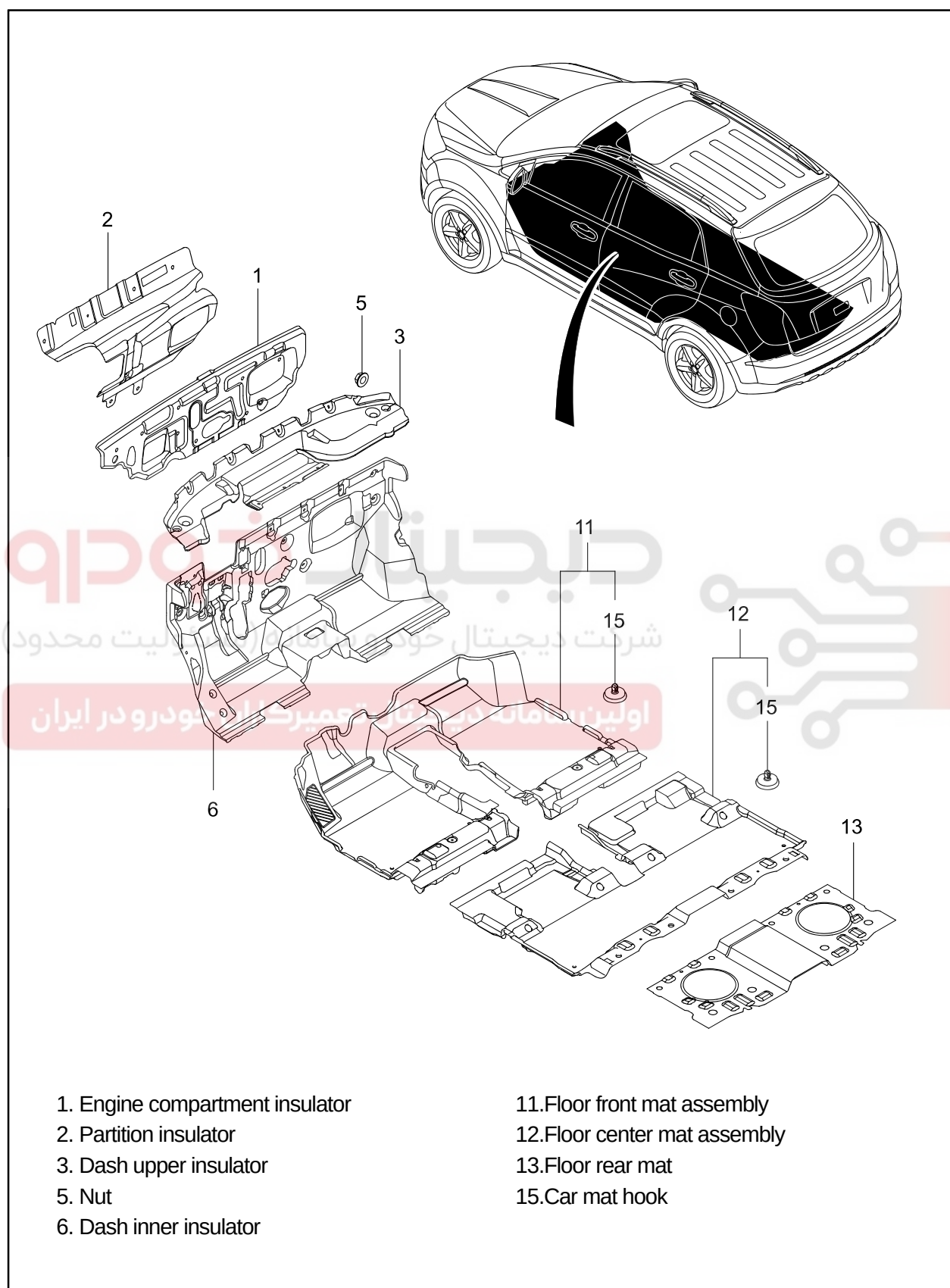
05-14

7710-00

KORANDO

S.G.N.

7710-00 FLOOR CARPET



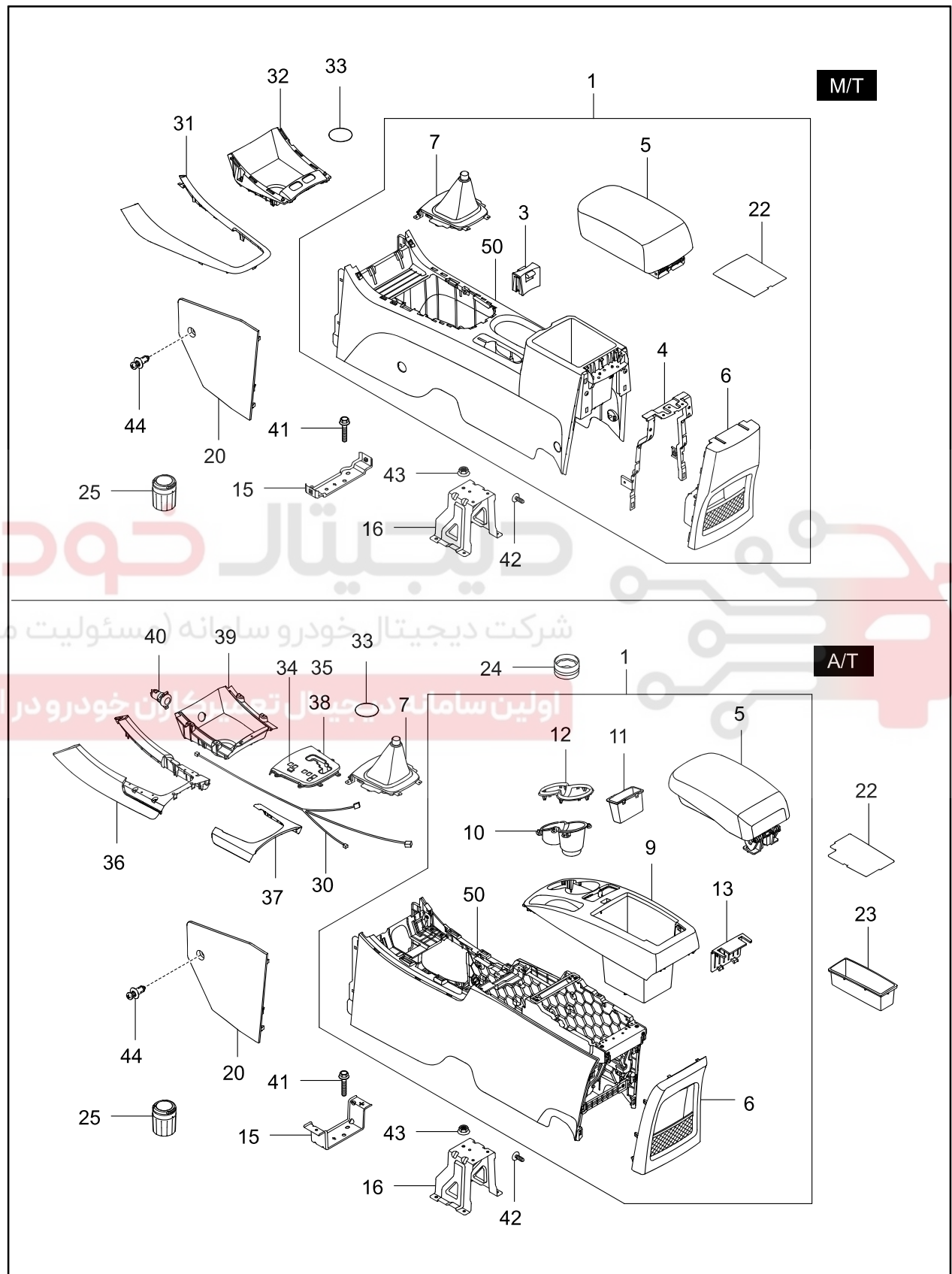
BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	

S.G.N.

7630-00 FRONT CONSOLE



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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05-16 7630-00

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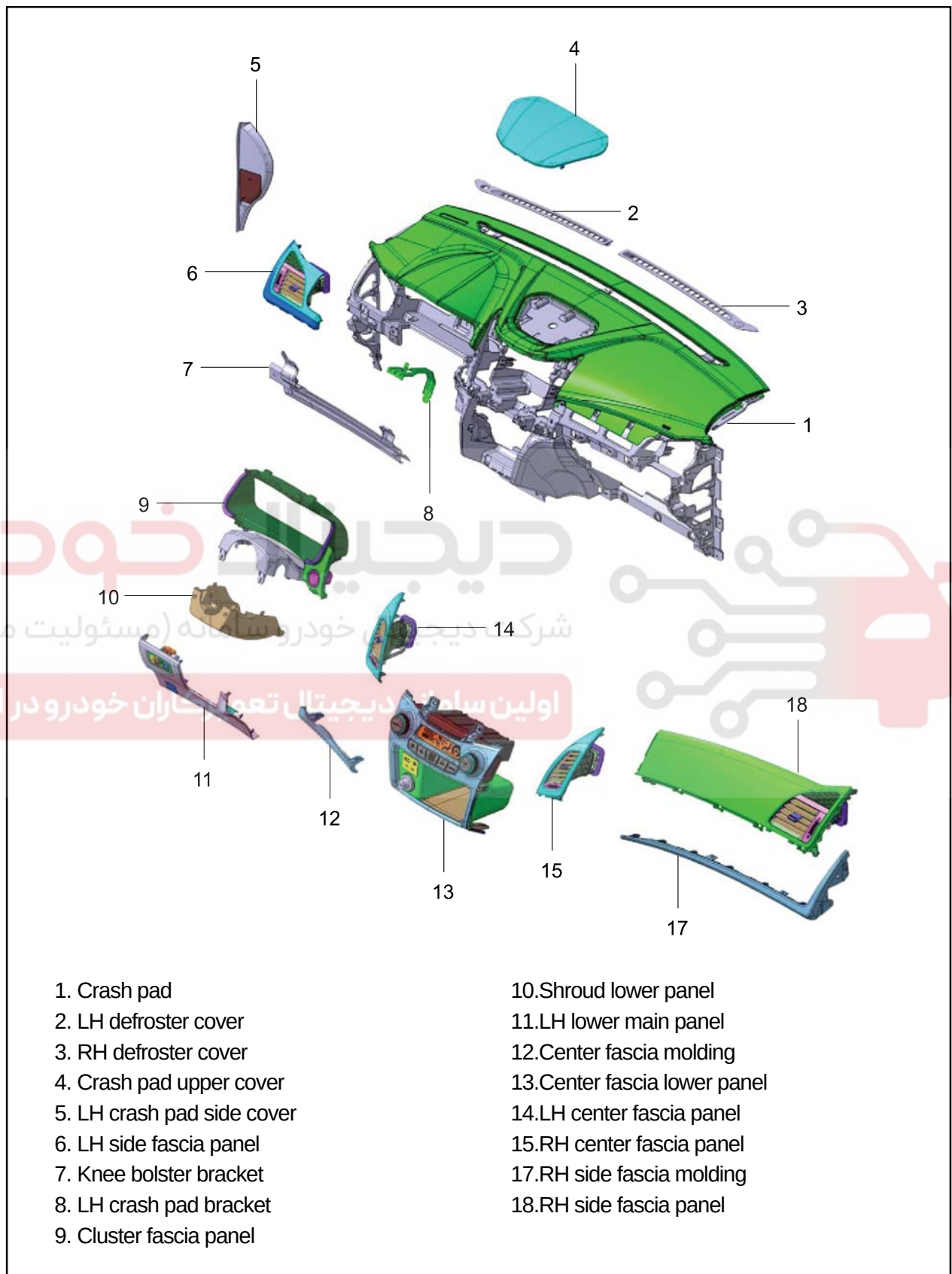
1. Console assembly
3. Center cup holder assembly
4. Console main rear upper bracket assembly
5. Armrest assembly
6. Console rear fascia assembly
7. Boot cover assembly
9. Console main upper fascia assembly
10. Cup holder housing assembly
11. Main upper tray
12. Cup holder upper bezel
13. Armrest hinge cover
15. Console main center bracket assembly
16. Console main rear lower bracket assembly
20. Front end console cover assembly
22. Console main tray mat
23. Partition tray
24. Cup guide
25. Ashtray
30. PCB wiring assembly
31. Console upper fascia
32. Console front cover
33. Cup holder front pad
34. Shift lock switch
35. Shift lock spring
36. Console front fascia assembly
37. Console upper fascia
38. Transmission gear shift A/T cover assembly
39. Console front tray assembly
41. Screw
42. Screw
43. Nut
44. Rivet screw



Modification basis	
Application basis	
Affected VIN	

S.G.N.

7611-00 INSTRUMENT PANEL



Modification basis	
Application basis	
Affected VIN	

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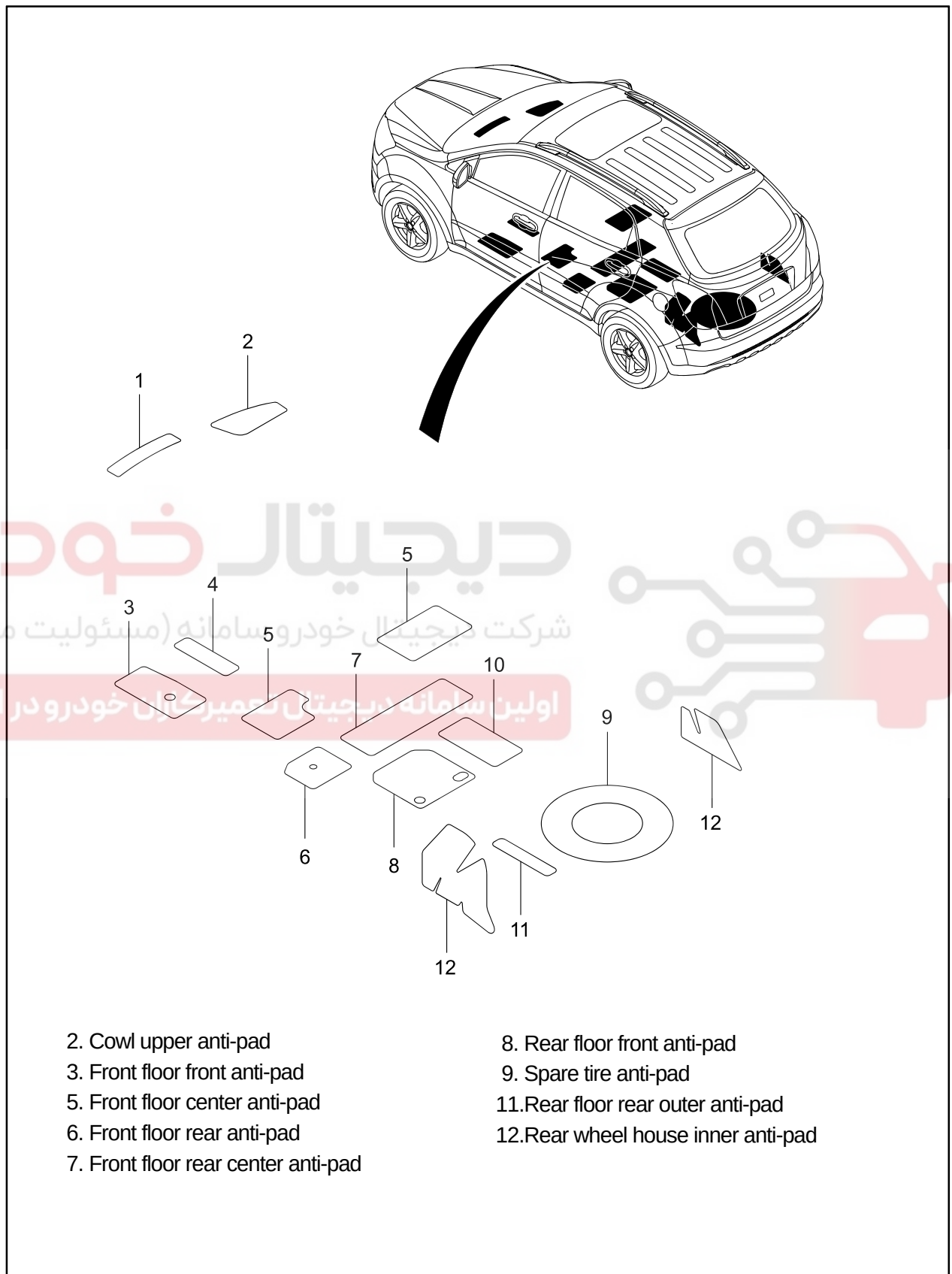
19.Defroster center nozzle
20.LH defroster side mirror
21.RH defroster side mirror
22.Main duct
23.Instrument panel frame
24.RH crash pad bracket

25.Glove box
26.Glove box housing
27.RH crash pad side cover
28.RH glove box housing extension
29.Retainer pin

Modification basis	
Application basis	
Affected VIN	

S.G.N.

7792-00 ANTI-VIBRATION PAD



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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05-20

7115-01

KORANDO

REMOVAL AND INSTALLATION

S.G.N.

7115-01 FRONT DOOR TRIM



شرکت دیجیتال خودرو سامانه (مسئولیت محدود)



1. Remove the side mirror inner cover.

BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	

2. Remove the mountings from the front door trim.

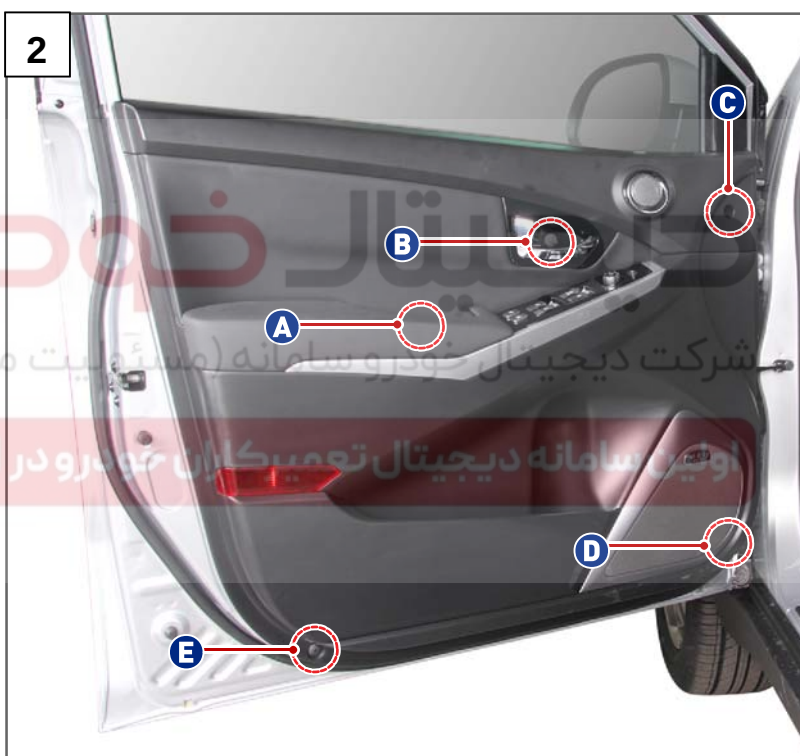
**A. Armrest panel
Mounting screw**



**B. Inside handle
Mounting screw**



**C. Door trim right side upper
mounting screw**



**D. Door trim right side lower
mounting screw**



**E. Door trim left side lower
mounting screw rivet**

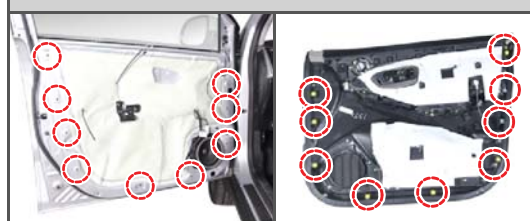


3



3. Carefully pry off the front door trim making sure not to damage the clips (9 positions).

Front door trim clips



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

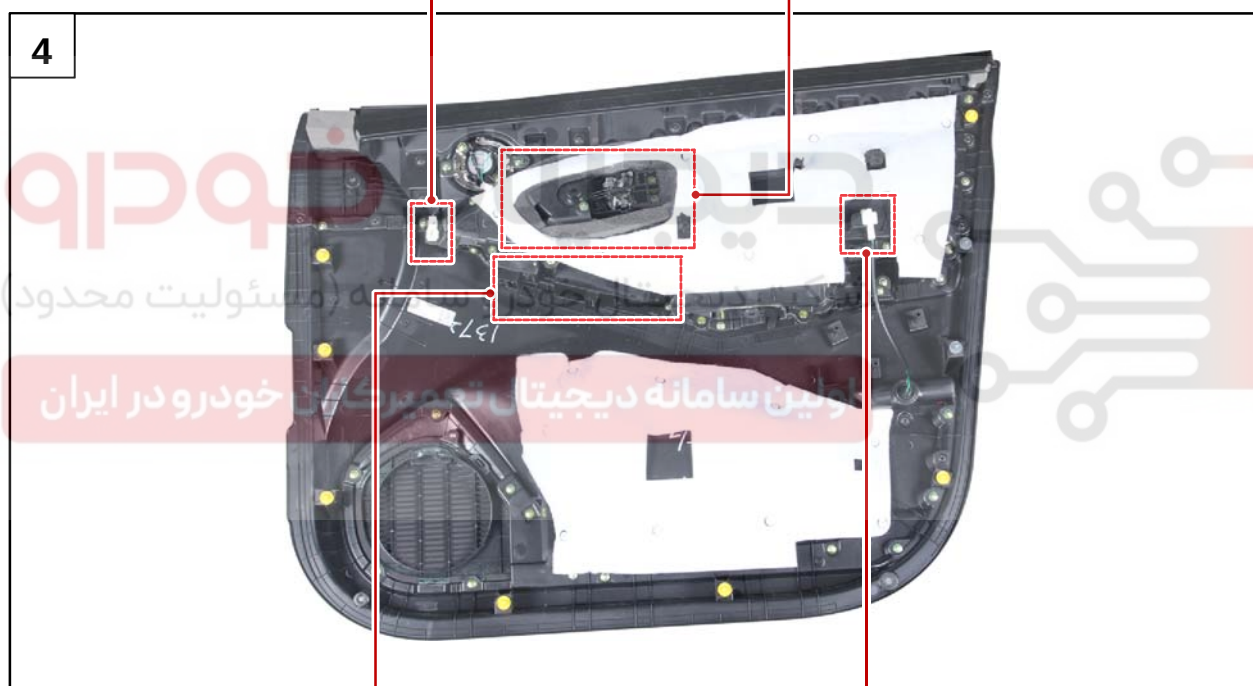
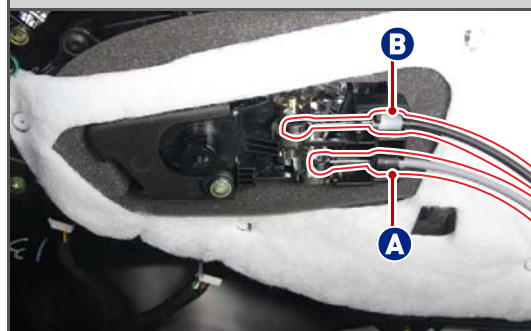
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4. Disconnect the connections from the back side of the front door trim.

Tweeter speaker connector



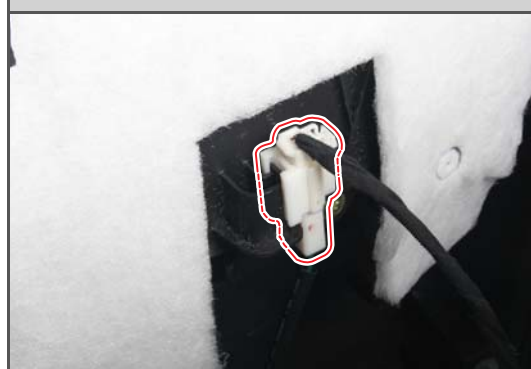
Inside handle cable (A) & Front door safety knob cable (B)



Power window switch connector (A) & Outside rear view mirror connector (B).



Door courtesy lamp connector





5. Remove the front door trim.

6. Install in the reverse order of removal.



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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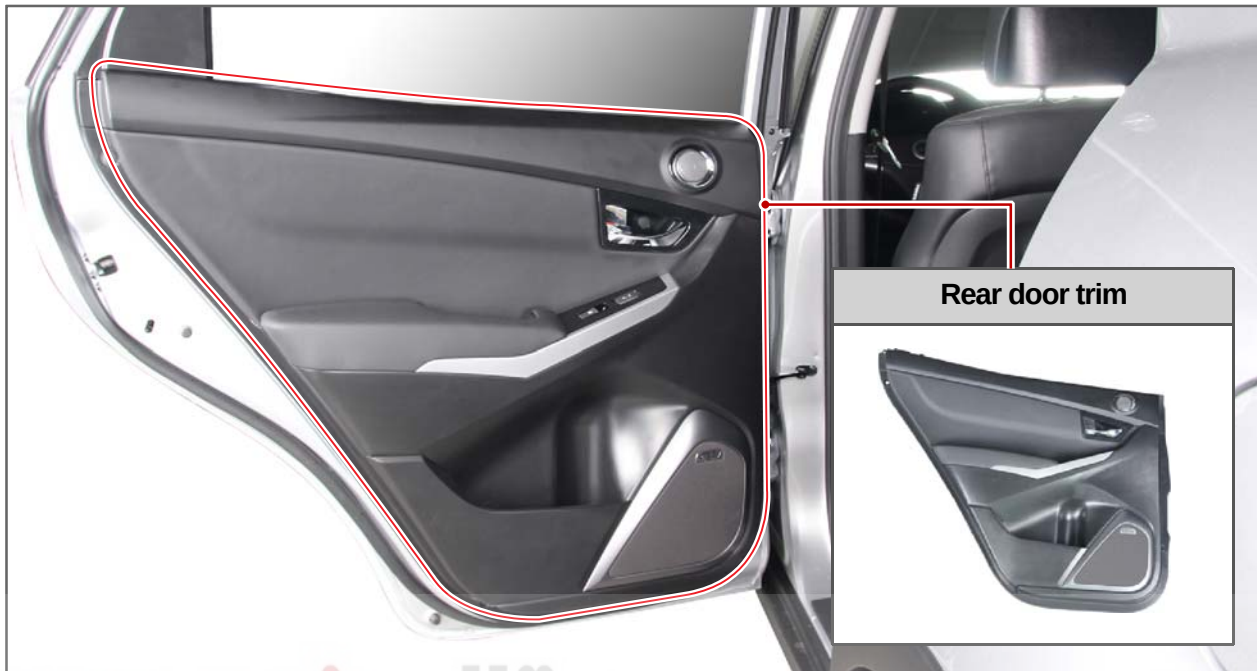
05-24

7215-01

KORANDO

S.G.N.

7215-01 REAR DOOR TRIM



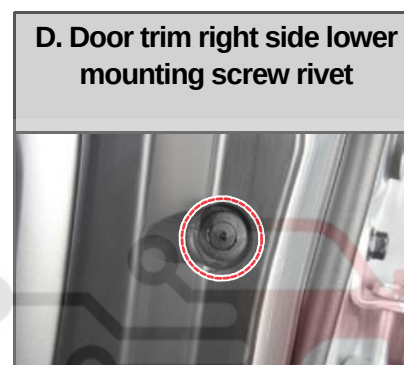
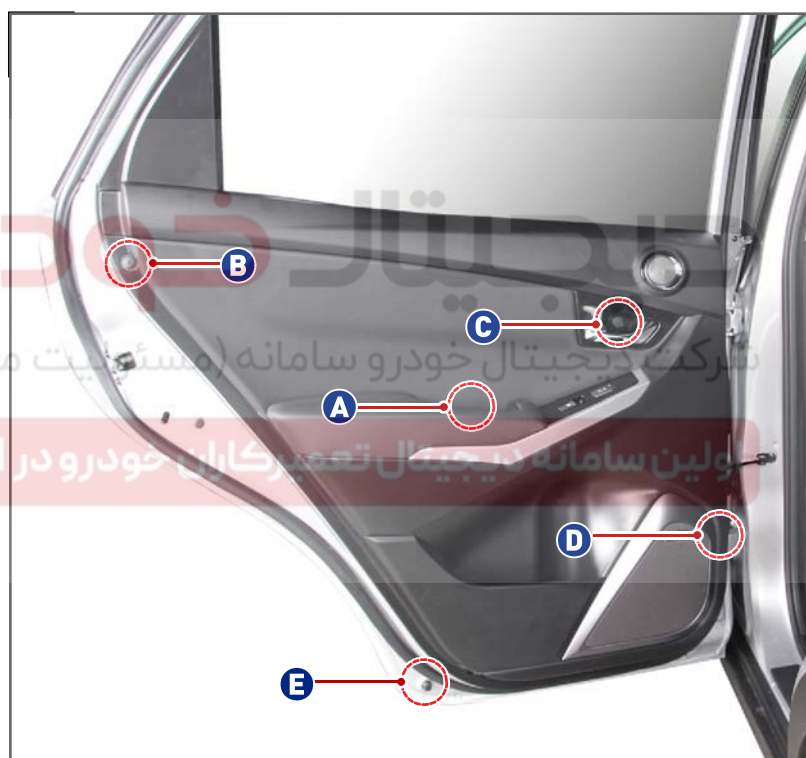
1. Remove the rear door trim upper cover.

BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	

2. Remove the mountings from the rear door trim.



3. Carefully pry off the rear door trim making sure not to damage the clips (9 positions).



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

05-26

7215-01

KORANDO

4. Disconnect the connections from the back side of the rear door trim.



BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	



5. Remove the rear door trim.

6. Install in the reverse order of removal.

AIR
CONDITIO

AIR BAG

SEAT

SUNROO
FBODY
INTERIORBODY
EXTERIOBODY
REPAIR

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

05-28

7321-01

KORANDO

S.G.N.

7321-01 TAILGATE TRIM



1. Remove the tailgate upper trim.



2. Unscrew the tailgate upper trim mounting screws, one for each side.

3. Remove the tailgate upper trim carefully inward.



BODY INTERIOR

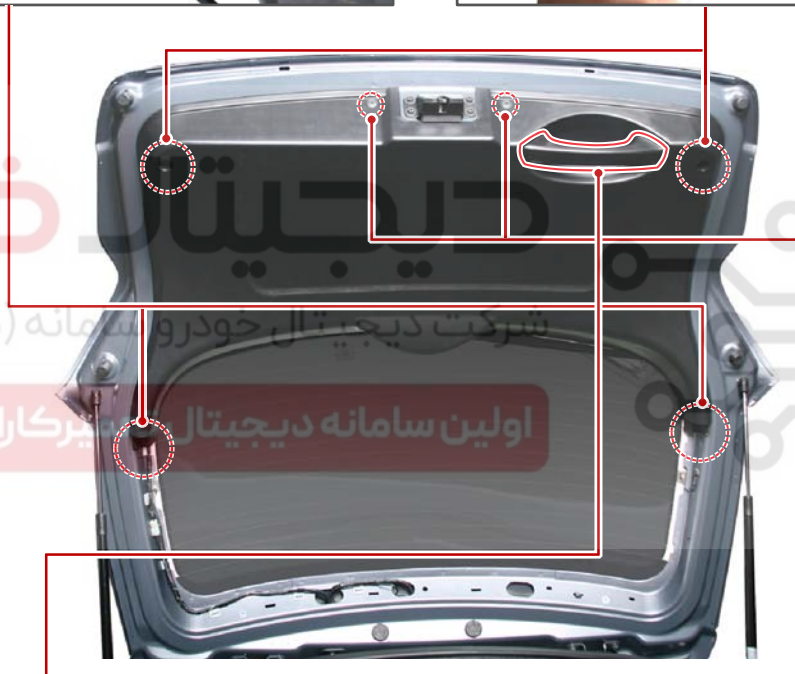
KORANDO 2013.08

Modification basis	
Application basis	
Affected VIN	

4. Unscrew the 2 upper mounting screws of the tailgate lower trim.



5. Unscrew the 2 lower mounting screws of the tailgate lower trim.



6. Unscrew the 2 mounting bolts (10 mm) after removing the tailgate handle cap.



7. Remove the lower mounting screw rivets of the tailgate lower trim.



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

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7321-01

KORANDO

8



8. Remove the tailgate trim from below.



Lower trim mounting screw rivets

Upper trim



Lower trim

BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	

S.G.N.

7730-01 A-PILLAR TRIM ASSEMBLY

AIR
CONDITIO

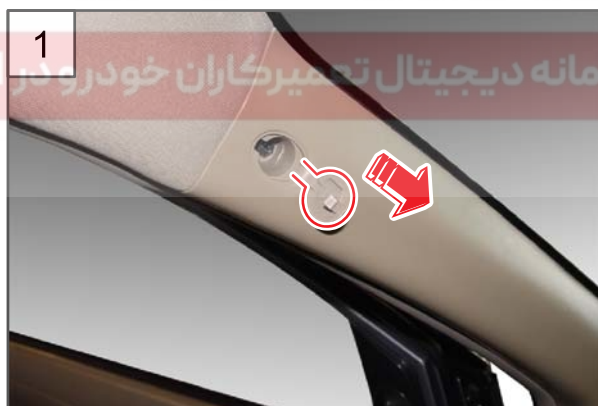
AIR BAG

SEAT

SUNROO
FBODY
INTERIORBODY
EXTERIOBODY
REPAIR

شرکت دیجیتال خودرو (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



1. Remove the A-pillar cap.



2. Unscrew the A-pillar trim mounting bolt (A, 10 mm).

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

05-32

7730-01

KORANDO



3. Remove the front door body side weatherstrip.



4. Remove the A-pillar trim assembly.



5. Install in the reverse order of removal.

Modification basis	
Application basis	
Affected VIN	

S.G.N.

7730-04

B-PILLAR UPPER TRIM ASSEMBLY

Preceding work

- Remove the door scuff front and rear trim assemblies.



1. Remove the seat belt cover for the B-pillar lower trim and unscrew the seat belt mounting bolt (17 mm).



2. Remove the B-pillar lower trim.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08



3. Open the B-pillar upper trim cap to unscrew the bolt (10 mm).



4. Unscrew the 2 mounting screws (A) on the B-pillar upper trim assembly.



5. Separate the seat belt from the B-pillar and remove the B-pillar upper trim assembly.



6. Install in the reverse order of removal.

S.G.N.

7730-11

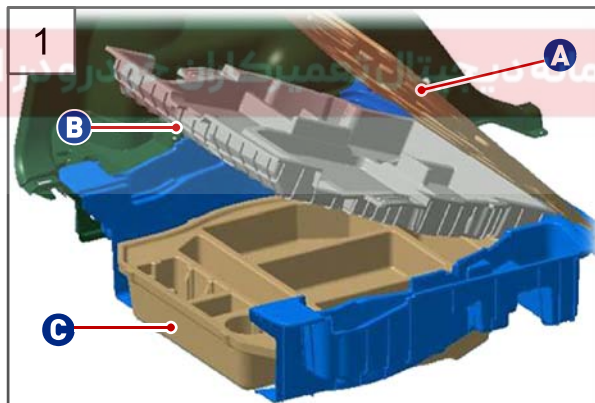
QUARTER UPPER TRIM ASSEMBLY

Preceding work

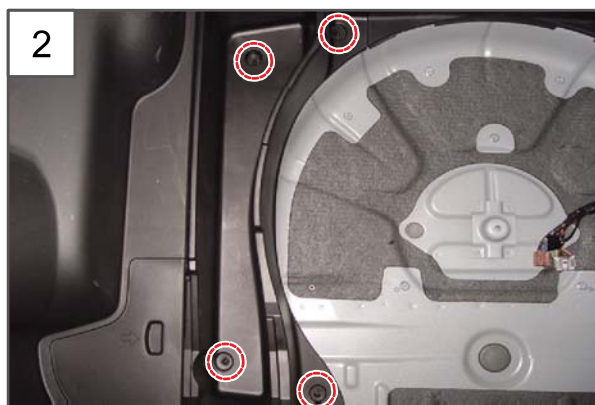
- Remove the door scuff rear trim assembly.
- Remove the rear seat.



Quarter upper trim assembly



1. Remove the luggage lid (A), luggage center (B), and luggage center lower (C).



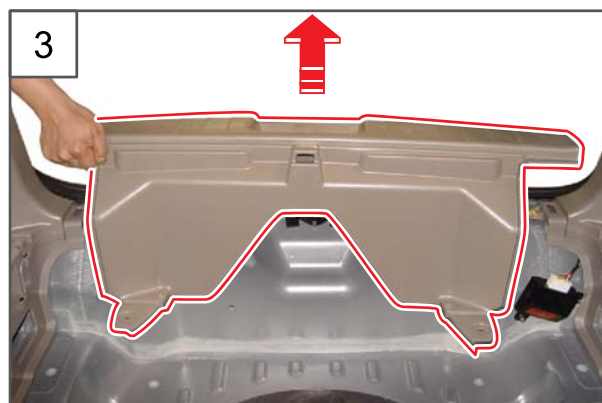
2. Unscrew the luggage tray mounting screws (4 on each side).

- a. Remove the luggage tray (LH).
- b. Remove the luggage tray (RH).

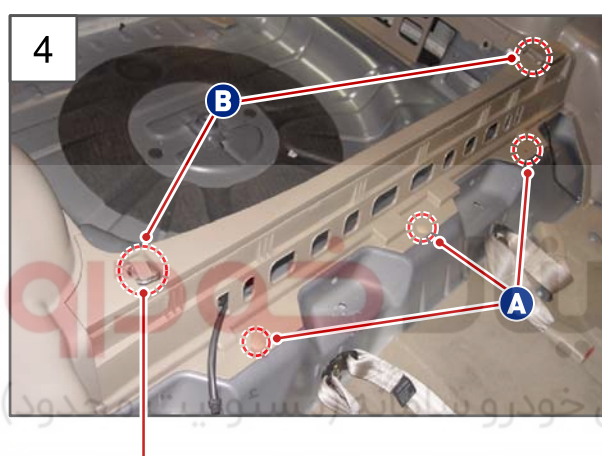
Modification basis	
Application basis	
Affected VIN	

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3. Remove the rear transverse trim assembly.

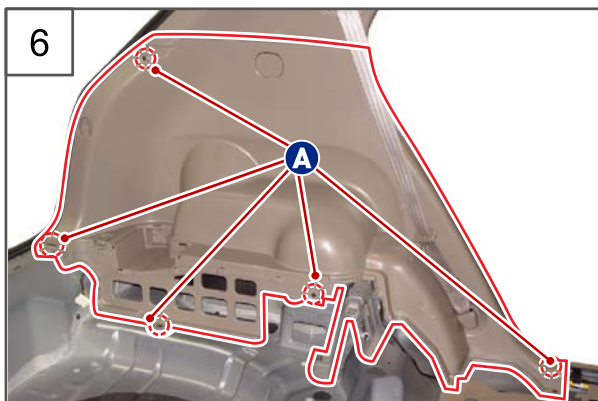


4. Unscrew the 3 mounting screw rivets (A) for the luggage front trim assembly and the mounting bolt (B, 10 mm) for the cover tether anchor.



5. Unscrew the 2 luggage front trim assembly mounting screws.

Modification basis	
Application basis	
Affected VIN	

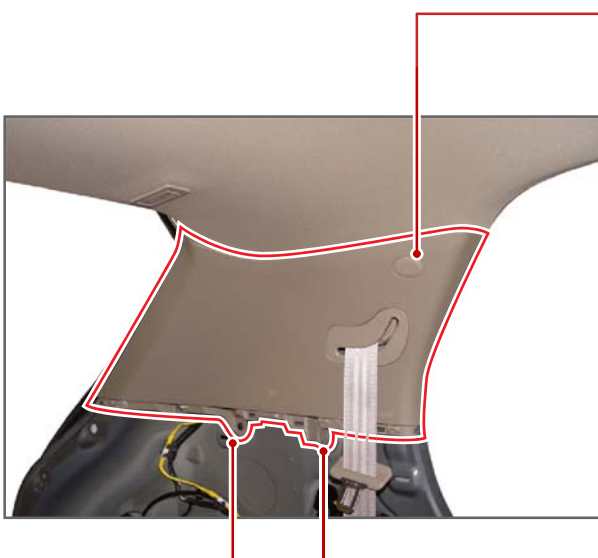


6. Unscrew the 5 quarter lower trim assembly mounting screws (A).

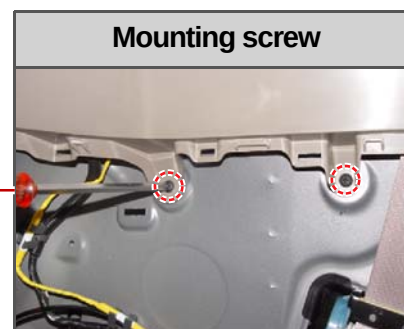


7. Unscrew the seat belt bolt (17 mm) to remove the quarter lower trim assembly.

8. Unscrew the 2 quarter upper trim mounting screws and open the quarter upper cap, then unscrew the mounting bolt (10 mm).



Quarter upper cap bolt

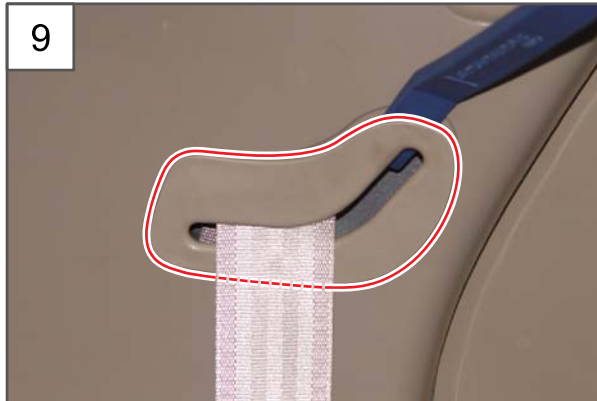


Mounting screw

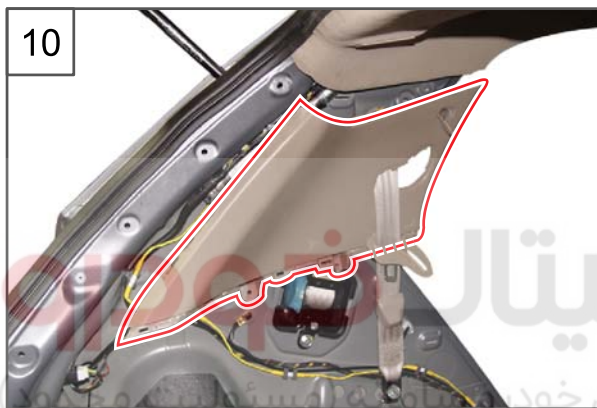
Modification basis	
Application basis	
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BODY INTERIOR

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9. Remove the seat belt cover from the quarter upper trim assembly.



10. Remove the quarter upper trim assembly.



11. Install in the reverse order of removal.

S.G.N.

7770-01 SUNVISOR ASSEMBLY

AIR
CONDITIO

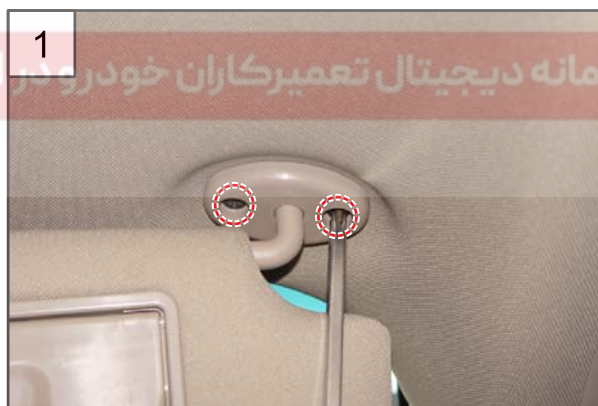
AIR BAG

SEAT

SUNROO
FBODY
INTERIORBODY
EXTERIOBODY
REPAIR

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

رایان سامانه دیجیتال تعمیرکاران خودرو در ایران



1. Unscrew the 2 sunvisor assembly mounting screws.



2. Disconnect the sunvisor assembly connector.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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05-40

7770-01

korando

3



3. Unscrew the mounting screw on the sunvisor retainer assembly.

4



4. Install in the reverse order of removal.

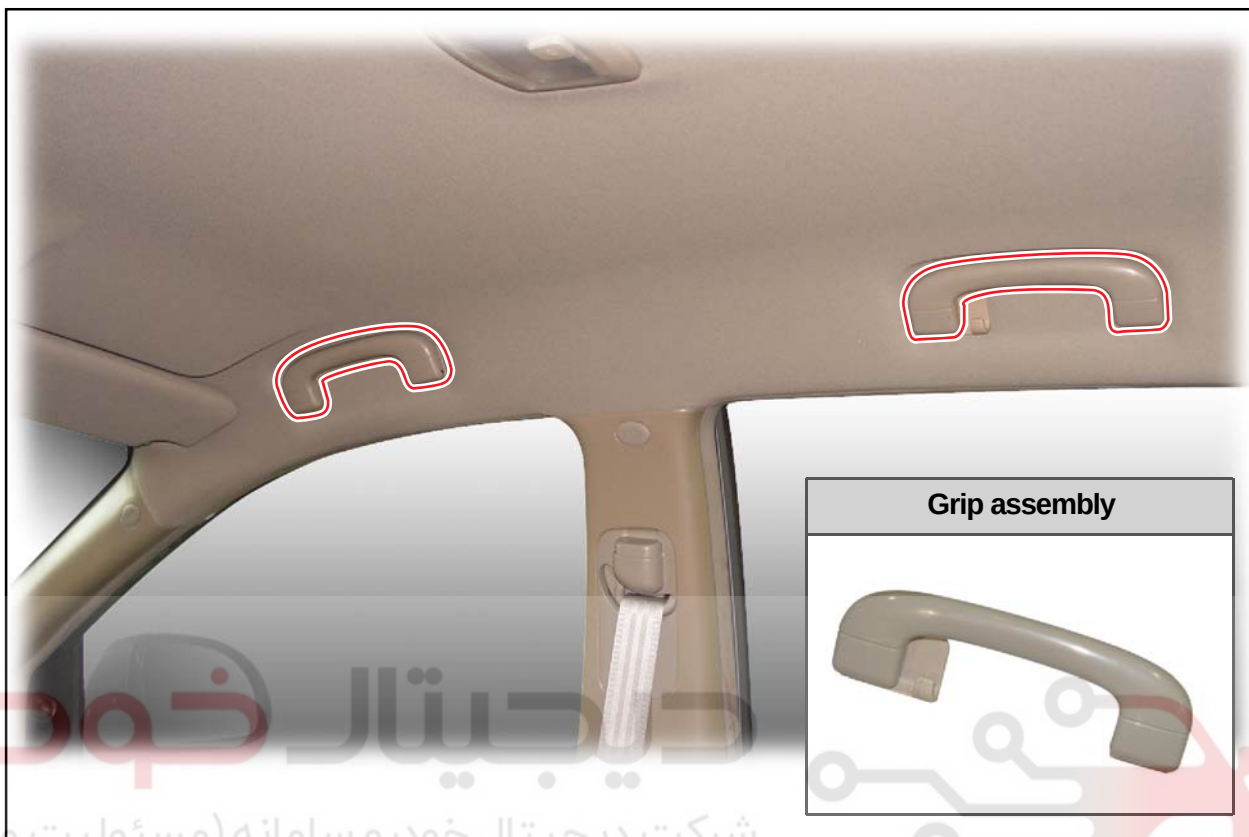


اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

Modification basis	
Application basis	
Affected VIN	

S.G.N.

7330-11 GRIP ASSEMBLY



1. Lower the grip assembly and unscrew the 2 mounting screws.



2. Install in the reverse order of removal.

Modification basis	
Application basis	
Affected VIN	

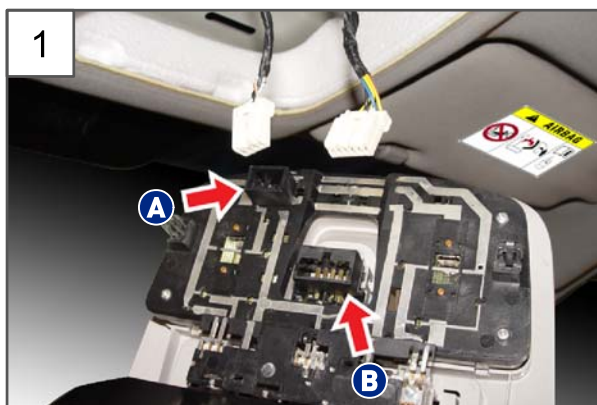
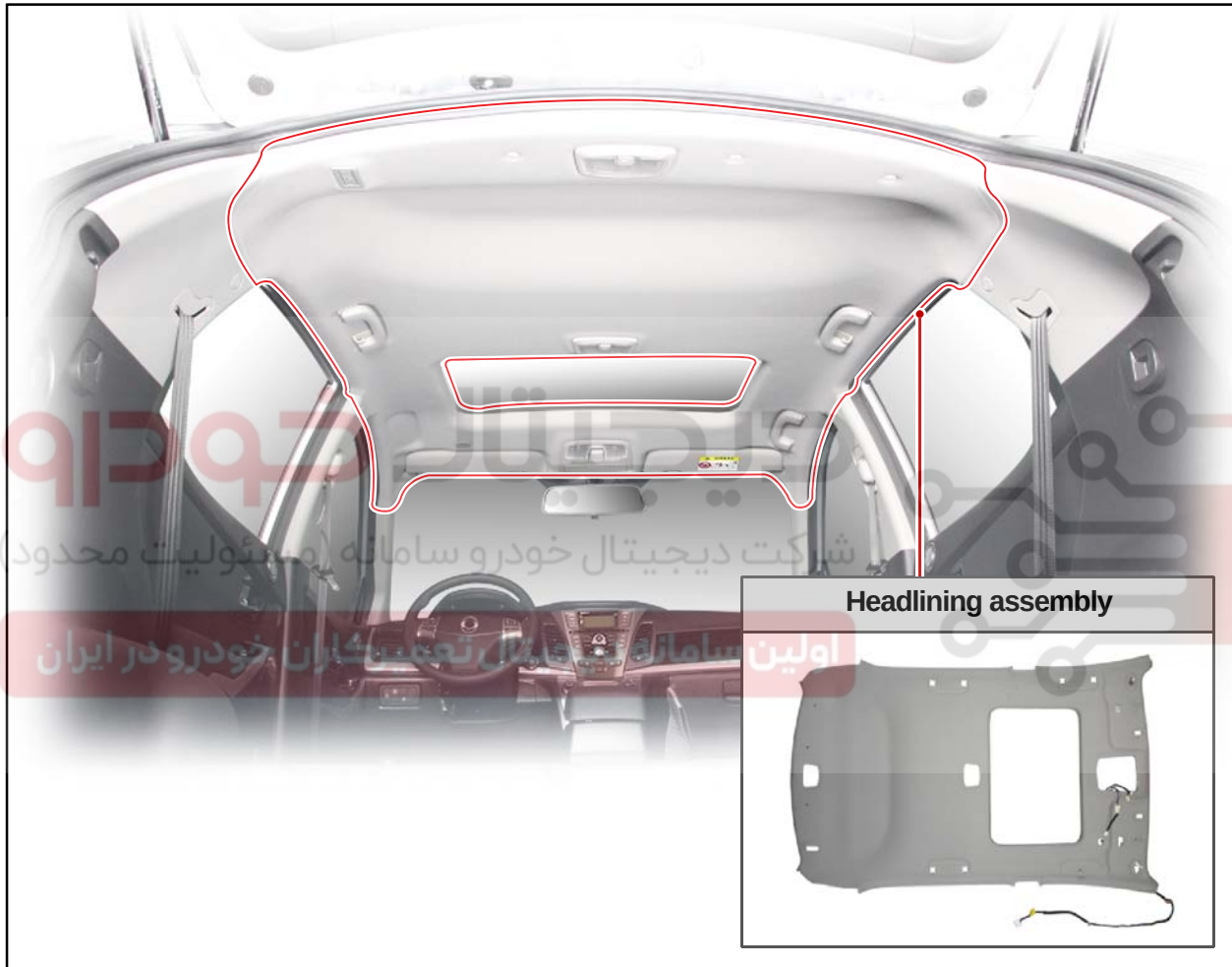
BODY INTERIOR

KORANDO 2013.08

S.G.N.

7330-01 HEADLINING ASSEMBLY**Preceding work**

- Remove the A-pillar trim, B-pillar upper and lower trims.
- Remove the luggage front trim to separate the luggage tray.
- Remove the quarter lower and upper trims.
- Remove the center room lamp and rear room lamp.
- Remove the grip assembly.
- Remove the sunvisor.



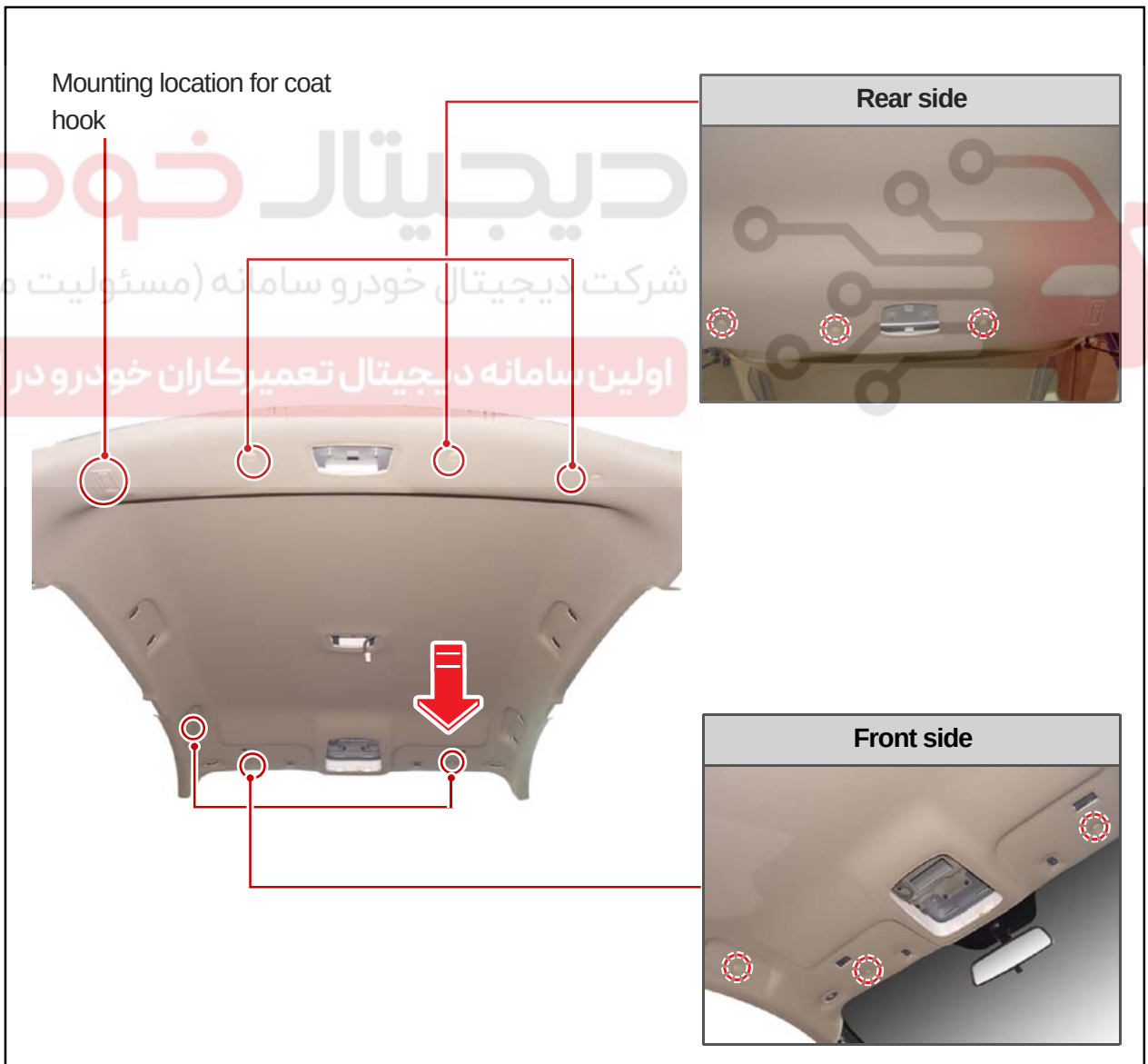
1. Disconnect the sunroof switch connector (A) and the front room lamp connector (B) before removing the overhead console assembly.

Modification basis	
Application basis	
Affected VIN	



2. Unscrew the coat hook mounting screw on rear side of the headlining.

3. Unscrew the 6 tree type fasteners to remove the headlining assembly.



Modification basis	
Application basis	
Affected VIN	

5. Install in the reverse order of removal.

Front view



Rear view



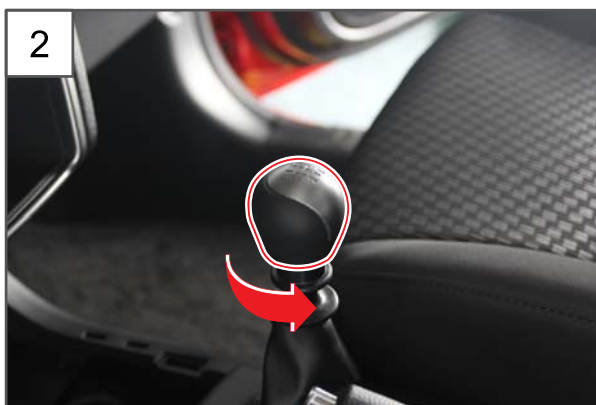
Modification basis	
Application basis	
Affected VIN	

S.G.N.

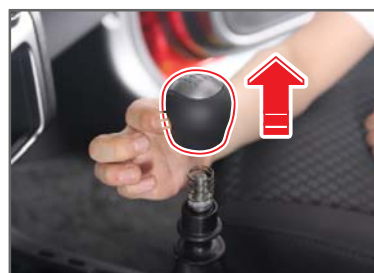
7630-01 FRONT CONSOLE (1-TRAY)



1. Remove the front console tray.



2. Turn the manual gear knob in the direction of the arrow to remove it.



Modification basis	
Application basis	
Affected VIN	

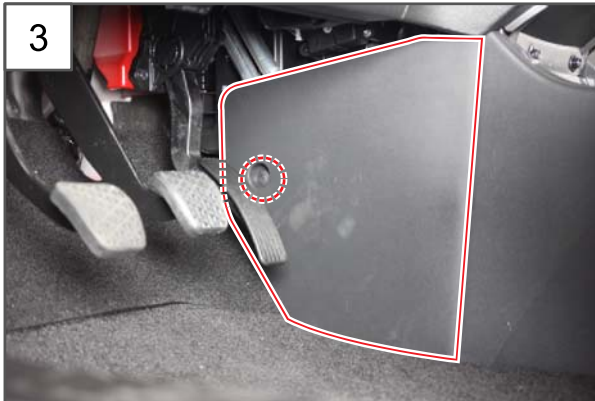
BODY INTERIOR

KORANDO 2013.08

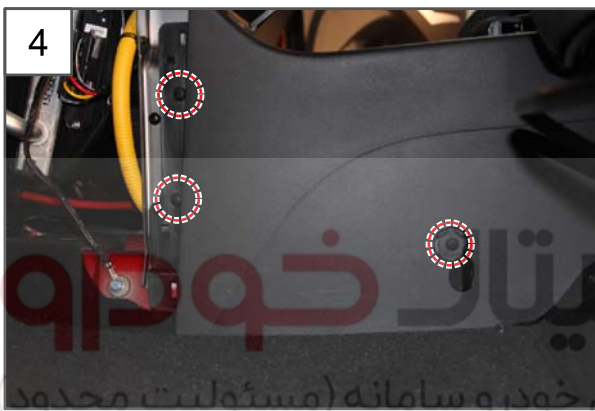
05-46

7630-01

KORANDO



3. Unscrew the mounting screw rivet to remove the RH/LH front end console covers.



4. Unscrew the front console mounting screws (3 on each side).



5. Open the front console armrest and unscrew the 3 mounting bolts (10 mm) in it.



6. Remove the front console.

BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	



7. Install in the reverse order of removal.

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



Modification basis	
Application basis	
Affected VIN	

S.G.N.

7630-01

FRONT CONSOLE (2-TRAY)



1. Remove the TGS lever knob mounting screw cover.



2. Unscrew the mounting screw securing the TGS lever knob.

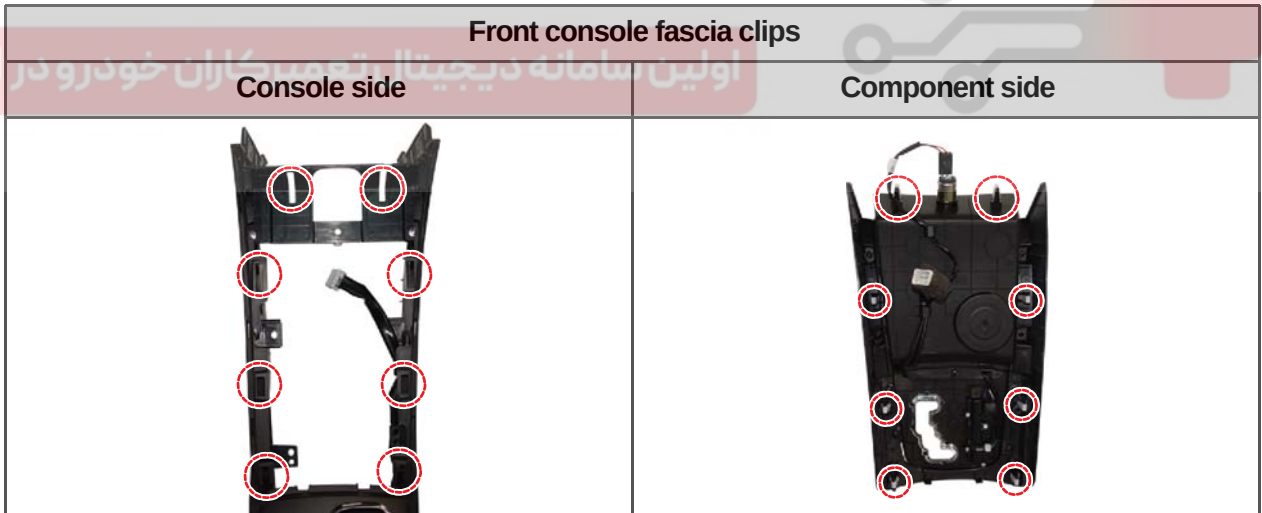
Modification basis	
Application basis	
Affected VIN	



3. Remove the TGS lever knob.



4. Carefully pry off the front console fascia making sure not to damage the clips (8 positions).



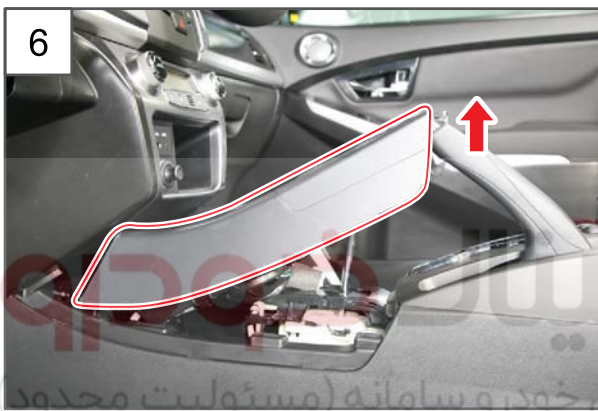
Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

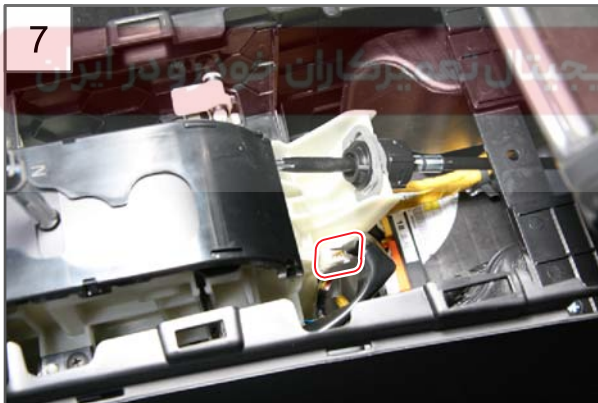
KORANDO 2013.08



5. Disconnect the connector connected to the front console fascia.



6. Remove the front console fascia.



7. Disconnect the console extension wiring connector in front of the TGS lever.



8. Unscrew the mounting screw rivet to remove the RH/LH front end console covers.





9. Unscrew the front console mounting screws (2 on each side).



10. Unscrew the 2 mounting screws (A) located at the center of the front console.



11. Open the front console armrest and unscrew the 3 mounting bolts (10 mm) in it.



12. Remove the front console.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

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korando

13



13. Install in the reverse order of removal.

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



Modification basis	
Application basis	
Affected VIN	

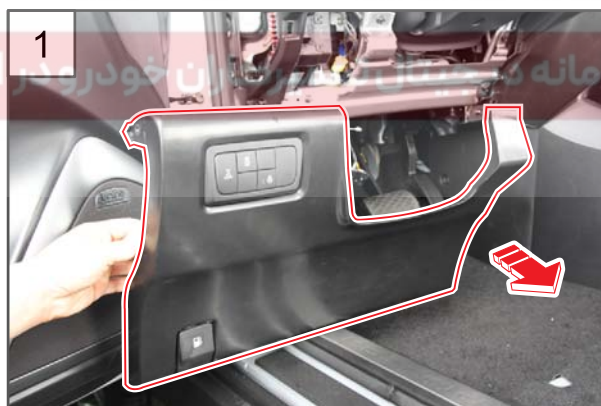
S.G.N.

7611-09 LH SIDE FASCIA PANEL

AIR
CONDITIO

AIR BAG

SEAT

SUNROO
FBODY
INTERIORBODY
EXTERIOBODY
REPAIR

1. Remove the LH lower main panel.

**NOTE**

Refer to "Removal and installation, Lower main panel" section of "Body Interior".



2. Unscrew the 2 mounting screws for the LH side fascia panel.

Modification basis	
Application basis	
Affected VIN	

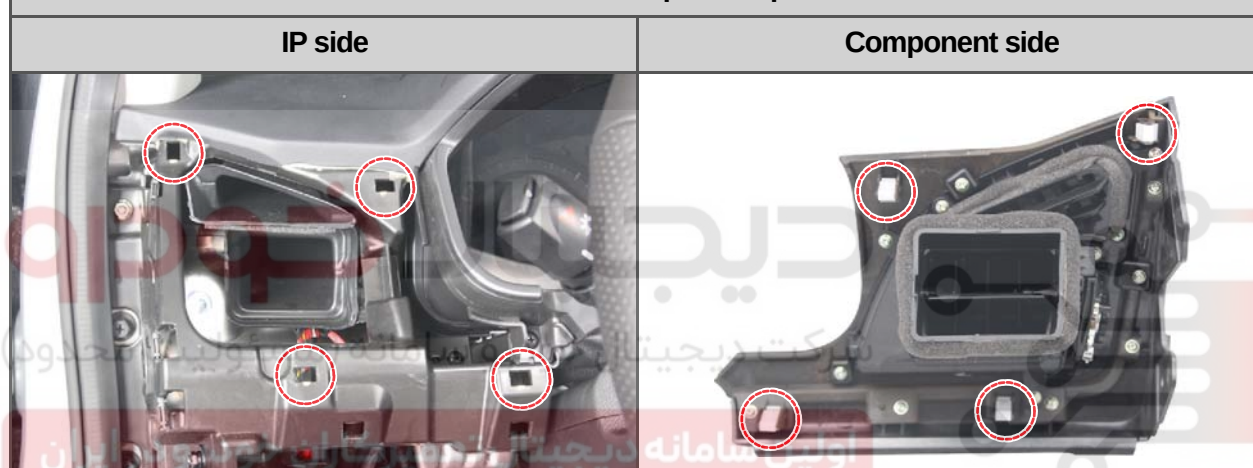
BODY INTERIOR

KORANDO 2013.08



3. Carefully pry off the LH side fascia panel. Take care not to damage the clips (4 positions).

LH side fascia panel clips



4. Remove the LH side fascia panel.

5. Install in the reverse order of removal.

S.G.N.

7611-10 RH SIDE FASCIA PANEL

AIR
CONDITIO

AIR BAG

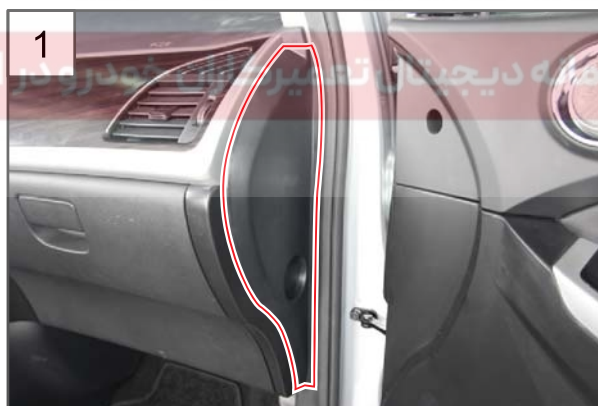
SEAT

SUNROO
FBODY
INTERIORBODY
EXTERIOBODY
REPAIR

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرات خودرو در ایران



1. Remove the RH crash pad side cover.



2. Open the glove box and unscrew the 3 mounting screws securing the RH side fascia molding.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08



3. Pry off the part A to remove the RH side fascia molding. Take care not to damage the clips (8 positions).



LH side fascia panel clips

IP side	Component side



4. Unscrew the RH center fascia panel mounting screw.

5. Carefully pry off the RH center fascia panel. Take care not to damage the clips (3 positions).



RH center fascia panel clips

IP side	Component side



6. Remove the RH center fascia panel.



7. Unscrew the 2 mounting screws and carefully pry off the RH side fascia panel. Take care not to damage the clips (9 positions).



8. Remove the RH side fascia panel.

9. Install in the reverse order of removal.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

S.G.N.

7611-26

CENTER FASCIA LOWER PANEL



1. Remove the lower main panel.

NOTE

Refer to "Removal and installation, Lower main panel" section of "Body Interior".



2. Carefully pry off the center fascia molding making sure not to damage the clips (2 positions).

Center fascia molding clips



Modification basis	
Application basis	
Affected VIN	



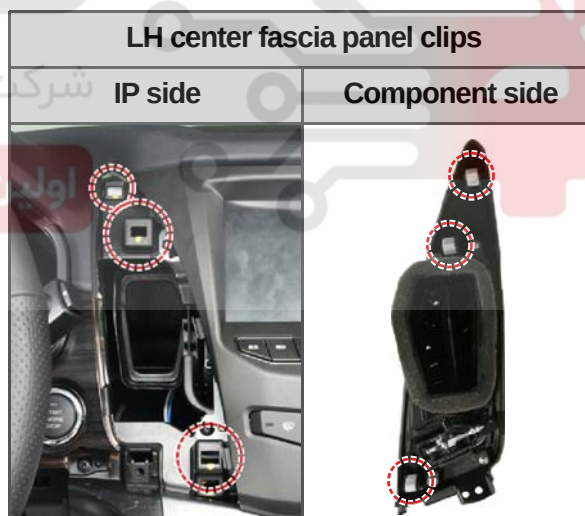
3. Remove the center fascia molding.



4. Unscrew the LH center fascia panel mounting screw.



5. Carefully pry off the LH center fascia panel making sure not to damage the clips (3 positions).



6. Remove the LH center fascia panel.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

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7611-26

KORANDO



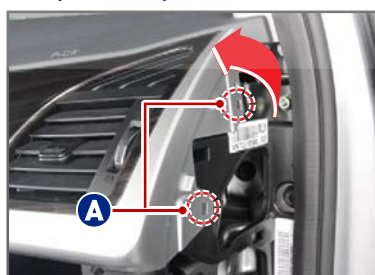
7. Remove the RH crash pad side cover.



8. Open the glove box and unscrew the 3 mounting screws securing the RH side fascia molding.



9. Pry off the part A to remove the RH side fascia molding. Take care not to damage the clips (8 positions).



RH side fascia molding clips

IP side	Component side

BODY INTERIOR

KORANDO 2013.08

Modification basis	
Application basis	
Affected VIN	



10. Unscrew the RH center fascia panel mounting screw.



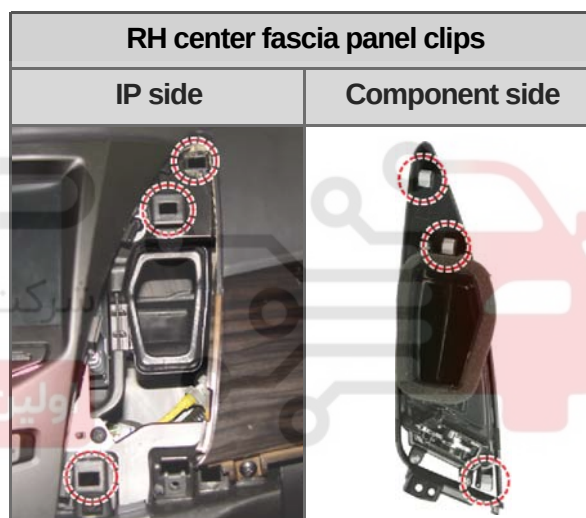
11. Carefully pry off the RH center fascia panel. Take care not to damage the clips (3 positions).



12. Remove the RH center fascia panel.



13. Unscrew the 4 audio head unit mounting screws.

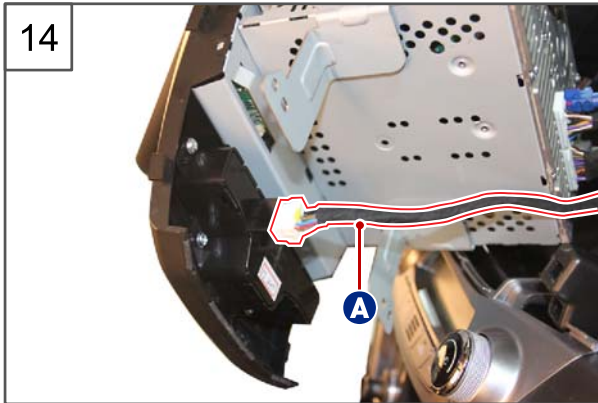


Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

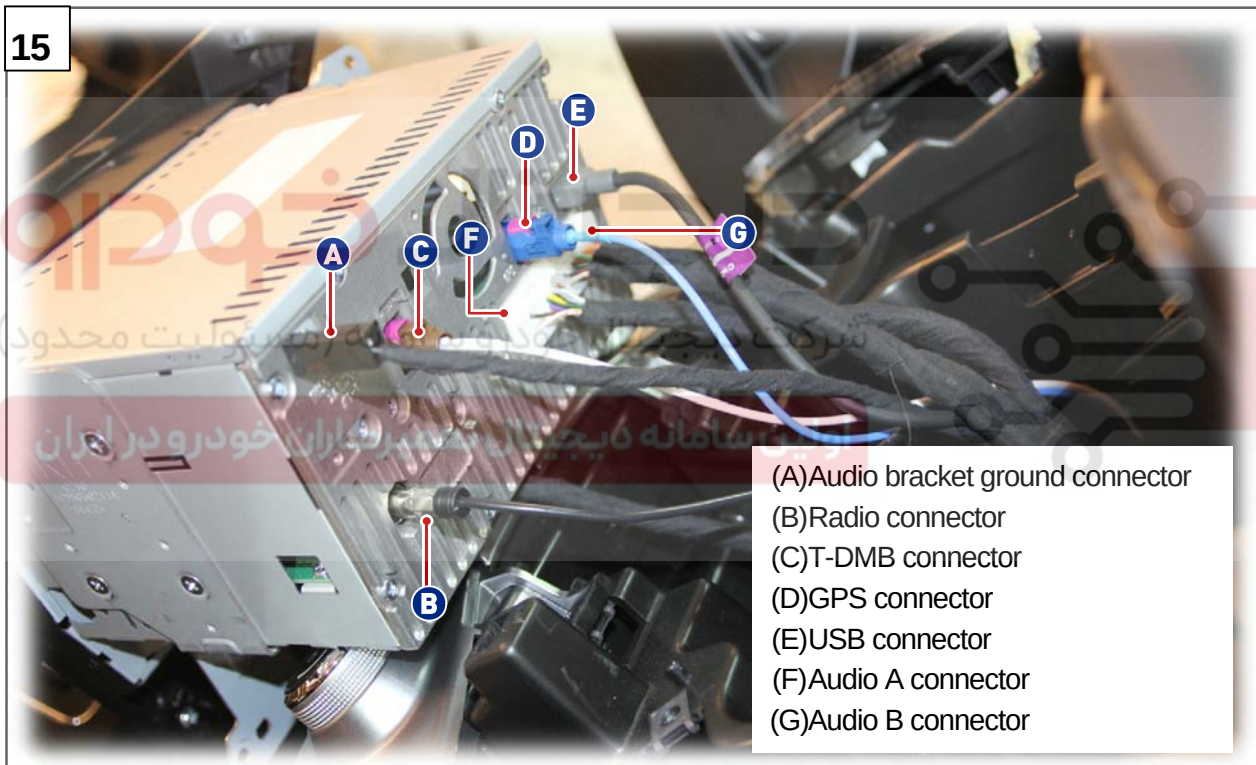
14



14. Lift off the audio head unit and disconnect the switch module connector (A).

15. Disconnect the connectors (A), (B), (C), (D), (E), (F), and (G) from the audio head unit.

15



16



16. Remove the audio head unit.

Modification basis	
Application basis	
Affected VIN	



17. Unscrew the 2 mounting screws securing the center fascia lower panel assembly.

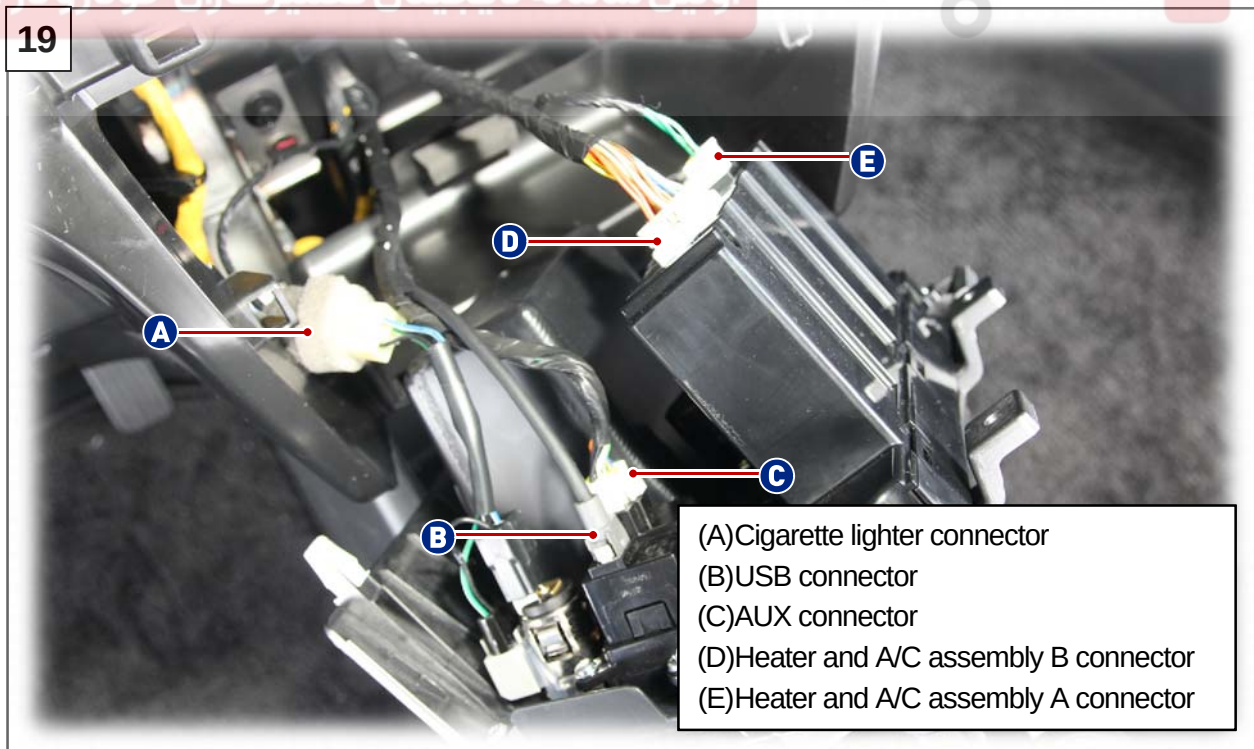


18. Carefully remove the center fascia lower panel assembly making sure not to damage the clips (4 positions).

Center fascia lower panel clips



19. Disconnect the connectors (A), (B), (C), (D), and (E) connected to the center fascia lower panel assembly.



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

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20.Remove the center fascia lower panel assembly.



21.Install in the reverse order of removal.



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Modification basis	
Application basis	
Affected VIN	

S.G.N.

7611-27 CLUSTER FASCIA PANEL

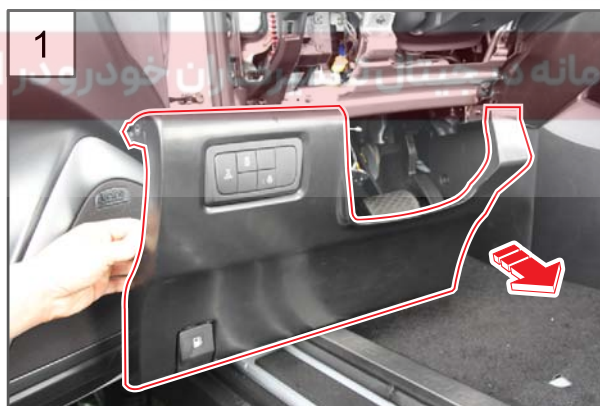
AIR
CONDITIO

AIR BAG

SEAT

SUNROO
FBODY
INTERIORBODY
EXTERIOBODY
REPAIR

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1. Remove the LH lower main panel.

**NOTE**

Refer to "Removal and installation, Lower main panel" section of "Body Interior".



2. Unscrew the 2 mounting screws for the LH side fascia panel.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

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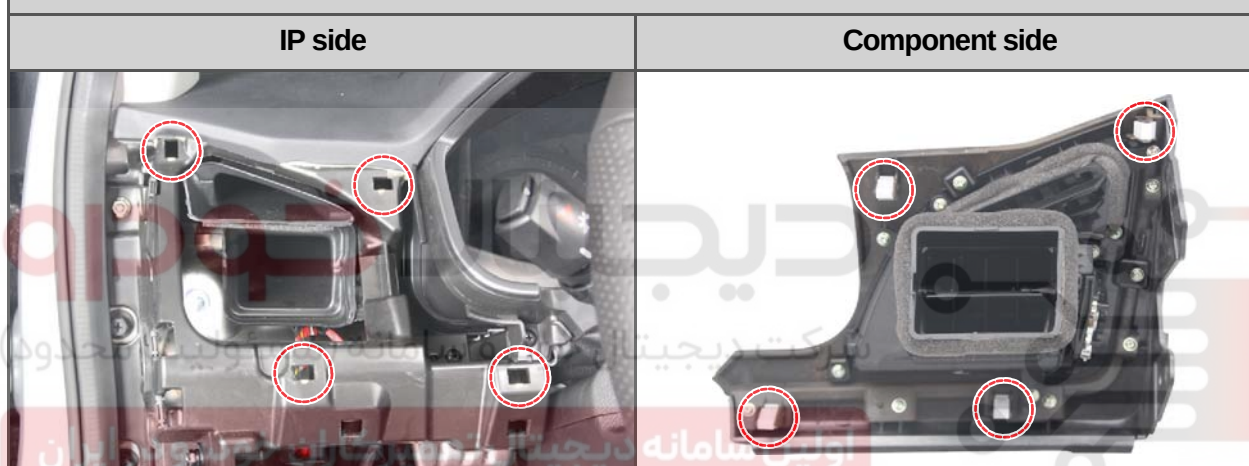
7611-27

korando



3. Carefully pry off the LH side fascia panel. Take care not to damage the clips (4 positions).

LH side fascia panel clips



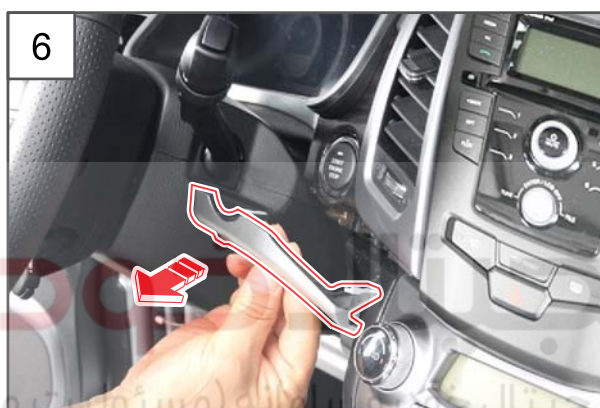
4. Remove the LH side fascia panel.

Modification basis	
Application basis	
Affected VIN	



5. Carefully pry off the center fascia molding making sure not to damage the clips (2 positions).

Center fascia molding clips



6. Remove the center fascia molding.

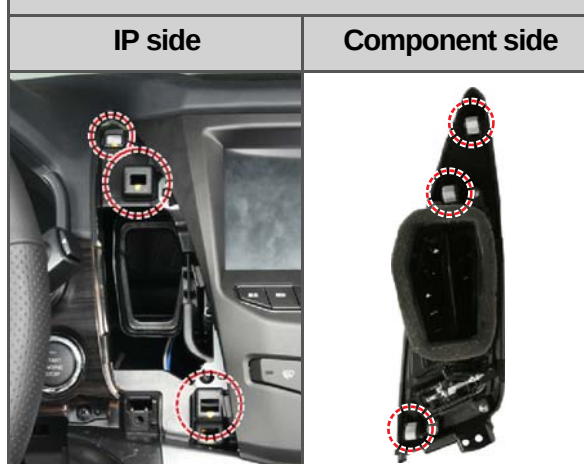


7. Unscrew the LH center fascia panel mounting screw.



8. Carefully pry off the LH center fascia panel making sure not to damage the clips (3 positions).

LH center fascia panel clips



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08



9. Remove the LH center fascia panel.

10. Unscrew the 3 shroud lower panel mounting screws by turning the steering wheel.

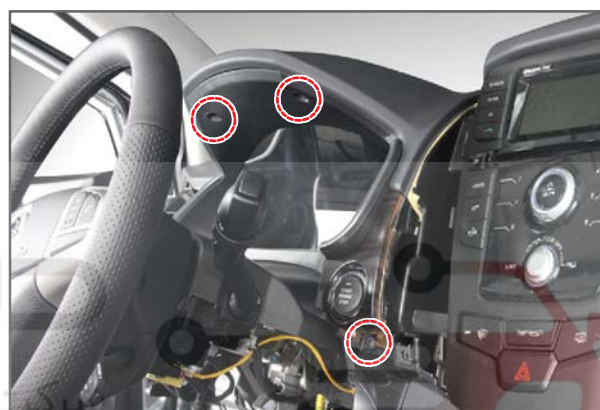




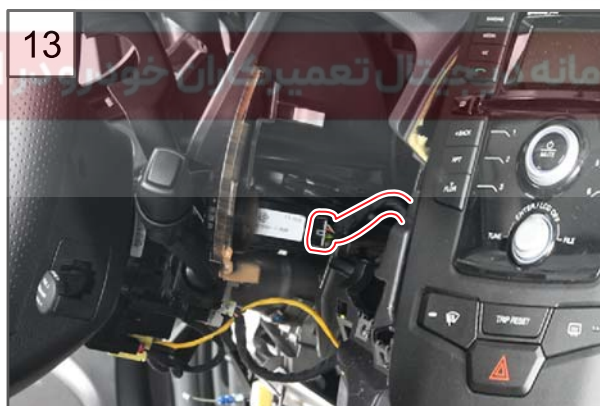
11.Remove the shroud lower panel.



12.Unscrew the 4 cluster fascia panel mounting screws.



13.Disconnect the START switch connector after removing the cluster fascia panel.



14.Remove the cluster fascia panel.



15.Install in the reverse order of removal.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

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KORANDO

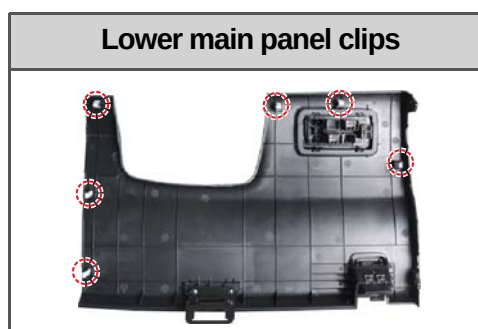
S.G.N.

7611-41 LH LOWER MAIN PANEL**Preceding work** - Disconnect the negative battery cable.

1. Remove the LH crash pad side cover.



2. Unscrew the 2 mounting screws (A) and carefully pry off the lower main panel. Take care not to damage the clips (6 positions).

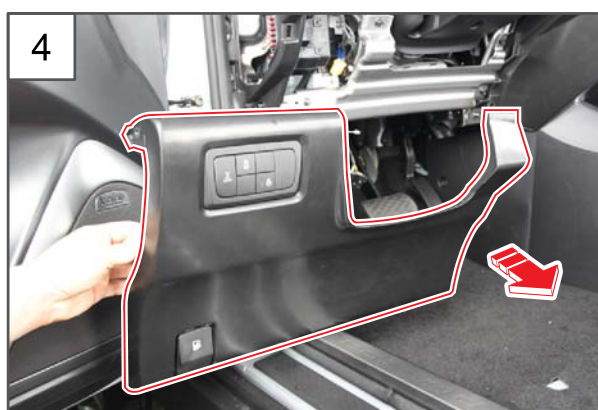
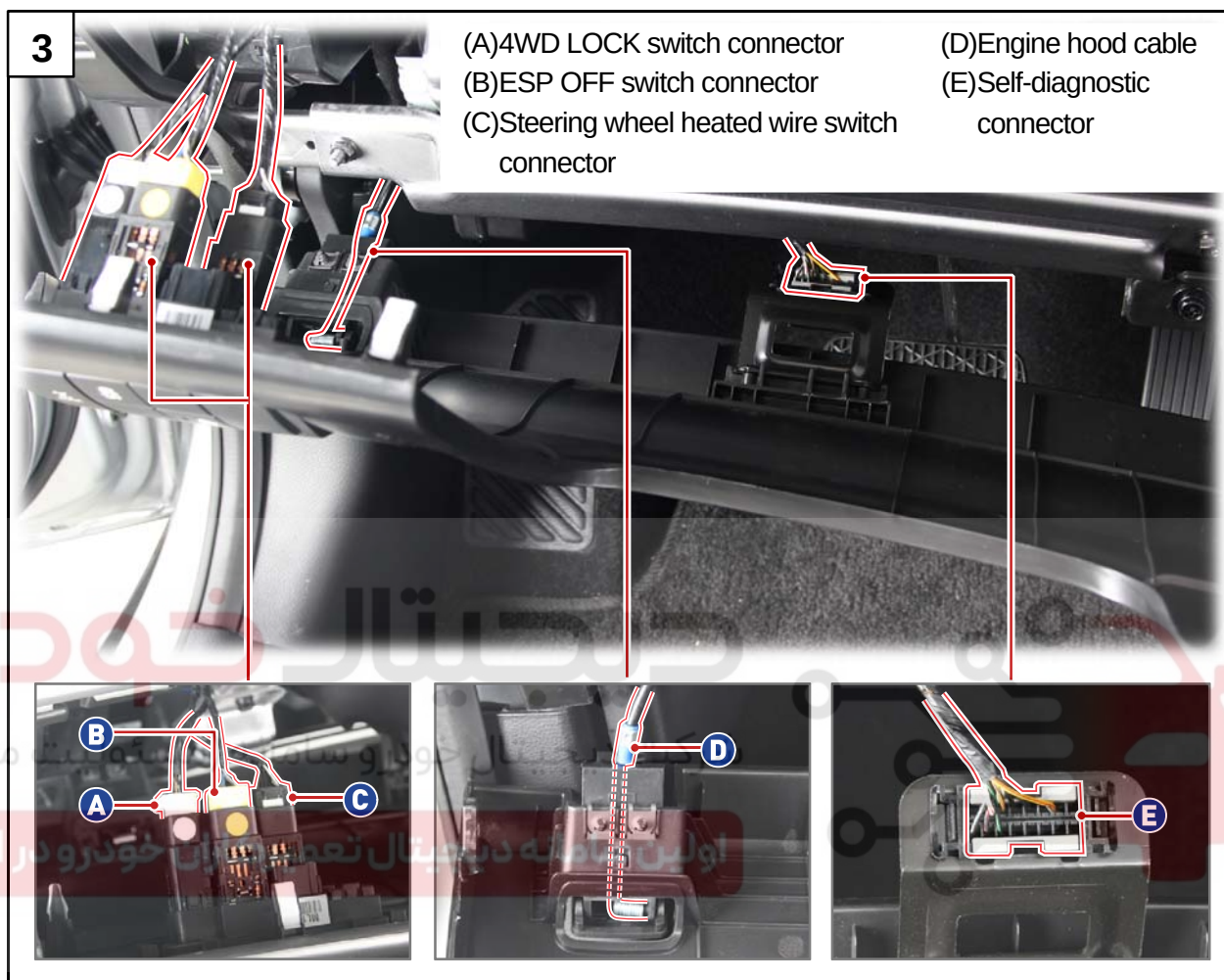


BODY INTERIOR

KORANDO 2013.08

Modification basis	
Application basis	
Affected VIN	

3. Disconnect the connections (A), (B), (C), (D), and (E) connected to the LH lower main panel.



4. Remove the LH lower main panel.

5. Install in the reverse order of removal.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

05-72

7611-18

KORANDO

S.G.N.

7611-18 GLOVE BOX HOUSING



1. Remove the RH crash pad side cover.



2. Open the glove box and unscrew the 3 mounting screws securing the RH side fascia molding.

BODY INTERIOR

KORANDO 2013.08

Modification basis	
Application basis	
Affected VIN	

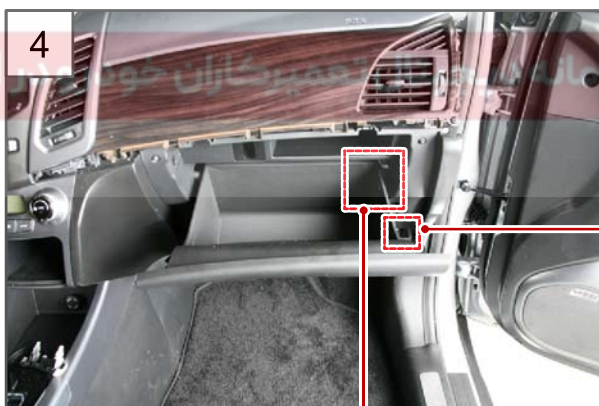


3. Pry off the part A to remove the RH side fascia molding. Take care not to damage the clips (8 positions).



Side fascia molding clips

IP side	Component side



4. Disengage the mountings (A) and (B) to remove the glove box.



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08



5. Remove the 2 glove box retainer pins.



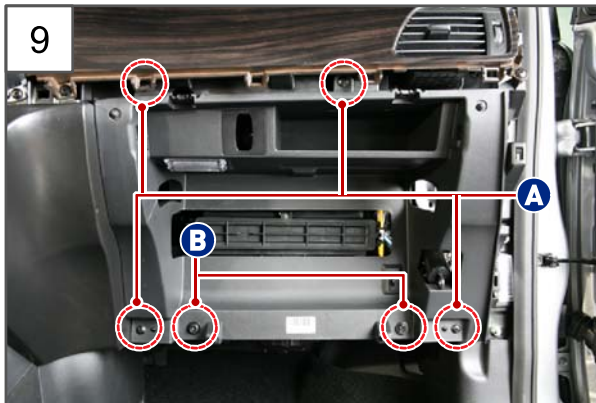
6. Remove the glove box.



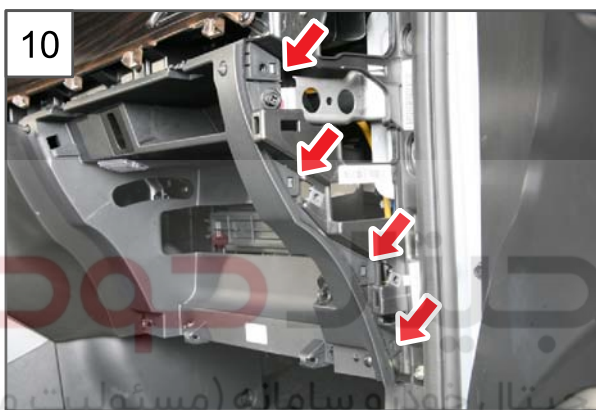
7. Unscrew the 4 RH glove box housing extension mounting screws.



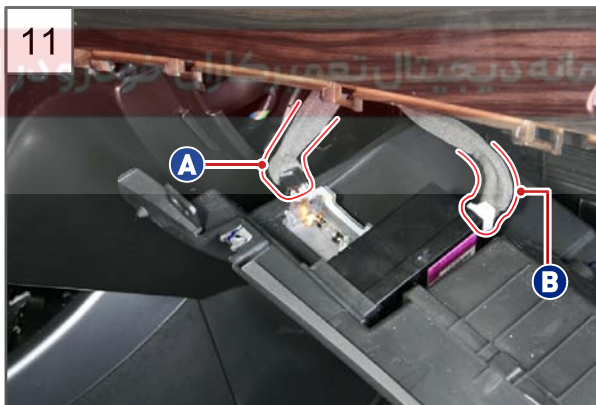
8. Remove the RH glove box housing extension.



9. Unscrew the 4 mounting screws (A) and 2 mounting bolts (B, 10 mm) securing glove box housing after removing the glove box.



10. Disengage the mountings (4 EA) to remove the glove box housing.

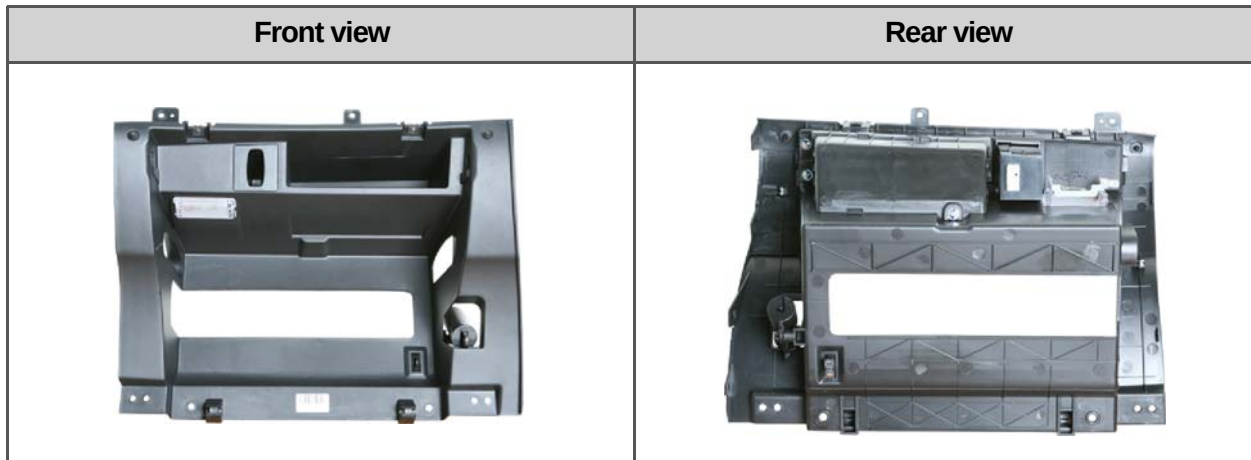


11. Disconnect the glove box lamp connector (A), emergency holder connector (B), and glove box lamp switch connector (C) to remove the glove box housing.



Modification basis	
Application basis	
Affected VIN	

12. Install in the reverse order of removal.



دیجیتال خودرو

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S.G.N.

7611-01 INSTRUMENT PANEL

Preceding work

- Disconnect the negative battery cable.



1. Remove the front console.

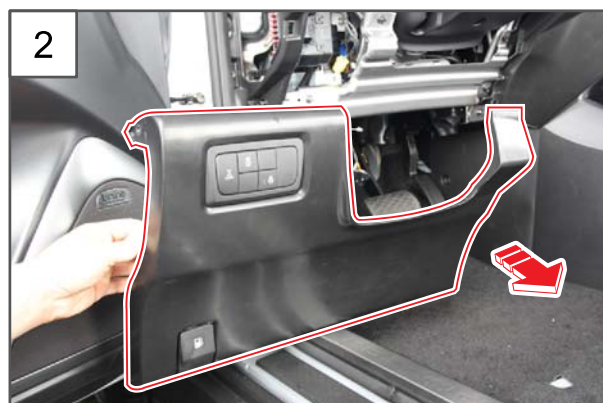
**NOTE**

Refer to "Removal and installation, Front console" section of "Body Interior".

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08



2. Remove the LH lower main panel.



NOTE

Refer to "Removal and installation, Lower main panel" section of "Body Interior".



3. Unscrew the 2 mounting screws for the LH side fascia panel.



4. Carefully pry off the LH side fascia panel. Take care not to damage the clips (4 positions).

LH side fascia panel clips

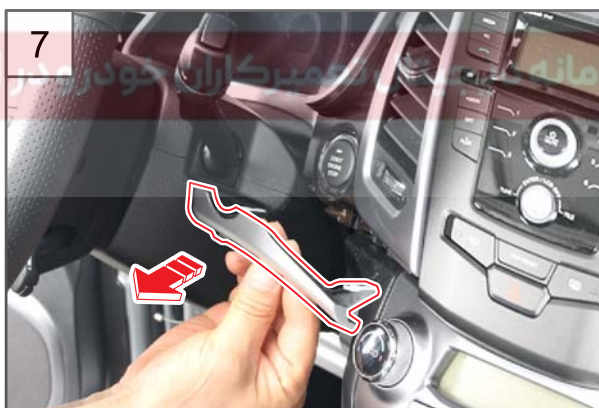
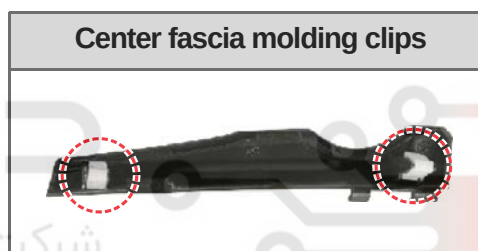
IP side	Component side



5. Remove the LH side fascia panel.



6. Carefully pry off the center fascia molding making sure not to damage the clips (2 positions).



7. Remove the center fascia molding.



8. Unscrew the LH center fascia panel mounting screw.

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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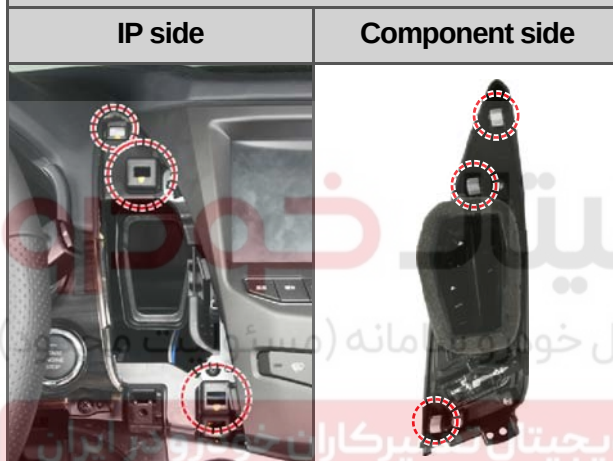
7611-01

KORANDO



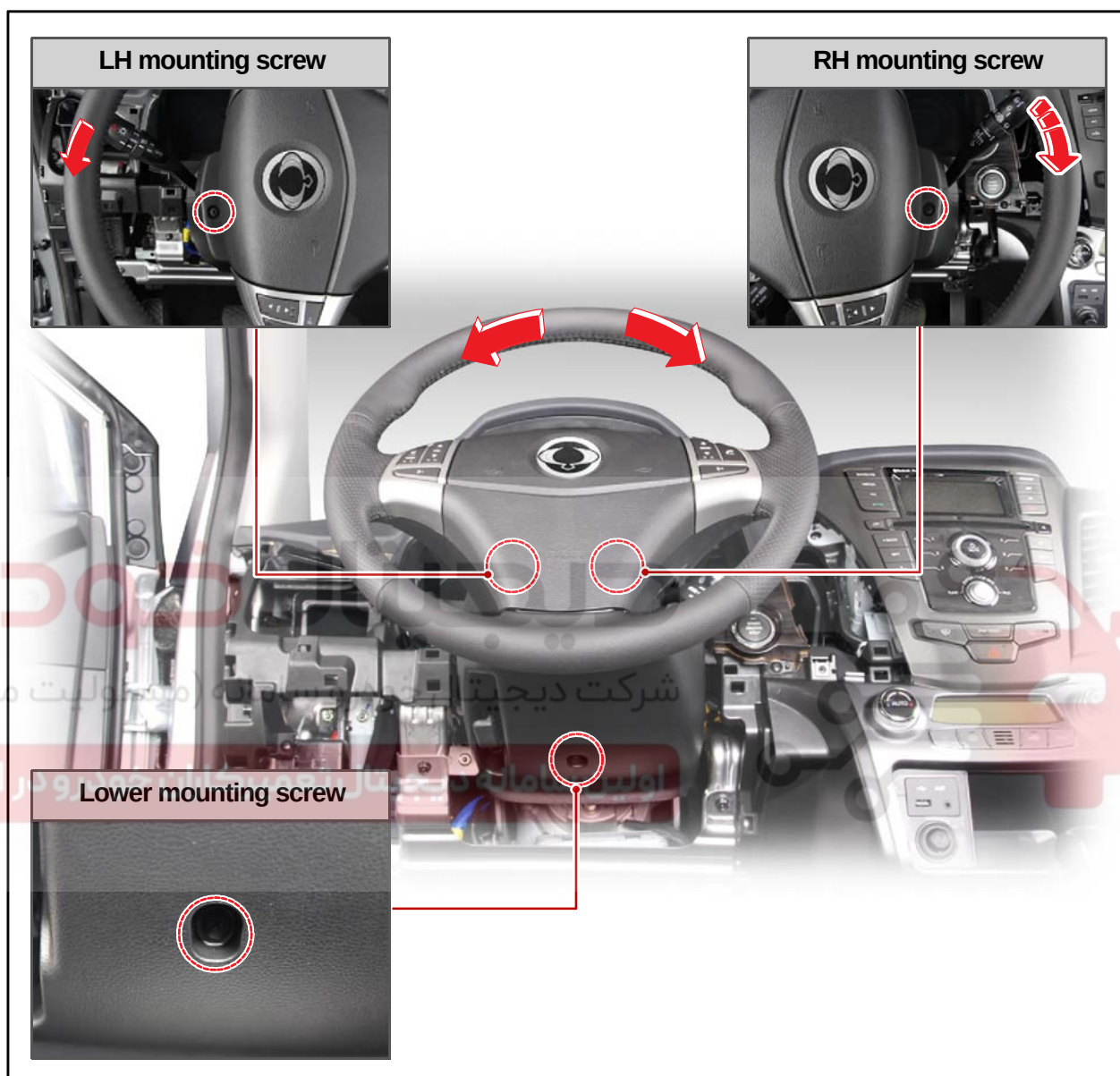
9. Carefully pry off the LH center fascia panel making sure not to damage the clips (3 positions).

LH center fascia panel clips



10. Remove the LH center fascia panel.

11. Unscrew the 3 shroud lower panel mounting screws by turning the steering wheel.



12



12. Remove the shroud lower panel.

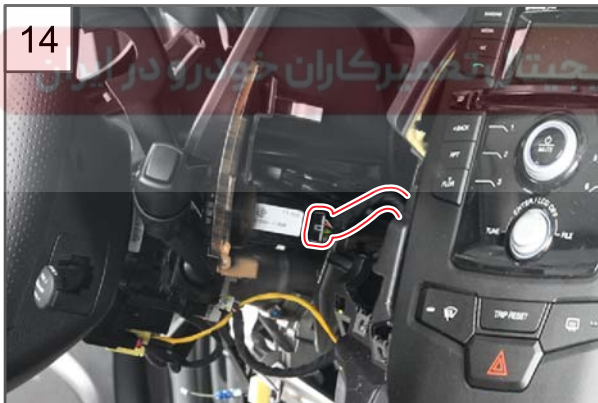
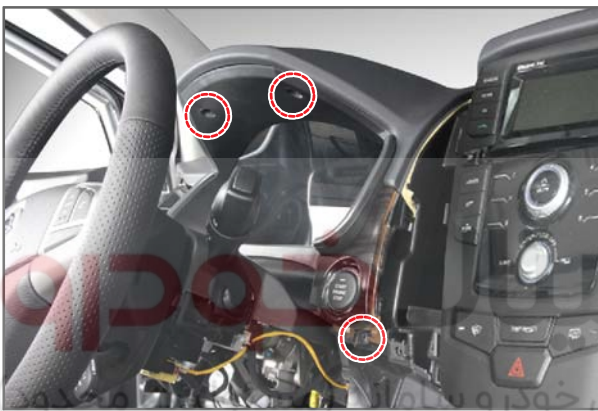
Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08



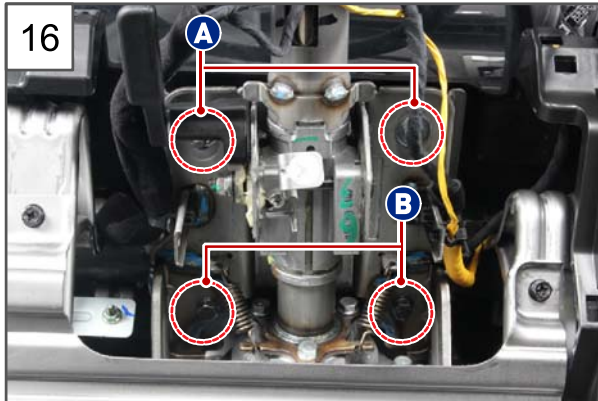
13. Unscrew the 4 cluster fascia panel mounting screws.



14. Disconnect the START/STOP switch connector after removing the cluster fascia panel.



15. Remove the cluster fascia panel.



16. Unscrew the 2 mounting nuts (A, 12 mm) and 2 mounting bolts (B, 12 mm) securing the steering column shaft from the bottom of the steering wheel.

Tightening torque 19.6 to 24.5 Nm

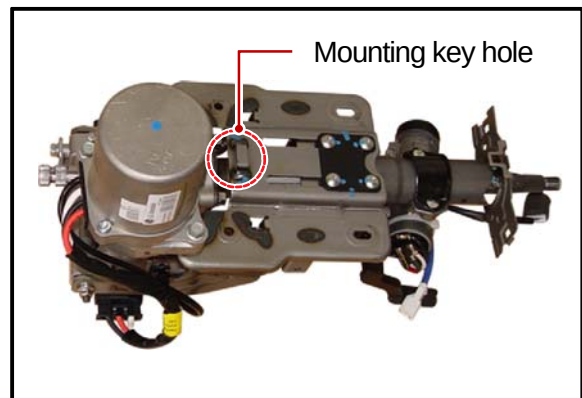
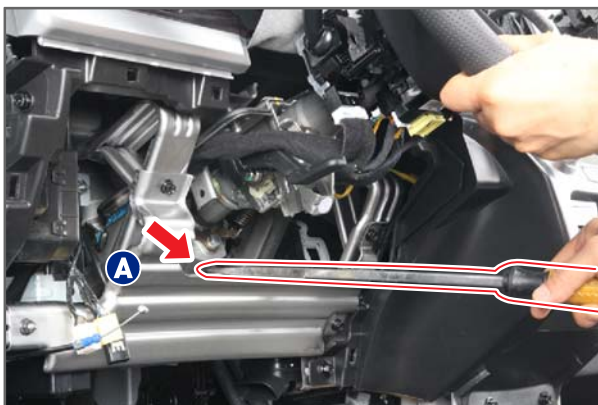


17. Adjust the steering wheel with column shaft downward to make room for working when removing the instrument panel.



NOTE

For a vehicle with EPS, install the mounting key hole on the column shaft and tighten the mounting bolts while supporting the part (A) when installing the steering wheel with column shaft.



Modification basis	
Application basis	
Affected VIN	



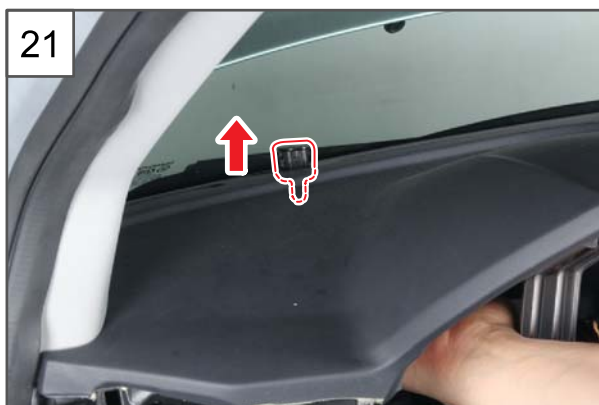
18. Unscrew the 3 mounting screws for the instrument cluster.



19. Lift off the instrument cluster to disconnect the connectors (A) and (B).



20. Remove the instrument cluster.



21. Remove the sun sensor from the instrument panel, as shown in the picture.





22

22.Remove the RH crash pad side cover.



23

23.Open the glove box and unscrew the 3 mounting screws securing the RH side fascia molding.



24

24.Pry off the part A to remove the RH side fascia molding. Take care not to damage the clips (8 positions).



Side fascia molding clips

IP side	Component side

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

KORANDO 2013.08

25



25. Unscrew the RH center fascia panel mounting screw.

26



26. Carefully pry off the RH center fascia panel. Take care not to damage the clips (3 positions).



RH center fascia panel clips

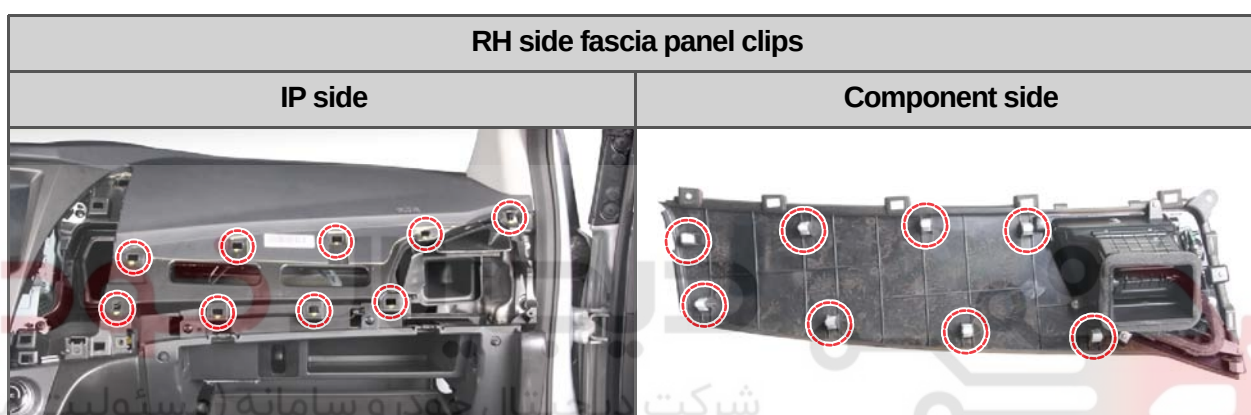
IP side

Component side





27. Open the glove box and unscrew the 3 mounting screws securing the RH side fascia molding.



28. Remove the RH side fascia panel.



29. Unscrew the 4 RH glove box housing extension mounting screws.

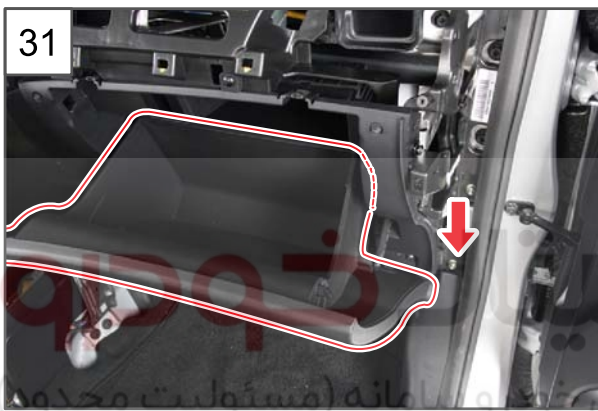
Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

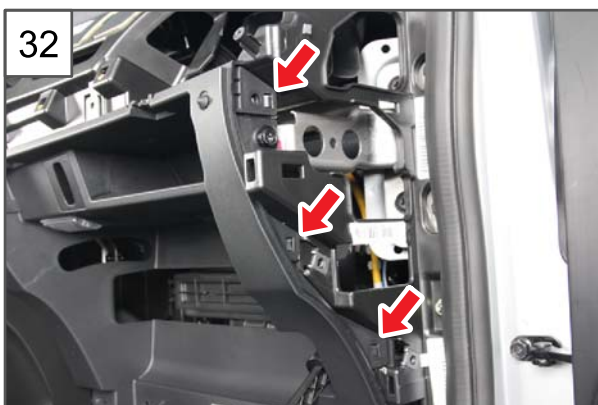
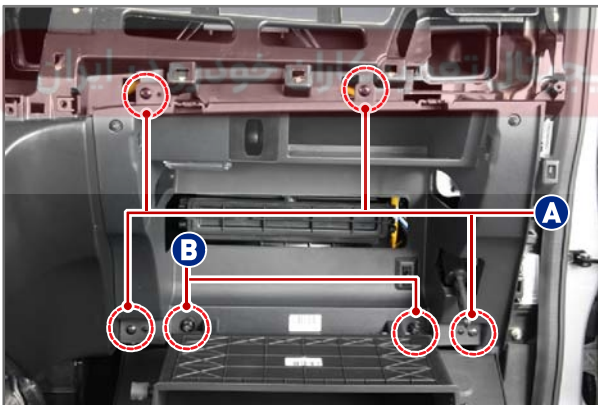
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30. Remove the RH glove box housing extension.

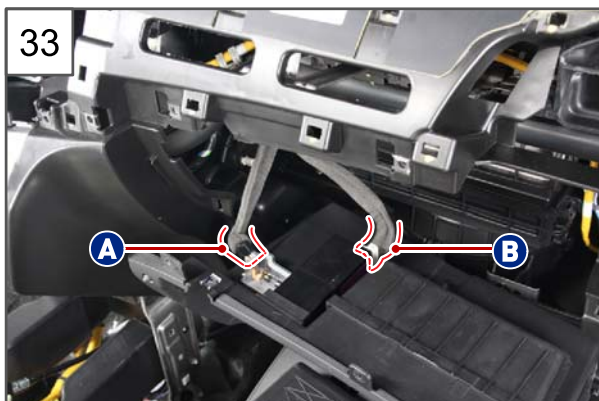


31. Unscrew the 4 mounting screws (A) and 2 mounting bolts (B, 10 mm) securing glove box housing after removing the glove box.

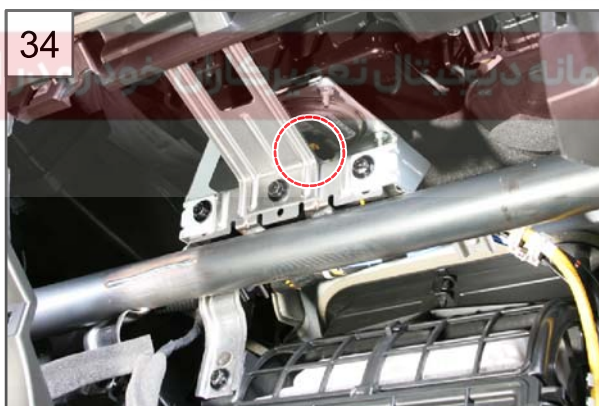


32. Disengage the mountings (3 EA) to remove the glove box housing.

Modification basis	
Application basis	
Affected VIN	



33. Disconnect the glove box lamp connector (A), emergency holder connector (B), and glove box lamp switch connector (C) to remove the glove box housing.



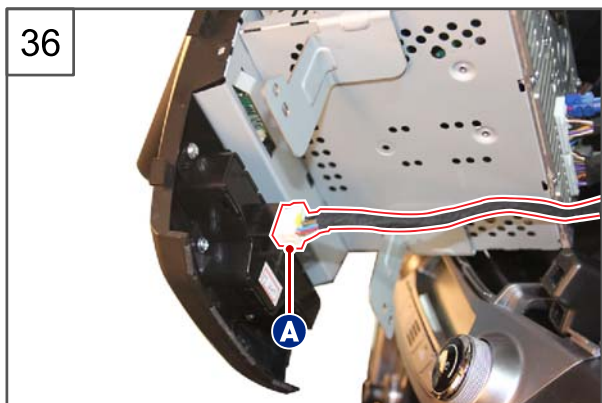
34. Disconnect the passenger air bag module connector.



35. Unscrew the 4 audio head unit mounting screws.

Modification basis	
Application basis	
Affected VIN	

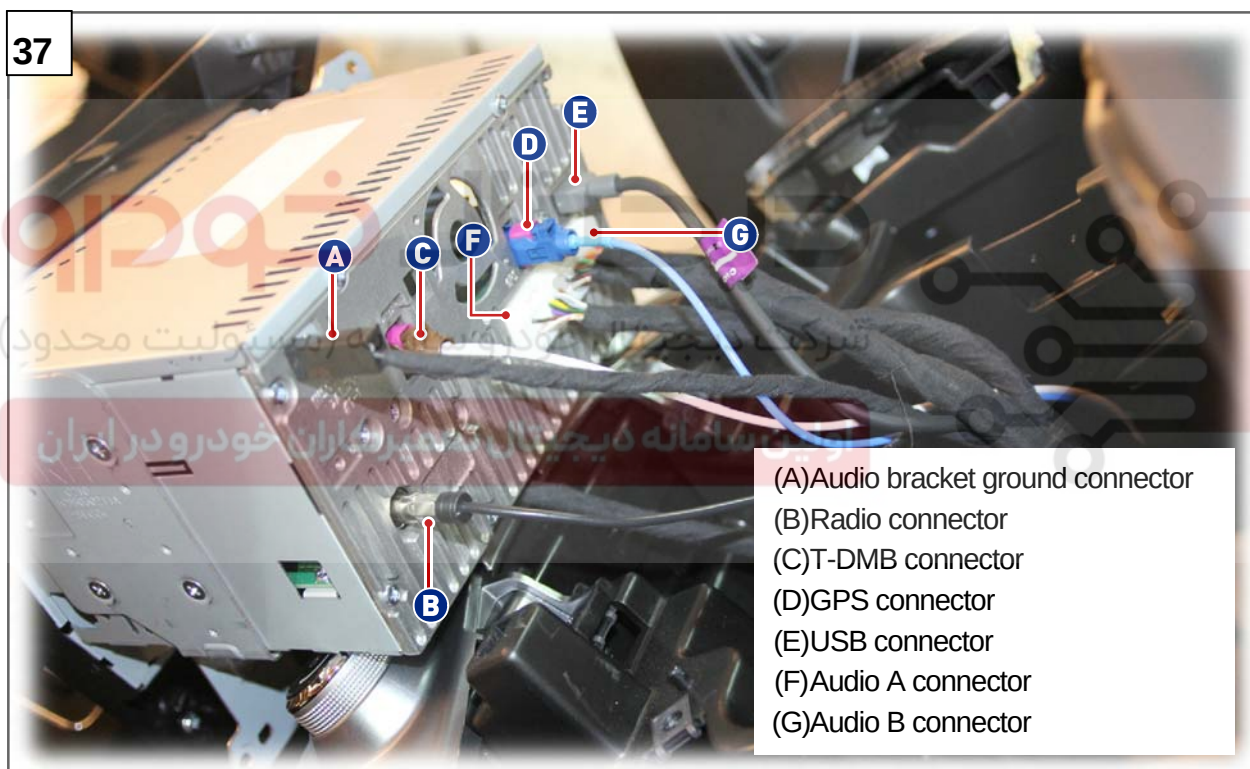
36



36. Lift off the audio head unit and disconnect the switch module connector (A).

37. Disconnect the connectors (A), (B), (C), (D), (E), (F), and (G) from the audio head unit.

37



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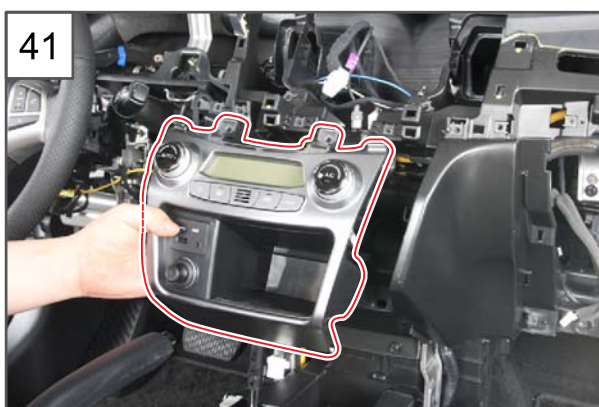
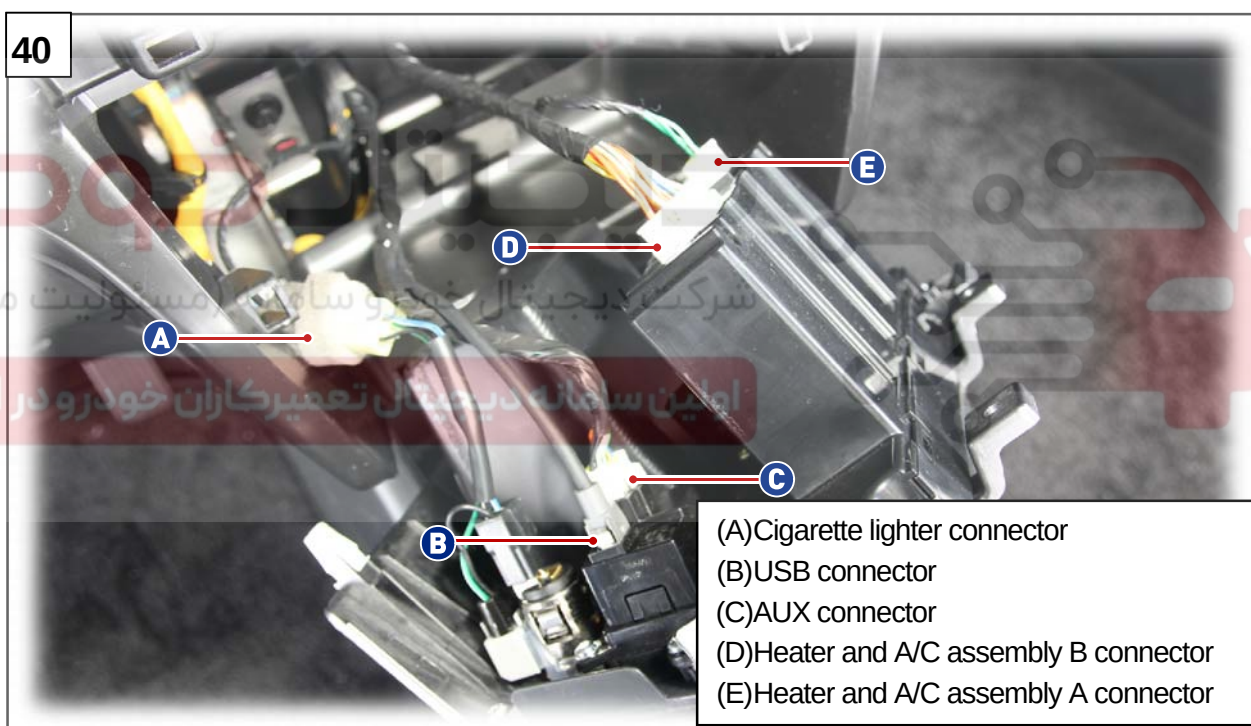


38. Remove the audio head unit.



39. Unscrew the 2 mounting screws securing the center fascia lower panel assembly.

40. Disconnect the connectors (A), (B), (C), (D), and (E) connected to the center fascia lower panel assembly.



41. Carefully remove the center fascia lower panel assembly making sure not to damage the clips (4 positions).

Center fascia lower panel clips



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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42.Remove the LH and RH A-pillar trims.



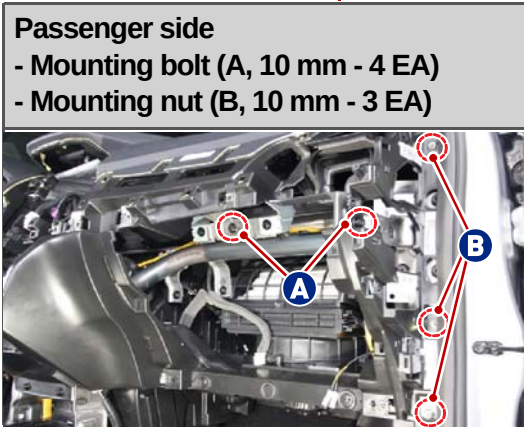
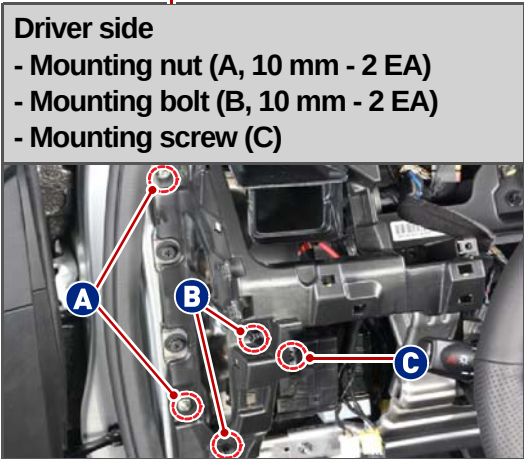
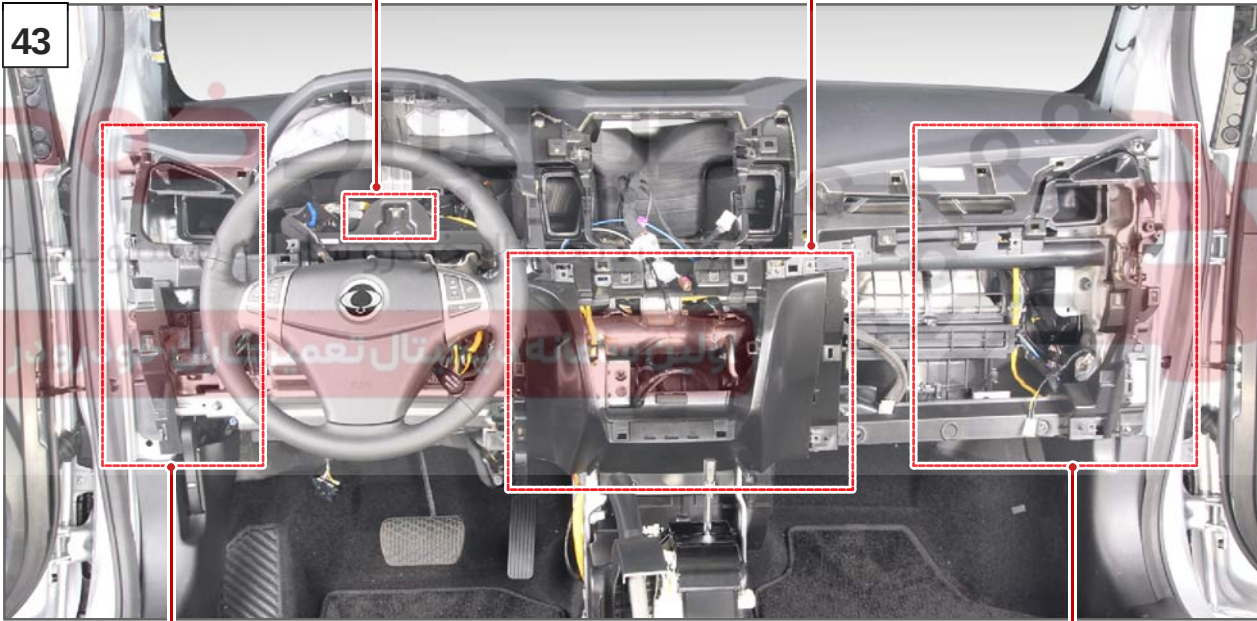
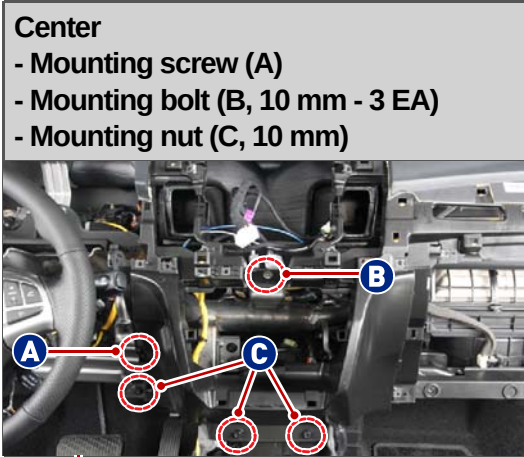
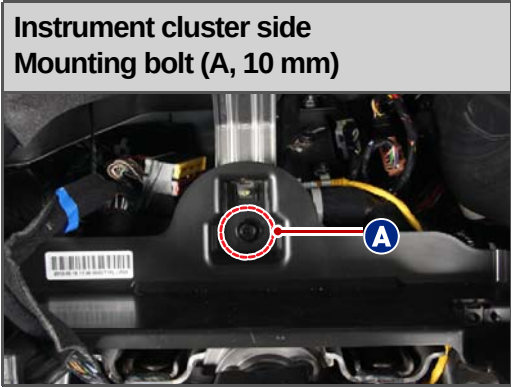
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BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	

43.Remove the mountings from the instrument panel.



Modification basis	
Application basis	
Affected VIN	

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44.Remove the instrument panel.

45.Install in the reverse order of removal.

Front view



Rear view



BODY INTERIOR

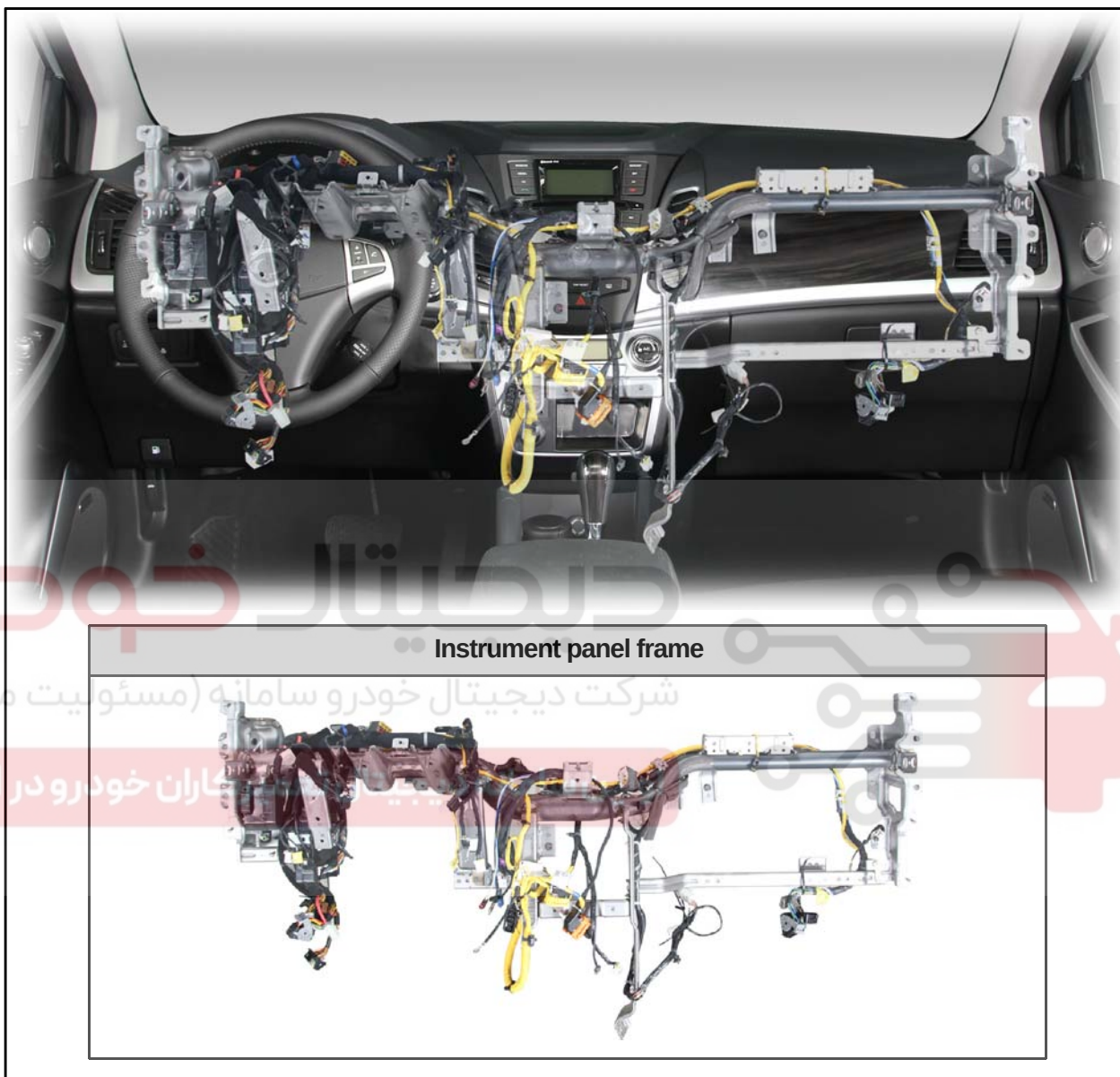
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Modification basis	
Application basis	
Affected VIN	

S.G.N.

5730-03 INSTRUMENT PANEL FRAME

Preceding work - Disconnect the negative battery cable.



1. Remove the front console.

**NOTE**

Refer to "Removal and installation, Front console" section of "Body Interior".

Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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2. Remove the instrument panel.

**NOTE**

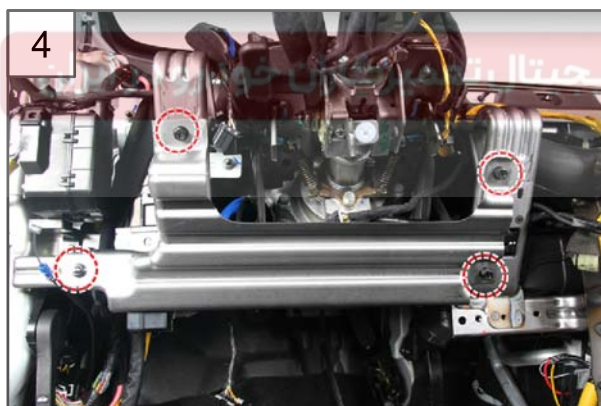
Refer to "Removal and installation, Instrument panel" section of "Body Interior".



3. Temporarily fit the steering wheel with column shaft adjusted to make room for working using the 2 front mounting nuts when removing the instrument panel.

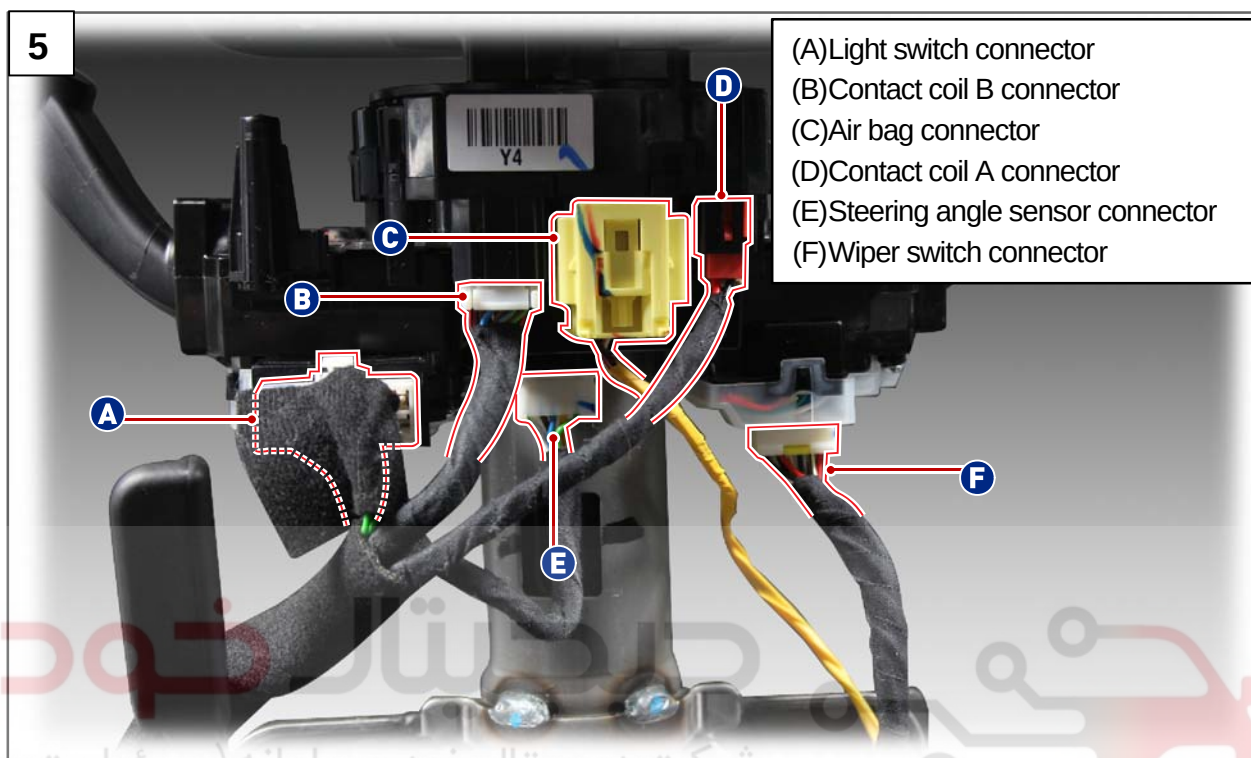
**NOTE**

This manual describes the procedure of the steering column shaft in a vehicle with EPS.

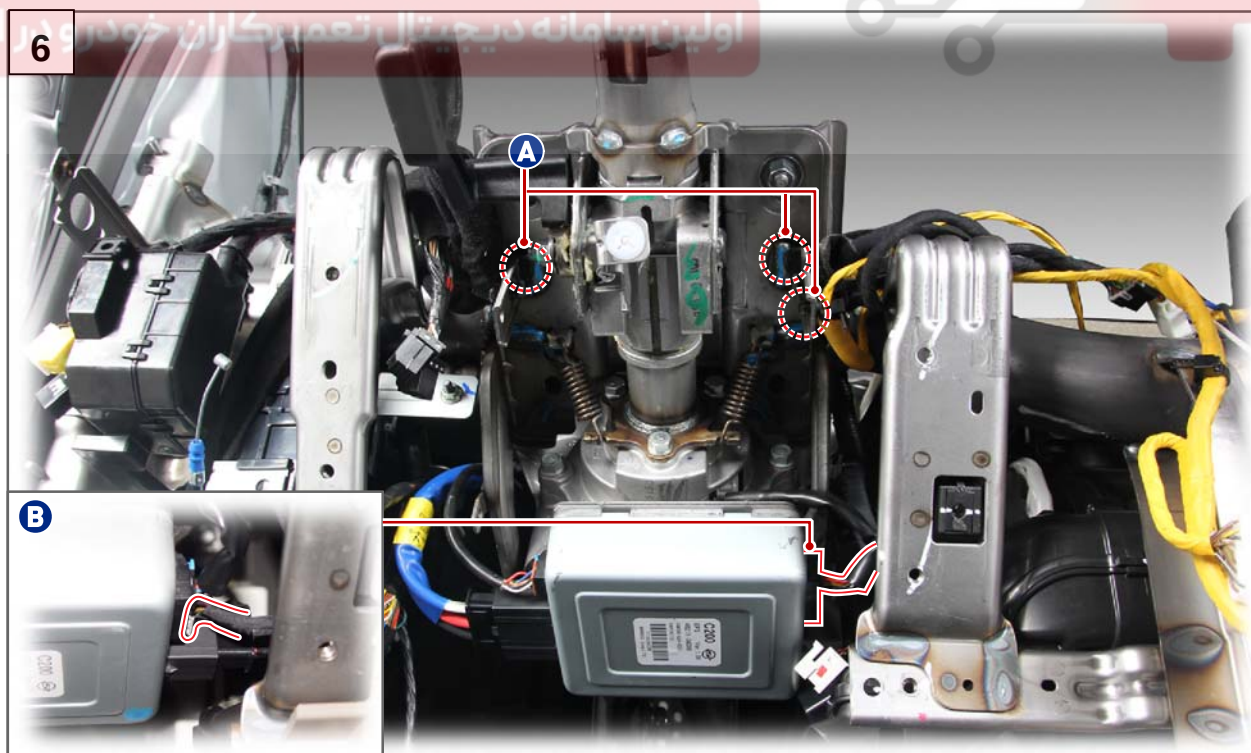


4. Unscrew the 4 mounting bolts and nuts (10 mm) to remove the knee bolster bracket.

5. Disconnect the connectors (A), (B), (C), (D), (E), and (F) from the bottom of the steering wheel.



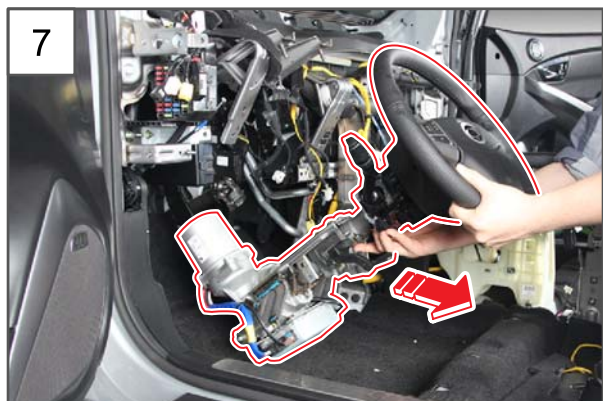
6. Remove the 3 wiring mounting keys (A) and disconnect the connector (B) on the EPS unit side.



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

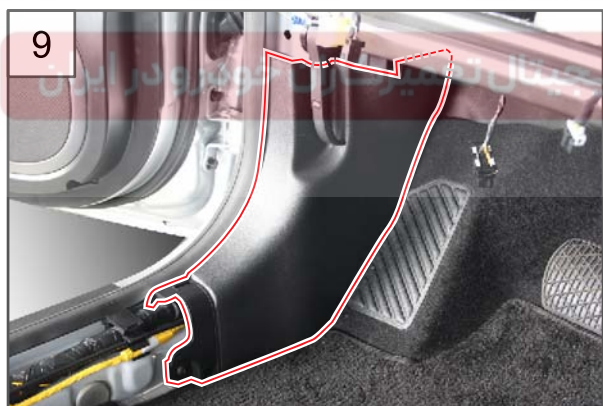
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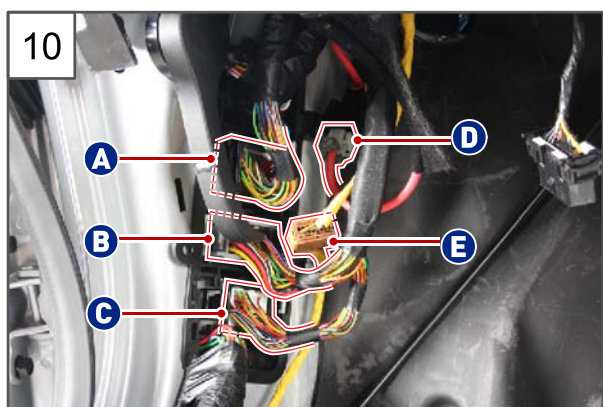
7. Unscrew the mounting nuts that were tightened temporarily to remove the steering wheel and column shaft assembly.



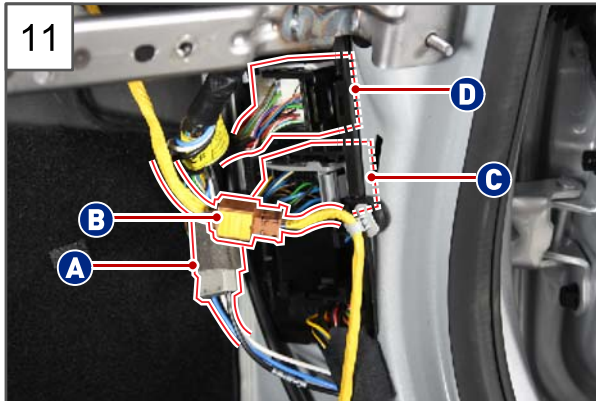
8. Remove the front door scuff trims on the driver and passenger sides.



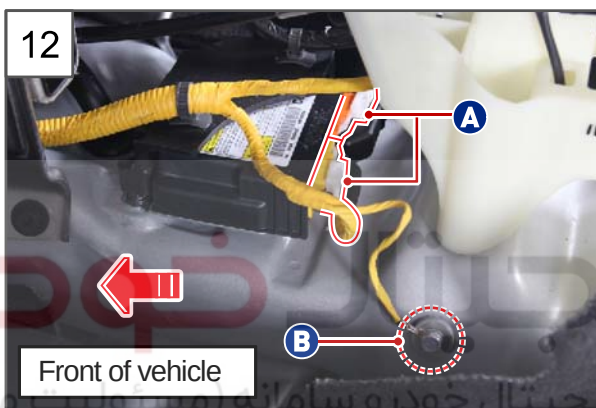
9. Remove the cowl side trims on the driver and passenger sides.



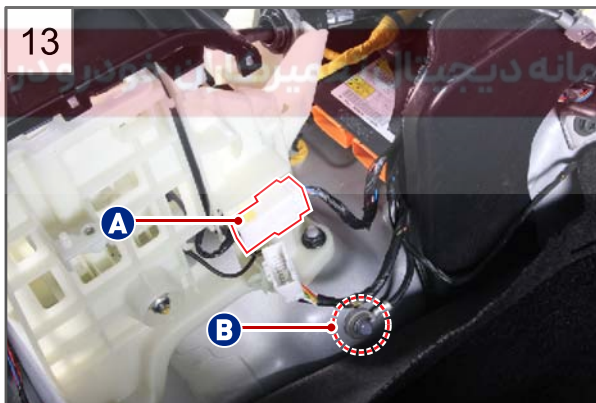
4. Disconnect the connectors (A), (B), (C), (D), and (E) from the cowl side on the driver side.



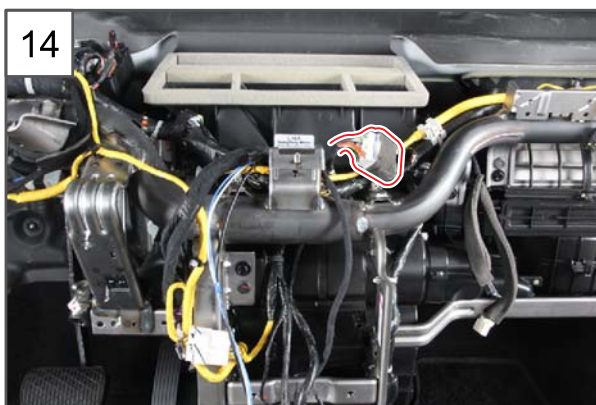
11. Disconnect the connectors (A), (B), (C) and (D) from the cowl side on the passenger side.



12. Disconnect the 2 SDM connectors (A) in front of the TGS lever and unscrew the ground mounting bolt (B, 10 mm).

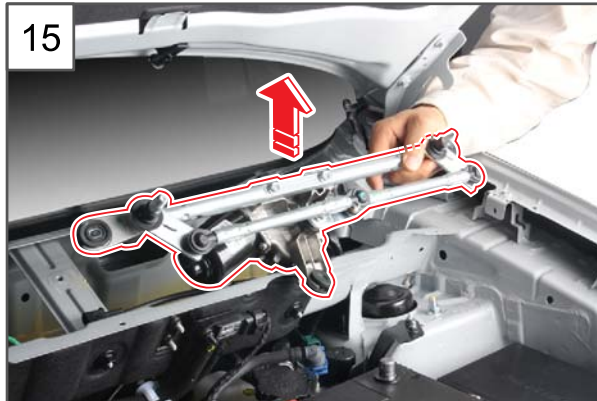


13. Disconnect the connector (A) for the TGS lever and unscrew the ground mounting bolt (B, 10 mm).



14. Disconnect the A/C extension wiring connector.

Modification basis	
Application basis	
Affected VIN	

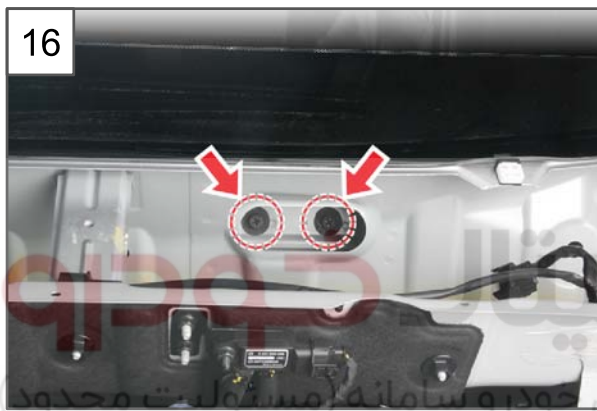


15. Remove the front wiper motor and linkage.



NOTE

Refer to "FRONT WIPER MOTOR" under "REMOVAL AND INSTALLATION" in "WIPER SYSTEM".



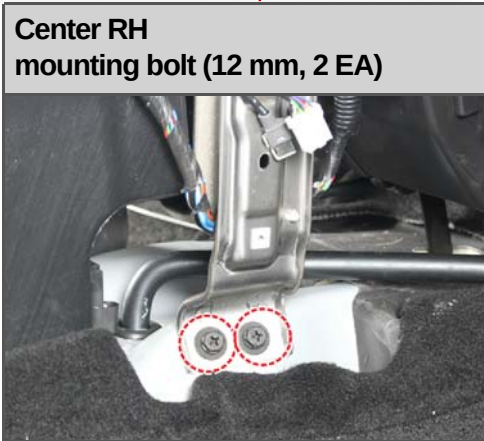
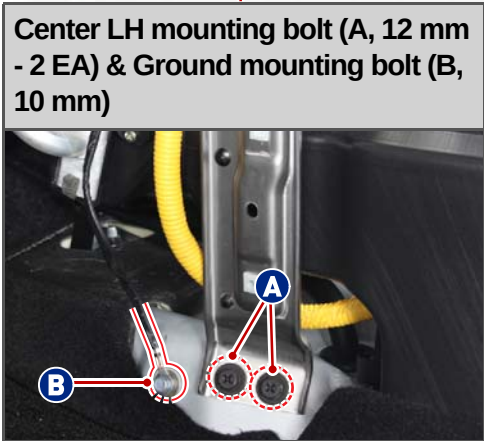
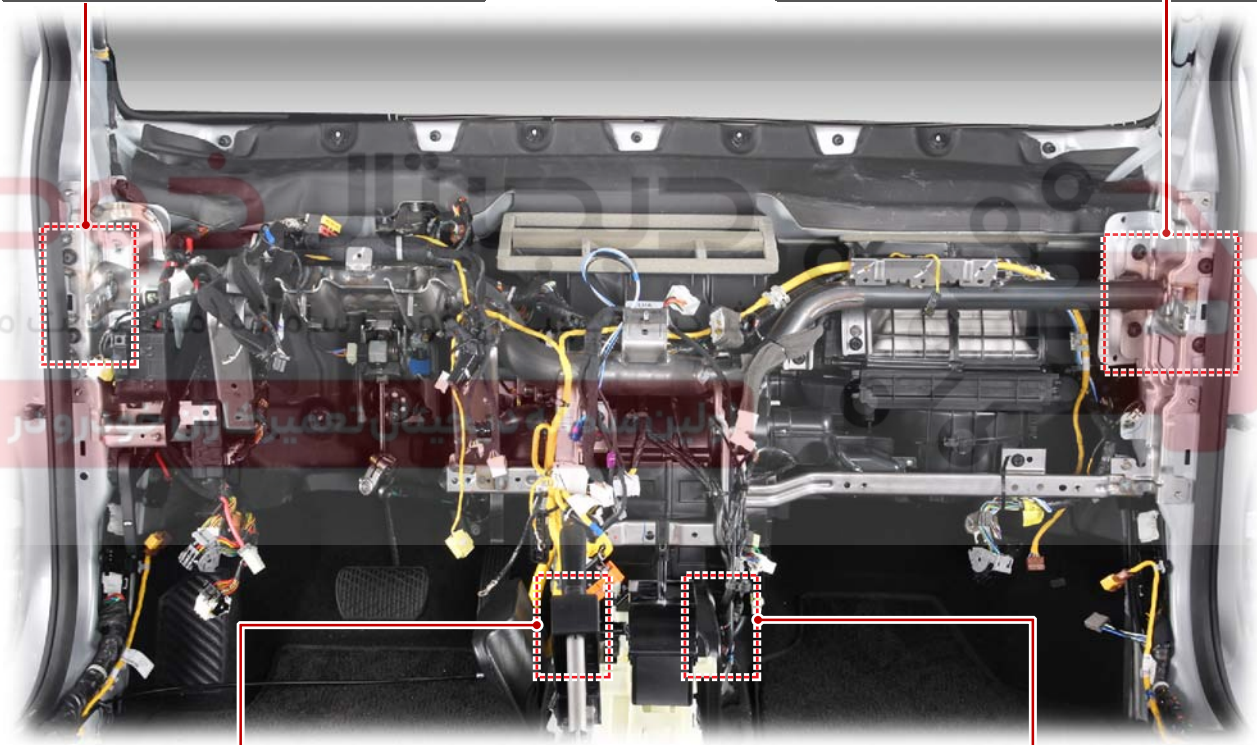
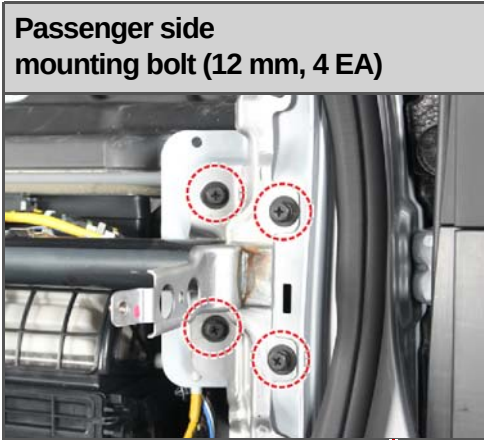
16. Unscrew the 2 instrument panel frame mounting bolts (12 mm) on the dash panel.



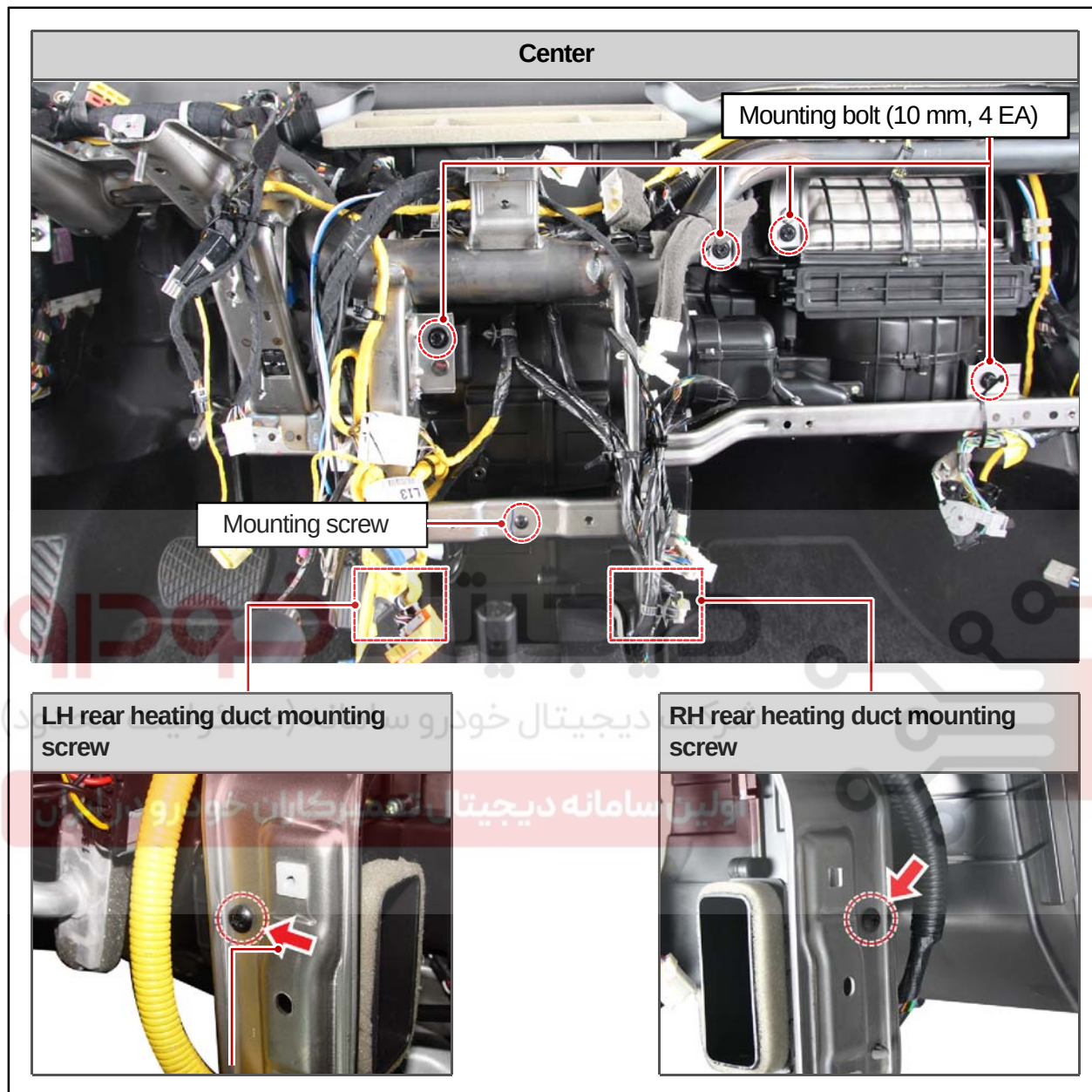
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Modification basis	
Application basis	
Affected VIN	

17.Remove the mountings securing the instrument panel to the air conditioner module and vehicle body.



Modification basis	
Application basis	
Affected VIN	



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18.Remove the instrument panel frame.

19.Install in the reverse order of removal.

Modification basis	
Application basis	
Affected VIN	

S.G.N.

7611-00 IP AND A/C MODULE**Preceding work**

- Disconnect the negative battery cable.
- Drain the A/C refrigerant in a suitable container. Dispose the collected refrigerant as per local environmental guidelines.
- Drain the coolant from the radiator.



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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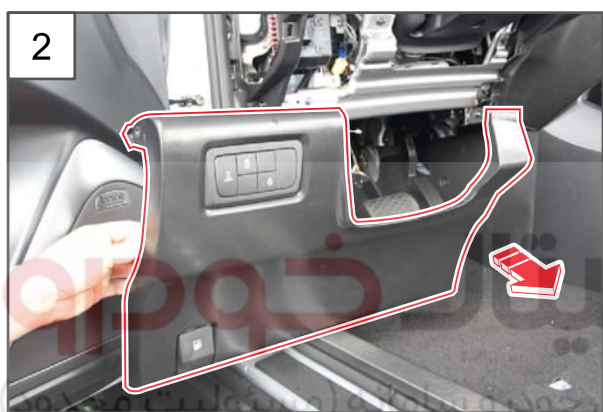


1. Remove the front console.



NOTE

Refer to "Removal and installation, Front console" section of "Body Interior".



2. Remove the LH lower main panel.



NOTE

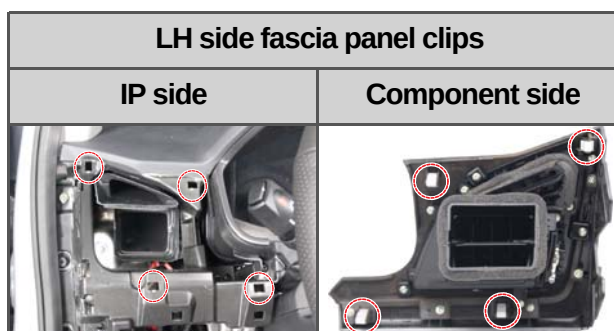
Refer to "Removal and installation, Lower main panel" section of "Body Interior".



3. Unscrew the 2 mounting screws for the LH side fascia panel.



4. Carefully pry off the LH side fascia panel. Take care not to damage the clips (4 positions).

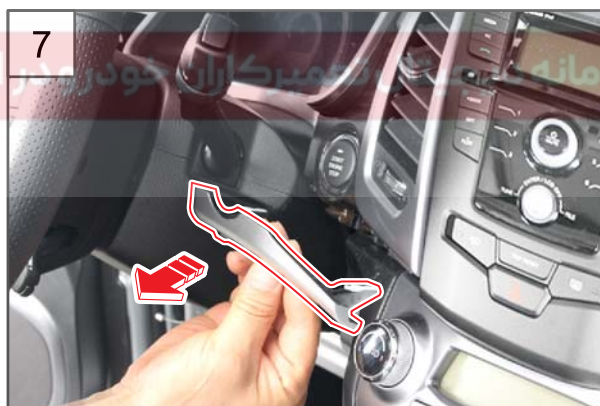
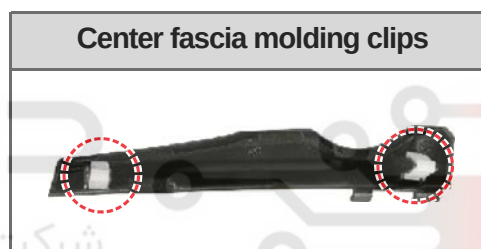




5. Remove the LH side fascia panel.



6. Carefully pry off the center fascia molding making sure not to damage the clips (2 positions).



7. Remove the center fascia molding.



8. Unscrew the LH center fascia panel mounting screw.

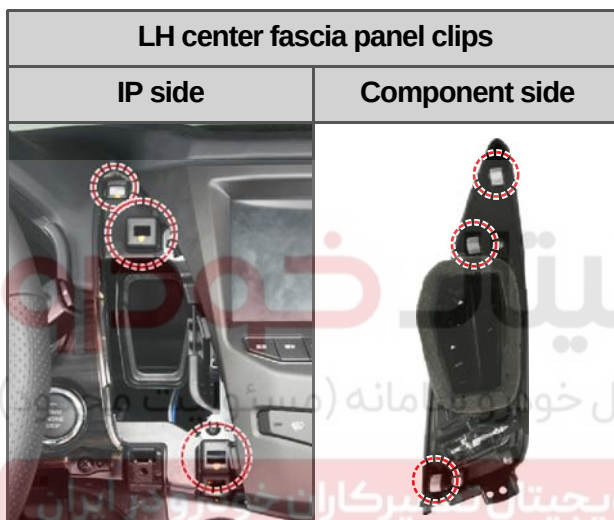
Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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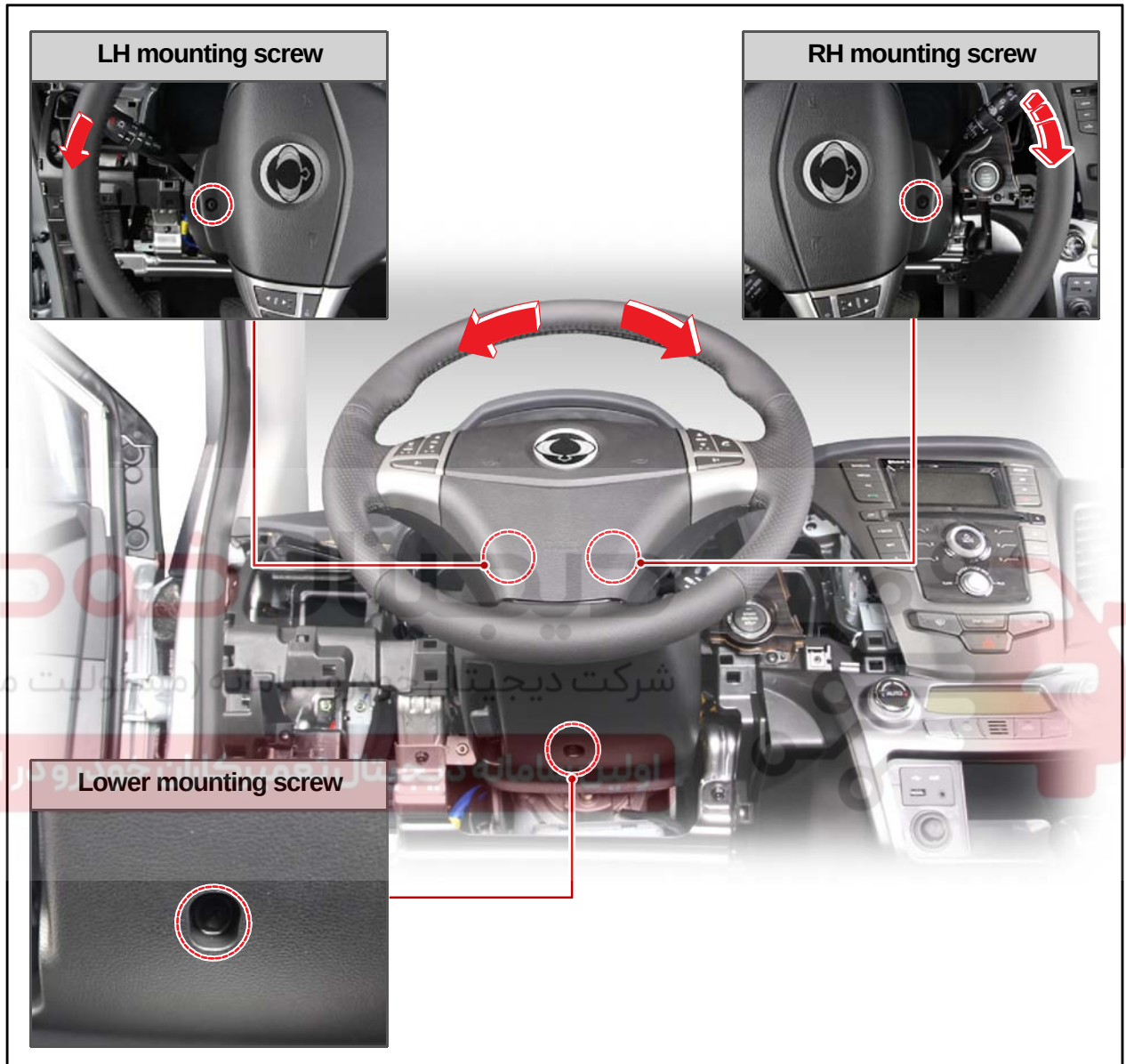


9. Carefully pry off the LH center fascia panel making sure not to damage the clips (3 positions).



10. Remove the LH center fascia panel.

11. Unscrew the 3 shroud lower panel mounting screws by turning the steering wheel.



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12. Remove the shroud lower panel.

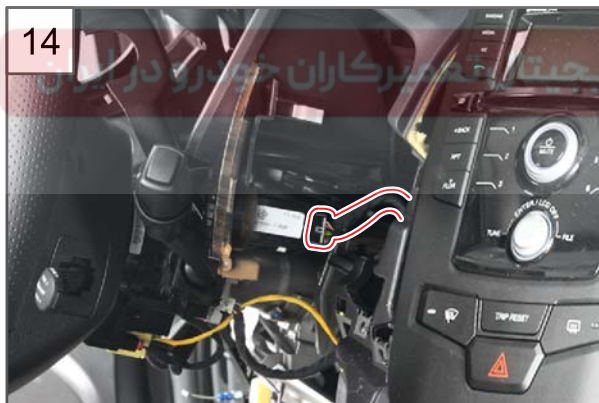
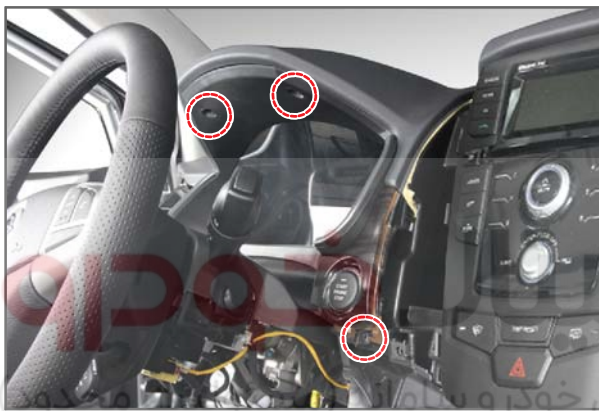
Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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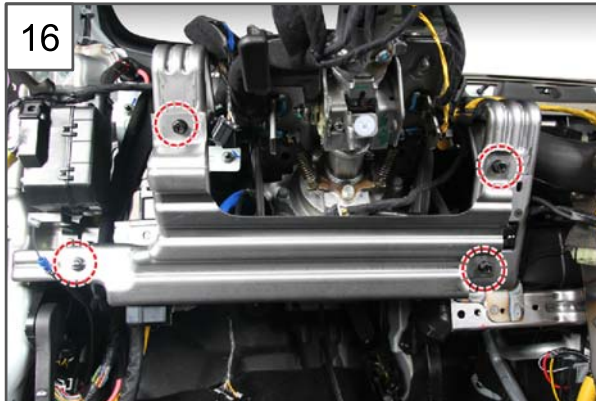
13. Unscrew the 4 cluster fascia panel mounting screws.



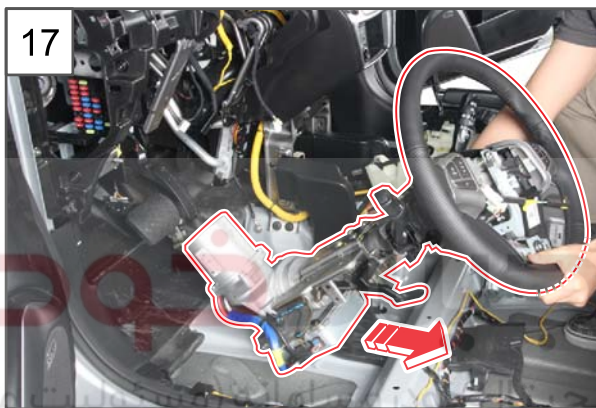
14. Disconnect the START/STOP switch connector after removing the cluster fascia panel.



15. Remove the cluster fascia panel.



16. Unscrew the 4 mounting bolts and nuts (10 mm) to remove the knee bolster bracket.



17. Remove the steering wheel and column shaft assembly.



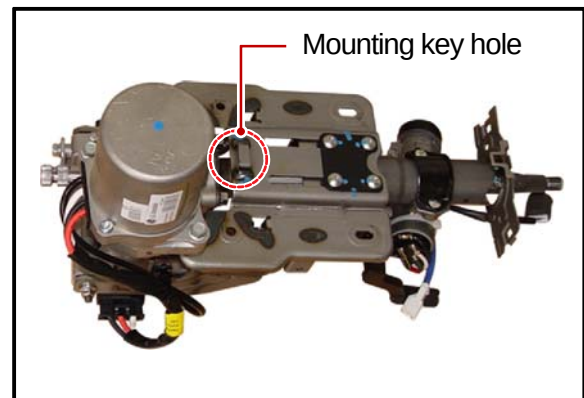
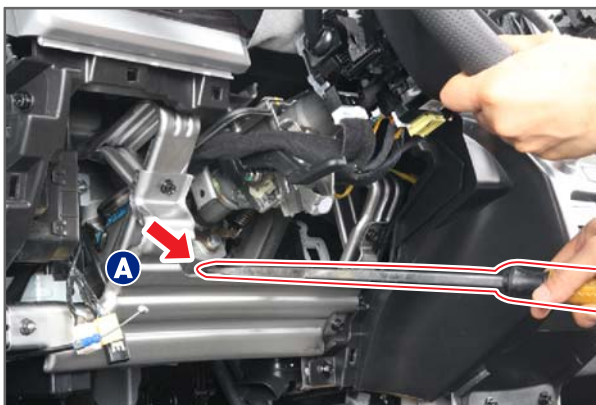
NOTE

Refer to "Removal and installation, Steering column shaft" section of "Steering System and EPS System".



NOTE

For a vehicle with EPS, install the mounting key hole on the column shaft and tighten the mounting bolts while supporting the part (A) when installing the steering wheel with column shaft.



Modification basis	
Application basis	
Affected VIN	

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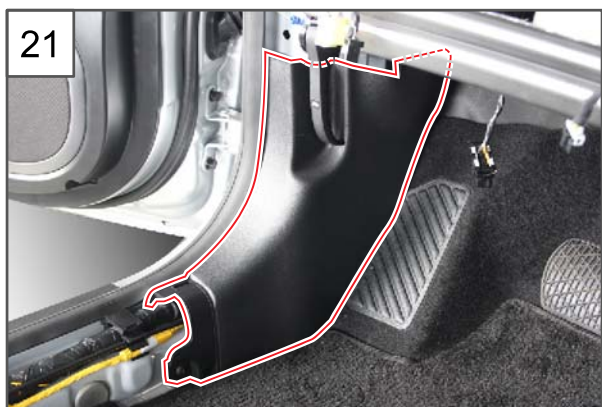
18.Remove the RH crash pad side cover.



19.Remove the LH and RH A-pillar trims.



20.Remove the front door scuff trims on the driver and passenger sides.

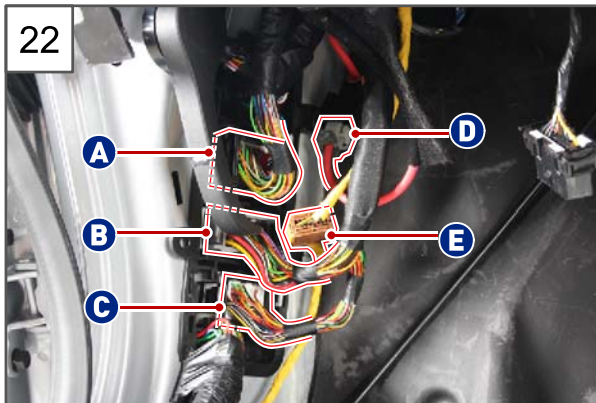


21.Remove the cowl side trims on the driver and passenger sides.

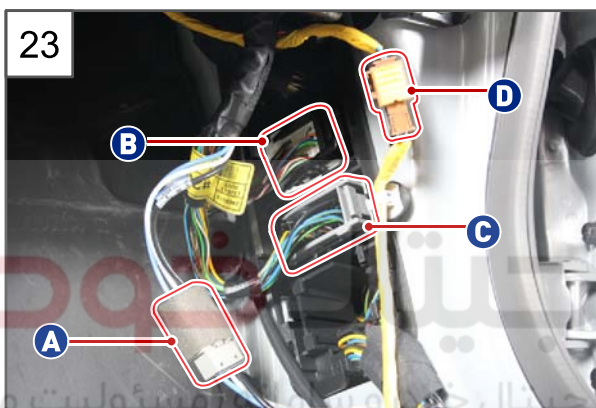
BODY INTERIOR

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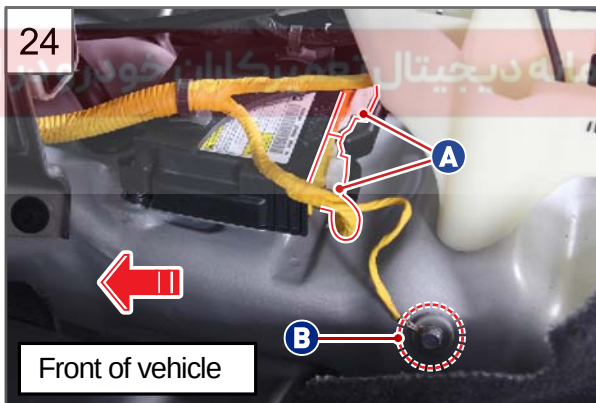
Modification basis	
Application basis	
Affected VIN	



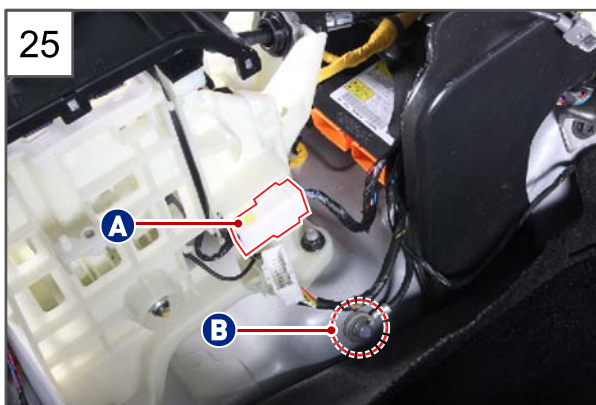
22. Disconnect the connectors (A), (B), (C), (D), and (E) from the cowl side on the driver side.



23. Disconnect the connectors (A), (B), (C) and (D) from the cowl side on the passenger side.



24. Disconnect the 2 SDM connectors (A) in front of the TGS lever and unscrew the ground mounting bolt (B, 10 mm).

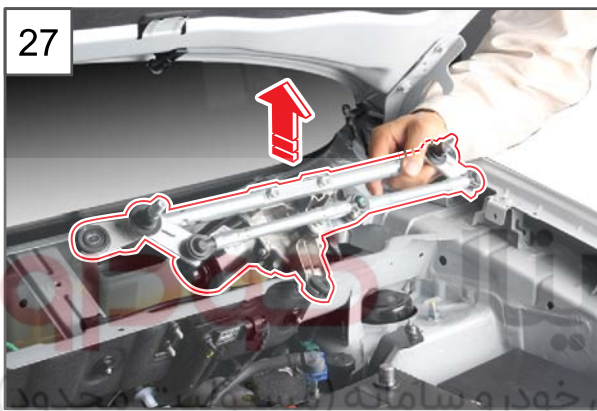


25. Disconnect the connector (A) for the TGS lever and unscrew the ground mounting bolt (B, 10 mm).

Modification basis	
Application basis	
Affected VIN	



26. Remove the drain hose for A/C from the vehicle body.



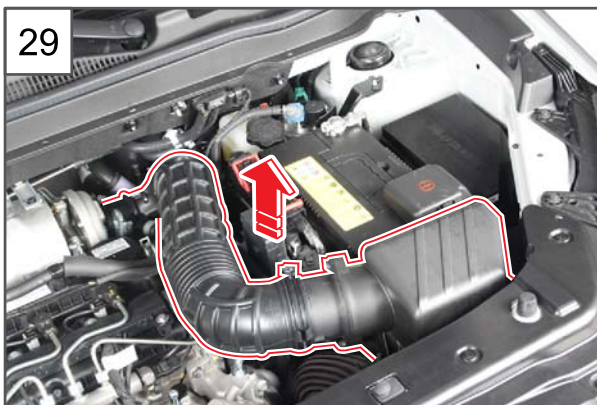
27. Remove the front wiper motor and linkage.

NOTE

Refer to "Removal and installation, Windshield wiper motor" section of "Wiper and Washer System".



28. Unscrew the 2 mounting bolts (12 mm) on the dash panel securing the instrument panel frame.



29. Remove the air cleaner duct hose to make room for working.

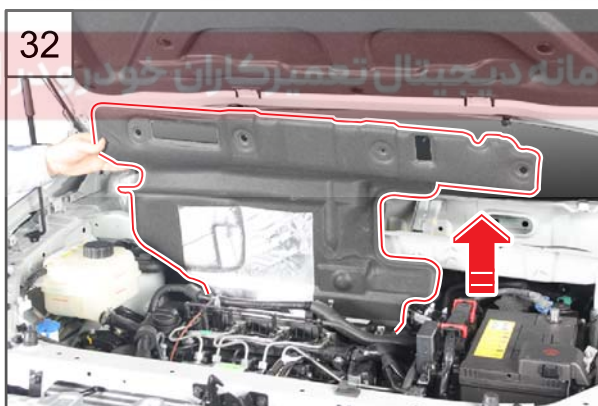
Modification basis	
Application basis	
Affected VIN	



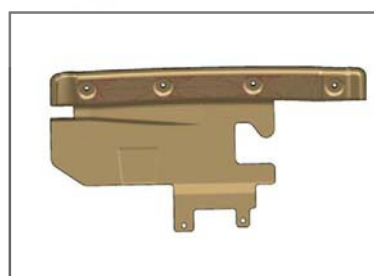
30. Unscrew the 2 mounting nuts (10 mm) for the differential pressure sensor.



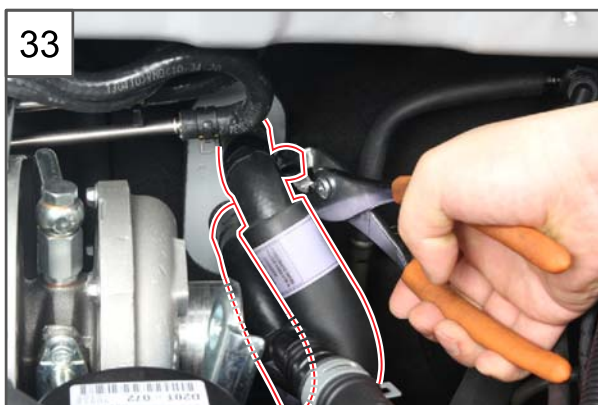
31. Unscrew the 6 mounting nuts for the partition insulator from the engine compartment and the bottom of the vehicle.



32. Remove the partition insulator from the engine compartment.



33. Disconnect the heater inlet and outlet hoses.



Modification basis	
Application basis	
Affected VIN	

BODY INTERIOR

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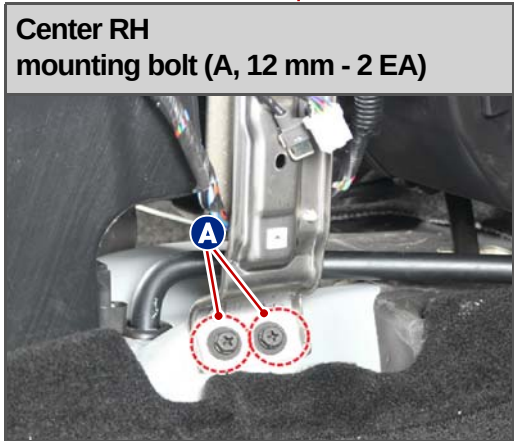
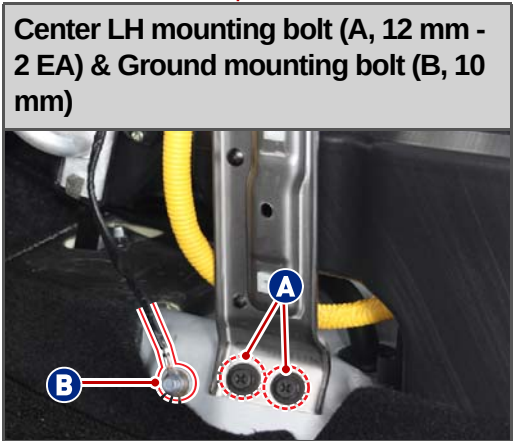
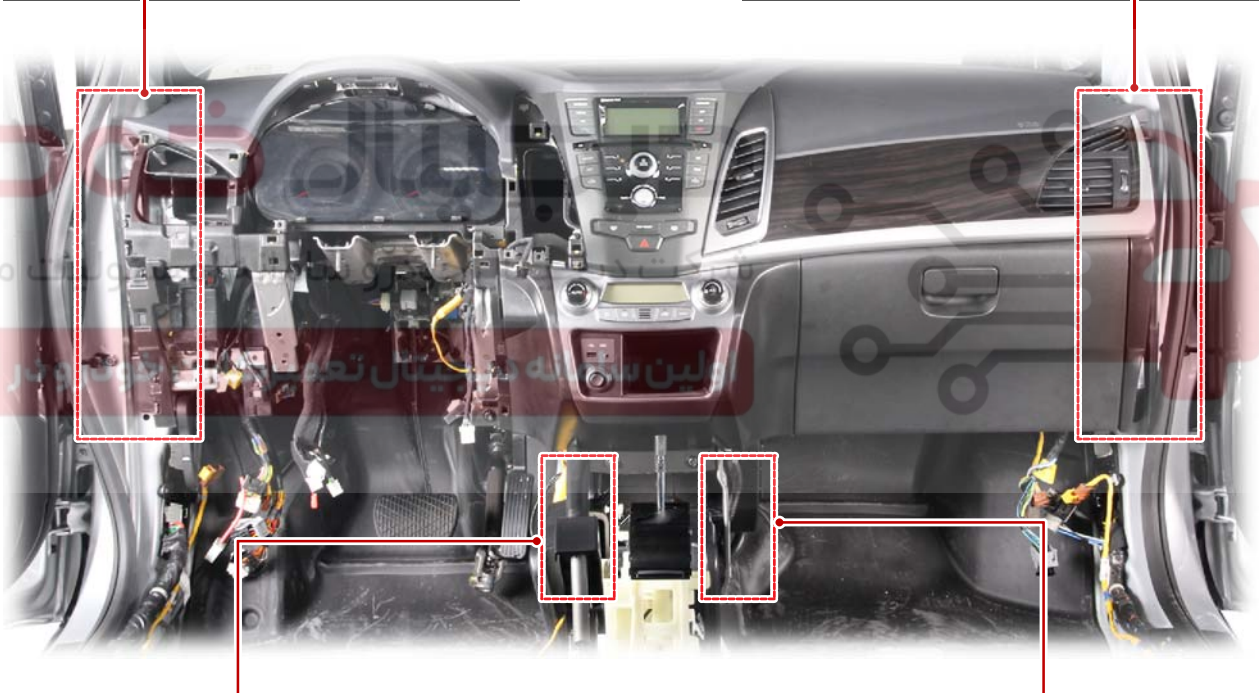
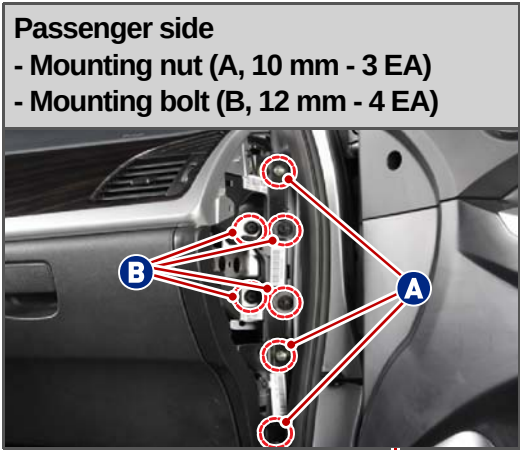
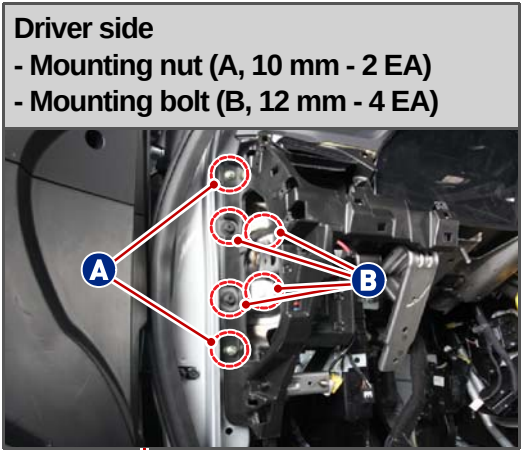
34. Unscrew the mounting nut (12 mm) securing the expansion valve and A/C suction & liquid pipe.



35. Unscrew the 2 A/C module mounting bolts (10 mm) from the heater pipe and expansion valve sides.



36.Remove the mountings securing the instrument panel and air conditioner module to the vehicle body.

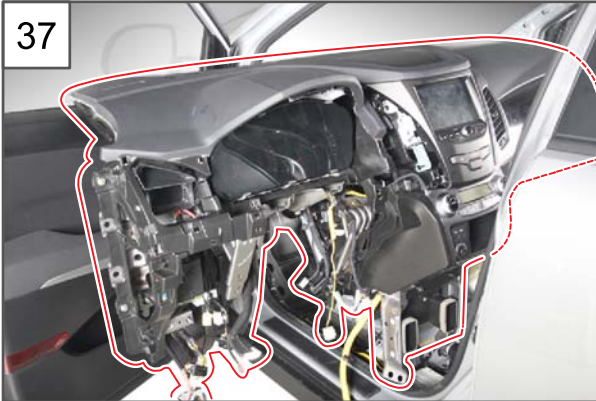


Modification basis	
Application basis	
Affected VIN	

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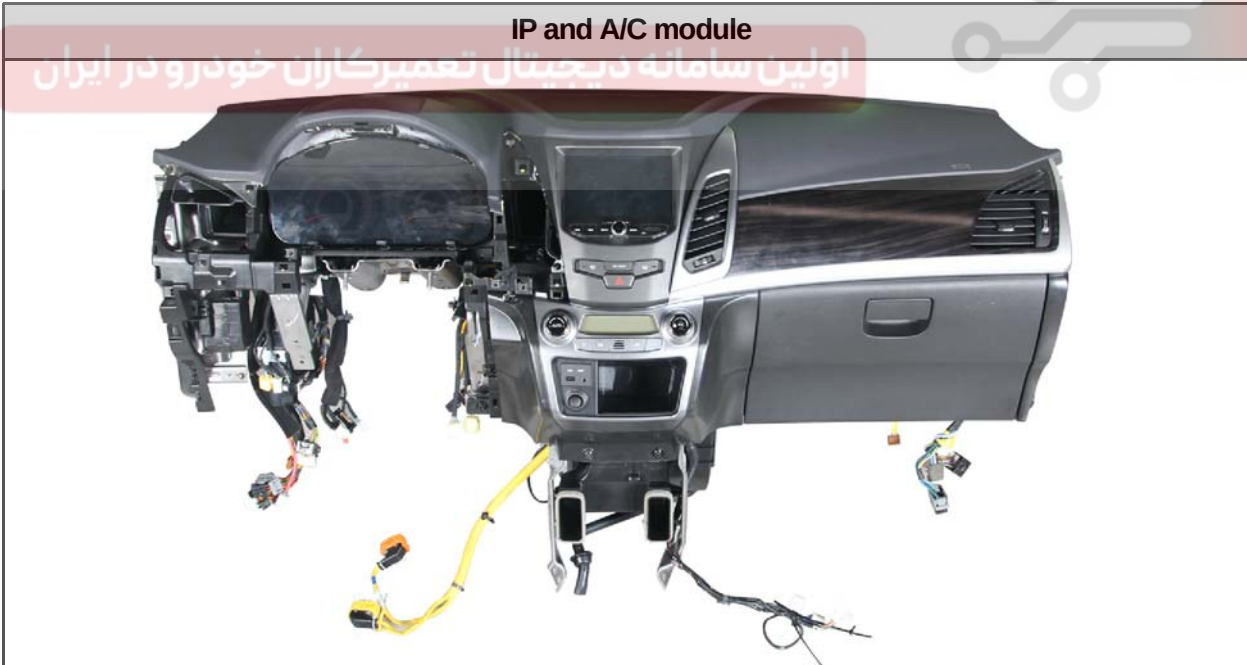
37.Remove the IP and A/C module from the vehicle.

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38.Install in the reverse order of removal.

IP and A/C module



BODY INTERIOR

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Modification basis	
Application basis	
Affected VIN	